# Lewis County Department of Public Works Engineering Division

# CONTRACT PROVISIONS AND PLANS FOR CONSTRUCTION OF:

## MIERSTATEAVENUE

## PAVNG PROJECT

FEDERAL AID PROJECT NO. STPUS-HIPUS-5686(001) F.A. Contract No. TA-6614 COUNTY ROAD PROJECT NO. 2187D July, 2019

July, 2019 BOOK 1 OF 2

Lewis County Public Works 2025 NE Kresky Ave. Chehalis, WA 98532-2626



## **BOARD OF COUNTY COMMISSIONERS**

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## INTRODUCTION

The following Amendments and Special Provisions shall be used in conjunction with the 2018 Standard Specifications for Road, Bridge, and Municipal Construction.

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## AMENDMENTS TO THE STANDARD SPECIFICATIONS

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The following Amendments to the Standard Specifications are made a part of this contract and supersede any conflicting provisions of the Standard Specifications. For informational purposes, the date following each Amendment title indicates the implementation date of the Amendment or the latest date of revision.

11 12 13

Each Amendment contains all current revisions to the applicable section of the Standard Specifications and may include references which do not apply to this particular project.

14 15

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## **SECTION 1-01, DEFINITIONS AND TERMS**

August 6, 2018

17 18 19

### 1-01.3 Definitions

20

The following new term and definition is inserted before the definition for "Shoulder":

21 22 23

Sensitive Area - Natural features, which may be previously altered by human activity, that are present on or adjacent to the project location and protected, managed, or regulated by local, tribal, state, or federal agencies.

24 25

The following new term and definition is inserted after the definition for "Working Drawings":

26 27

28

WSDOT Form - Forms developed and maintained by WSDOT that are required or available for use on a project. These forms can be downloaded from the forms catalogue at:

29

http://wsdot.wa.gov/forms/pdfForms.html

31 32

33

## **SECTION 1-02, BID PROCEDURES AND CONDITIONS**

June 3, 2019

34 35 36

## 1-02.4(1) General

This section is supplemented with the following:

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Prospective Bidders are advised that the Contracting Agency may include a partially completed Washington State Department of Ecology (Ecology) Transfer of Coverage (Ecology Form ECY 020-87a) for the Construction Stormwater General Permit (CSWGP) as part of the Bid Documents. When the Contracting Agency requires the transfer of coverage of the CSWGP to the Contractor, an informational copy of the Transfer of Coverage and the associated CSWGP will be included in the appendices. As a condition of Section 1-03.3, the Contractor is required to complete sections I, III, and VIII of the Transfer of Coverage and return the form to the Contracting Agency.

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The Contracting Agency is responsible for compliance with the CSWGP until the end of day that the Contract is executed. Beginning on the day after the Contract is executed, the Contractor

shall assume complete legal responsibility for compliance with the CSWGP and full implementation of all conditions of the CSWGP as they apply to the Contract Work.

## 1-02.5 Proposal Forms

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51 52 The first sentence of the first paragraph is revised to read:

At the request of a Bidder, the Contracting Agency will provide a physical Proposal Form for any project on which the Bidder is eligible to Bid.

## 1-02.6 Preparation of Proposal

Item number 1 of the second paragraph is revised to read:

1. A unit price for each item (omitting digits more than two places to the right of the decimal point),

In the third sentence of the fourth paragraph, "WSDOT Form 422-031" is revised to read "WSDOT Form 422-031U".

The following new paragraph is inserted before the last paragraph:

The Bidder shall submit with their Bid a completed Contractor Certification Wage Law Compliance form (WSDOT Form 272-009). Failure to return this certification as part of the Bid Proposal package will make this Bid Nonresponsive and ineligible for Award. A Contractor Certification of Wage Law Compliance form is included in the Proposal Forms.

## 1-02.13 Irregular Proposals

Item 1(h) is revised to read:

 The Bidder fails to submit Underutilized Disadvantaged Business Enterprise Good Faith Effort documentation, if applicable, as required in Section 1-02.6, or if the documentation that is submitted fails to demonstrate that a Good Faith Effort to meet the Condition of Award was made;

Item 1(i) is revised to read the following three items:

- The Bidder fails to submit a UDBE Bid Item Breakdown form, if applicable, as required in Section 1-02.6, or if the documentation that is submitted fails to meet the requirements of the Special Provisions;
- j. The Bidder fails to submit UDBE Trucking Credit Forms, if applicable, as required in Section 1-02.6, or if the documentation that is submitted fails to meet the requirements of the Special Provisions; or
- k. The Bid Proposal does not constitute a definite and unqualified offer to meet the material terms of the Bid invitation.

## **SECTION 1-03, AWARD AND EXECUTION OF CONTRACT**

January 2, 2018

## 1-03.3 Execution of Contract

The first paragraph is revised to read:

Within 20 calendar days after the Award date, the successful Bidder shall return the signed Contracting Agency-prepared Contract, an insurance certification as required by Section 1-07.18, a satisfactory bond as required by law and Section 1-03.4, the Transfer of Coverage form for the Construction Stormwater General Permit with sections I, III, and VIII completed when provided, and shall be registered as a contractor in the state of Washington.

## 1-03.5 Failure to Execute Contract

The first sentence is revised to read:

Failure to return the insurance certification and bond with the signed Contract as required in Section 1-03.3, or failure to provide Disadvantaged, Minority or Women's Business Enterprise information if required in the Contract, or failure or refusal to sign the Contract, or failure to register as a contractor in the state of Washington, or failure to return the completed Transfer of Coverage for the Construction Stormwater General Permit to the Contracting Agency when provided shall result in forfeiture of the proposal bond or deposit of this Bidder.

## **SECTION 1-05, CONTROL OF WORK**

August 6, 2018

## 1-05.5 Vacant

This section, including title, is revised to read:

### 1-05.5 Tolerances

Geometrical tolerances shall be measured from the points, lines, and surfaces defined in Contract documents.

A plus (+) tolerance increases the amount or dimension to which it applies, or raises a deviation from level. A minus (-) tolerance decreases the amount or dimension to which it applies, or lowers a deviation from level. Where only one signed tolerance is specified (+ or -), there is no specified tolerance in the opposing direction.

Tolerances shall not be cumulative. The most restrictive tolerance shall control.

Tolerances shall not extend the Work beyond the Right of Way or other legal boundaries identified in the Contract documents. If application of tolerances causes the extension of the Work beyond the Right of Way or legal boundaries, the tolerance shall be reduced for that specific instance.

Tolerances shall not violate other Contract requirements. If application of tolerances causes the Work to violate other Contract requirements, the tolerance shall be reduced for that specific instance. If application of tolerances causes conflicts with other components or aspects of the Work, the tolerance shall be reduced for that specific instance.

## 1-05.9 Equipment

The following new paragraph is inserted before the first paragraph:

Prior to mobilizing equipment on site, the Contractor shall thoroughly remove all loose dirt and vegetative debris from drive mechanisms, wheels, tires, tracks, buckets and undercarriage. The Engineer will reject equipment from the site until it returns clean.

This section is supplemented with the following:

Upon completion of the Work, the Contractor shall completely remove all loose dirt and vegetative debris from equipment before removing it from the job site.

## SECTION 1-06, CONTROL OF MATERIAL

January 7, 2019

## 1-06.1(3) Aggregate Source Approval (ASA) Database

This section is supplemented with the following:

6

5

Regardless of status of the source, whether listed or not listed in the ASA database the source owner may be asked to provide testing results for toxicity in accordance with Section 9-03.21(1).

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## 1-06.2(2)D Quality Level Analysis

This section is supplemented with the following new subsection:

13 14

## 1-06.2(2)D5 Quality Level Calculation – HMA Compaction

15 16 The procedures for determining the quality level and pay factor for HMA compaction are as follows:

17

Determine the arithmetic mean, X<sub>m</sub>, for compaction of the lot: 1.

18 19

$$X_m = \frac{\sum x}{n}$$

20 21

Where:

22 23

24

25

**x** =

 $\sum x =$ 

individual compaction test values for each sublot in the lot. summation of individual compaction test values

n =

total number test values

Compute the lower quality index  $(Q_L)$ :

26 27

Compute the sample standard deviation, "S", for each constituent: 2.

28

$$S = \left\lceil \frac{n \sum x^2 - \left(\sum x\right)^2}{n(n-1)} \right\rceil^{\frac{1}{2}}$$

29

31 32

Where:

3.

summation of the squares of individual compaction test values  $(\sum x)^2$  = summation of the individual compaction test values squared

 $Q_L = \frac{X_m - LSL}{S}$ 

LSL = 92.0

37 38

Where:

40 41

42

43

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Determine P<sub>L</sub> (the percent within the lower Specification limit which corresponds to a given  $Q_L$ ) from Table 1. For negative values of  $Q_L$ ,  $P_L$  is equal to 100 minus the table  $P_L$ .

value.

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> Determine the quality level (the total percent within Specification limits): 5.

If the value of Q does not correspond exactly to a figure in the table, use the next higher

Quality Level = PL

6. Using the quality level from step 5, determine the composite pay factor (CPF) from Table 2.

- 7. If the CPF determined from step 6 is 1.00 or greater: use that CPF for the compaction lot; however, the maximum HMA compaction CPF using an LSL = 92.0 shall be 1.05.
- 8. If the CPF from step 6 is not 1.00 or greater: repeat steps 3 through 6 using an LSL = 91.5. The value thus determined shall be the HMA compaction CPF for that lot; however, the maximum HMA compaction CPF using an LSL = 91.5 shall be 1.00.

## 1-06.2(2)D1 Quality Level Analysis

The following new sentence is inserted after the first sentence:

The quality level calculations for HMA compaction are completed using the formulas in Section 1-06.2(2)D5.

## 1-06.2(2)D4 Quality Level Calculation

The first paragraph (excluding the numbered list) is revised to read:

The procedures for determining the quality level and pay factors for a material, other than HMA compaction, are as follows:

## 1-06.6 Recycled Materials

The first three sentences of the second paragraph are revised to read:

The Contractor shall submit a Recycled Material Utilization Plan on WSDOT Form 350-075A within 30 calendar days after the Contract is executed. The plan shall provide the Contractor's anticipated usage of recycled concrete aggregates for meeting the requirements of these Specifications. The quantity of recycled concrete aggregate will be provided in tons and as a percentage of the Plan quantity for eligible material listed in Section 9-03.21(1)E Table on Maximum Allowable percent (By Weight) of Recycled Material.

The last paragraph is revised to read:

Within 30 calendar days after Physical Completion, the Contractor shall report the quantity of recycled concrete aggregates that were utilized in the construction of the project for each eligible item listed in Section 9-03.21(1)E. The Contractor's report shall be provided on WSDOT Form 350-075A, Recycled Materials Reporting.

## 1-06.6(1)A General

Item 1(a) in the second paragraph is revised to read:

a. The estimated costs for the Work for each material with 25 percent recycled concrete aggregate. The cost estimate shall include for each material a documented price quote from the supplier with the lowest total cost for the Work.

## SECTION 1-07, LEGAL RELATIONS AND RESPONSIBILITIES TO THE PUBLIC

April 1, 2019

## 1-07.5 Environmental Regulations

Interstate Avenue Paving Project Federal Aid Project No. STPUS-HIPUS-5686(001) CRP 2187D This section is supplemented with the following new subsections:

## 1-07.5(5) U.S. Army Corps of Engineers

When temporary fills are permitted, the Contractor shall remove fills in their entirety and the affected areas returned to pre-construction elevations.

If a U.S. Army Corps of Engineers permit is noted in Section 1-07.6 of the Special Provisions, the Contractor shall retain a copy of the permit or the verification letter (in the case of a Nationwide Permit) on the worksite for the life of the Contract. The Contractor shall provide copies of the permit or verification letter to all subcontractors involved with the authorized work prior to their commencement of any work in waters of the U.S.

## 1-07.5(6) U.S. Fish/Wildlife Services and National Marine Fisheries Service

The Contracting Agency will provide fish exclusion and handling services if the Work dictates. However, if the Contractor discovers any fish stranded by the project and a Contracting Agency biologist is not available, they shall immediately release the fish into a flowing stream or open water.

## 1-07.5(1) General

The first sentence is deleted and replaced with the following:

No Work shall occur within areas under the jurisdiction of resource agencies unless authorized in the Contract.

The third paragraph is deleted.

## 1-07.5(2) State Department of Fish and Wildlife

This section is revised to read:

In doing the Work, the Contractor shall:

2. Not place materials below or remove them from the ordinary high water line except as may be specified in the Contract.

Not degrade water in a way that would harm fish, wildlife, or their habitat.

3. Not allow equipment to enter waters of the State except as specified in the Contract.

4. Revegetate in accordance with the Plans, unless the Special Provisions permit otherwise.

5. Prevent any fish-threatening silt buildup on the bed or bottom of any body of water.

6. Ensure continuous stream flow downstream of the Work area.

7. Dispose of any project debris by removal, burning, or placement above high-water flows.

8. Immediately notify the Engineer and stop all work causing impacts, if at any time, as a result of project activities, fish are observed in distress or a fish kill occurs.

If the Work in (1) through (3) above differs little from what the Contract requires, the Contracting Agency will measure and pay for it at unit Contract prices. But if Contract items do not cover those

areas, the Contracting Agency will pay pursuant to Section 1-09.4. Work in (4) through (8) above shall be incidental to Contract pay items.

## 1-07.5(3) State Department of Ecology

This section is revised to read:

 In doing the Work, the Contractor shall:

- 1. Comply with Washington State Water Quality Standards.
- 2. Perform Work in such a manner that all materials and substances not specifically identified in the Contract documents to be placed in the water do not enter waters of the State, including wetlands. These include, but are not limited to, petroleum products, hydraulic fluid, fresh concrete, concrete wastewater, process wastewater, slurry materials and waste from shaft drilling, sediments, sediment-laden water, chemicals, paint, solvents, or other toxic or deleterious materials.
- 3. Use equipment that is free of external petroleum-based products.
- 4. Remove accumulations of soil and debris from drive mechanisms (wheels, tracks, tires) and undercarriage of equipment prior to using equipment below the ordinary high water line.
- Clean loose dirt and debris from all materials placed below the ordinary high water line.
   No materials shall be placed below the ordinary high water line without the Engineer's concurrence.
- 6. When a violation of the Construction Stormwater General Permit (CSWGP) occurs, immediately notify the Engineer and fill out WSDOT Form 422-011, Contractor ECAP Report, and submit the form to the Engineer within 48 hours of the violation.
- 7. Once Physical Completion has been given, prepare a Notice of Termination (Ecology Form ECY 020-87) and submit the Notice of Termination electronically to the Engineer in a PDF format a minimum of 7 calendar days prior to submitting the Notice of Termination to Ecology.
- 8. Transfer the CSWGP coverage to the Contracting Agency when Physical Completion has been given and the Engineer has determined that the project site is not stabilized from erosion.
- 9. Submit copies of all correspondence with Ecology electronically to the Engineer in a PDF format within four calendar days.

## 1-07.5(4) Air Quality

This section is revised to read:

The Contractor shall comply with all regional clean air authority and/or State Department of Ecology rules and regulations.

The air quality permit process may include additional State Environment Policy Act (SEPA) requirements. Contractors shall contact the appropriate regional air pollution control authority well in advance of beginning Work.

When the Work includes demolition or renovation of any existing facility or structure that contains Asbestos Containing Material (ACM) and/or Presumed Asbestos-Containing Material (PACM), the Contractor shall comply with the National Emission Standards for Hazardous Air Pollutants (NESHAP).

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Any requirements included in Federal and State regulations regarding air quality that applies to the "owner or operator" shall be the responsibility of the Contractor.

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## 1-07.7(1) General

The first sentence of the third paragraph is revised to read:

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When the Contractor moves equipment or materials on or over Structures, culverts or pipes, the Contractor may operate equipment with only the load-limit restrictions in Section 1-07.7(2).

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The first sentence of the last paragraph is revised to read:

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Unit prices shall cover all costs for operating over Structures, culverts and pipes.

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## 1-07.9(1) General

The last sentence of the sixth paragraph is revised to read:

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Generally, the Contractor initiates the request by preparing standard form 1444 Request for Authorization of Additional Classification and Rate, available at https://www.dol.gov/whd/recovery/dbsurvey/conformance.htm, and submitting it to the Engineer for further action.

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## 1-07.9(2) Posting Notices

The second sentence of the first paragraph (up until the colon) is revised to read:

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The Contractor shall ensure the most current edition of the following are posted:

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The revision dates are deleted from all items in the numbered list.

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The following new items are inserted after item number 1:

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Mandatory Supplement to EEOC P/E-1 published by US Department of Labor. Post for projects with federal-aid funding.

37 38 39

Pay Transparency Nondiscrimination Provision published by US Department of Labor. Post for projects with federal-aid funding.

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Item number 2 through 12 are renumbered to 4 through 14, respectively.

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## 1-07.11(2) Contractual Requirements

In this section, "creed" is revised to read "religion".

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Item numbers 1 through 9 are revised to read 2 through 10, respectively.

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After the preceding Amendment is applied, the following new item number 1 is inserted:

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The Contractor shall maintain a Work site that is free of harassment, humiliation, fear, hostility and intimidation at all times. Behaviors that violate this requirement include but are not limited to:

- a. Persistent conduct that is offensive and unwelcome.
- b. Conduct that is considered to be hazing.
- c. Jokes about race, gender, or sexuality that are offensive.
- d. Unwelcome, unwanted, rude or offensive conduct or advances of a sexual nature which interferes with a person's ability to perform their job or creates an intimidating, hostile, or offensive work environment.
- e. Language or conduct that is offensive, threatening, intimidating or hostile based on race, gender, or sexual orientation.
- f. Repeating rumors about individuals in the Work Site that are considered to be harassing or harmful to the individual's reputation.

## 1-07.11(5) Sanctions

 This section is supplemented with the following:

Immediately upon the Engineer's request, the Contractor shall remove from the Work site any employee engaging in behaviors that promote harassment, humiliation, fear or intimidation including but not limited to those described in these specifications.

## 1-07.11(6) Incorporation of Provisions

The first sentence is revised to read:

The Contractor shall include the provisions of Section 1-07.11(2) Contractual Requirements (1) through (5) and the Section 1-07.11(5) Sanctions in every subcontract including procurement of materials and leases of equipment.

## 1-07.15(1) Spill Prevention, Control, and Countermeasures Plan

The last sentence of the first paragraph is revised to read:

An SPCC Plan template and guidance information is available at http://www.wsdot.wa.gov/environment/technical/disciplines/hazardous-materials/spill-prevent-report.

## 1-07.16(2)A Wetland and Sensitive Area Protection

The first sentence of the first paragraph is revised to read:

Existing wetland and other sensitive areas, where shown in the Plans or designated by the Engineer, shall be saved and protected through the life of the Contract.

## 1-07.18 Public Liability and Property Damage Insurance

Item number 1 is supplemented with the following new sentence:

This policy shall be kept in force from the execution date of the Contract until the Physical Completion Date

## SECTION 1-08, PROSECUTION AND PROGRESS

January 7, 2019

## 1-08.1 Subcontracting

The first sentence of the seventh paragraph is revised to read:

All Work that is not performed by the Contractor will be considered as subcontracting except: (1) purchase of sand, gravel, crushed stone, crushed slag, batched concrete aggregates, ready-mix concrete, off-site fabricated structural steel, other off-site fabricated items, and any other materials supplied by established and recognized commercial plants; or (2) delivery of these materials to the Work site in vehicles owned or operated by such plants or by recognized independent or commercial hauling companies hired by those commercial plants.

The following new paragraph is inserted after the seventh paragraph:

The Contractor shall not use businesses (material suppliers, vendors, subcontractors, etc.) with federal purchasing exclusions. Businesses with exclusions are identified using the System for Award Management web page at www.SAM.gov.

## 1-08.5 Time for Completion

 Item number 2 of the sixth paragraph is supplemented with the following:

f. A copy of the Notice of Termination sent to the Washington State Department of Ecology (Ecology); the elapse of 30 calendar days from the date of receipt of the Notice of Termination by Ecology; and no rejection of the Notice of Termination by Ecology. This requirement will not apply if the Construction Stormwater General Permit is transferred back to the Contracting Agency in accordance with Section 8-01.3(16).

## 1-08.7 Maintenance During Suspension

 The fifth paragraph is revised to read:

The Contractor shall protect and maintain all other Work in areas not used by traffic. All costs associated with protecting and maintaining such Work shall be the responsibility of the Contractor.

## **SECTION 1-09, MEASUREMENT AND PAYMENT**

August 6, 2018

## 1-09.2(1) General Requirements for Weighing Equipment

The last paragraph is supplemented with the following:

 When requested by the Engineer, the Contractor's representative shall collect the tickets throughout the day and provide them to the Engineer's designated receiver, not later than the end of shift, for reconciliation. Tickets for loads not verified as delivered will receive no pay.

## **1-09.2(2)** Specific Requirements for Batching Scales The last sentence of the first paragraph is revised to read:

Batching scales used for concrete or hot mix asphalt shall not be used for batching other materials.

## 1-09.10 Payment for Surplus Processed Materials

 The following sentence is inserted after the first sentence of the second paragraph:

For Hot Mix Asphalt, the Plan quantity and quantity used will be adjusted for the quantity of Asphalt and quantity of RAP or other materials incorporated into the mix.

## SECTION 2-02, REMOVAL OF STRUCTURES AND OBSTRUCTIONS

April 2, 2018

## 2-02.3(3) Removal of Pavement, Sidewalks, Curbs, and Gutters

In item number 3 of the first paragraph, the second sentence is revised to read:

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For concrete pavement removal, a second vertical full depth relief saw cut offset 12 to 18 inches from and parallel to the initial saw cut is also required, unless the Engineer allows otherwise.

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## **SECTION 2-03, ROADWAY EXCAVATION AND EMBANKMENT**

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## 2-03.3(14)F Displacement of Unsuitable Foundation Materials

This section, including title, is revised to read:

2-03.3(14)F Vacant

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## **SECTION 2-09, STRUCTURE EXCAVATION**

April 2, 2018

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## 2-09.2 Materials

In the first paragraph, the references to "Portland Cement" and "Aggregates for Portland Cement Concrete" are revised to read:

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Cement 9-01 Fine Aggregate for Concrete 9-03.1(2)

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## 2-09.3(3)D Shoring and Cofferdams

The first sentence of the sixth paragraph is revised to read:

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Structural shoring and cofferdams shall be designed for conditions stated in this Section using methods shown in Division I Section 5 of the AASHTO *Standard Specifications for Highway Bridges* Seventeenth Edition – 2002 for allowable stress design, or the AASHTO *LRFD Bridge Design Specifications* for load and resistance factor design.

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## **SECTION 3-01, PRODUCTION FROM QUARRY AND PIT SITES**

April 2, 2018

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## 3-01.1 Description

The first paragraph is revised to read:

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This Work shall consist of manufacturing and producing crushed and screened aggregates including pit run aggregates of the kind, quality, and grading specified for use in the construction of concrete, hot mix asphalt, crushed surfacing, maintenance rock, ballast, gravel base, gravel backfill, gravel borrow, riprap, and bituminous surface treatments of all descriptions.

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## SECTION 4-04, BALLAST AND CRUSHED SURFACING

April 2, 2018

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## 4-04.3(5) Shaping and Compaction

This section is supplemented with the following new paragraph:

When using 100% Recycled Concrete Aggregate, the Contractor may submit a written request to use a test point evaluation for compaction acceptance testing in lieu of compacting to 95% of the standard density as determined by the requirements of Section 2-03.3(14)D. The test point evaluation shall be performed in accordance with SOP 738.

## SECTION 5-01, CEMENT CONCRETE PAVEMENT REHABILITATION

January 7, 2019

## 5-01.2 Materials

The reference for Concrete Patching Material is revised to read:

Concrete Patching Material, Grout, and Mortar 9-20.1

## 5-01.3(1)A1 Concrete Patching Materials

In this section, each reference to "9-20" is revised to read "9-20.1".

## 5-01.3(4) Replace Cement Concrete Panel

This section's content is deleted and replaced with the following new subsections:

## 5-01.3(4)A General

Curing, cold weather work, concrete pavement construction in adjacent lines, and protection of pavement shall meet the requirements of Section 5-05.3(13) through Section 5-05.3(15). The Contractor, at no cost to the Contracting Agency, shall repair any damage to existing pavement caused by the Contractor's operations.

## 5-01.3(4)B Sawing and Dimensional Requirements

Concrete slabs to be replaced as shown in the Plans or staked by the Engineer shall be at least 6.0 feet long and full width of an existing pavement panel. The portion of the panel to remain in place shall have a minimum dimension of 6 feet in length and full panel width; otherwise the entire panel shall be removed and replaced. There shall be no new joints closer than 3.0 feet to an existing transverse joint or crack. A vertical full depth saw cut is required along all longitudinal joints and at transverse locations and, unless the Engineer allows otherwise, an additional vertical full depth relief saw cut located 12 to 18 inches from and parallel to the initial longitudinal and transverse saw cut locations is also required. Removal of existing cement concrete pavement shall not cause damage to adjacent slabs that are to remain in place. In areas that will be ground, slab replacements shall be performed prior to pavement grinding.

Side forms shall meet the requirements of Section 5-05.3(7)B whenever a sawed full depth vertical face cannot be maintained.

## 5-01.3(4)C Dowel Bars and Tie Bars

For the half of a dowel bar or tie bar placed in fresh concrete, comply with the requirements of Section 5-05.

For the half of a dowel bar or tie bar placed in hardened concrete, comply with the Standard Plans and the following.

After drilling, secure dowel bars and tie bars into the existing pavement with either an epoxy bonding agent Type I or IV as specified in Section 9-26.1, or a grout Type 2 for non-shrink applications as specified in Section 9-20.3.

tolerances below.

the tolerances below.

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Placement Tolerances		
	Dowel Bars	Tie Bars
Vertical: Center of Bar to Center of Slab Depth	± 1.00 inch max	± 1.00 inch max
Dowel Bar Centered Over the Transverse Joint	± 1.00 inch max	N/A
Tie Bar Centered Over the Longitudinal Joint	N/A	± 1.00 inch max
Parallel to Centerline Over the Length of the Dowel Bar	± 0.50 inch max	N/A
Perpendicular to Longitudinal Joint Over the Length of the Tie Bar	N/A	± 1.00 inch max
Parallel to Roadway Surface Over the Length of the Bar	± 0.50 inch max	± 1.00 inch max

Dowel bars shall be placed at the mid depth of the concrete slab, centered over the transverse

joint, and parallel to the centerline and to the roadway surface, within the tolerances in the table below. Dowel bars may be adjusted to avoid contact with existing dowel bars in the transverse

joint at bridge approach slabs or existing panels provided the adjusted dowel bars meet the

Tie bars shall be placed at the mid depth of the concrete slab, centered over the joint, perpendicular to centerline, and parallel to the roadway surface, within the tolerances in the table

below. The horizontal position of tie bars may be adjusted to avoid contact with existing tie bars in the longitudinal joint where panel replacement takes place, provided the adjusted tie bars meet

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Dowel bars and tie bars shall be placed according to the Standard Plan when multiple panels are placed. Panels shall be cast separately from the bridge approach slab.

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Dowel bars to be drilled into existing concrete or at a new transverse contraction joint shall have a parting compound, such as curing compound, grease, or other Engineer accepted equal, applied to them prior to placement.

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Clean the drilled holes in accordance with the epoxy or grout manufacturer's instructions. Holes shall be clean and dry at the time of placing the epoxy, or grout and tie bars. Completely fill the void between the tie bar and the outer limits of the drilled hole with epoxy or grout. Use retention rings to prevent leakage of the epoxy or grout and support the tie bar to prevent movement until the epoxy or grout has cured the minimum time recommended by the manufacturer.

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## 5-01.3(4)D Foundation Preparation

30 31 32 The Contractor shall smooth the surfacing below the removed panel and compact it to the satisfaction of the Engineer. Crushed surfacing base course, or hot mix asphalt may be needed to bring the surfacing to grade prior to placing the new concrete.

33 34 35 If the material under the removed panel is uncompactable and the Engineer requires it, the Contractor shall excavate the Subgrade 2 feet, place a soil stabilization construction geotextile meeting the requirements of Section 9-33, and backfill with crushed surfacing base course. This Work may include:

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Furnishing and hauling crushed surfacing base course to the project site.

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2. Excavating uncompactable material.

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3. Furnishing and placing a soil stabilization construction geotextile.

4. Backfilling and compacting crushed surfacing base course.

5. Removing, hauling and restocking any unused crushed surfacing base course.

## 5-01.3(4)E Concrete Finishing

Grade control shall be the responsibility of the Contractor.

All panels shall be struck off level with the adjacent panels and floated to a smooth surface.

Final finish texturing shall meet the requirements of Section 5-05.3(11).

In areas where the Plans do not require grinding, the surface smoothness will be measured with a 10-foot straightedge by the Engineer in accordance with Section 5-05.3(12). If the replacement panel is located in an area that will be ground as part of concrete pavement grinding in accordance with Section 5-01.3(9), the surface smoothness shall be measured, by the Contractor, in conjunction with the smoothness measurement done in accordance with Section 5-01.3(10).

## 5-01.3(4)F Joints

All transverse and longitudinal joints shall be sawed and sealed in accordance with Section 5-05.3(8). The Contractor may use a hand pushed single blade saw for sawing joints.

## 5-01.3(4)G Cracked Panels

Replacement panels that crack shall be repaired as specified in Section 5-05.3(22) at no cost to the Contracting Agency. When repairing replacement panels that have cracked, epoxy-coated dowel bars meeting the requirements of Section 9-07.5(1) may be substituted for the corrosion resistant dowel bars specified.

## 5-01.3(4)H Opening to Traffic

Opening to traffic shall meet the requirements of Section 5-05.3(17).

## 5-01.3(5) Partial Depth Spall Repair

The second sentence of the third paragraph is revised to read:

All sandblasting residue shall be removed.

## 5-01.3(7) Sealing Existing Concrete Random Cracks

The second sentence of the second paragraph is revised to read:

Immediately prior to sealing, the cracks shall be clean.

## 5-01.3(8) Sealing Existing Longitudinal and Transverse Joint

The first sentence of the fifth paragraph is revised to read:

Immediately prior to sealing, the cracks shall be clean.

## 5-01.3(10) Pavement Smoothness

This section is revised to read:

Pavement surface smoothness for cement concrete pavement grinding on this project will include International Roughness Index (IRI) testing. Ride quality will be evaluated using the Mean

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13 14 within the section.

Smoothness Testing Equipment and Operator Certification

Use an inertial profiler and operator that meet the requirements of Section 5-05.3(3)E.

## Surface Smoothness

Operate the inertial profiler in accordance with AASHTO R 57. Collect two longitudinal traces, one in each wheel path. Collect the control profile at locations designated in Table 2 prior to any pavement rehabilitation Work on the areas to be tested. Collect an acceptance profile at locations designated in Table 2 after completion of all cement concrete pavement grinding on the project. Profiles shall be collected in a continuous pass including areas excluded from pay adjustments. Provide notice to the Engineer a minimum of seven calendar days prior to testing.

Table 2 Locations Requiring MRI Testing			
Travel lanes where cement concrete grinding is shown in the plans	Control profile		
Additional locations designated by the Engineer	Control profile		
Travel lanes with completed cement concrete pavement grinding	Acceptance profile		
Bridges, approach panels and 0.02 miles before and after bridges and approach panels and other excluded areas within lanes requiring testing	Control and acceptance profile		
Ramps, Shoulders and Tapers	Do not test		

Within 30 calendar days after the Contractor's testing, the Engineer may perform verification testing. If the verification testing shows a difference in MRI greater than the 10 percent, the following resolution process will be followed:

- The profiles, equipment and procedures will be evaluated to determine the cause of the 1. difference.
- If the cause of the discrepancy cannot be resolved the pavement shall be retested with both profilers at a mutually agreed time. The two profilers will test the section within 30 minutes of each other. If the retest shows a difference in MRI equal or greater than the percentages shown in Table 2 of AASHTO R 54 the Engineer's test results will be used for pavement smoothness acceptance.

The Contractor shall evaluate profiles for acceptance or corrective action using the current version of ProVAL and provide the results including the profile data in unfiltered electronic Engineering Research Division (ERD) file format to the Engineer within 3 calendar days of completing each days profile testing. If the profile data files are created using an export option in the manufacturer's software where filter settings can be specified, use the filter settings that were used to create data files for certification.

Analyze the entire profile. Exclude areas listed in Table 3.

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Table 3 **Areas Excluded from MRI Acceptance Requirements** Location **Exclude** Beginning and end of grinding Pavement within 0.02 mile The bridge and approach slab and 0.02 mile from the Bridges and approach slabs ends of the bridge or approach slab Defects in the existing roadway identified by the 0.01-mile section containing that adversely the defect and the 0.01-mile Contractor affect the MRI such as dips. section following the section depressions and wheel path with the defect. longitudinal joints.1 <sup>1</sup>The presence of defects is subject to verification by the

Report the MRI results in inches per mile for each 0.01-mile section and each 0.10-mile section. Do not truncate 0.10-mile sections for areas excluded from MRI acceptance requirements. MRI requirements will not apply to 0.10-mile sections with more than three 0.01 mile-sections excluded. MRI requirements for the individual 0.01-mile sections shall still apply. The Engineer will verify the analysis.

The MRI for each 0.10 mile of ground lane will comply with the following:

Control Profile MRI per 0.10 Mile	Maximum MRI of Acceptance Profile per 0.10 Mile
≤130 inches/mile	78 inches/mile
>130 inches/mile	0.6 x Control Profile MRI

The MRI for each 0.01 mile of the completed cement concrete grinding shall not exceed 160 inches/mile.

All Work is subject to parallel and transverse 10-foot straightedge requirements, corrective work and disincentive adjustments.

Surface smoothness of travel lanes including areas subject to MRI testing shall not vary more than  $\frac{1}{16}$  inch from the lower edge of a 10-foot straightedge placed on the surface parallel to the centerline.

The smoothness perpendicular to the centerline will be measured with a 10-foot straightedge within the lanes. There shall be not vertical elevation difference of more than a ¼ inch between lanes.

Pavement that does not meet these requirements will be subject to corrective Work. All corrective Work shall be completed at no additional expense, including traffic control, to the Contracting Agency. Pavement shall be repaired by one or more of the following methods:

- 1. Diamond grinding.
- 2. By other method accepted by the Engineer.

Repair areas shall be re-profiled to ensure they no longer require corrective Work. With concurrence of the Engineer, a 10-foot straight edge may be used in place of the inertial profiler.

If correction of the roadway as listed above either will not or does not produce satisfactory results as to smoothness or serviceability the Engineer may accept the completed pavement and a credit will be calculated in accordance with Section 5-01.5. Under these circumstances, the decision whether to accept the completed pavement or to require corrective work as described above shall be vested entirely in the Engineer.

## 5-01.5 Payment

This section is supplemented with the following:

01.3(10) and the following calculations:

"Grinding Smoothness Compliance Adjustment", by calculation. Grinding Smoothness Compliance Adjustments will be based on the requirements in Section 5-

A smoothness compliance adjustment will be calculated in the sum of minus \$100 for each and every section of single traffic lane 0.01 mile in length and \$1,000 for each and every section of single traffic lane 0.10 mile in length that does not meet the requirements in Section 5-01.3(10) after corrective Work.

## **SECTION 5-04, HOT MIX ASPHALT**

January 7, 2019

## 5-04.1 Description

The last sentence of the first paragraph is revised to read:

The manufacture of HMA may include additives or processes that reduce the optimum mixing temperature (Warm Mix Asphalt) or serve as a compaction aid in accordance with these Specifications.

## 5-04.2 Materials

The reference to "Warm Mix Asphalt Additive" is revised to read "HMA Additive".

## 5-04.2(1) How to Get an HMA Mix Design on the QPL

The last bullet in the first paragraph is revised to read:

 Do not include HMA additives that reduce the optimum mixing temperature or serve as a compaction aid when developing a mix design or submitting a mix design for QPL evaluation.
 The use of HMA additives is not part of the process for obtaining approval for listing a mix design on the QPL. Refer to Section 5-04.2(2)B.

In the table, "WSDOT Standard Practice QC-8" is revised to read "WSDOT Standard Practice QC-8 located in the WSDOT Materials Manual M 46-01".

## 5-04.2(1)C Mix Design Resubmittal for QPL Approval

Item number 3 of the first paragraph is revised to read:

Changes in modifiers used in the asphalt binder.

## 5-04.2(2)B Using Warm Mix Asphalt Processes

This section, including title, is revised to read:

Interstate Avenue Paving Project

## 5-04.2(2)B Using HMA Additives

The Contractor may, at the Contractor's discretion, elect to use additives that reduce the optimum mixing temperature or serve as a compaction aid for producing HMA. Additives include organic additives, chemical additives and foaming processes. The use of Additives is subject to the following:

- Do not use additives that reduce the mixing temperature in accordance with Section 5-04.3(6) in the production of High RAP/Any RAS mixtures.
- Before using additives, obtain the Engineer's approval using WSDOT Form 350-076 to describe the proposed additive and process.

## 5-04.3(3)A Mixing Plant

In item number 5 of the first paragraph, "WSDOT T 168" is revised to read "FOP for AASHTO T 168".

## 5-04.3(4) Preparation of Existing Paved Surfaces

The first sentence of the fourth paragraph is revised to read:

Unless otherwise allowed by the Engineer, use cationic emulsified asphalt CSS-1, CSS-1h, or Performance Graded (PG) asphalt for tack coat.

## 5-04.3(6) Mixing

The first paragraph is revised to read:

The asphalt supplier shall introduce recycling agent and anti-stripping additive, in the amount designated on the QPL for the mix design, into the asphalt binder prior to shipment to the asphalt mixing plant.

The seventh paragraph is revised to read:

Upon discharge from the mixer, ensure that the temperature of the HMA does not exceed the optimum mixing temperature shown on the accepted Mix Design Report by more than 25°F, or as allowed by the Engineer. When an additive is included in the manufacture of HMA, do not heat the additive (at any stage of production including in binder storage tanks) to a temperature higher than the maximum recommended by the manufacturer of the additive.

## 5-04.3(7) Spreading and Finishing

The last row of the table is revised to read:

3% inch	0.25 feet	0.30 feet

## 5-04.3(8) Aggregate Acceptance Prior to Incorporation in HMA

The following new paragraph is inserted after the first paragraph:

The Contracting Agency's combined aggregate bulk specific gravity (Gsb) blend as shown on the HMA Mix Design will be used for VMA calculations until the Contractor submits a written request for a Gsb test. The new Gsb will be used in the VMA calculations for HMA from the date the Engineer receives the written request for a Gsb retest. The Contractor may request aggregate specific gravity (Gsb) testing be performed by the Contracting Agency twice per project. The Gsb blend of the combined stockpiles will be used to calculate voids in mineral aggregate (VMA) of any HMA produced after the new Gsb is determined.

## 5-04.3(9)A1 Test Section – When Required, When to Stop

The following new row is inserted after the second row in Table 9:

VMA	Minimum PF <sub>i</sub> of 0.95	None <sup>4</sup>
	based on the criteria in	
	Section 5-04.3(9)B4 <sup>2</sup>	

## 5-04.3(9)A2 Test Section – Evaluating the HMA Mixture in a Test Section

In Table 9a, the test property "Gradation, Asphalt Binder, and  $V_a$ " is revised to read "Gradation, Asphalt Binder, VMA, and  $V_a$ "

In Table 9a, the first column of the third row is revised to read:

Aggregates:
Sand Equivalent
Uncompacted Void
Content
Fracture

## 5-04.3(9)B3 Mixture Statistical Evaluation – Acceptance Testing

In Table 11, "Va" is revised to read "VMA and Va"

## 5-04.3(9)B5 Mixture Statistical Evaluation – Composite Pay Factors (CPF)

The following new row is inserted above the last row in Table 12:

Voids in Mineral Aggregate (VMA) 2

## 5-04.3(9)B7 Mixture Statistical Evaluation – Retests

The second to last sentence is revised to read:

The sample will be tested for a complete gradation analysis, asphalt binder content, VMA and V<sub>a</sub>, and the results of the retest will be used for the acceptance of the HMA mixture in place of the original mixture sublot sample test results.

### 5-04.3(10)C1 HMA Compaction Statistical Evaluation – Lots and Sublots

The bulleted item in the fourth paragraph is revised to read:

For a compaction lot in progress with a compaction CPF less than 0.75 using an LSL = 91.5, a new compaction lot will begin at the Contractor's request after the Engineer is satisfied that material conforming to the Specifications can be produced. See also Section 5-04.3(11)F.

#### 5-04.3(10)C2 HMA Compaction Statistical Evaluation – Acceptance Testing

In the table, "WSDOT FOP for AASHTO T 355" is revised to read "FOP for AASHTO T 355".

#### 5-04.3(10)C3 HMA Statistical Compaction – Price Adjustments

In the first paragraph, "WSDOT FOP for AASHTO T 355" is revised to read "FOP for AASHTO T 355".

The first sentence in the second paragraph is revised to read:

For each HMA compaction lot (that is accepted by Statistical Evaluation) which does not meet the criteria in the preceding paragraph, the compaction lot shall be evaluated in accordance with Section 1-06.2(2)D5 to determine the appropriate Composite Pay Factor (CPF).

The last two paragraphs are revised to read:

Interstate Avenue Paving Project Federal Aid Project No. STPUS-HIPUS-5686(001) CRP 2187D Determine the Compaction Price Adjustment (CPA) from the table below, selecting the equation for CPA that corresponds to the value of CPF determined above.

Calculating HMA Compaction Price Adjustment (CPA)	
Value of CPF	Equation for Calculating CPA
When CPF > 1.00	$CPA = [1.00 \times (CPF - 1.00)] \times Q \times UP$
When CPF = 1.00	CPA = \$0
When CPF < 1.0	$CPA = [0.60 \times (CPF - 1.00)] \times Q \times UP$

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46 47 CPA = Compaction Price Adjustment for the compaction lot (\$)

CPF = Composite Pay Factor for the compaction lot (maximum is 1.05)

Q = Quantity in the compaction lot (tons)

UP = Unit price of the HMA in the compaction lot (\$/ton)

## 5-04.3(10)C4 HMA Statistical Compaction – Requests for Retesting

The first sentence is revised to read:

For a compaction sublot that has been tested with a nuclear density gauge that did not meet the minimum of 91.5 percent of the theoretical maximum density in a compaction lot with a CPF below 1.00 and thus subject to a price reduction or rejection, the Contractor may request that a core, taken at the same location as the nuclear density test, be used for determination of the relative density of the compaction sublot.

#### 5-04.3(13) Surface Smoothness

The second to last paragraph is revised to read:

When concrete pavement is to be placed on HMA, the surface tolerance of the HMA shall be such that no surface elevation lies above the Plan grade minus the specified Plan depth of concrete pavement. Prior to placing the concrete pavement, bring any such irregularities to the required tolerance by grinding or other means allowed by the Engineer.

#### 5-04.5 Payment

The paragraph following the Bid item "Crack Sealing-LF", per linear foot is revised to read:

The unit Contract price per linear foot for "Crack Sealing-LF" shall be full payment for all costs incurred to perform the Work described in Section 5-04.3(4)A.

## **SECTION 5-05, CEMENT CONCRETE PAVEMENT**

January 7, 2019

#### 5-05.1 Description

In the first paragraph, "portland cement concrete" is revised to read "cement concrete".

#### 5-05.2 Materials

In the first paragraph, the reference to "Portland Cement" is revised to read:

Cement 9-01

In the first paragraph, the section reference for Concrete Patching Material is revised to read "9-20.1".

### 5-05.3(1) Concrete Mix Design for Paving

The table title in item number 4 is revised to read **Concrete Batch Weights**.

In item 4a, "Portland Cement" is revised to read "Cement".

## 5-05.3(3)E Smoothness Testing Equipment

This section is revised to read:

Inertial profilers shall meet all requirements of AASHTO M 328 and be certified in accordance with AASHTO R 56 within the preceding 12 months.

The inertial profiler operator shall be certified as required by AASHTO R 56 within three years preceding profile measurement.

Equipment or operator certification by other states or a profiler certification facility will be accepted provided the certification meets the requirements of AASHTO R 56. Documentation verifying certification by another state shall be submitted to the Engineer a minimum of 14 calendar days prior to profile measurement. Equipment certification documentation shall include the information required by part 8.5 and 8.6 of AASHTO R 56. Operator documentation shall include a statement from the certifying state that indicates the operator is certified to operate the inertial profiler to be used on the project. The decision whether another state's certification meets the requirements of AASHTO R 56 shall be vested entirely in the Engineer.

## 5-05.3(4) Measuring and Batching Materials

Item number 2 is revised to read:

 Batching Materials – On all projects requiring more than 2,500 cubic yards of concrete for paving, the batching plant shall be equipped to proportion aggregates and cement by weight by means of automatic and interlocked proportioning devices of accepted type.

## 5-05.3(4)A Acceptance of Portland Cement Concrete Pavement

This section's title is revised to read:

## Acceptance of Portland Cement or Blended Hydraulic Cement Concrete Pavement

 The first sentence is revised to read:

 Acceptance of portland cement or blended hydraulic cement concrete pavement shall be as provided under statistical or nonstatistical acceptance.

## 5-05.3(7) Placing, Spreading, and Compacting Concrete

This section's content is deleted.

#### 5-05.3(10) Tie Bars and Corrosion Resistant Dowel Bars

The first sentence of the last paragraph is revised to read:

The tie bar holes shall be clean before grouting.

## 5-05.3(12) Surface Smoothness

This section is revised to read:

Pavement surface smoothness for this project will include International Roughness Index (IRI) testing. The Contractor shall perform IRI testing on each through lane, climbing lane, and passing lane, greater than 0.25 mile in length and these lanes will be subject to incentive/disincentive

adjustments. Ride quality will be evaluated using the Mean Roughness Index (MRI) calculated by averaging the IRI data for the left and right wheel path within the section.

Ramps, shoulders and tapers will not be included in MRI testing for pavement smoothness and will not be subject to incentive adjustments. All Work is subject to parallel and transverse 10-foot straightedge requirements, corrective work and disincentive adjustments.

Operate the inertial profiler in accordance with AASHTO R 57. Collect two longitudinal traces, one in each wheel path. Collect profile data after completion of all concrete paving on the project in a continuous pass including areas excluded from pay adjustments. Provide notice to the Engineer a minimum of seven calendar days prior to testing.

Within 30 calendar days after the Contractor's testing, the Engineer may perform verification testing. If the verification testing shows a difference in MRI greater than the percentages shown in Table 2 of AASHTO R 54 the following resolution process will be followed:

 The profiles, equipment and procedures will be evaluated to determine the cause of the difference.

2. If the cause of the discrepancy cannot be resolved the pavement shall be retested with both profilers at a mutually agreed time. The two profilers will test the section within 30 minutes of each other. If the retest shows a difference in MRI equal or greater than the percentages shown in Table 2 of AASHTO R 54 the Engineer's test results will be used to establish pay adjustments.

Surface smoothness of travel lanes not subject to MRI testing will be measured with a 10-foot straightedge no later than 5:00 p.m. of the day following the placing of the concrete. The completed surface of the wearing course shall not vary more than ½ inch from the lower edge of a 10-foot straightedge placed on the surface parallel to the centerline.

Smoothness perpendicular to the centerline will be measured with a 10-foot straightedge across all lanes with the same cross slope, including shoulders when composed of cement concrete pavement. The overlapping 10-foot straightedge measurement shall be discontinued at a point 6 inches from the most extreme outside edge of the finished cement concrete pavement. The completed surface of the wearing course shall not vary more than ¼ inch from the lower edge of a 10-foot straightedge placed on the surface perpendicular to the centerline. Any deviations in excess of the above tolerances shall be corrected.

The Contractor shall evaluate profiles for acceptance, incentive payments, disincentive payments, or corrective action using the current version of ProVAL and provide the results including the profile data in unfiltered electronic Engineering Research Division (ERD) file format to the Engineer within 2 calendar days of completing testing each section of pavement. If the profile data files are created using an export option in the manufacturer's software where filter settings can be specified, use the filter settings that were used to create data files for certification. Analyze the entire profile. Exclude any areas specifically identified in the Contract. Exclude from the analysis the first 100 feet after the start of the paving operations and last 100 feet prior to the end of the paving operation, the first 100 feet on either side of bridge Structures and bridge approach slab. Report the MRI results in inches per mile for each 52.8 foot section and horizontal distance measurements in project stationing to the nearest foot. Include pay adjustments in the results. The Engineer will verify the analysis.

Corrective work for pavement smoothness may be taken by the Contractor prior to MRI testing. After completion of the MRI testing the Contractor shall measure the smoothness of each 52.8-

foot section with an MRI greater than 125 inches per mile with a 10-foot straightedge within 14 calendar days or as allowed by the Engineer. The Contractor shall identify all locations that require corrective work and provide the straight edge measurements at each location that exceeds the allowable limit to the Engineer. If all measurements in a 52.8-foot section comply with smoothness requirements, the Contractor shall provide the maximum measurement to the Engineer and a statement that corrective work is not required. Unless allowed by the Engineer, corrective work shall be taken by the Contractor for pavement identified by the Contractor or Engineer that does not meet the following requirements:

1. The completed surface shall be of uniform texture, smooth, uniform as to crown and grade, and free from defects of all kinds.

2. The completed surface shall not vary more than ½ inch from the lower edge of a 10-foot straightedge placed on the surface parallel to the centerline.

3. The completed surface shall vary not more than ¼ inch in 10 feet from the rate of transverse slope shown in the Plans.

All corrective work shall be completed at no additional expense, including traffic control, to the Contracting Agency. Corrective work shall not begin until the concrete has reached its design strength unless allowed by the Engineer. Pavement shall be repaired by one or more of the following methods:

1. Diamond grinding; repairs shall not reduce pavement thickness by more than ¼ inch less than the thickness shown in the Plans. When required by the Engineer, the Contractor shall verify the thickness of the concrete pavement by coring. Thickness reduction due to corrective work will not be included in thickness measurements for calculating the Thickness Deficiency in Section 5-05.5(1)A.

2. Removal and replacement of the cement concrete pavement.

3. By other method allowed by the Engineer.

For repairs following MRI testing the repaired area shall be checked by the Contractor with a 10-foot straightedge to ensure it no longer requires corrective work. With concurrence of the Engineer an inertial profiler may be used in place of the 10-foot straight edge.

If correction of the roadway as listed above either will not or does not produce satisfactory results as to smoothness or serviceability the Engineer may accept the completed pavement and a credit will be calculated in accordance with Section 5-05.5. The credit will be in addition to the price adjustment for MRI. Under these circumstances, the decision whether to accept the completed pavement or to require corrective work as described above shall be vested entirely in the Engineer.

## 5-05.3(22) Repair of Defective Pavement Slabs

The last sentence of the fourth paragraph is revised to read:

All sandblasting residue shall be removed.

#### 5-05.4 Measurement

Item number 3 of the second paragraph is revised to read:

3. The depth shall be determined in accordance with Section 5-05.5(1). The depth utilized to calculate the volume shall not exceed the Plan depth plus 0.04 feet.

The volume of cement concrete pavement in each thickness lot shall equal the measured length

Tho

The third paragraph is revised to read:

× width × thickness measurement.

The last paragraph is revised to read:

The calculation for cement concrete compliance adjustment is the volume of concrete represented by the CPF and the Thickness deficiency adjustment.

## 5-05.5 Payment

 The paragraph following the Bid item "Cement Conc. Pavement", per cubic yard is supplemented with the following:

All costs associated with performing the magnetic pulse induction thickness testing shall be included in the unit Contract price per cubic yard for "Cement Conc. Pavement".

The Bid item "Ride Smoothness Compliance Adjustment", by calculation, and the paragraph following this bid item are revised to read:

"Ride Smoothness Compliance Adjustment", by calculation.

Smoothness Compliance Adjustments will be based on the requirements in Section 5-05.3(12) and the following calculations:

1. Final MRI acceptance and incentive/disincentive payments for pavement smoothness will be calculated as the average of the ten 52.8-foot sections in each 528 feet in accordance with the price adjustment schedule.

a. For sections of a lane that are a minimum of 52.8 feet and less than 528 feet, the price adjustment will be calculated using the average of the 52.8 foot MRI values and the price adjustment prorated for the length of the section.

b. MRI values per 52.8-feet that were measured prior to corrective work will be included in the 528 foot price adjustment for sections with corrective work.

2. In addition to the price adjustment for MRI a smoothness compliance adjustment will be calculated in the sum of minus \$1000.00 for each and every section of single traffic lane 52.8 feet in length in that does not meet the 10-foot straight edge requirements in Section 5-05.3(12) after corrective Work.

**Price Adjustment Schedule** 

MRI for each 528 ft.	Pay Adjustment
section	Schedule
in. / mi.	\$ / 0.10 mi.
< 30	2400
30	2400
31	2320
32	2240
33	2160

34	2080
35	2000
36	1920
37	1840
38	1760
39	1680
40	1600
41	1520
42	1440
43	1360
44	1280
45	1200
46	1120
47	1040
48	960
49	880
50	800
51	720
52	640
53	560
54	480
55	400
56	320
57	240
58	160
59	80
60	0
61	0
62	0
63	0
64	0
65	0
66	0
67	0
68	0
69	0
70	0
71	0
72	0
73	0
74	0
75	0
76	-80
77	-160
78	-240
79	-320
80	-400
81	-480
82	-560
83	-640
84	-720
UH	-120

85	-800
86	-880
87	-960
88	-1040
89	-1120
90	-1200
91	-1280
92	-1360
93	-1440
94	-1520
95	-1600
96	-1680
97	-1760
98	-1840
99	-1920
100	-2000
101	-2080
102	-2160
103	-2240
104	-2320
105	-2400
106	-2480
107	-2560
108	-2640
109	-2720
110	-2800
111	-2880
112	-2960
113	-3040
114	-3120
115	-3200
116	-3280
117	-3360
118	-3440
119	-3520
120	-3600
121	-3680
122	-3760
123	-3840
124	-3920
≥125	-4000

The bid item "Portland Cement Concrete Compliance Adjustment", by calculation, and the paragraph following this bid item are revised to read:

"Cement Concrete Compliance Adjustment", by calculation.

Payment for "Cement Concrete Compliance Adjustment" will be calculated by multiplying the unit Contract price for the cement concrete pavement, times the volume for adjustment, times the percent of adjustment determined from the calculated CPF and the Deficiency Adjustment listed in Section 5-05.5(1)A.

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## 5-05.5(1) Pavement Thickness

This section is revised to read:

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Cement concrete pavement shall be constructed in accordance with the thickness requirements in the Plans and Specifications. Tolerances allowed for Subgrade construction and other provisions, which may affect thickness, shall not be construed to modify such thickness requirements.

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Thickness measurements in each lane paved shall comply with the following:

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Thickness Testing of Cement Concrete Pavement	
Thickness Lot Size	15 panels maximum
Thickness test location determined by	Engineer will select testing locations in accordance with WSDOT TM 716 method B.
Sample method	AASHTO T 359
Sample preparation performed by	Contractor provides, places, and secures disks in the presence of the Engineer <sup>1</sup>
Measurement method	AASHTO T 359
Thickness measurement performed by	Contractor, in the presence of the Engineer <sup>2</sup>
<sup>1</sup> Reflectors shall be located at within	0.5 feet of the center of the panel. The

<sup>1</sup>Reflectors shall be located at within 0.5 feet of the center of the panel. The Contractor shall supply a sufficient number of 300 mm-diameter round reflectors meeting the requirements of AASHTO T 359 to accomplish the required testing.

<sup>2</sup>The Contractor shall provide all equipment and materials needed to perform the testing.

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Thickness measurements shall be rounded to the nearest 0.01 foot.

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Each thickness test location where the pavement thickness is deficient by more than 0.04 foot, shall be subject to price reduction or corrective action as shown in Table 2.

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Table 2		
Thickness Deficiency		
0.04' < Thickness Deficiency ≤ 0.06'	10	
0.06' < Thickness deficiency ≤ 0.08'	25	
Thickness deficiency > 0.08'	Remove and replace the panels or the panels may be accepted with no payment at the discretion of the Engineer.	

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The price reduction shall be computed by multiplying the percent price reduction in Table 2 by the unit Contract price by the volume of pavement represented by the thickness test lot.

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Additional cores may be taken by the Contractor to determine the limits of an area that has a thickness deficiency greater than 0.04 feet. Cores shall be taken at the approximate center of the panel. Only the panels within the limits of the deficiency area as determined by the cores will be subject to a price reduction or corrective action. The cores shall be taken in the presence of the Engineer and delivered to the Engineer for measurement. All costs for the additional cores

1 2	including filling the core holes with patching material meeting the requirements of Section 9-20 will be the responsibility of the Contractor.
3 4 5	5-05.5(1)A Thickness Deficiency of 0.05 Foot or Less This section, including title, is revised to read:
6 7	5-05.5(1)A Vacant
8 9 10	5-05.5(1)B Thickness Deficiency of More Than 0.05 Foot This section, including title, is revised to read:
11 12 13	5-05.5(1)B Vacant
14	SECTION 6-01, GENERAL REQUIREMENTS FOR STRUCTURES
15	January 7, 2019
16 17	This section is supplemented with the following new subsections:
18 19	6-01.16 Repair of Defective Work
20	6-01.16(1) General When using repair procedures that are described elsewhere in the Contract Documents, the
21 22	Working Drawing submittal requirements of this Section shall not apply to those repairs
23	unless noted otherwise.
24	Denois proceeds were few defectives Weak shall be explained as Time O Weaking Dressings. Time
25 26	Repair procedures for defective Work shall be submitted as Type 2 Working Drawings. Type 2E Working Drawings shall be submitted when required by the Engineer. As an alternative

pe ive to submitting Type 2 or 2E Working Drawings, defective Work within the limits of applicability of a pre-approved repair procedure may be repaired using that procedure. Repairs using a pre-approved repair procedure shall be submitted as a Type 1 Working Drawing.

Pre-approved repair procedures shall consist of the following:

- The procedures listed in Section 6-01.16(2)
- For precast concrete, repair procedures in the annual plant approval process documents that have been approved for use by the Contracting Agency.

All Working Drawings for repair procedures shall include:

- A description of the defective Work including location, extent and pictures
- Materials to be used in the repair. Repairs using manufactured products shall include written manufacturer recommendations for intended uses of the product, surface preparation, mixing, aggregate extension (if applicable), ambient and surface temperature limits, placement methods, finishing and curing.
- Construction procedures
- Plan details of the area to be repaired
- Calculations for Type 2E Working Drawings

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52 53 Material manufacturer's instructions and recommendations shall supersede any conflicting requirements in pre-approved repair procedures.

The Engineer shall be notified prior to performing any repair procedure and shall be given an opportunity to inspect the repair work being performed.

## 6-01.16(2) Pre-Approved Repair Procedures 6-01.16(2)A Concrete Spalls and Poor Consolidation (Rock Pockets, Honeycombs, Voids, etc.)

This repair shall be limited to the following areas:

- Areas that are not on top Roadway surfaces (with or without an overlay) including but not limited to concrete bridge decks, bridge approach slabs or cement concrete pavement
- Areas that are not underwater
- Areas that are not on precast barrier, except for the bottom 4 inches (but not to exceed 1 inch above blockouts)
- Areas that do not affect structural adequacy as determined by the Engineer.

The repair procedure is as follows:

- Remove all loose and unsound concrete. Impact breakers shall not exceed 15 pounds in weight when removing concrete adjacent to reinforcement or other embedments and shall not exceed 30 pounds in weight otherwise. Operate impact breakers at angles less than 45 degrees as measured from the surface of the concrete to the tool and moving away from the edge of the defective Work. Concrete shall be completely removed from exposed surfaces of existing steel reinforcing bars. If half or more of the circumference of any steel reinforcing bar is exposed, if the reinforcing bar is loose or if the bond to existing concrete is poor then concrete shall be removed at least 1/4 inch behind the reinforcing bar. Do not damage any existing reinforcement. Stop work and allow the Engineer to inspect the repair area after removing all loose and unsound concrete. Submit a modified repair procedure when required by the Engineer.
- Square the edges of the repair area by cutting an edge perpendicular to the concrete surface around the repair area. The geometry of the repair perimeter shall minimize the edge length and shall be rectangular with perpendicular edges, avoiding reentrant corners. The depth of the cut shall be a minimum of 13 inch, but shall be reduced if necessary to avoid damaging any reinforcement. For repairs on vertical surfaces, the top edge shall slope up toward the front at a 1-vertical-to-3-horizontal slope.
- Remove concrete within the repair area to a depth at least matching the cut depth at the edges. Large variations in the depth of removal within short distances shall be avoided. Roughen the concrete surface. The concrete surface should be roughened to at least Concrete Surface Profile (CSP) 5 in accordance with ICRI Guideline No. 310.2R, unless a different CSP is recommended by the patching material manufacturer.

- 4. Inspect the concrete repair surface for delaminations, debonding, microcracking and voids using hammer tapping or a chain drag. Remove any additional loose or unsound concrete in accordance with steps 1 through 3.
- 5. Select a patching material in accordance with Section 9-20.2 that is appropriate for the repair location and thickness. The concrete patching material shall be pumpable or self-consolidating as required for the type of placement that suits the repair. The patching material shall have a minimum compressive strength at least equal to the specified compressive strength of the concrete.
- 6. Prepare the concrete surface and reinforcing steel in accordance with the patching material manufacturer's recommendations. At a minimum, clean the concrete surfaces (including perimeter edges) and reinforcing steel using oilfree abrasive blasting or high-pressure (minimum 5,000 psi) water blasting. All dirt, dust, loose particles, rust, laitance, oil, film, microcracked/bruised concrete or foreign material of any sort shall be removed. Damage to the epoxy coating on steel reinforcing bars shall be repaired in accordance with Section 6-02.3(24)H.
- 7. Construct forms if necessary, such as for patching vertical or overhead surfaces or where patching extends to the edge or corner of a placement.
- 8. When recommended by the patching material manufacturer, saturate the concrete in the repair area and remove any free water at the concrete surface to obtain a saturated surface dry (SSD) substrate. When recommended by the patching material manufacturer, apply a primer, scrub coat or bonding agent to the existing surfaces. Epoxy bonding agents, if used, shall be Type II or Type V in accordance with Section 9-26.1.
- Place and consolidate the patching material in accordance with the manufacturer's recommendations. Work the material firmly into all surfaces of the repair area with sufficient pressure to achieve proper bond to the concrete.
- 10. The patching material shall be textured, cured and finished in accordance with the patching material manufacturer's recommendations and/or the requirements for the repaired component. Protect the newly placed patch from vibration in accordance with Section 6-02.3(6)D.
- 11. When the completed repair does not match the existing concrete color and will be visible to the public, a sand and cement mixture that is color matched to the existing concrete shall be rubbed, brushed, or applied to the surface of the patching material and the concrete.

#### 6-01.10 Utilities Supported by or Attached to Bridges

In the third paragraph, "Federal Standard 595" is revised to read "SAE AMS Standard 595".

### 6-01.12 Final Cleanup

The second sentence of the first paragraph is revised to read:

Structure decks shall be clean.

The second paragraph is deleted.

## **SECTION 6-02, CONCRETE STRUCTURES**

January 7, 2019

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## 6-02.1 Description

The first sentence is revised to read:

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This Work consists of the construction of all Structures (and their parts) made of portland cement or blended hydraulic cement concrete with or without reinforcement, including bridge approach slabs.

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#### 6-02.2 Materials

In the first paragraph, the references to "Portland Cement" and "Aggregates for Portland Cement Concrete" are revised to read:

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Cement 9-01 Aggregates for Concrete 9-03.1

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## 6-02.3(2) Proportioning Materials

The second paragraph is revised to read:

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Unless otherwise specified, the Contractor shall use Type I or II portland cement or blended hydraulic cement in all concrete as defined in Section 9-01.2(1).

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## 6-02.3(2)A Contractor Mix Design

The last sentence of the last paragraph is revised to read:

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For all other concrete, air content shall be a minimum of 4.5 percent and a maximum of 7.5 percent for all concrete placed above the finished ground line unless noted otherwise.

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## 6-02.3(2)A1 Contractor Mix Design for Concrete Class 4000D

Item number 5 of the first paragraph is deleted.

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36 37 Item number 6 of the first paragraph (after the preceding Amendment is applied) is renumbered to 5.

#### 6-02.3(2)B Commercial Concrete

The second paragraph is revised to read:

Where concrete Class 3000 is specified for items such as, culvert headwalls, plugging culverts, concrete pipe collars, pipe anchors, monument cases, Type PPB, PS, I, FB and RM signal standards, pedestals, cabinet bases, guardrail anchors, fence post footings, sidewalks, concrete curbs, curbs and gutters, and gutters, the Contractor may use commercial concrete. If commercial concrete is used for sidewalks, concrete curbs, curbs and gutters, and gutters, it shall have a minimum cementitious material content of 564 pounds per cubic yard of concrete, shall be air entrained, and the tolerances of Section 6-02.3(5)C shall apply.

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#### 6-02.3(4) Ready-Mix Concrete

The first sentence of the first paragraph is revised to read:

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All concrete, except lean concrete, shall be batched in a pregualified manual, semi-automatic, or automatic plant as described in Section 6-02.3(4)A.

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## 6-02.3(4)D Temperature and Time For Placement

The following is inserted after the first sentence of the first paragraph:

The upper temperature limit for placement for Class 4000D concrete may be increased to a maximum of 80°F if allowed by the Engineer.

### 6-02.3(5)C Conformance to Mix Design

Item number 1 of the second paragraph is revised to read:

1. Cement weight plus 5 percent or minus 1 percent of that specified in the mix design.

#### 6-02.3(6)A1 Hot Weather Protection

The first paragraph is revised to read:

The Contractor shall provide concrete within the specified temperature limits. Cooling of the coarse aggregate piles by sprinkling with water is permitted provided the moisture content is monitored, the mixing water is adjusted for the free water in the aggregate and the coarse aggregate is removed from at least 1 foot above the bottom of the pile. Sprinkling of fine aggregate piles with water is not allowed. Refrigerating mixing water or replacing all or part of the mixing water with crushed ice is permitted, provided the ice is completely melted by placing time.

The second sentence of the second paragraph is revised to read:

These surfaces include forms, reinforcing steel, steel beam flanges, and any others that touch the concrete.

#### 6-02.3(7) Vacant

 This section, including title, is revised to read:

## 6-02.3(7) *Tolerances*

Unless noted otherwise, concrete construction tolerances shall be in accordance with this section. Tolerances in this section do not apply to cement concrete pavement.

Horizontal deviation of roadway crown points, cross-slope break points, and curb, barrier or railing edges from alignment or work line: ±1.0 inch

Deviation from plane: ±0.5 inch in 10 feet

Deviation from plane for roadway surfaces: ±0.25 inch in 10 feet

Deviation from plumb or specified batter: ±0.5 inch in 10 feet, but not to exceed a total of ±1.5 inches

Vertical deviation from profile grade for roadway surfaces: ±1 inch

Vertical deviation of top surfaces (except roadway surfaces): ±0.75 inch

Thickness of bridge decks and other structural slabs not at grade: ±0.25 inch

Length, width and thickness of elements such as columns, beams, crossbeams, diaphragms, corbels, piers, abutments and walls, including dimensions to construction joints in initial placements: +0.5 inch, -0.25 inch

Length, width and thickness of spread footing foundations: +2 inches, -0.5 inch

Horizontal location of the as-placed edge of spread footing foundations: The greater of ±2% of the horizontal dimension of the foundation perpendicular to the edge and ±0.5 inch. However, the tolerance shall not exceed ±2 inches.

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Location of opening, insert or embedded item at concrete surface: ±0.5 inch

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Cross-sectional dimensions of opening: ±0.5 inch

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Bridge deck, bridge approach slab, and bridge traffic barrier expansion joint gaps with a specified temperature range, measured at a stable temperature: ±0.25 inch

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Horizontal deviation of centerline of bearing pad, oak block or other bearing assembly: ±0.125 inch

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Horizontal deviation of centerline of supported element from centerline of bearing pad, oak block or other bearing assembly ±0.25 inch

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Vertical deviation of top of bearing pad, oak block or other bearing assembly: ±0.125 inch

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## 6-02.3(10)C Finishing Equipment The first paragraph is revised to read:

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The finishing machine shall be self-propelled and be capable of forward and reverse movement under positive control. The finishing machine shall be equipped with augers and a rotating cylindrical single or double drum screed. The finishing machine shall have the necessary adjustments to produce the required cross section, line, and grade. The finishing machine shall be capable of raising the screeds, augers, and any other parts of the finishing mechanical operation to clear the screeded surface, and returning to the specified grade under positive control. Unless otherwise allowed by the Engineer, a finishing machine manufacturer technical

representative shall be on site to assist the first use of the machine on the Contract.

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The first sentence of the second paragraph is revised to read:

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For bridge deck widening of 20 feet or less, and for bridge approach slabs, or where jobsite conditions do not allow the use of the conventional configuration finishing machines, or modified conventional machines as described above; the Contractor may submit a Type 2 Working Drawing proposing the use of a hand-operated motorized power screed such as a "Texas" or "Bunyan" screed.

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## 6-02.3(10)D4 Monitoring Bridge Deck Concrete Temperature After Placement

This section, including title, is revised to read:

6-02.3(10)D4 Vacant

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#### 6-02.3(10)D5 Bridge Deck Concrete Finishing and Texturing

In the third subparagraph of the first paragraph, the last sentence is revised to read:

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The Contractor shall texture the bridge deck surface to within 3-inches minimum and 24-inches maximum of the edge of concrete at expansion joints, within 1-foot minimum and 2-feet maximum of the curb line, and within 3-inches minimum and 9-inches maximum of the perimeter of bridge drain assemblies.

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## 6-02.3(10)F Bridge Approach Slab Orientation and Anchors

The second to last paragraph is revised to read:

The compression seal shall be a 2½ inch wide gland and shall conform to Section 9-04.1(4).

The last paragraph is deleted.

## 6-02.3(13)A Strip Seal Expansion Joint System

In item number 3 of the third paragraph, "Federal Standard 595" is revised to read "SAE AMS Standard 595".

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## 6-02.3(13)B Compression Seal Expansion Joint System

The first paragraph is revised to read:

Compression seal glands shall conform to Section 9-04.1(4) and be sized as shown in the Plans.

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## 6-02.3(14)C Pigmented Sealer for Concrete Surfaces

This section is supplemented with the following new paragraph:

Pigmented Sealer Materials shall be a product listed in the current WSDOT Qualified Products List (QPL). If the pigmented sealer material is not listed in the current WSDOT QPL, a sample shall be submitted to the State Materials Laboratory in Tumwater for evaluation and acceptance in accordance with Section 9-08.3.

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## 6-02.3(20) Grout for Anchor Bolts and Bridge Bearings

The second, third and fourth paragraphs are revised to read:

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Grout shall be a workable mix with a viscosity that is suitable for the intended application. Grout shall not be placed outside of the manufacturer recommended range of thickness. The Contractor shall receive concurrence from the Engineer before using the grout.

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Field grout cubes and cylinders shall be fabricated and tested in accordance with Section 9-20.3 when requested by the Engineer, but not less than once per bridge pier or once per day.

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Before placing grout, the substrate on which it is to be placed shall be prepared as recommended by the manufacturer to ensure proper bonding. The grout shall be cured as recommended by the manufacturer. The grout may be loaded when a minimum of 4,000 psi compressive strength is attained.

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The fifth paragraph is deleted.

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#### 6-02.3(23) Opening to Traffic

This section is supplemented with the following new paragraph:

43 44 After curing bridge approach slabs in accordance with Section 6-02.3(11), the bridge approach slabs may be opened to traffic when a minimum compressive strength of 2,500 psi is achieved.

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## 6-02.3(24)C Placing and Fastening This section is revised to read:

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The Contractor shall position reinforcing steel as the Plans require and shall ensure that the steel is set within specified tolerances. Adjustments to reinforcing details outside of specified tolerances to avoid interferences and for other purposes are acceptable when approved by the Engineer.

When spacing between bars is 1 foot or more, they shall be tied at all intersections. When spacing is less than 1 foot, every other intersection shall be tied. If the Plans require bundled bars, they shall be tied together with wires at least every 6 feet. All epoxy-coated bars in the top mat of the bridge deck shall be tied at all intersections, however they may be tied at alternate intersections when spacing is less than 1 foot in each direction and they are supported by continuous supports meeting all other requirements of supports for epoxy-coated bars. Other epoxy-coated bars shall also be tied at all intersections, but shall be tied at alternate intersections when spacing is less than 1 foot in each direction. Wire used for tying epoxy-coated reinforcing steel shall be plastic coated. **Tack welding is not permitted on reinforcing steel**.

Abrupt bends in the steel are permitted only when one steel member bends around another. Vertical stirrups shall pass around main reinforcement or be firmly attached to it.

For slip-formed concrete, the reinforcing steel bars shall be tied at all intersections and cross braced to keep the cage from moving during concrete placement. Cross bracing shall be with additional reinforcing steel. Cross bracing shall be placed both longitudinally and transversely.

After reinforcing steel bars are placed in a traffic or pedestrian barrier and prior to slip-form concrete placement, the Contractor shall check clearances and reinforcing steel bar placement. This check shall be accomplished by using a template or by operating the slip-form machine over the entire length of the traffic or pedestrian barrier. All clearance and reinforcing steel bar placement deficiencies shall be corrected by the Contractor before slip-form concrete placement.

Precast concrete supports (or other accepted devices) shall be used to maintain the concrete coverage required by the Plans. The precast concrete supports shall:

1. Have a bearing surface measuring not greater than 2 inches in either dimension, and

Have a compressive strength equal to or greater than that of the concrete in which they are embedded.

In slabs, each precast concrete support shall have either: (1) a grooved top that will hold the reinforcing bar in place, or (2) an embedded wire that protrudes and is tied to the reinforcing steel. If this wire is used around epoxy-coated bars, it shall be coated with plastic.

Precast concrete supports may be accepted based on a Manufacturer's Certificate of Compliance.

In lieu of precast concrete supports, the Contractor may use metal or all-plastic supports to hold uncoated bars. Any surface of a metal support that will not be covered by at least ½ inch of concrete shall be one of the following:

Hot-dip galvanized after fabrication in keeping with AASHTO M232 Class D;

2. Coated with plastic firmly bonded to the metal. This plastic shall be at least 3/32 inch thick where it touches the form and shall not react chemically with the concrete when tested in the State Materials Laboratory. The plastic shall not shatter or crack at or above -5°F and shall not deform enough to expose the metal at or below 200°F; or

3. Stainless steel that meet the requirements of ASTM A493, Type 302. Stainless steel chair supports are not required to be galvanized or plastic coated.

In lieu of precast concrete supports, epoxy-coated reinforcing bars may be supported by one of the following:

Metal supports coated entirely with a dielectric material such as epoxy or plastic,

- 2. Other epoxy-coated reinforcing bars, or

3. All-plastic supports.

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Damaged coatings on metal bar supports shall be repaired prior to placing concrete.

All-plastic supports shall be lightweight, non-porous, and chemically inert in concrete. All-plastic supports shall have rounded seatings, shall not deform under load during normal temperatures, and shall not shatter or crack under impact loading in cold weather. All-plastic supports shall be placed at spacings greater than 1 foot along the bar and shall have at least 25 percent of their gross place area perforated to compensate for the difference in the coefficient of thermal expansion between plastic and concrete. The shape and configuration of all-plastic supports shall permit complete concrete consolidation in and around the support.

A "mat" is two adjacent and perpendicular layers of reinforcing steel. In bridge decks, top and bottom mats shall be supported adequately enough to hold both in their proper positions. If bar supports directly support, or are directly supported on No. 4 bars, they shall be spaced at not more than 3-foot intervals (or not more than 4-foot intervals for bars No. 5 and larger). Wire ties to girder stirrups shall not be considered as supports. To provide a rigid mat, the Contractor shall add other supports and tie wires to the top mat as needed.

Unless noted otherwise, the minimum concrete cover for main reinforcing bars shall be:

3 inches to a concrete surface deposited against earth without intervening forms.

2½ inches to the top surface of a concrete bridge deck or bridge approach slab.

2 inches to a concrete surface when not specified otherwise in this section or in the Contract documents.

1½ inches to a concrete barrier or curb surface.

Except for top cover in bridge decks and bridge approach slabs, minimum concrete cover to ties and stirrups may be reduced by ½ inch but shall not be less than 1 inch. Minimum concrete cover shall also be provided to the outermost part of mechanical splices and headed steel reinforcing bars.

Reinforcing steel bar location, concrete cover and clearance shall not vary more than the following tolerances from what is specified in the Contract documents:

Reinforcing bar location for members 12 inches or less in thickness: ±0.25 inch

Reinforcing bar location for members greater than 12 inches in thickness: ±0.375 inch

Reinforcing bar location for bars placed at equal spacing within a plane: the greater of either ±1 inch or ±1 bar diameter within the plane. The total number of bars shall not be fewer than that specified.

The clearance between reinforcement shall not be less than the greater of the bar diameter or 1 inch for unbundled bars. For bundled bars, the clearance between bundles shall not be less than the greater of 1 inch or a bar diameter derived from the equivalent total area of all bars in the bundle.

Longitudinal location of bends and ends of bars: ±1 inch

Embedded length of bars and length of bar lap splices:

No. 3 through No. 11: -1 inch

No. 14 through No. 18: -2 inches

Concrete cover measured perpendicular to concrete surface (except for the top surface of bridge decks, bridge approach slabs and other roadway surfaces): ±0.25 inch

Concrete cover measured perpendicular to concrete surface for the top surface of bridge decks, bridge approach slabs and other roadway surfaces: +0.25 inch, -0 inch

Before placing any concrete, the Contractor shall:

1. Clean all mortar from reinforcement, and

2. Obtain the Engineer's permission to place concrete after the Engineer has inspected the placement of the reinforcing steel. (Any concrete placed without the Engineer's permission shall be rejected and removed.)

## 6-02.3(25)H Finishing

 The last paragraph is revised to read:

The Contractor may repair defects in prestressed concrete girders in accordance with Section 6-01.16.

## 6-02.3(25)I Fabrication Tolerances

Item number 12 of the first paragraph is revised to read:

 12. Stirrup Projection from Top of Girder:

Wide flange thin deck and slab girders: ± ½ inch

All other girders: ± ¾ inch

#### 6-02.3(27) Concrete for Precast Units

The last sentence of the first paragraph is revised to read:

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Type III portland cement or blended hydraulic cement is permitted to be used in precast concrete units.

## 6-02.3(28)B Casting

In the second paragraph, the reference to Section 6-02.3(25)B is revised to read Section 6-02.3(25)C.

## 6-02.3(28)D Contractors Control Strength

In the first paragraph, "WSDOT FOP for AASHTO T 23" is revised to read "FOP for AASHTO T 23".

## 6-02.3(28)E Finishing

This section is supplemented with the following:

The Contractor may repair defects in precast panels in accordance with Section 6-01.16.

## **SECTION 6-03, STEEL STRUCTURES**

January 7, 2019

#### 6-03.2 Materials

In the first paragraph, the material reference for Paints is revised to read:

Paints and Related Materials

9-08

#### 6-03.3(25)A3 Ultrasonic Inspection

The first paragraph (up until the colon) is revised to read:

Complete penetration groove welds on plates 5/16 inch and thicker in the following welded assemblies or Structures shall be 100 percent ultrasonically inspected:

### 6-03.3(33) Bolted Connections

The first paragraph is supplemented with the following:

After final tightening of the fastener components, the threads of the bolts shall at a minimum be flush with the end of the nut.

The following is inserted after the third sentence of the fourth paragraph:

When galvanized bolts are specified, tension-control galvanized bolts are not permitted.

#### **SECTION 6-05, PILING**

January 2, 2018

#### 6-05.3(9)A Pile Driving Equipment Approval

The fourth sentence of the second paragraph is revised to read:

For prestressed concrete piles, the allowable driving stress in kips per square inch shall be  $0.095 \cdot \sqrt{f'_c}$  plus prestress in tension, and  $0.85f'_c$  minus prestress in compression, where  $f'_c$  is the concrete compressive strength in kips per square inch.

#### **SECTION 6-07, PAINTING**

January 7, 2019

#### 6-07.1 Description

The first sentence is revised to read:

This work consists of containment, surface preparation, shielding adjacent areas from work, testing and disposing of debris, furnishing and applying paint, and cleaning up after painting is completed.

#### 6-07.2 Materials

Interstate Avenue Paving Project Federal Aid Project No. STPUS-HIPUS-5686(001) CRP 2187D The first two paragraphs are revised to read:

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The Contractor preparing the surface and applying the paint shall be certified under SSPC-QP 1 or NACE International Institute Contractor Accreditation Program (NIICAP) AS 1.

The Contractor removing and otherwise disturbing existing paint containing lead and other hazardous materials shall be certified under SSPC-QP 2, Category A or NIICAP AS 2.

The third paragraph (up until the colon) is revised to read:

In lieu of the above SSPC or NIICAP certifications, the Contractor performing the specified work shall complete both of the following actions:

Item number 2 of the third paragraph is revised to read:

The Contractor's quality control inspector(s) for the project shall be NACE-certified CIP Level 2. 3 or SSPC Protective Coating Inspector (PCI) Level 3.

## 6-07.3(2) Submittals

The first paragraph is supplemented with the following:

Each component of the plan shall identify the specification section it represents.

## 6-07.3(2)B Contractor's Quality Control Program Submittal Component

The numbered list in the first paragraph is revised to read:

- Description of the inspection procedures, tools, techniques and the acceptance criteria for all phases of work.
- Procedure for implementation of corrective action for non-conformance work.
- 3. The paint system manufacturer's recommended methods of preventing defects.
- The Contractor's frequency of quality control inspection for each phase of work. 4.
- Example of each completed form(s) of the daily quality control report used to document the inspection work and tests performed by the Contractor's quality control personnel.

## 6-07.3(2)C Paint System Manufacturer and Paint System Information Submittal Component Item number 1 is revised to read:

Product data sheets and Safety Data Sheets (SDS) on the paint materials, paint preparation. and paint application, as specified by the paint manufacturer, including:

- a. All application instructions, including the mixing and thinning directions.

  b. Recommended spray nozzles and pressures.

  c. Minimum and maximum drying time between coats.
  - d. Restrictions on temperature and humidity.
  - e. Repair procedures for shop and field applied coatings.
  - f. Maximum dry film thickness for each coat.
  - g. Minimum wet film thickness for each coat to achieve the specified minimum dry film thickness.

# 6-07.3(2)D Hazardous Waste Containment, Collection, Testing, and Disposal Submittal Component

The first paragraph (up until the colon) is revised to read:

The hazardous waste containment, collection, testing, and disposal shall meet all Federal and State requirements, and the submittal component of the painting plan shall include the following:

## 6-07.3(2)E Cleaning and Surface Preparation Submittal Component

Item 1(b) of the first paragraph is revised to read::

b. Type, manufacturer, and brand of abrasive blast material and all associated additives, including Safety Data Sheets (SDS).

## 6-07.3(3)B Quality Control and Quality Assurance for Field Application of Paint

The last sentence of the first paragraph (excluding the numbered list) is revised to read:

The Contractor's quality control operations shall include a minimum monitoring and documenting the following for each working day:

Item number 1 in the fourth paragraph is revised to read:

1. Environmental conditions for painting in accordance with ASTM E 337.

Item number 4 in the fourth paragraph is revised to read:

4. Pictorial of surface preparation guides in accordance with SSPC-VIS 1, 3, 4, and 5.

Item number 5 in the fourth paragraph is revised to read:

Surface profile by Keanne-Tator comparator in accordance with ASTM D 4417 and SSPC PA17.

## 6-07.3(4) Paint System Manufacturer's Technical Representative

This section is revised to read:

The paint system manufacturer's representative shall be present at the jobsite for the pre-painting conference and for the first day of paint application, and shall be available to the Contractor and Contracting Agency for consultation for the full project duration.

#### 6-07.3(5) Pre-Painting Conference

The second paragraph is revised to read:

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If the Contractor's key personnel change between any work operations, an additional conference shall be held if requested by the Engineer.

#### 6-07.3(6)A Paint Containers

In item number 2 of the first paragraph, "Federal Standard 595" is revised to read "SAE AMS Standard 595".

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#### 6-07.3(6)B Paint Storage

Item number 2 of the second paragraph is revised to read:

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The Contractor shall monitor and document daily the paint material storage facility with a high-low recording thermometer device.

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## 6-07.3(7) Paint Sampling and Testing

The first two paragraphs are revised to read:

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The Contractor shall provide the Engineer 1 quart of each paint representing each lot. Samples shall be accompanied with a Safety Data Sheet.

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If the quantity of paint required for each component of the paint system for the entire project is 20 gallons or less, then the paint system components will be accepted as specified in Section 9-08.1(7).

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## 6-07.3(8)A Paint Film Thickness Measurement Gages

The first paragraph is revised to read:

Paint dry film thickness measurements shall be performed with either a Type 1 pull-off gage or a Type 2 electronic gage as specified in SSPC Paint Application Specification No. 2, Procedure for

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#### 6-07.3(9) Painting New Steel Structures

The last sentence of the second paragraph is revised to read:

Determining Conformance to Dry Coating Thickness Requirements.

Welded shear connectors are not required to painted.

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The last paragraph is revised to read:

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Temporary attachments or supports for scaffolding, containment or forms shall not damage the paint system.

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## 6-07.3(9)A Paint System

The first paragraph is revised to read:

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The paint system applied to new steel surfaces shall consist of the following:

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Option 1 (component based paint system):

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Primer Coat - Inorganic Zinc Rich 9-08.1(2)C Intermediate Coat – Moisture Cured Polyurethane 9-08.1(2)G Intermediate Stripe Coat – Moisture Cured Polyurethane 9-08.1(2)G Top Coat – Moisture Cured Polyurethane 9-08.1(2)H

Interstate Avenue Paving Project Federal Aid Project No. STPUS-HIPUS-5686(001) Option 2 (performance based paint system):

Primer Coat – Inorganic Zinc Rich 9-08.1(2)M Intermediate Coat – Epoxy 9-08.1(2)M Intermediate Stripe Coat – Epoxy 9-08.1(2)M Top Coat – Polyurethane 9-08.1(2)M

The following new paragraph is inserted after the first paragraph:

Paints and related materials shall be products listed in the current WSDOT Qualified Products List (QPL). Component based paint systems shall be listed on the QPL in the applicable sections of Section 9-08. Performance based systems shall be listed on the current Northeast Protective Coatings Committee (NEPCOAT) Qualified Products List "A" as listed on the WSDOT QPL in Section 9-08.1(2)M. If the paint and related materials for the component based system is not listed in the current WSDOT QPL, a sample shall be submitted to the State Materials Laboratory in Tumwater for evaluation and acceptance in accordance with Section 9-08.

## 6-07.3(9)C Mixing and Thinning Paint

This section is revised to read:

The Contractor shall thoroughly mix paint in accordance with the manufacturer's written recommendations and by mechanical means to ensure a uniform and lump free composition. Paint shall not be mixed by means of air stream bubbling or boxing. Paint shall be mixed in the original containers and mixing shall continue until all pigment or metallic powder is in suspension. Care shall be taken to ensure that the solid material that has settled to the bottom of the container is thoroughly dispersed. After mixing, the Contractor shall inspect the paint for uniformity and to ensure that no unmixed pigment or lumps are present.

Catalysts, curing agents, hardeners, initiators, or dry metallic powders that are packaged separately may be added to the base paint in accordance with the paint manufacturer's written recommendations and only after the paint is thoroughly mixed to achieve a uniform mixture with all particles wetted. The Contractor shall then add the proper volume of curing agent to the correct volume of base and mix thoroughly. The mixture shall be used within the pot life specified by the manufacturer. Unused portions shall be discarded at the end of each work day. Accelerants are not permitted except as allowed by the Engineer.

The Contractor shall not add additional thinner at the application site except as allowed by the Engineer. The amount and type of thinner, if allowed, shall conform to the manufacturer's specifications. If recommended by the manufacturer and allowed by the Engineer, a measuring cup shall be used for the addition of thinner to any paint with graduations in ounces. No unmeasured addition of thinner to paint will be allowed. Any paint found to be thinned by unacceptable methods will be rejected.

When recommended by the manufacturer, the Contractor shall constantly agitate paint during application by use of paint pots equipped with mechanical agitators.

The Contractor shall strain all paint after mixing to remove undesirable matter, but without removing the pigment or metallic powder.

Paint shall be stored and mixed in a secure, contained location to eliminate the potential for spills into State waters and onto the ground and highway surfaces.

## 6-07.3(9)D Coating Thickness

This section is revised to read:

Dry film thickness shall be measured in accordance with SSPC Paint Application Specification No. 2, *Procedure for Determining Conformance to Dry Coating Thickness Requirements*.

The minimum dry film thickness of the primer coat shall not be less than 2.5 mils.

The minimum dry film thickness of each coat (combination of intermediate and intermediate stripe, and top) shall be not less than 3.0 mils.

The dry film thickness of each coat shall not be thicker than the paint manufacturer's recommended maximum thickness.

The minimum wet film thickness of each coat shall be specified by the paint manufacturer to achieve the minimum dry film thickness.

Film thickness, wet and dry, will be measured by gages conforming to Section 6-07.3(8)A.

Wet measurements will be taken immediately after the paint is applied in accordance with ASTM D4414. Dry measurements will be taken after the coating is dry and hard in accordance with SSPC Paint Application Specification No. 2.

Each painter shall be equipped with wet film thickness gages and shall be responsible for performing frequent checks of the paint film thickness throughout application.

Coating thickness measurements may be made by the Engineer after the application of each coat and before the application of the succeeding coat. In addition, the Engineer may inspect for uniform and complete coverage and appearance. One hundred percent of all thickness measurements shall meet or exceed the minimum wet film thickness. In areas where wet film thickness measurements are impractical, dry film thickness measurements may be made. If a question arises about an individual coat's thickness or coverage, it may be verified by the use of a Tooke gage in accordance with ASTM D4138.

If the specified number of coats does not produce a combined dry film thickness of at least the sum of the thicknesses required per coat, if an individual coat does not meet the minimum thickness, or if visual inspection shows incomplete coverage, the coating system will be rejected and the Contractor shall discontinue painting and surface preparation operations and shall submit a Type 2 Working Drawing of the repair proposal. The repair proposal shall include documentation demonstrating the cause of the less-than-minimum thickness, along with physical test results, as necessary, and modifications to Work methods to prevent similar results. The Contractor shall not resume painting or surface preparation operations until receiving the Engineer's acceptance of the completed repair.

## **6-07.3(9)E** Surface Temperature Requirements Prior to Application of Paint This section, including title, is revised to read:

**6-07.3(9)** *Environmental Condition Requirements Prior to Application of Paint* Paint shall be applied only during periods when:

1. Air and steel temperatures are in accordance with the paint manufacturer's recommendations but in no case less than 35°F nor greater than 115°F.

- 2. Steel surface temperature is a minimum of 5°F above the dew point.
- 3. Steel surface is not wet.
- 4. Relative humidity is within the manufacturer's recommended range.
- 5. The anticipated ambient temperature will remain above 35°F or the manufacturer's minimum temperature, whichever is greater, during the paint drying and curing period.

Application will not be allowed if conditions are not favorable for proper application and performance of the paint.

Paint shall not be applied when weather conditions are unfavorable to proper curing. If a paint system manufacturer's recommendations allow for application of a paint under environmental conditions other than those specified, the Contractor shall submit a Type 2 Working Drawing consisting of a letter from the paint manufacturer specifying the environmental conditions under which the paint can be applied. Application of paint under environmental conditions other than those specified in this section will not be allowed without the Engineer's concurrence.

## 6-07.3(9)F Shop Surface Cleaning and Preparation

The last sentence is revised to read:

The entire steel surface to be painted, including surfaces specified in Section 6-07.3(9)G to receive a mist coat of primer, shall be cleaned to a near white condition in accordance with SSPC-SP 10, *Near-white Metal Blast Cleaning*, and shall be in this condition immediately prior to paint application.

## 6-07.3(9)G Application of Shop Primer Coat

The first paragraph is supplemented with the following:

Repairs of the shop primer coat shall be prepared in accordance with the painting plan. Shop primer coat repair paint shall be selected from the approved component based or performance based paint system in accordance with Section 6-07.3(10)H.

### 6-07.3(9)H Containment for Field Coating

This section is revised to read:

The Contractor shall use a containment system in accordance with Section 6-07.3(10)A for surface preparation and prime coating of all uncoated areas remaining, including bolts, nuts, washers, and splice plates.

During painting operations of the intermediate, stripe and top coats the Contractor shall furnish, install, and maintain drip tarps below the areas to be painted to contain all spilled paint, buckets, brushes, and other deleterious material, and prevent such materials from reaching the environment below or adjacent to the structure being painted. Drip tarps shall be absorbent material and hung to minimize puddling. The Contractor shall evaluate the project-specific conditions to determine the specific type and extent of containment needed to control the paint emissions and shall submit a containment plan in accordance with Section 6-07.3(2).

### 6-07.3(9) Application of Field Coatings

This section is revised to read:

An on-site supervisor shall be present for each work shift at the bridge site.

Upon completion of erection Work, all uncoated or damaged areas remaining, including bolts, nuts, washers, and splice plates, shall be prepared in accordance with Section 6-07.3(9)F, followed by a field primer coat of a zinc-rich primer and final coats of paint selected from the approved component or performance based paint system in accordance with Section 6-07.3(10)H. The intermediate, intermediate stripe, and top coats shall be applied in accordance with the manufacturer's written recommendations.

Upon completion of erection Work, welds for steel column jackets may be prepared in accordance with SSPC-SP 15, Commercial Grade Power Tool Cleaning.

The minimum drying time between coats shall be as shown in the product data sheets, but not less than 12 hours. The Contractor shall determine whether the paint has cured sufficiently for proper application of succeeding coats.

The maximum time between intermediate and top coats shall be in accordance with the manufacturer's written recommendations. If the maximum time between coats is exceeded, all newly coated surfaces shall be prepared to SSPC-SP 7, *Brush-off Blast Cleaning*, and shall be repainted with the same paint that was cleaned, at no additional cost to the Contracting Agency.

Each coat shall be applied in a uniform layer, completely covering the preceding coat. The Contractor shall correct runs, sags, skips, or other deficiencies before application of succeeding coats. Such corrective work may require re-cleaning, application of additional paint, or other means as determined by the Engineer, at no additional cost to the Contracting Agency.

Dry film thickness measurements will be made in accordance with Section 6-07.3(9)D.

All paint damage that occurs shall be repaired in accordance with the manufacturer's written recommendations. On bare areas or areas of insufficient primer thickness, the repair shall include field-applied zinc-rich primer and the final coats of paint selected from the approved component or performance based paint system in accordance with Section 6-07.3(10)H. On areas where the primer is at least equal to the minimum required dry film thickness, the repair shall include the application of the final two coats of the paint system. All paint repair operations shall be performed by the Contractor at no additional cost or time to the Contracting Agency.

## 6-07.3(10)A Containment

The first sentence of the third paragraph is revised to read:

Emissions shall be assessed by Visible Emission Observations (Method A) in SSPC Technology Update No. 7, Conducting Ambient Air, Soil, and Water Sampling of Surface Preparation and Paint Disturbance Activities, Section 6.2 and shall be limited to the Level A Acceptance Criteria Option Level 0 Emissions standard.

#### 6-07.3(10)D Surface Preparation Prior to Overcoat Painting

The first paragraph is revised to read:

The Contractor shall remove any visible oil, grease, and road tar in accordance with SSPC-SP 1, Solvent Cleaning.

The second paragraph is revised to read:

Following any preparation by SSPC-SP1, all steel surfaces to be painted shall be prepared in accordance with SSPC-SP 7, *Brush-off Blast Cleaning*. Surfaces inaccessible to brush-off blast shall be prepared in accordance with SSPC-SP 3, *Power Tool Cleaning*, as allowed by the Engineer.

The first sentence of the third paragraph is revised to read:

Following brush-off blast cleaning, the Contractor shall perform spot abrasive blast cleaning in accordance with SSPC-SP 6, Commercial Blast Cleaning.

The second to last sentence of the third paragraph is revised to read:

For small areas, as allowed by the Engineer, the Contractor may substitute cleaning in accordance with SSPC-SP 15, Commercial Grade Power Tool Cleaning.

## 6-07.3(10)G Treatment of Pack and Rust Gaps

The second paragraph is revised to read:

 Pack rust forming a gap between steel surfaces of  $Y_{16}$  to  $Y_{16}$  inch shall be cleaned to a depth of at least one half of the gap width. The gaps shall be cleaned and prepared in accordance with SSPC-SP6. The cleaned gap shall be treated with rust penetrating sealer, prime coated, and then caulked to form a watertight seal along the top edge and the two sides of the steel pieces involved, using the rust penetrating sealer and caulk as accepted by the Engineer. The bottom edge or lowest edge of the steel pieces involved shall not be caulked.

The third paragraph is supplemented with the following:

Caulk shall be a single-component urethane sealant conforming to Section 9-08.7.

The fifth paragraph is revised to read:

At locations where gaps between steel surfaces exceed ¼ inch, the Contractor shall clean and prepare the gap in accordance SSPC-SP6, apply the rust penetrating sealer, apply the prime coat, and then fill the gap with foam backer rod material as accepted by the Engineer. The foam backer rod material shall be of sufficient diameter to fill the crevice or gap. The Contractor shall apply caulk over the foam backer rod material to form a watertight seal.

This section is supplemented with the following new paragraph:

Caulk and backer rod, if needed, shall be placed prior to applying the top coat. The Contractor, with the concurrence of the Engineer, may apply the rust penetrating sealer after application of the prime coat provided the primer is removed in the areas to be sealed. The areas to be sealed shall be re-cleaned and re-prepared in accordance with SSPC-SP6.

#### 6-07.3(10)H Paint System

The first paragraph is revised to read:

The paint system applied to existing steel surfaces shall consist of the following five-coat system:

Option 1 (component based system):

Primer Coat – Zinc-filled Moisture Cured Polyurethane 9-08.1(2)F Primer Stripe Coat - Moisture Cured Polyurethane 9-08.1(2)F

Intermediate Coat - Moisture Cured Polyurethane	9-08.1(2)G
Intermediate Stripe Coat - Moisture Cured Polyurethane	9-08.1(2)G
Top Coat - Moisture Cured Polyurethane	9-08.1(2)H

Option 2 (performance based system):

Primer Coat – Zinc-rich Epoxy	9-08.1(2)N
Primer Stripe Coat – Epoxy	9-08.1(2)N
Intermediate Coat – Epoxy	9-08.1(2)N
Intermediate Stripe Coat – Epoxy	9-08.1(2)N
Top Coat – Polyurethane	9-08.1(2)N

The following new paragraph is inserted after the first paragraph:

Paints and related materials shall be a product listed in the current WSDOT Qualified Products List (QPL). Component based paint systems shall be listed on the QPL in the applicable sections of Section 9-08. Performance based systems shall be listed on the current Northeast Protective Coatings Committee (NEPCOAT) Qualified Products List "B" as listed on the WSDOT QPL in Section 9-08.1(2)N. If the paint and related material for the component based system is not listed in the current WSDOT QPL, a sample shall be submitted to the State Materials Laboratory in Tumwater for evaluation and acceptance in accordance with Section 9-08.

## 6-07.3(10) J Mixing and Thinning Paint

This section is revised to read:

Mixing and thinning paint shall be in accordance with Section 6-07.3(9)C.

## 6-07.3(10)K Coating Thickness

This section is revised to read:

Coating thickness shall be in accordance with Section 6-07.3(9)D except the minimum dry film thickness of each coat (combination of primer and primer stripe, combination of intermediate and intermediate stripe, and top) shall not be less than 3.0 mils.

#### 6-07.3(10)L Environmental Condition Requirements Prior to Application of Paint

This section is revised to read:

Environmental conditions shall be in accordance with Section 6-07.3(9)E.

#### 6-07.3(10)M Steel Surface Condition Requirements Prior to Application of Paint

The third paragraph is revised to read:

Edges of existing paint shall be feathered in accordance with SSPC-PA 1, Shop, Field, and Maintenance Coating of Metals, Note 15.20.

#### 6-07.3(10)N Field Coating Application Methods

The third sentence is revised to read:

The Contractor may apply stripe coat paint using spray or brush but shall follow spray application using a brush to ensure complete coverage around structural geometric irregularities and to push the paint into gaps between existing steel surfaces and around rivets and bolts.

### 6-07.3(10)O Applying Field Coatings

The second to last paragraph is revised to read:

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Each application of primer, primer stripe, intermediate, intermediate stripe, and top coat shall be considered as separately applied coats. The Contractor shall not use a preceding or subsequent coat to remedy a deficiency in another coat. The Contractor shall apply the top coat to at least the minimum specified top coat thickness, to provide a uniform appearance and consistent finish coverage.

## 6-07.3(10)P Field Coating Repair

The second sentence is revised to read:

Repair areas shall be cleaned of all damaged paint and the system reapplied using all coats typical to the paint system and shall meet the minimum coating thickness.

## 6-07.3(11)A Painting of Galvanized Surfaces

This section is revised to read:

All galvanized surfaces receiving paint shall be prepared for painting in accordance with the ASTM D 6386. The method of preparation shall be brush-off in accordance with SSPC-SP16 Brush-Off Blast Cleaning of Coated and Uncoated Galvanized Steel, Stainless Steels, and Non-Ferrous Metals or as otherwise allowed by the Engineer. The Contractor shall not begin painting until receiving the Engineer's acceptance of the prepared galvanized surface. For galvanized bolts used for replacement of deteriorated existing rivets, the Contractor, with the concurrence of the Engineer and after successful demonstration testing, may prepare galvanized surfaces in accordance with SSPC-SP1 followed by SSPC-SP2, Hand Tool Cleaning or SSPC-SP3, Power Tool Cleaning. The demonstration testing shall include adhesion testing of the first coat of paint over galvanized bolts, nuts, and washers or a representative galvanized surface. Adhesion testing shall be performed in accordance with ASTM D 4541 for 600 psi minimum adhesion. A minimum of 3 successful tests shall be performed on the galvanized surface prepared and painted using the same methods and materials to be used on the galvanized bolts, nuts and washers in the field.

#### 6-07.3(11)A2 Paint Coat Materials

This section is revised to read:

The Contractor shall paint the dry surface as follows:

- 1. The first coat over a galvanized surface shall be an epoxy polyamide conforming to Section 9-08.1(2)E. In the case of galvanized bolts used for replacement of deteriorated existing rivets and for small surface areas less than or equal to one square foot, an intermediate moisture cured polyurethane conforming to Section 9-08.1(2)G may be used as a first coat. In both cases the first coat shall be compatible with galvanizing and as recommended by the top coat manufacturer.
- 2. The second coat shall be a top coat moisture cured aliphatic polyurethane conforming to Section 9-08.1(2)H or a top coat polyurethane conforming to Section 6-07.3(10)H Option 2 NEPCOAT performance based paint specification compatible with the first coat as recommended by the manufacturer.

Each coat shall be dry before the next coat is applied. All coats applied in the shop shall be dried hard before shipment.

#### 6-07.3(11)B Powder Coating of Galvanized Surfaces

This section is revised to read:

Powder coating of galvanized surfaces shall consist of the following coats:

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The first coat shall be an epoxy powder primer coat conforming to Section 9-08.2.

2. The second coat shall be a polyester finish coat conforming to Section 9-08.2.

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## 6-07.3(11)B3 Galvanized Surface Cleaning and Preparation

The first three paragraphs are revised to read:

10 11 Galvanized surfaces receiving the powder coating shall be cleaned and prepared for coating in accordance with ASTM D 7803, and the project-specific powder coating plan.

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Assemblies conforming to the ASTM D 7803 definition for newly galvanized steel shall receive surface smoothing and surface cleaning in accordance with ASTM D 7803, Section 5, and surface preparation in accordance with ASTM D 7803, Section 5.1.3.

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Assemblies conforming to the ASTM D 7803 definition for partially weathered galvanized steel shall be checked and prepared in accordance with ASTM D 7803, Section 6, before then receiving surface smoothing and surface cleaning in accordance with ASTM D 7803, Section 5, and surface preparation in accordance with ASTM D 7803, Section 5.1.3.

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The fourth paragraph (up until the colon) is revised to read:

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Assemblies conforming to the ASTM D 7803 definition for weathered galvanized steel shall be prepared in accordance with ASTM D 7803, Section 7 before then receiving surface smoothing and surface cleaning in accordance with ASTM D 7803, Section 5, and surface preparation in accordance with ASTM D 7803, Section 5.3 except as follows:

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#### 6-07.3(11)B5 Testing

30 31 Item number 4 in the first paragraph is revised to read:

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4. Adhesion testing in accordance with ASTM D 4541 for 600 psi minimum adhesion for the complete two-component system.

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The second sentence of the fourth paragraph is revised to read:

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Rejected assemblies shall be repaired or recoated by the Contractor, at no additional expense to the Contracting Agency, in accordance with the powder coating manufacturer's recommendation as detailed in the project-specific powder coating plan, until the assemblies satisfy the acceptance testing requirements.

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#### 6-07.3(12) Painting Ferry Terminal Structures

This section is revised to read:

Painting of ferry terminal Structures shall be in accordance with Section 6-07.3 as supplemented below.

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This section is supplemented with the following new subsections:

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## 6-07.3(12)A Painting New Steel Ferry Terminal Structures

Painting of new steel Structures shall be in accordance with Section 6-07.3(9) except that all coatings (primer, intermediate, intermediate stripe, and top) shall be applied in the shop with the following exceptions:

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1. Steel surfaces to be field welded.

2. Steel surfaces to be greased.

3. The length of piles designated in the Plans not requiring painting.

The minimum drying time between coats shall be as shown in the product data sheets, but not less than 12 hours. The Contractor shall determine whether the paint has cured sufficiently for proper application of succeeding coats.

## 6-07.3(12)A1 Paint Systems

Paint systems for Structural Steel, which includes vehicle transfer spans and towers, pedestrian overhead loading structures and towers, upland structural steel and other elements as designated in the Special Provisions shall be as specified in Section 6-07.3(9)A.

Paint systems for Piling, Landing Aids and Life Ladders shall be as specified in the Special Provisions.

## 6-07.3(12)A2 Paint Color

Paint colors shall be as specified in the Special Provisions.

## 6-07.3(12)A3 Coating Thickness

Coating thicknesses shall be as specified in the Special Provisions.

## 6-07.3(12)A4 Application of Field Coatings

An on-site supervisor shall be present for each work shift at the project site.

Upon completion of erection Work, all uncoated or damaged areas remaining, including bolts, nuts, washers, splice plates, and field welds shall be prepared in accordance with SSPC-SP 1, Solvent Cleaning, followed by SSPC-SP 11, Power Tool Cleaning to Bare Metal. Surface preparation shall be measured according to SSPC-VIS 3. SSPC-SP 11 shall be performed for a minimum distance of 1 inch from the uncoated or damaged area. In addition, intact shop-applied coating surrounding the area shall be abraded or sanded for a distance of 6 inches out from the properly prepared clean/bare metal areas to provide adequate roughness for application of field coatings. All sanding dust and contamination shall be removed prior to application of field coatings.

Field applied paint for Structural Steel shall conform to Section 6-07.3(10)H, as applicable. Field applied paint for Piling, Landing Aids and Life Ladders shall be as specified in the Special Provisions.

For areas above the tidal zone, the minimum drying time between coats shall be as shown in the product data sheets, but not less than 12 hours. For areas within the tidal zone, the minimum drying time between coats shall be as recommended by the paint system manufacturer. The Contractor shall determine whether the paint has cured sufficiently for proper application of succeeding coats.

The maximum time between intermediate and top coats shall be in accordance with the manufacturer's written recommendations. If the maximum time between coats is exceeded, all newly coated surfaces shall be prepared to SSPC-SP 3, Power Tool Cleaning, and shall be repainted with the same paint that was cleaned, at no additional cost to the Contracting Agency.

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Each coat shall be applied in a uniform layer, completely covering the preceding coat. The Contractor shall correct runs, sags, skips, or other deficiencies before application of succeeding coats. Such corrective work may require re-cleaning, application of additional paint, or other means as determined by the Engineer, at no additional cost to the Contracting Agency.

Surface preparation for underwater locations shall consist of removing all dirt, oil, grease, loose paint, loose rust, and marine growth from the area that is to be repaired. The sound paint surrounding the damaged area shall be roughened to meet the requirements of the manufacturer. Paint for underwater applications shall be as specified in the Special Provisions and shall be applied in accordance with the manufacturer's recommendations.

#### 6-07.3(12)B Painting Existing Steel Ferry Terminal Structures

Painting of existing steel structures shall be in accordance with Section 6-07.3(10) as supplemented by the following.

### 6-07.3(12)B1 Containment

Containment for full removal shall be in accordance with Section 6-07.3(10)A. Containment for overcoat systems shall be in accordance with all applicable Permits as required in the Special Provisions.

Prior to cleaning the Contractor shall enclose all exposed electrical and mechanical equipment to seal out dust, water, and paint. Non-metallic surfaces shall not be abrasive blasted or painted. Unless otherwise specified, the following metallic surfaces shall not be painted and shall be protected from abrasive blasting and painting:

- 1. Galvanized and stainless steel surfaces not previously painted,
- 2. Non-skid surfaces,
- 3. Unpainted intentionally greased surfaces,
- 4. Equipment labels, identification plates, tags, etc.,
- 5. Fire and emergency containers or boxes,
- 6. Mechanical hardware such as hoist sheaves, hydraulic cylinders, gear boxes, wire rope, etc.

The Contractor shall submit a Type 2 Working Drawing consisting of materials and equipment used to shield components specified to not be cleaned and painted.

The Contractor shall shut off the power prior to working around electrical equipment. The Contractor shall follow the lock-out/tag-out safety provisions of the WAC 296-803 and all other applicable safety standards.

## 6-07.3(12)B2 Surface Preparation

For applications above high water and within the tidal zone, surface preparation for overcoat painting shall be in accordance with SSPC-SP 1, *Solvent Cleaning*, followed by SSPC-SP 3, *Power Tool Cleaning*. Use of wire brushes is not allowed. After SP 3 cleaning has been completed all surfaces exhibiting coating failure down to the steel substrate, and those exhibiting visible corrosion, shall be prepared down to clean bare steel in accordance with SSPC-SP 15, Commercial Grade *Power Tool Cleaning*. Surface preparation shall be

 measured according to SSPC-VIS 3. SSPC-SP 15 shall be performed for a minimum distance of 1 inch from the area exhibiting failure or visible corrosion. In addition, intact shop-applied coating surrounding the repair area shall be abraded or sanded for a distance of 6 inches out from the properly prepared clean/bare metal areas to provide adequate roughness for application of repair coatings. All sanding dust and contamination shall be removed prior to application of repair coatings. Surface preparation for full paint removal shall be in accordance with Section 6-07.3(10)E except SSPC-SP 11 will be permitted as detailed in the Contractor's painting plan and as allowed by the Engineer.

Surface preparation for underwater locations shall consist of removing all dirt, oil, grease, loose paint, loose rust, and marine growth from the area that is to be repaired. The sound paint surrounding the damaged area shall be roughened as required by the coating manufacturer.

Removed marine growth may be released to state waters provided the marine growth is not mixed with contaminants (paint, oil, rust, etc.) and it shall not accumulate on the sea bed. All marine growth containing contaminants shall be collected for proper disposal.

Surface preparation for the underside of bridge decks (consisting of either a steel grid system of main bars or tees and a light gauge metal form, in-filled with concrete or a corrugated light gauge metal form, infilled with concrete) shall be in accordance with SSPC-SP 2, *Hand Tool Cleaning* or SSPC-SP 3, *Power Tool Cleaning* with the intent of not causing further damage to the light gauge metal form. Following removal of any pack rust and corroded sections from the underside of the bridge deck, cleaning and flushing to remove salts and prior to applying the primer coat, the Contractor shall seal the entire underside of the deck system with rust-penetrating sealer. Damage to galvanized metal forms and/or grids shall be repaired in accordance with ASTM A 780, with the preferred method of repair using paints containing zinc dust.

#### 6-07.3(12)B3 Paint Systems

Paints systems for Structural Steel, which includes vehicle transfer spans and towers, pedestrian overhead loading structures and towers, upland structural steel and other elements as designated in the Special Provisions shall be as specified in Section 6-07.3(10)H.

Paint systems for Piling, Landing Aids, Life Ladders, underside of vehicle transfer span bridge decks, non-skid surface treated areas, and anti-graffiti coatings shall be as specified in the Special Provisions.

#### 6-07.3(12)B4 Paint Color

Paint colors shall be as specified in the Special Provisions.

#### 6-07.3(12)B5 Coating Thickness

Coating thicknesses shall be as specified in the Special Provisions.

#### 6-07.3(12)B6 Application of Field Coatings

Application of field coatings shall be in accordance with Section 6-07.3(10)O and Section 6-07.3(12)A2 except for the following:

 All coatings applied in the field shall be applied using a brush or roller. Spray application methods may be used if allowed by the Engineer.

- 2. Applied coatings shall not be immersed until the coating has been cured as required by the coating manufacturer.
- Non-skid surface treatment products shall be applied in accordance with the manufacturer's recommendations.
- 4. Anti-graffiti coatings shall be applied in one coat following application of the top coat, where specified in the Plans.

## 6-07.3(14)B Reference Standards

The second standard reference (to SSPC CS 23.00), and its accompanying title, is revised to read:

SSPC CS 23.00 Specification for the Application of Thermal Spray Coatings

(Metallizing) of Aluminum, Zinc, and Their Alloys and Composites

for the Corrosion Protection of Steel

## **SECTION 6-08, BITUMINOUS SURFACING ON STRUCTURE DECKS**

January 7, 2019

#### 6-08.3(7)A Concrete Deck Preparation

The first sentence of the first paragraph is revised to read:

The Contractor, with the Engineer, shall inspect the exposed concrete deck to establish the extent of bridge deck repair in accordance with Section 6-09.3(6).

#### 6-08.3(8)A Structure Deck Preparation

The second sentence of the last paragraph is revised to read:

Prior to applying the primer or sheet membrane, all dust and loose material shall be removed from the Structure Deck.

#### **SECTION 6-09, MODIFIED CONCRETE OVERLAYS**

January 7, 2019

#### 6-09.3 Construction Requirements

This section is supplemented with the following new subsection:

#### 6-09.3(15) Sealing and Texturing Concrete Overlay

After the requirements for checking for bond have been met, all joints and visible cracks shall be filled and sealed with a high molecular weight methacrylate resin (HMWM). Cracks 1/16 inch and greater in width shall receive two applications of HMWM. Immediately following the application of HMWM, the wetted surface shall be coated with sand for abrasive finish.

After all cracks have been filled and sealed and the HMWM resin has cured, the concrete overlay surface shall receive a longitudinally sawn texture in accordance with Section 6-02.3(10)D5.

Traffic shall not be permitted on the finished concrete until it has reached a minimum compressive strength of 3,000 psi as verified by rebound number determined in accordance with ASTM C805 and the longitudinally sawn texture is completed.

#### 6-09.3(1)B Rotary Milling Machines

This section is revised to read:

Interstate Avenue Paving Project Federal Aid Project No. STPUS-HIPUS-5686(001) CRP 2187D Rotary milling machines used to remove an upper layer of existing concrete overlay, when present, shall have a maximum operating weight of 50,000 pounds and conform to Section 6-08.3(5)B.

## 6-09.3(1)C Hydro-Demolition Machines

The first sentence of this section is revised to read:

Hydro-demolition machines shall consist of filtering and pumping units operating in conjunction with a remote-controlled robotic device, using high-velocity water jets to remove sound concrete to the nominal scarification depth shown in the Plans with a single pass of the machine, and with the simultaneous removal of deteriorated concrete.

#### 6-09.3(1)D Shot Blasting Machines

This section, including title, is revised to read:

6-09.3(1)D Vacant

## 6-09.3(1)E Air Compressor

This section is revised to read:

Air compressors shall be equipped with oil traps to eliminate oil from being blown onto the bridge deck.

#### 6-09.3(1)J Finishing Machine

This section is revised to read:

The finishing machine shall meet the requirements of Section 6-02.3(10) and the following requirements:

The finishing machine shall be equipped with augers, followed by an oscillating, vibrating screed, vibrating roller tamper, or a vibrating pan, followed by a rotating cylindrical double drum screed. The vibrating screed, roller tamper or pan shall be of sufficient length and width to properly consolidate the mixture. The vibrating frequency of the vibrating screed, roller tamper or pan shall be variable with positive control.

#### 6-09.3(2) Submittals

Item number 1 and 2 are revised to read:

- A Type 1 Working Drawing consisting of catalog cuts and operating parameters of the hydrodemolition machine selected by the Contractor for use in this project to scarify concrete surfaces.
- A Type 1 Working Drawing consisting of catalog cuts, operating parameters, axle loads, and axle spacing of the rotary milling machine (if used to remove an upper layer of existing concrete overlay when present).

The first sentence of item number 3 is revised to read:

A Type 2 Working Drawing of the Runoff Water Disposal Plan.

#### 6-09.3(5)A General

The first sentence of the fourth paragraph is revised to read:

All areas of the deck that are inaccessible to the selected scarifying machine shall be scarified to remove the concrete surface matrix to a maximum nominal scarification depth shown in the Plans by a method acceptable to the Engineer.

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5 6 This section is supplemented with the following:

7 8 9 Concrete process water generated by scarifying concrete surface and removing existing concrete overlay operations shall be contained, collected, and disposed of in accordance with Section 5-01.3(11) and Section 6-09.3(5)C, and the Section 6-09.3(2) Runoff Water Disposal Plan.

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## 6-09.3(5)B Testing of Hydro-Demolition and Shot Blasting Machines

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This section's title is revised to read:

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### Testing of Hydro-Demolition Machines

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The second paragraph is revised to read:

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In the "sound" area of concrete, the equipment shall be programmed to remove concrete to the nominal scarification depth shown in the Plans with a single pass of the machine.

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## 6-09.3(5)D Shot Blasting

This section, including title, is revised to read:

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#### 6-09.3(5)D Vacant

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## 6-09.3(5)E Rotomilling

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This section, including title, is revised to read:

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## 6-09.3(5)E Removing Existing Concrete Overlay Layer by Rotomilling

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When the Contractor elects to remove the upper layer of existing concrete overlay, when present, by rotomilling prior to final scarifying, the entire concrete surface of the bridge deck shall be milled to remove the surface matrix to the depth specified in the Plans with a tolerance as specified in Section 6-08.3(5)B. The operating parameters of the rotary milling machine shall be monitored in order to prevent the unnecessary removal of concrete below the specified removal depth.

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## 6-09.3(6) Further Deck Preparation

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The first paragraph is revised to read::

41 42 Once the lane or strip being overlaid has been cleaned of debris from scarifying, the Contractor, with the Engineer, shall perform a visual inspection of the scarified surface. The Contractor shall mark those areas of the existing bridge deck that are authorized by the Engineer for further deck preparation by the Contractor.

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Item number 4 of the second paragraph is deleted.

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The first sentence of the third paragraph is deleted.

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## 6-09.3(6)A Equipment for Further Deck Preparation

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This section is revised to read:

51 52 Further deck preparation shall be performed using either power driven hand tools conforming to Section 6-09.3(1)A, or hydro-demolition machines conforming to Section 6-09.3(1)C.

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#### 6-09.3(6)B Deck Repair Preparation

The second paragraph is deleted.

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The last sentence of the second paragraph (after the preceding Amendment is applied) is revised to read:

In no case shall the depth of a sawn vertical cut exceed ¾ inch or to the top of the top steel reinforcing bars, whichever is less.

The first sentence of the third to last paragraph is revised to read:

Where existing steel reinforcing bars inside deck repair areas show deterioration greater than 20percent section loss, the Contractor shall furnish and place steel reinforcing bars alongside the deteriorated bars in accordance with the details shown in the Standard Plans.

The last paragraph is deleted.

### 6-09.3(7) Surface Preparation for Concrete Overlay

The first seven paragraphs are deleted and replaced with the following:

Following the completion of any required further deck preparation the entire lane or strip being overlaid shall be cleaned to be free from oil and grease, rust and other foreign material that may still be present. These materials shall be removed by detergent-cleaning or other method accepted by the Engineer followed by sandblasting.

After detergent cleaning and sandblasting is completed, the entire lane or strip being overlaid shall be cleaned in final preparation for placing concrete.

Hand tool chipping, sandblasting and cleaning in areas adjacent to a lane or strip being cleaned in final preparation for placing concrete shall be discontinued when final preparation is begun. Scarifying and hand tool chipping shall remain suspended until the concrete has been placed and the requirement for curing time has been satisfied. Sandblasting and cleaning shall remain suspended for the first 24 hours of curing time after the completion of concrete placing.

Scarification, and removal of the upper layer of concrete overlay when present, may proceed during the final cleaning and overlay placement phases of the Work on adjacent portions of the Structure so long as the scarification and concrete overlay removal operations are confined to areas which are a minimum of 100 feet away from the defined limits of the final cleaning or overlay placement in progress. If the scarification and concrete overlay removal impedes or interferes in any way with the final cleaning or overlay placement as determined by the Engineer, the scarification and concrete overlay removal Work shall be terminated immediately and the scarification and concrete overlay removal equipment removed sufficiently away from the area being prepared or overlaid to eliminate the conflict. If the grade is such that water and contaminants from the scarification and concrete overlay removal operation will flow into the area being prepared or overlaid, the scarification and concrete overlay removal operation shall be terminated and shall remain suspended for the first 24 hours of curing time after the completion of concrete placement.

#### 6-09.3(11) Placing Concrete Overlay

The first sentence of item number 3 in the fourth paragraph is revised to read:

Concrete shall not be placed when the temperature of the concrete surface is less than 45°F or greater than 75°F, and wind velocity at the construction site is in excess of 10 mph.

### 6-09.3(12) Finishing Concrete Overlay

The third paragraph is deleted.

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The last paragraph is deleted.

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## 6-09.3(13) Curing Concrete Overlay

The first sentence of the first paragraph is revised to read:

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As the finishing operation progresses, the concrete shall be immediately covered with a single layer of clean, new or used, wet burlap.

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The last sentence of the second paragraph is deleted.

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The following two new paragraphs are inserted after the second paragraph:

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As an alternative to the application of burlap and fog spraying described above, the Contractor may propose a curing system using proprietary curing blankets specifically manufactured for bridge deck curing. The Contractor shall submit a Type 2 Working Drawing consisting of details of the proprietary curing blanket system, including product literature and details of how the system is to be installed and maintained.

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The wet curing regimen as described shall remain in place for a minimum of 42-hours.

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The last paragraph is deleted.

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### 6-09.3(14) Checking for Bond

The first sentence of the first paragraph is revised to read:

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After the requirements for curing have been met, the entire overlaid surface shall be sounded by the Contractor, in a manner accepted by and in the presence of the Engineer, to ensure total bond of the concrete to the bridge deck.

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The last sentence of the first paragraph is deleted.

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The second paragraph is deleted.

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#### **SECTION 6-10, CONCRETE BARRIER**

August 6, 2018

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#### 6-10.2 Materials

In the first paragraph, the reference to "Portland Cement" is revised to read:

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Cement 9-01

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## 6-10.3(6) Placing Concrete Barrier

The first two sentences of the first paragraph are revised to read:

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Precast concrete barriers Type 2, Type 4, Type F, precast single slope barrier, and transitions shall rest on a paved foundation shaped to a uniform grade and section. The foundation surface for precast concrete barriers Type 2, Type 4, Type F, precast single slope barrier, and transitions shall meet this test for uniformity: When a 10-foot straightedge is placed on the surface parallel to the centerline for the barrier, the surface shall not vary more than 1/4 inch from the lower edge of the straightedge.

## **SECTION 6-11, REINFORCED CONCRETE WALLS**

April 2, 2018

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#### 6-11.2 Materials

In the first paragraph, the reference to "Aggregates for Portland Cement Concrete" is revised to read:

Aggregates for Concrete

9-03.1

## **SECTION 6-12, NOISE BARRIER WALLS**

August 6, 2018

#### 6-12.2 Materials

In the first paragraph, the reference to "Aggregates for Portland Cement Concrete" is revised to read:

Aggregates for Concrete 9-03.1

The first paragraph is supplemented with the following new material reference:

Noise Barrier Wall Access Door

9-06.17

#### 6-12.3(9) Access Doors and Concrete Landing Pads

The second paragraph is deleted and replaced with the following:

All frame and door surfaces, except stainless steel surfaces, shall be painted in accordance with Section 6-07.3(9). Primer shall be applied to all non-stainless steel surfaces. All primer coated exposed metal surfaces shall be field painted with the remaining Section 6-07.3(9)A paint system coats. The top coat, when dry, shall match the color specified in the Plans or Special Provisions.

This section is supplemented with the following:

Access door deadbolt locks shall be capable of accepting a Best CX series core. The Contractor shall furnish and install a spring-loaded construction core lock with each lock. The Engineer will furnish the permanent Best CX series core for the Contractor to install at the conclusion of the project.

## **SECTION 6-13, STRUCTURAL EARTH WALLS**

August 6, 2018

## 6-13.2 Materials

In the first paragraph, the reference to "Aggregates for Portland Cement Concrete" is revised to read:

Aggregates for Concrete 9-03.1

### 6-13.3(4) Precast Concrete Facing Panel and Concrete Block Fabrication

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Item number 1 of the sixth paragraph is revised to read:

1. Vertical dimensions shall be  $\pm \frac{1}{16}$  inch of the Plan dimension, and the rear height shall not exceed the front height.

Item number 3 of the sixth paragraph is revised to read:

Interstate Avenue Paving Project Federal Aid Project No. STPUS-HIPUS-5686(001) CRP 2187D

3. All other dimensions shall be  $\pm \frac{1}{4}$  inch of the Plan dimension.

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## **SECTION 6-14, GEOSYNTHETIC RETAINING WALLS**

April 2, 2018

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#### 6-14.2 Materials

In the first paragraph, the references to "Portland Cement" and "Aggregates for Portland Cement Concrete" are revised to read:

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Cement Aggregates for Concrete 9-01 9-03.1

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### **SECTION 6-15, SOIL NAIL WALLS**

January 7, 2019

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### 6-15.3(7) Shotcrete Facing

The last paragraph is supplemented with the following:

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After final tightening of the nut, the threads of the soil nail shall at a minimum be flush with the end of the nut.

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## SECTION 6-16, SOLDIER PILE AND SOLDIER PILE TIEBACK WALLS

April 2, 2018

6-16.2 Materials

In the first paragraph, the reference to "Aggregates for Portland Cement Concrete" is revised to read:

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Aggregates for Concrete 9-03.1

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## **SECTION 6-18, SHOTCRETE FACING**

January 2, 2018

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#### 6-18.3(3) Testing

In the last sentence of the first paragraph, "AASHTO T 24" is revised to read "ASTM C1604".

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#### 6-18.3(3)B Production Testing

In the last sentence, "AASHTO T 24" is revised to read "ASTM C1604".

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#### 6-18.3(4) Qualifications of Contractor's Personnel

In the last sentence of the second paragraph, "AASHTO T 24" is revised to read "ASTM C1604".

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#### SECTION 6-19, SHAFTS

January 7, 2019

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## 6-19.2 Materials

In the first paragraph, the references to "Portland Cement" and "Aggregates for Portland Cement Concrete" are revised to read:

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Cement 9-01 Aggregates for Concrete 9-03.1

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## 6-19.3(1)A Shaft Construction Tolerances

The last paragraph is supplemented with the following:

The elevation of the top of the reinforcing cage for drilled shafts shall be within +6 inches and -3 inches from the elevation shown in the Plans.

#### 6-19.3(2)D Nondestructive QA Testing Organization and Personnel

Item number 4 in the first paragraph is revised to read:

4. Personnel preparing test reports shall be a Professional Engineer, licensed under Title 18 RCW, State of Washington, and shall seal the report in accordance with WAC 196-23-020.

# 6-19.3(3)C Conduct of Shaft Casing Installation and Removal and Shaft Excavation Operations

The first paragraph is supplemented with the following:

In no case shall shaft excavation and casing placement extend below the bottom of shaft excavation as shown in the Plans.

### 6-19.3(6)E Thermal Wire and Thermal Access Point (TAPS)

The third sentence of the third paragraph is revised to read:

The thermal wire shall extend from the bottom of the reinforcement cage to the top of the shaft, with a minimum of 5-feet of slack wire provided above the top of shaft.

The following new sentence is inserted after the third sentence of the third paragraph:

All thermal wires in a shaft shall be equal lengths.

#### 6-19.3(9)D Nondestructive QA Testing Results Submittal

The last sentence of the first paragraph is revised to read:

Results shall be a Type 2E Working Drawing presented in a written report.

#### **SECTION 7-02, CULVERTS**

April 2, 2018

#### 7-02.2 Materials

In the first paragraph, the references to "Portland Cement" and "Aggregates for Portland Cement Concrete" are revised to read:

Cement 9-01 Aggregates for Concrete 9-03.1

## 7-02.3(6)A4 Excavation and Bedding Preparation

The first sentence of the third paragraph is revised to read:

The bedding course shall be a 6-inch minimum thickness layer of culvert bedding material, defined as granular material either conforming to Section 9-03.12(3) or to AASHTO Grading No. 57 as specified in Section 9-03.1(4)C.

#### SECTION 7-05, MANHOLES, INLETS, CATCH BASINS, AND DRYWELLS

August 6, 2018

## 7-05.3 Construction Requirements

The fourth sentence of the third paragraph is deleted.

#### SECTION 7-08, GENERAL PIPE INSTALLATION REQUIREMENTS

April 2, 2018

#### 7-08.3(3) Backfilling

The fifth sentence of the fourth paragraph is revised to read:

All compaction shall be in accordance with the Compaction Control Test of Section 2-03.3(14)D except in the case that 100% Recycled Concrete Aggregate is used.

The following new sentences are inserted after the fifth sentence of the fourth paragraph:

When 100% Recycled Concrete Aggregate is used, the Contractor may submit a written request to use a test point evaluation for compaction acceptance. Test Point evaluation shall be performed in accordance with SOP 738.

#### SECTION 8-01, EROSION CONTROL AND WATER POLLUTION CONTROL

April 2, 2018

#### 8-01.1 Description

This section is revised to read:

This Work consists of furnishing, installing, maintaining, removing and disposing of best management practices (BMPs), as defined in the Washington Administrative Code (WAC) 173-201A, to manage erosion and water quality in accordance with these Specifications and as shown in the Plans or as designated by the Engineer.

The Contracting Agency may have a National Pollution Discharge Elimination System Construction Stormwater General Permit (CSWGP) as identified in the Contract Special Provisions. The Contracting Agency may or may not transfer coverage of the CSWGP to the Contractor when a CSWGP has been obtained. The Contracting Agency may not have a CSWGP for the project but may have another water quality related permit as identified in the Contract Special Provisions or the Contracting Agency may not have water quality related permits but the project is subject to applicable laws for the Work. Section 8-01 covers all of these conditions.

#### 8-01.2 Materials

The first paragraph is revised to read:

Materials shall meet the requirements of the following sections:

Corrugated Polyethylene Drain Pipe 9-05.1(6)
Quarry Spalls 9-13
Erosion Control and Roadside Planting 9-14
Construction Geotextile 9-33

Interstate Avenue Paving Project

Federal Aid Project No. ŠTPÚS-HIPUS-5686(001)

#### 8-01.3(1) General

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49 50 This section is revised to read:

Adaptive management shall be employed throughout the duration of the project for the implementation of erosion and water pollution control permit requirements for the current condition of the project site. The adaptive management includes the selection and utilization of BMPs, scheduling of activities, prohibiting unacceptable practices, implementing maintenance procedures, and other managerial practices that when used singularly or in combination, prevent or reduce the release of pollutants to waters of the State. The adaptive management shall use the means and methods identified in this section and means and methods identified in the Washington State Department of Transportation's Temporary Erosion and Sediment Control Manual or the Washington State Department of Ecology's Stormwater Management Manuals for construction stormwater.

The Contractor shall install a high visibility fence along the site preservation lines shown in the Plans or as instructed by the Engineer.

Throughout the life of the project, the Contractor shall preserve and protect the delineated preservation area, acting immediately to repair or restore any fencing damaged or removed.

All discharges to surface waters shall comply with surface water quality standards as defined in Washington Administrative Code (WAC) Chapter 173-201A. All discharges to the ground shall comply with groundwater quality standards WAC Chapter 173-200.

The Contractor shall comply with the CSWGP when the project is covered by the CSWGP. Temporary Work, at a minimum, shall include the implementation of:

- 1. Sediment control measures prior to ground disturbing activities to ensure all discharges from construction areas receive treatment prior to discharging from the site.
- 2. Flow control measures to prevent erosive flows from developing.
- 3. Water management strategies and pollution prevention measures to prevent contamination of waters that will be discharged to surface waters or the ground.
- 4. Erosion control measures to stabilize erodible earth not being worked.
- 5. Maintenance of BMPs to ensure continued compliant performance.
- Immediate corrective action if evidence suggests construction activity is not in compliance. Evidence includes sampling data, olfactory or visual evidence such as the presence of suspended sediment, turbidity, discoloration, or oil sheen in discharges.

To the degree possible, the Contractor shall coordinate this temporary Work with permanent drainage and erosion control Work the Contract requires.

Clearing, grubbing, excavation, borrow, or fill within the Right of Way shall never expose more erodible earth than as listed below:

Western Washington (West of the Cascade Mountain Crest) Eastern Washington (East of the Cascade Mountain Crest)

May 1 through September 30	17 Acres
October 1	
through April	5 Acres
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April 1 through October 31	17 Acres
November 1	
through March	5 Acres
31	

The Engineer may increase or decrease the limits based on project conditions.

Erodible earth is defined as any surface where soils, grindings, or other materials may be capable of being displaced and transported by rain, wind, or surface water runoff.

Erodible earth not being worked, whether at final grade or not, shall be covered within the specified time period (see the table below), using BMPs for erosion control.

Western Washington (West of the Cascade Mountain Crest)				
October 1 through April 30	2 days maximum			
May 1 to September 30	7 days maximum			

Eastern Washington (East of the Cascade Mountain Crest)				
October 1 through June 30	5 days maximum			
November 1 through March 31	10 days maximum			

When applicable, the Contractor shall be responsible for all Work required for compliance with the CSWGP including annual permit fees.

If the Engineer, under Section 1-08.6, orders the Work suspended, the Contractor shall continue to comply with this division during the suspension.

Nothing in this Section shall relieve the Contractor from complying with other Contract requirements.

## 8-01.3(1)A Submittals

This section's content is deleted.

This section is supplemented with the following new subsection:

#### 8-01.3(1)A1 Temporary Erosion and Sediment Control

A Temporary Erosion and Sediment Control (TESC) plan consists of a narrative section and plan sheets that meets the Washington State Department of Ecology's Stormwater Pollution Prevention Plan (SWPPP) requirement in the CSWGP. Abbreviated TESC plans are not required to include plan sheets and are used on small projects that disturb soil and have the potential to discharge but are not covered by the CSWGP. The contract uses the term "TESC plan" to describe both TESC plans and abbreviated TESC plans. When the Contracting Agency has developed a TESC plan for a Contract, the narrative is included in the appendix to the Special Provisions and the TESC plan sheets, when required, are included in the Contract Plans. The Contracting Agency TESC plan will not include off-site areas used to directly support construction activity.

The Contractor shall either adopt the TESC Plan in the Contract or develop a new TESC Plan. If the Contractor adopts the Contracting Agency TESC Plan, the Contractor shall modify the TESC Plan to meet the Contractor's schedule, method of construction, and to include off-site areas that

will be used to directly support construction activity such as equipment staging yards, material storage areas, or borrow areas. Contractor TESC Plans shall include all high visibility fence delineation shown on the Contracting Agency Contract Plans. All TESC Plans shall meet the requirements of the current edition of the WSDOT Temporary Erosion and Sediment Control Manual M 3109 and be adaptively managed as needed throughout construction based on site inspections and discharge samples to maintain compliance with the CSWGP. The Contractor shall develop a schedule for implementation of the TESC work and incorporate it into the Contractor's progress schedule.

The Contractor shall submit their TESC Plan (either the adopted plan or new plan) and implementation schedule as Type 2 Working Drawings. At the request of the Engineer, updated TESC Plans shall be submitted as Type 1 Working Drawings.

### 8-01.3(1)B Erosion and Sediment Control (ESC) Lead

This section is revised to read:

The Contractor shall identify the ESC Lead at the preconstruction discussions and in the TESC Plan. The ESC Lead shall have, for the life of the Contract, a current Certificate of Training in Construction Site Erosion and Sediment Control from a course approved by the Washington State Department of Ecology. The ESC Lead must be onsite or on call at all times throughout construction. The ESC Lead shall be listed on the Emergency Contact List required under Section 1-05.13(1).

The ESC Lead shall implement the TESC Plan. Implementation shall include, but is not limited to:

 Installing, adaptively managing, and maintaining temporary erosion and sediment control BMPs to assure continued performance of their intended function. Damaged or inadequate BMPs shall be corrected immediately.

2. Updating the TESC Plan to reflect current field conditions.

3. Discharge sampling and submitting Discharge Monitoring Reports (DMRs) to the Washington State Department of Ecology in accordance with the CSWGP.

4. Develop and maintain the Site Log Book as defined in the CSWGP. When the Site Log Book or portion thereof is electronically developed, the electronic documentation must be accessible onsite. As a part of the Site Log Book, the Contractor shall develop and maintain a tracking table to show that identified TESC compliance issues are fully resolved within 10 calendar days. The table shall include the date an issue was identified, a description of how it was resolved, and the date the issue was fully resolved.

The ESC Lead shall also inspect all areas disturbed by construction activities, all on-site erosion and sediment control BMPs, and all stormwater discharge points at least once every calendar week and within 24-hours of runoff events in which stormwater discharges from the site. Inspections of temporarily stabilized, inactive sites may be reduced to once every calendar month. The Washington State Department of Ecology's Erosion and Sediment Control Site Inspection Form, located at https://ecology.wa.gov/Regulations-Permits/Permits-certifications/Stormwater-general-permits/Construction-stormwater-permit, shall be completed for each inspection and a copy shall be submitted to the Engineer no later than the end of the next working day following the inspection.

#### 8-01.3(1)C Water Management

This section is supplemented with the following new subsections:

# 8-01.3(1)C5 Water Management for In-Water Work Below Ordinary High Water Mark (OHWM)

Work over surface waters of the state (defined in WAC 173-201A-010) or below the OHWM (defined in RCW 90.58.030) must comply with water quality standards for surface waters of the state of Washington.

### 8-01.3(1)C6 Environmentally Acceptable Hydraulic Fluid

All equipment containing hydraulic fluid that extends from a bridge deck over surface waters of the state or below the OHWM, shall be equipped with an environmentally acceptable hydraulic fluid. The fluid shall meet specific requirements for biodegradability, aquatic toxicity, and bioaccumulation in accordance with the United States Environmental Protection Agency (EPA) publication EPA800-R-11-002. Acceptance shall be in accordance with Section 1-06.3, Manufacturer's Certification of Compliance.

The designation of environmentally acceptable hydraulic fluid does not mean fluid spills are acceptable. The Contractor shall respond to spills to land or water in accordance with the Contract.

## 8-01.3(1)C7 Turbidity Curtain

All Work for the turbidity curtain shall be in accordance with the manufacturer's recommendations for the site conditions. Removal procedures shall be developed and used to minimize silt release and disturbance of silt. The Contractor shall submit a Type 2 Working Drawing, detailing product information, installation and removal procedures, equipment and workforce needs, maintenance plans, and emergency repair/replacement plans.

Turbidity curtain materials, installation, and maintenance shall be sufficient to comply with water quality standards.

The Contractor shall notify the Engineer 10 days in advance of removing the turbidity curtain. All components of the turbidity curtain shall be removed from the project.

## 8-01.3(1)C1 Disposal of Dewatering Water

This section is revised to read:

When uncontaminated groundwater is encountered in an excavation on a project it may be infiltrated within vegetated areas of the right of way not designated as Sensitive Areas or incorporated into an existing stormwater conveyance system at a rate that will not cause erosion or flooding in any receiving surface water.

Alternatively, the Contractor may pursue independent disposal and treatment alternatives that do not use the stormwater conveyance system provided it is in compliance with the applicable WACs and permits.

#### 8-01.3(1)C2 Process Wastewater

This section is revised to read:

Wastewater generated on-site as a byproduct of a construction process shall not be discharged to surface waters of the State. Some sources of process wastewater may be infiltrated in accordance with the CSWGP with concurrence from the Engineer. Some sources of process wastewater may be disposed via independent disposal and treatment alternatives in compliance

with the applicable WACs and permits.

### 8-01.3(1)C3 Shaft Drilling Slurry Wastewater

This section is revised to read:

Wastewater generated on-site during shaft drilling activity shall be managed and disposed of in accordance with the requirements below. No shaft drilling slurry wastewater shall be discharged to surface waters of the State. Neither the sediment nor liquid portions of the shaft drilling slurry wastewater shall be contaminated, as detectable by visible or olfactory indication (e.g., chemical sheen or smell).

1. Water-only shaft drilling slurry or water slurry with accepted flocculants may be infiltrated on-site. Flocculants used shall meet the requirements of Section 9-14.5(1) or shall be chitosan products listed as General Use Level Designation (GULD) on the Washington State Department of Ecology's stormwater treatment technologies webpage for construction treatment. Infiltration is permitted if the following requirements are met:

a. Wastewater shall have a pH of 6.5 – 8.5 prior to discharge.

b. The amount of flocculant added to the slurry shall be kept to the minimum needed to adequately settle out solids. The flocculant shall be thoroughly mixed into the slurry.

 The slurry removed from the shaft shall be contained in a leak proof cell or tank for a minimum of 3 hours.

d. The infiltration rate shall be reduced if needed to prevent wastewater from leaving the infiltration location. The infiltration site shall be monitored regularly during infiltration activity. All wastewater discharged to the ground shall fully infiltrate and discharges shall stop before the end of each work day.

e. Drilling spoils and settled sediments remaining in the containment cell or tank shall be disposed of in accordance with Section 6-19.3(4)F.

f. Infiltration locations shall be in upland areas at least 150 feet away from surface waters, wells, on-site sewage systems, aquifer sensitive recharge areas, sole source aquifers, well head protection areas, and shall be marked on the plan sheets before the infiltration activity begins.

> g. Prior to infiltration, the Contractor shall submit a Shaft Drilling Slurry Wastewater Management and Infiltration Plan as a Type 2 Working Drawing. This Plan shall be kept on-site, adapted if needed to meet the construction requirements, and updated to reflect what is being done in the field. The Working Drawing shall include, at a minimum, the following information:

i. Plan sheet showing the proposed infiltration location and all surface waters, wells, on-site sewage systems, aquifer-sensitive recharge areas, sole source aguifers, and well-head protection areas within 150 feet.

ii. The proposed elevation of soil surface receiving the wastewater for infiltration and the anticipated phreatic surface (i.e., saturated soil).

iii. The source of the water used to produce the slurry.

v. The estimated total volume of wastewater to be infiltrated.

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- The accepted flocculant to be used (if any).
- The controls or methods used to prevent surface wastewater runoff from leaving the infiltration location.
- vii. The strategy for removing slurry wastewater from the shaft and containing the slurry wastewater once it has been removed from the shaft.
- viii. The strategy for monitoring infiltration activity and adapting methods to ensure compliance.
- ix. A contingency plan that can be implemented immediately if it becomes evident that the controls in place or methods being used are not adequate.
- The strategy for cleaning up the infiltration location after the infiltration activity is done. Cleanup shall include stabilizing any loose sediment on the surface within the infiltration area generated as a byproduct of suspended solids in the infiltrated wastewater or soil disturbance associated with BMP placement and removal.
- Shaft drilling mineral slurry, synthetic slurry, or slurry with polymer additives not allowed for infiltration shall be contained and disposed of by the Contractor at an accepted disposal facility in accordance with Section 2-03.3(7)C. Spoils that have come into contact with mineral slurry shall be disposed of in accordance with Section 6-19.3(4)F.

### 8-01.3(1)C4 Management of Off-Site Water

This section is revised to read:

Prior to clearing and grubbing, the Contractor shall intercept all sources of off-site surface water and overland flow that will run-on to the project. Off-site surface water run-on shall be diverted through or around the project in a way that does not introduce construction related pollution. It shall be diverted to its preconstruction discharge location in a manner that does not increase preconstruction flow rate and velocity and protects contiguous properties and waterways from erosion. The Contractor shall submit a Type 2 Working Drawing consisting of the method for performing this Work.

#### 8-01.3(1)E Detention/Retention Pond Construction

This section is revised to read:

Whether permanent or temporary, ponds shall be constructed before beginning other grading and excavation Work in the area that drains into that pond. Detention/retention ponds may be constructed concurrently with grading and excavation when allowed by the Engineer. Temporary conveyances shall be installed concurrently with grading in accordance with the TESC Plan so that newly graded areas drain to the pond as they are exposed.

## 8-01.3(2)F Dates for Application of Final Seed, Fertilizer, and Mulch

In the table, the second column heading is revised to read:

Eastern Washington<sup>1</sup> (East of the Cascade Mountain Crest)

Footnote 1 in the table is revised to read:

Seeding may be allowed outside these dates when allowed or directed by the Engineer.

### 8-01.3(5) Plastic Covering

 The first sentence of the first paragraph is revised to read:

**Erosion Control** – Plastic coverings used to temporarily cover stockpiled materials, slopes or bare soils shall be installed and maintained in a way that prevents water from intruding under the plastic and prevents the plastic cover from being damaged by wind.

#### 8-01.3(7) Stabilized Construction Entrance

The first paragraph is revised to read:

Temporary stabilized construction entrance shall be constructed in accordance with the *Standard Plans*, prior to construction vehicles entering the roadway from locations that generate sediment track out on the roadway. Material used for stabilized construction entrance shall be free of extraneous materials that may cause or contribute to track out.

#### 8-01.3(8) Street Cleaning

This section is revised to read:

Self-propelled pickup street sweepers shall be used to remove and collect dirt and other debris from the Roadway. The street sweeper shall effectively collect these materials and prevent them from being washed or blown off the Roadway or into waters of the State. Street sweepers shall not generate fugitive dust and shall be designed and operated in compliance with applicable air quality standards. Material collected by the street sweeper shall be disposed of in accordance with Section 2-03.3(7)C.

When allowed by the Engineer, power broom sweepers may be used in non-environmentally sensitive areas. The broom sweeper shall sweep dirt and other debris from the roadway into the work area. The swept material shall be prevented from entering or washing into waters of the State.

Street washing with water will require the concurrence of the Engineer.

#### 8-01.3(12) Compost Socks

The first two sentences of the first paragraph are revised to read:

Compost socks are used to disperse flow and sediment. Compost socks shall be installed as soon as construction will allow but before flow conditions create erosive flows or discharges from the site. Compost socks shall be installed prior to any mulching or compost placement.

#### 8-01.3(13) Temporary Curb

The second to last sentence of the second paragraph is revised to read:

Temporary curbs shall be a minimum of 4 inches in height.

#### 8-01.3(14) Temporary Pipe Slope Drain

The third and fourth paragraphs are revised to read:

The pipe fittings shall be water tight and the pipe secured to the slope with metal posts, wood stakes, sand bags, or as allowed by the Engineer.

The water shall be discharged to a stabilized conveyance, sediment trap, stormwater pond, rock splash pad, or vegetated strip, in a manner to prevent erosion and maintain water quality compliance.

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The last paragraph is deleted.

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#### 8-01.3(15) Maintenance

This section is revised to read:

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Erosion and sediment control BMPs shall be maintained or adaptively managed as required by the CSWGP until the Engineer determines they are no longer needed. When deficiencies in functional performance are identified, the deficiencies shall be rectified immediately.

14 15 The BMPs shall be inspected on the schedule outlined in Section 8-01.3(1)B for damage and sediment deposits. Damage to or undercutting of BMPs shall be repaired immediately.

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In areas where the Contractor's activities have compromised the erosion control functions of the existing grasses, the Contractor shall overseed at no additional cost to the Contracting Agency.

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The quarry spalls of construction entrances shall be refreshed, replaced, or screened to maintain voids between the spalls for collecting mud and dirt.

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Unless otherwise specified, when the depth of accumulated sediment and debris reaches approximately 1/3 the height of the BMP the deposits shall be removed. Debris or contaminated sediment shall be disposed of in accordance with Section 2-03.3(7)C. Clean sediments may be stabilized on-site using BMPs as allowed by the Engineer.

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## 8-01.3(16) Removal

This section is revised to read:

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The Contractor shall remove all temporary BMPs, all associated hardware and associated accumulated sediment deposition from the project limits prior to Physical Completion unless otherwise allowed by the Engineer. When the temporary BMP materials are made of natural plant fibers unaltered by synthetic materials the Engineer may allow leaving the BMP in place.

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The Contractor shall remove BMPs and associated hardware in a way that minimizes soil disturbance. The Contractor shall permanently stabilize all bare and disturbed soil after removal of BMPs. If the installation and use of the erosion control BMPs have compacted or otherwise rendered the soil inhospitable to plant growth, such as construction entrances, the Contractor shall take measures to rehabilitate the soil to facilitate plant growth. This may include, but is not limited to, ripping the soil, incorporating soil amendments, or seeding with the specified seed.

41 42 43

At the request of the Contractor and at the sole discretion of the Engineer the CSWGP may be transferred back to the Contracting Agency. Approval of the Transfer of Coverage request will require the following:

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All other Work required for Contract Completion has been completed. 1.

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All Work required for compliance with the CSWGP has been completed to the maximum extent possible. This includes removal of BMPs that are no longer needed and the site has undergone all Stabilization identified for meeting the requirements of Final Stabilization in the CSWGP.

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51 52 53 An Equitable Adjustment change order for the cost of Work that has not been completed by the Contractor.

Submittal of the Washington State Department of Ecology Transfer of Coverage form (Ecology form ECY 020-87a) to the Engineer.

If the Engineer approves the transfer of coverage back to the Contracting Agency, the requirement in Section 1-07.5(3) for the Contractor's submittal of the Notice of Termination form to the Washington State Department of Ecology will not apply.

#### 8-01.4 Measurement

This section's content is deleted and replaced with the following new subsections:

### 8-01.4(1) Lump Sum Bid for Project (No Unit Items)

When the Bid Proposal contains the item "Erosion Control and Water Pollution Prevention" there will be no measurement of unit or force account items for Work defined in Section 8-01 except as described in Sections 8-01.4(3) and 8-01.4(4). Also, except as described in Section 8-01.4(3), all of Sections 8-01.4(2) and 8-01.5(2) are deleted.

#### 8-01.4(2) Item Bids

When the Proposal does not contain the items "Erosion Control and Water Pollution Prevention", Section 8-01.4(1) and 8-01.5(1) are deleted and the Bid Proposal will contain some or all of the following items measured as noted.

ESC lead will be measured per day for each day that an inspection is made and a report is filed.

Biodegradable erosion control blanket and plastic covering will be measured by the square yard along the ground slope line of surface area covered and accepted.

Turbidity curtains will be measured by the linear foot along the ground line of the installed curtain.

Check dams will be measured per linear foot one time only along the ground line of the completed check dam. No additional measurement will be made for check dams that are required to be rehabilitated or replaced due to wear.

Stabilized construction entrances will be measured by the square yard by ground slope measurement for each entrance constructed.

Tire wash facilities will be measured per each for each tire wash installed.

Street cleaning will be measured by the hour for the actual time spent cleaning pavement, refilling with water, dumping and transport to and from cleaning locations within the project limits, as authorized by the Engineer. Time to mobilize the equipment to or from the project limits on which street cleaning is required will not be measured.

Inlet protections will be measured per each for each initial installation at a drainage structure.

Silt fence, gravel filter, compost berms, and wood chip berms will be measured by the linear foot along the ground line of the completed barrier.

Wattles and compost socks will be measured by the linear foot.

 Temporary curbs will be measured by the linear foot along the ground line of the completed installation.

Temporary pipe slope drains will be measured by the linear foot along the flow line of the pipe.

Coir logs will be measured by the linear foot along the ground line of the completed installation.

Outlet protections will be measured per each initial installation at an outlet location.

Tackifiers will be measure by the acre by ground slope measurement.

## 8-01.4(3) Reinstating Unit Items with Lump Sum Erosion Control and Water Pollution Prevention

The Contract Provisions may establish the project as lump sum, in accordance with Section 8-01.4(1) and also include one or more of the items included above in Section 8-01.4(2). When that occurs, the corresponding measurement provision in Section 8-01.4(2) is not deleted and the Work under that item will be measured as specified.

# 8-01.4(4) Items not included with Lump Sum Erosion Control and Water Pollution Prevention

Compost blanket will be measured by the square yard by ground slope surface area covered and accepted.

Mulching will be measured by the acre by ground slope surface area covered and accepted.

Seeding, fertilizing, liming, mulching, and mowing, will be measured by the acre by ground slope measurement.

Seeding and fertilizing by hand will be measured by the square yard by ground slope measurement. No adjustment in area size will be made for the vegetation free zone around each plant.

Fencing will be measured by the linear foot along the ground line of the completed fence.

#### 8-01.5 Payment

This section's content is deleted and replaced with the following new subsections:

#### 8-01.5(1) Lump Sum Bid for Project (No Unit Items)

Payment will be made for the following Bid item when it is included in the Proposal:

"Erosion Control and Water Pollution Prevention", lump sum.

The lump sum Contract price for "Erosion Control and Water Pollution Prevention" shall be full pay to perform the Work as described in Section 8-01 except for costs compensated by Bid Proposal items inserted through Contract Provisions as described in Section 8-01.4(2). Progress payments for the lump sum item "Erosion Control and Water Pollution Prevention" will be made as follows:

 The Contracting Agency will pay 15 percent of the bid amount for the initial set up for the item. Initial set up includes the following:

1 2	<ul> <li>Acceptance of the TESC Plan provided by the Contracting Agency or submittal of a new TESC Plan,</li> </ul>
3	b. Submittal of a schedule for the installation of the BMPs, and
5 6	c. Identifying water quality sampling locations.
7 8	2. 70 percent of the bid amount will be paid in accordance with Section 1-09.9.
9 10 11 12 13	3. Once the project is physically complete and copies of the all reports submitted to the Washington State Department of Ecology have been submitted to the Engineer, and, if applicable, transference of the CSWGP back to the Contracting Agency is complete, the remaining 15 percent of the bid amount shall be paid in accordance with Section 1-09.9.
15 16 17	8-01.5(2) Item Bids "ESC Lead", per day.
18 19	"Turbidity Curtain", per linear foot.
20	"Biodegradable Erosion Control Blanket", per square yard.
22	"Plastic Covering", per square yard.
24 25	"Check Dam", per linear foot.
26 27	"Inlet Protection", per each.
28 29	"Gravel Filter Berm", per linear foot.
30 31	"Stabilized Construction Entrance", per square yard.
32 33	"Street Cleaning", per hour.
34 35	"Silt Fence", per linear foot.
36 37	"Wood Chip Berm", per linear foot.
38 39	"Compost Berm", per linear foot.
40 41	"Wattle", per linear foot.
42 43	"Compost Sock", per linear foot.
44 45	"Coir Log", per linear foot.
46 47	"Temporary Curb", per linear foot.
48 49	"Temporary Pipe Slope Drain", per linear foot.
50 51	"Temporary Seeding", per acre.
52 53	"Outlet Protection", per each.

"Mowing", per acre.

"Seeding and Mulching", per acre.

"High Visibility Fence", per linear foot.

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#### SECTION 8-02, ROADSIDE RESTORATION 1 January 2, 2018 2 3 8-02.2 Materials The reference to the material "Soil" is revised to read "Topsoil". 6 8-02.5 Payment The following new paragraph is inserted following the Bid item "Plant Selection", per each: The unit Contract price for "Plant Selection \_\_\_\_", per each shall be full pay for all Work to perform 10 the work as specified within the planting area prior to planting for weed control, planting area 11 preparation and installation of plants with initial watering. 12 13 The paragraph following the Bid item "PSIPE \_\_\_\_", per each is revised to read: 14 15 The unit Contract price for "PSIPE \_\_\_\_", per each, shall be full pay for all Work to perform the 16 work as specified within the planting area for weed control and planting area preparation, planting, 17 cleanup, and water necessary to complete planting operations as specified to the end of first year plant establishment. 19 20 SECTION 8-04, CURBS, GUTTERS, AND SPILLWAYS 21 April 2, 2018 22 23 8-04.2 Materials 24 In the first paragraph, the reference to "Portland Cement" is revised to read: 25 26 Cement 9-01 27 28 8-04.3(1) Cement Concrete Curbs, Gutters, and Spillways 29 The first paragraph is supplemented with the following: 30 31 Roundabout truck apron cement concrete curb and gutter shall be constructed with air entrained 32 concrete Class 4000 conforming to the requirements of Section 6-02. 33 35 SECTION 8-06, CEMENT CONCRETE DRIVEWAY ENTRANCES 36 April 2, 2018 37 38 8-06.2 Materials 39 In the first paragraph, the reference to "Portland Cement" is revised to read: 40 41 Cement 9-01 42 43 8-06.3 Construction Requirements 44 The first paragraph is revised to read: 45 46 Cement concrete driveway approaches shall be constructed with air entrained concrete Class 47 4000 conforming to the requirements of Section 6-02 or Portland Cement or Blended Hydraulic 48 Cement Concrete Pavement conforming to the requirements of Section 5-05.

### **SECTION 8-07, PRECAST TRAFFIC CURB**

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April 2, 2018 1 8-07.3(1) Installing Curbs 3 The first sentence of the first paragraph is revised to read: The curb shall be firmly bedded for its entire length and breadth on a mortar bed conforming to Section 9-20.4(3) composed of one part Portland cement or blended hydraulic cement and two parts sand. The fourth paragraph is revised to read: 10 11 All joints between adjacent pieces of curb except joints for expansion and/or drainage as 12 designated by the Engineer shall be filled with mortar composed of one part Portland cement or 13 blended hydraulic cement and two parts sand. 14 15 **SECTION 8-11, GUARDRAIL** 16 April 1, 2019 17 18 8-11.3(1)A Erection of Posts 19 The first sentence of the first paragraph is revised to read: 20 21 Posts shall be set to the true line and grade of the Highway after the grade is in place and 22 compaction is completed. 23 24 8-11.3(1)C Terminal and Anchor Installation 25 The first paragraph is revised to read: 26 27 All excavation and backfilling required for installation of anchors shall be performed in accordance 28 with Section 2-09, except that the costs thereof shall be included in the unit Contract price for the 29 anchor installed. 30 31 The first sentence of the second to last paragraph is revised to read: 32 33 Assembly and installation of Beam Guardrail Non-flared Terminals for Type 31 guardrail shall be 34 supervised at all times by a manufacturer's representative, or an installer who has been trained 35 and certified by the manufacturer. 36 37 The last paragraph is revised to read: 38 39 Beam Guardrail Non-flared Terminals for Type 31 guardrail shall meet the crash test and 40

evaluation criteria in the Manual for Assessing Safety Hardware (MASH).

#### 8-11.4 Measurement

The third paragraph is revised to read:

Measurement of beam guardrail \_\_\_\_\_ terminal will be per each for the completed terminal.

The fourth paragraph is revised to read:

Measurement of beam guardrail Type 31 buried terminal Type 2 will be per linear foot for the completed terminal.

The sixth paragraph is revised to read:

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Measurement of beam guardrail anchor Type 10 will be per each for the completed anchor, including the attachment of the anchor to the guardrail.

#### 8-11.5 Payment

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50 51 The Bid item "Beam Guardrail Anchor Type \_\_\_\_", per each is revised to read "Beam Guardrail Anchor Type 10", per each.

The Bid item "Beam Guardrail Buried Terminal Type 1", per each is deleted from this section.

The Bid item "Beam Guardrail Buried Terminal Type 2", per linear foot and the following paragraph are revised to read:

"Beam Guardrail Type 31 Buried Terminal Type 2", per linear foot.

The unit Contract price per linear foot for "Beam Guardrail Type 31 Buried Terminal Type 2" shall be full payment for all costs to obtain and provide materials and perform the Work as described in Section 8-11.3(1)C.

### **SECTION 8-14, CEMENT CONCRETE SIDEWALKS**

April 2, 2018

#### 8-14.2 Materials

In the first paragraph, the reference to "Portland Cement" is revised to read:

9-01 Cement

In the second paragraph, each reference to "Federal Standard 595" is revised to read "SAE AMS Standard 595".

#### **SECTION 8-16, CONCRETE SLOPE PROTECTION**

April 2, 2018

#### 8-16.2 Materials

In the first paragraph, the last two material references are revised to read:

Poured	Portland	Cement	or	Blended	Hydraulic	Cement
Concrete Slo	pe Protection			9-13.5(2)		
Pneumatical	ly Plac	ed	Portland	Cement	or	Blended
Hydraulic Ce	ement Concrete	Slope Prote	ection	9-13.5(3)		

#### SECTION 8-17, IMPACT ATTENUATOR SYSTEMS

January 7, 2019

#### 8-17.3 Construction Requirements

This section is supplemented with the following:

Permanent impact attenuators shall meet the crash test and evaluation criteria of the Manual for Assessing Safety Hardware (MASH), except as otherwise noted in the Plans or Special Provisions.

## SECTION 8-20, ILLUMINATION, TRAFFIC SIGNAL SYSTEMS, INTELLIGENT TRANSPORTATION SYSTEMS, AND ELECTRICAL

August 6, 2018

## 8-20.1(1) Regulations and Code

The last paragraph is revised to read:

Persons performing electrical Work shall be certified in accordance with and supervised as required by RCW 19.28.161. Proof of certification shall be worn at all times in accordance with WAC 296-46B-942. Persons failing to meet these certification requirements may not perform any electrical work, and shall stop any active electrical work, until their certification is provided and worn in accordance with this Section.

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## 8-20.2(2) Equipment List and Drawings

This section is renumbered:

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#### 8-20.2(1) Equipment List and Drawings

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#### **8-20.3(4) Foundations**

The second sentence of the first paragraph is revised to read:

Concrete for Type II, III, IV, V, and CCTV signal standards and light standard foundations shall be Class 4000P and does not require air entrainment.

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#### 8-20.3(5)A General

The last two sentences of the last paragraph is deleted.

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This section is supplemented with the following:

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All conduits shall include a pull tape with the equipment grounding conductor. The pull tape shall be attached to the conduit near the end bell or grounded end bushing, or to duct plugs or caps if present, at both ends of the conduit.

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#### 8-20.3(8) Wiring

The seventeenth paragraph is supplemented with the following:

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Pulling tape shall meet the requirements of Section 9-29.1(10). Pull string may not be used.

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#### 8-20.3(14)C Induction Loop Vehicle Detectors

Item number 2 is deleted.

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Item numbers 3 through 12 are renumbered to 2 through 11, respectively.

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#### **SECTION 8-21, PERMANENT SIGNING**

**January 7 2019** 

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## 8-21.3(5) Sign Relocation

The second sentence of the first paragraph is revised to read:

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Where the existing sign Structure is mounted on concrete pedestals, the Contractor shall remove the pedestal to a minimum of 2 feet below finished grade and backfill the remaining hole with material similar to that surrounding the hole.

## 8-21.3(9)F Foundations

Item number 3 of the twelfth paragraph is supplemented with the following new sentence:

Class 4000P concrete for roadside sign structures does not require air entrainment.

#### **SECTION 8-22, PAVEMENT MARKING**

January 7, 2019

### 8-22.3(2) Preparation of Roadway Surfaces

The second paragraph is revised to read:

Remove all other contaminants from pavement surfaces that may adversely affect the installation of new pavement marking.

### 8-22.3(3)F Application Thickness

The second to last sentence of the last paragraph is revised to read:

After grinding, clean the groove.

## **SECTION 9-00, DEFINITIONS AND TESTS**

January 7, 2019

#### 9-00.4 Sieves for Testing Purposes

This section is revised to read:

Test sieves shall be made of either: (1) woven wire cloth conforming to ASTM E11, or (2) square-hole, perforated plates conforming to ASTM E323.

#### 9-00.7 Galvanized Hardware, AASHTO M 232

The first sentence is revised to read:

An acceptable alternate to hot-dip galvanizing in accordance with AASHTO M 232 will be zinc coatings mechanically deposited in accordance with ASTM B695, providing the minimum thickness of zinc coating is not less than that specified in AASHTO M 232, and the process will not produce hydrogen embrittlement in the base metal.

#### **SECTION 9-02, BITUMINOUS MATERIALS**

January 7, 2019

#### 9-02.1 Asphalt Material, General

The second paragraph is revised to read:

The Asphalt Supplier of Performance Graded (PG) asphalt binder and emulsified asphalt shall have a Quality Control Plan (QCP) in accordance with WSDOT QC 2 "Standard Practice for Asphalt Suppliers That Certify Performance Graded and Emulsified Asphalts". The Asphalt Supplier's QCP shall be submitted and receive the acceptance of the WSDOT State Materials Laboratory. Once accepted, any change to the QCP will require a new QCP to be submitted for acceptance. The Asphalt Supplier of PG asphalt binder and emulsified asphalt shall certify through the Bill of Lading that the PG asphalt binder or emulsified asphalt meets the Specification requirements of the Contract.

## 9-02.1(4) Performance Graded Asphalt Binder (PGAB)

Performance Graded (PG) Asphalt Binder

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## This section's title is revised to read:

The first paragraph is revised to read:

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PG asphalt binder meeting the requirements of AASHTO M 332 Table 1 of the grades specified in the Contract shall be used in the production of HMA. For HMA with greater than 20 percent RAP by total weight of HMA, or any amount of RAS, the new asphalt binder, recycling agent and recovered asphalt (RAP and/or RAS) when blended in the proportions of the mix design shall meet the PG asphalt binder requirements of AASHTO M 332 Table 1 for the grade of asphalt binder specified by the Contract.

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The second paragraph, including the table, is revised to read:

18 19 In addition to AASHTO M 332 Table 1 specification requirements, PG asphalt binders shall meet the following requirements:

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		Additional Requirements by Performance Grade (PG) Asphalt Binders						
Proper	Test	PG58S	PG58H	PG58V	PG64S-	PG64H	PG64V	
ty	Method	-22	-22	-22	28	-28	-28	
RTFO								
Residu								
e:								
Averag	AASHT			30%	20%	25%	30%	
е	ОТ							
Percent	350 <sup>1</sup>			Min.	Min.	Min.	Min.	
Recove								
ry @								
3.2 kPa								
<sup>1</sup> Specime	<sup>1</sup> Specimen conditioned in accordance with AASHTO T 240 – RTFO.							

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The third paragraph is revised to read:

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The RTFO J<sub>nrdiff</sub> and the PAV direct tension specifications of AASHTO M 332 are not required.

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## 9-02.1(6) Cationic Emulsified Asphalt

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> Cationic Emulsified Asphalt meeting the requirements of AASHTO M 208 Table 1 of the grades specified in the Contract shall be used.

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## 9-02.5 Warm Mix Asphalt (WMA) Additive

34 35 This section, including title, is revised to read:

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#### 9-02.5 HMA Additive

This section is revised to read:

Additives for HMA shall be accepted by the Engineer.

## **SECTION 9-03, AGGREGATES**

January 7, 2019

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## 9-03.1 Aggregates for Portland Cement Concrete

This section's title is revised to read:

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#### Aggregates for Concrete

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### 9-03.1(1) General Requirements

The first two sentences of the first paragraph are revised to read:

11 12 13

Concrete aggregates shall be manufactured from ledge rock, talus, or sand and gravel in accordance with the provisions of Section 3-01. Reclaimed aggregate may be used if it complies with the specifications for concrete.

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The second paragraph (up until the colon) is revised to read:

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Aggregates for concrete shall meet the following test requirements:

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The second sentence of the second to last paragraph is revised to read:

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The Contractor shall submit test results according to ASTM C1567 through the Engineer to the State Materials Laboratory that demonstrate that the proposed fly ash when used with the proposed aggregates and cement will control the potential expansion to 0.20 percent or less before the fly ash and aggregate sources may be used in concrete.

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## 9-03.1(2) Fine Aggregate for Portland Cement Concrete

This section's title is revised to read:

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## Fine Aggregate for Concrete

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## 9-03.1(4) Coarse Aggregate for Portland Cement Concrete

This section's title is revised to read:

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## Coarse Aggregate for Concrete

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## 9-03.1(4)C Grading

The first paragraph (up until the colon) is revised to read:

41 42 Coarse aggregate for concrete when separated by means of laboratory sieves shall conform to one or more of the following gradings as called for elsewhere in these Specifications, Special Provisions, or in the Plans:

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## 9-03.1(5) Combined Aggregate Gradation for Portland Cement Concrete This section's title is revised to read:

46 47

Combined Aggregate Gradation for Concrete

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## 9-03.1(5)B Grading

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In the last paragraph, "WSDOT FOP for WAQTC/AASHTO T 27/T 11" is revised to read "FOP for WAQTC/AASHTO T 27/T 11".

#### 9-03.2 Aggregate for Job-Mixed Portland Cement Mortar

This section's title is revised to read:

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#### Aggregate for Job-Mixed Portland Cement or Blended Hydraulic Cement Mortar

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The first sentence of the first paragraph is revised to read:

Fine aggregate for portland cement or blended hydraulic cement mortar shall consist of sand or other inert materials, or combinations thereof, accepted by the Engineer, having hard, strong, durable particles free from adherent coating.

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## 9-03.4(1) General Requirements

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The first paragraph (up until the colon) is revised to read:

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Aggregate for bituminous surface treatment shall be manufactured from ledge rock, talus, or gravel, in accordance with Section 3-01. Aggregates for Bituminous Surface Treatment shall meet the following test requirements:

17 18 19

## 9-03.8(1) General Requirements

20 21 The first paragraph (up until the colon) is revised to read:

22

Aggregates for Hot Mix Asphalt shall meet the following test requirements:

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### 9-03.8(2) HMA Test Requirements

The two tables in the second paragraph are replaced with the following three tables:

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	HMA Class							
Mix Criteria	3⁄ <sub>8</sub> ir	nch	½ i	nch	¾ ir	nch	1 in	ich
	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.
Voids in Mineral Aggregate (VMA), %	15.0		14.0		13.0		12.0	
<b>Voids Filled With As</b>	phalt (VF	A), %						
ESAL's (millions)				VI	FA			
< 0.3	70	80	70	80	70	80	67	80
0.3 to < 3	65	78	65	78	65	78	65	78
≥3	73	76	65	75	65	75	65	75
Dust/Asphalt Ratio	0.6	1.6	0.6	1.6	0.6	1.6	0.6	1.6

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Test Method	ESAL's (millions)	Num	ber of Passes
Hamburg Wheel-Track Testing, FOP for AASHTO T 324 Minimum	< 0.3		10,000
Number of Passes with no	0.3 to < 3	12,500	
Stripping Inflection Point and Maximum Rut Depth of 10mm	≥ 3	15,000	
Indirect Tensile (IDT) Strength (psi)	175 Maximum		
ASTM D6931			

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	ESAL's (millions)	N initial	N design	N maximum
% Gmm	< 0.3	≤ 91.5	96.0	≤ 98.0
	0.3  to < 3	≤ 90.5	96.0	≤ 98.0
	≥3	≤ 89.0	96.0	≤ 98.0
	< 0.3	6	50	75

Gyratory	0.3 to < 3	7	75	115
Compaction		8	100	160
(number of	> 3			
gyrations)				

## 9-03.8(7) HMA Tolerances and Adjustments

In the table in item number 1, the fifth row is revised to read:

In the table in item number 1, the following new row is inserted before the last row:

Voids	in	Mineral	-1.0%	
Aggrega	ate, V	MA		

#### 9-03.9(1) Ballast

 The second paragraph (up until the colon) is revised to read:

Aggregates for ballast shall meet the following test requirements:

#### 9-03.14(4) Gravel Borrow for Structural Earth Wall

The second sentence of the first paragraph is revised to read:

The material shall be substantially free of shale or other soft, poor durability particles, and shall not contain recycled materials, such as glass, shredded tires, concrete rubble, or asphaltic concrete rubble.

### 9-03.21(1)B Recycled Concrete Aggregate Approval and Acceptance

The first sentence of the second paragraph is revised to read:

Recycled concrete aggregate may be used as coarse aggregate or blended with coarse aggregate for Commercial Concrete, Class 3000 concrete, or Cement Concrete Pavement.

Item number 4 of the second paragraph is revised to read:

4. For Cement Concrete Pavement mix designs using recycled concrete aggregates, the Contractor shall submit evidence that ASR mitigating measures control expansion in accordance with Section 9-03.1(1).

This section is supplemented with the following new subsection:

#### 9-03.21(1)B1 Recycled Concrete Aggregate Approval and Acceptance

Recycled concrete aggregate may be approved through a three tiered system that consists of the following:

Tier 1		
Approval Requirements	Approval of the Reclamation Facility is not required.	
Acceptance Requirements	Certification of toxicity characteristics in accordance with Section 9-03.21(1). Field acceptance testing in accordance with Section 3-04.	
Approved to provide the following Aggregate Materials:		

9-03.10 Aggregate for Gravel Base
9-03.12(1)B Gravel Backfill for Foundations Class B
9-03.12(2) Gravel Backfill for Walls
9-03.12(3) Gravel Backfill for Pipe Zone Bedding
9-03.14(1) Gravel Borrow
9-03.14(2) Select Borrow
9-03.14(2) Select Borrow (greater than 3 feet below subgrade and side slope)
9-03.14(3) Common Borrow
9-03.14(3) Common Borrow (greater than 3 feet below subgrade and side slope)
9-03.17 Foundation Material Class A and Class B
9-03.18 Foundation Material Class C
9-03.19 Bank Run Gravel for Trench Backfill

Tier 2		
Approval Requirements	The Reclamation Facility shall have a Quality Control Plan (QCP) in accordance with WSDOT QC 9 "Standard Practice for Approval of Reclamation Facilities of WSDOT Recycled Concrete and Returned Concrete". The Reclamation Facility's QCP shall be submitted and approved by the WSDOT State Materials Laboratory. Once accepted, any changes to the QCP will require a new QCP to be submitted for acceptance.  Evaluation of aggregate source properties (LA Wear and Degradation) for the recycled concrete aggregate is not required.	
Acceptance Requirements	Certification of toxicity characteristics in accordance with Section 9-03.21(1), required if requested. Field acceptance testing in accordance with Section 3-04 is required. Provide certification in accordance with WSDOT QC 9 for every lot. A lot shall be no larger than 10,000 tons.	
Approved to provide the following Aggregate Materials:		
Tier 1 aggregate materials		
9-03.1 Coarse Aggregate for Commercial Concrete or Concrete class 3000		
9-03.9(1) Ballast		
9-03.9(2) Permeable Ballast		
9-03.9(3) Crushed Surfacing		
9-03.12(1)A Gravel Backfill for Foundations Class A		

Tier 3		
Approval Requirements	The Reclamation Facility shall have a Quality	
	Control Plan (QCP) in accordance with WSDOT	
	QC 10 "Standard Practice for Approval of	
	Reclamation Facilities of Recycled Concrete	
	Aggregates from Stockpiles of Unknown	
	Sources". The Reclamation Facility's QCP shall	
	be submitted and approved by the WSDOT	
	State Materials Laboratory. Once accepted,	

	any changes to the QCP will require a new QCP		
	to be submitted for acceptance.		
	Evaluation of aggregate source properties (LA		
	Wear and Degradation) for the recycled		
	concrete aggregate is required.		
Acceptance Requirements	Certification of toxicity characteristics in		
	accordance with Section 9-03.21(1) is required.		
	Field acceptance testing in accordance with		
	Section 3-04 is required.		
	Provide certification in accordance with		
	WSDOT QC 10 for every lot. A lot shall be no		
	larger than 10,000 tons		
Approved to provide	the following Aggregate Materials:		

Tier 1 aggregate materials

9-03.1 Coarse Aggregate for Commercial Concrete or Concrete class 3000

9-03.9(1) Ballast

9-03.9(2) Permeable Ballast

9-03.9(3) Crushed Surfacing

9-03.12(1)A Gravel Backfill for Foundations Class A

For Reclamation Facilities that do not participate in Tier 2 and Tier 3, approval of recycled concrete aggregate will be in accordance with Section 9-03.21(1), and acceptance will be in accordance with Section 3-04.

## 9-03.21(1)E Table on Maximum Allowable percent (By Weight) of Recycled Material

"Portland Cement" is deleted from the first two rows in the table.

The following new row is inserted after the second row:

The first column of the fourth row (after the preceding Amendment is applied) is revised to read:

Coarse Aggregate for Commercial Concrete and Class 3000 Concrete

#### **SECTION 9-04, JOINT AND CRACK SEALING MATERIALS**

January 7, 2019

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This section's title is revised to read:

#### Joint Sealing Materials

#### 9-04.1(2) Premolded Joint Filler for Expansion Joints

In this section, each reference to "AASHTO T 42" is revised to read "ASTM D 545".

#### 9-04.2(1)A1 Hot Poured Sealant for Cement Concrete Pavement

This section is supplemented with the following:

Hot poured sealant for cement concrete pavement is acceptable for installations in joints where cement concrete pavement abuts a bituminous pavement.

#### 9-04.2(1)A2 Hot Poured Sealant for Bituminous Pavement

This section is supplemented with the following:

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Hot poured sealant for bituminous pavement is acceptable for installations in joints where cement concrete pavement abuts a bituminous pavement.

## 9-04.2(1)B Sand Slurry for Bituminous Pavement

Item number 2 of the first paragraph is revised to read:

Two percent portland cement or blended hydraulic cement, and

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#### 9-04.3 Joint Mortar

The first paragraph is revised to read:

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Mortar for hand mortared joints shall conform to Section 9-20.4(3) and consist of one part portland cement or blended hydraulic cement, three parts fine sand, and sufficient water to allow proper workability.

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#### 9-04.5 Flexible Plastic Gaskets

In the table, the Test Method value for **Specific Gravity at 77°F** is revised to read "ASTM D71".

21 22 In the table, the Test Method value for Flash Point COC, F is revised to read "ASTM D93 REV A".

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In the table, the Test Method value for **Volatile Matter** is revised to read "ASTM D6".

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## SECTION 9-05, DRAINAGE STRUCTURES AND CULVERTS

January 7, 2019

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## 9-05.3(1)A End Design and Joints

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The second sentence of the first paragraph is revised to read:

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The joints and gasket material shall meet the requirements of ASTM C990.

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#### 9-05.3(1)C Age at Shipment

34 35 The last sentence of the first paragraph is revised to read:

36 37 38 Unless it is tested and accepted at an earlier age, it shall not be considered ready for shipment sooner than 28 days after manufacture when made with Type II portland cement or blended hydraulic cement, nor sooner than 7 days when made with Type III portland cement.

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## 9-05.7(3) Concrete Storm Sewer Pipe Joints

The second sentence is revised to read:

The first sentence is revised to read:

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The joints and gasket material shall meet the requirements of ASTM C990.

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## 9-05.7(4)A Hydrostatic Pressure on Pipes in Straight Alignment

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Hydrostatic pressure tests on pipes in straight alignment shall be made in accordance with the procedure outlined in Section 10 of ASTM C990, except that they shall be performed on an assembly consisting of not less than three nor more than five pipe sections selected from stock by the Engineer and assembled in accordance with standard installation instructions issued by the manufacturer.

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### 9-05.24(1) Polypropylene Culvert Pipe and Storm Sewer Pipe

This section is revised to read:

Polypropylene culvert and storm sewer pipe shall conform to the following requirements:

 For dual wall pipe sizes up to 60 inches: ASTM F2881 or AASHTO M 330, Type S or Type D.

2. For double or triple wall pipe sizes up to 60 inches: ASTM F2764.

Polypropylene sanitary sewer pipe shall conform to the following requirements:

3. Fittings shall be factory welded, injection molded, or PVC.

## 9-05.24(2) Polypropylene Sanitary Sewer Pipe

This section is revised to read:

1. For pipe sizes up to 60 inches: ASTM F2764.

2. Fittings shall be factory welded, injection molded, or PVC.

## **SECTION 9-06, STRUCTURAL STEEL AND RELATED MATERIALS**

January 7, 2019

9-06.5 Bolts

This section's title is revised to read:

**Bolts and Rods** 

## 9-06.5(4) Anchor Bolts

This section, including title, is revised to read:

### 9-06.5(4) Anchor Bolts and Anchor Rods

Anchor bolts and anchor rods shall meet the requirements of ASTM F1554 and, unless otherwise specified, shall be Grade 105 and shall conform to Supplemental Requirements S2, S3, and S4.

Nuts for ASTM F1554 Grade 105 black anchor bolts and anchor rods shall conform to ASTM A563, Grade D or DH. Nuts for ASTM F1554 Grade 105 galvanized anchor bolts and anchor rods shall conform to either ASTM A563, Grade DH, or AASHTO M292, Grade 2H, and shall conform to the overtapping, lubrication, and rotational testing requirements in Section 9-06.5(3). Nuts for ASTM F1554 Grade 36 or 55 black or galvanized anchor bolts and anchor rods shall conform to ASTM A563, Grade A or DH. Washers shall conform to ASTM F436.

The bolts and rods shall be tested by the manufacturer in accordance with the requirements of the pertinent Specification and as specified in these Specifications. Anchor bolts, anchor rods, nuts, and washers shall be inspected prior to shipping to the project site. The Contractor shall submit to the Engineer for acceptance a Manufacturer's Certificate of Compliance for the anchor bolts, anchor rods, nuts, and washers, as defined in Section 1-06.3. If the Engineer deems it appropriate, the Contractor shall provide a sample of the anchor bolt, anchor rod, nut, and washer for testing.

All bolts, rods, nuts, and washers shall be marked and identified as required in the pertinent Specification.

#### 9-06.15 Welded Shear Connectors

The third paragraph is revised to read:

Mechanical properties shall be determined in accordance with AASHTO T 244.

#### 9-06.17 Vacant

 This section, including title, is revised to read:

#### 9-06.17 Noise Barrier Wall Access Door

Access door frames shall be formed of 14-gauge steel to the size and dimensions shown in the Plans. The access door frame head and jamb members shall be mitered, securely welded, and ground smooth. Each head shall have two anchors and each jamb shall have three anchors. The hinges shall be reinforced with ¼-inch by 12-inch plate, width equal to the full inside width of the frame.

Access doors shall be full flush 1-¾-inch thick seamless doors with a polystyrene core. Door faces shall be constructed with smooth seamless 14-gauge roller-levered, cold-rolled steel sheet conforming to ASTM A 792 Type SS, Grade 33 minimum, Coating Designation AZ55 minimum. The vertical edges shall be neat interlocked hemmed edge seam. The top and bottom of the door shall be enclosed with 14-gauge channels. Mortise and reinforcement for locks and hinges shall be 10-gauge steel. Welded top cap shall be ground and filled for exterior applications. The bottom channel shall have weep holes.

Each access door shall have three hinges. Access door hinges shall be ASTM A 276 Type 316 stainless steel, 4-½-inches square, with stainless steel ball bearing and non-removable pins.

Each access door shall have two pull plates. The pull plates shall be ASTM A 240 Type 316 stainless steel, with a grip handle of one-inch diameter and 8 to 10-inches in length.

The door assembly shall be fabricated and assembled as a complete unit including all hardware specified prior to shipment.

#### 9-06.18 Metal Bridge Railing

The second sentence of the first paragraph is revised to read:

Steel used for metal railings, when galvanized after fabrication in accordance with AASHTO M111, shall have a controlled silicon content of either 0.00 to 0.06 percent or 0.15 to 0.25 percent.

#### **SECTION 9-07, REINFORCING STEEL**

January 7, 2019

#### 9-07.5(1) Epoxy-Coated Dowel Bars (for Cement Concrete Rehabilitation)

This section (including title) is revised to read:

#### 9-07.5(1) Dowel Bars for Cement Concrete Pavement Rehabilitation

Dowel bars for Cement Concrete Pavement Rehabilitation shall be 1½ inch outside diameter plain round steel bars or tubular bars 18 inches in length and meet the requirements of one of the following dowel bar types:

- Epoxy-coated dowel bars shall be round plain steel bars of the dimensions shown in the Standard Plans. They shall conform to AASHTO M31, Grade 60 or ASTM A615, Grade 60 and shall be coated in accordance with ASTM A1078 Type 2 coating, except that the bars may be cut to length after being coated. Cut ends shall be coated in accordance with ASTM A1078 with a patching material that is compatible with the coating, inert in concrete and recommended by the coating manufacturer. The thickness of the epoxy coating shall be 10 mils plus or minus 2 mils. The Contractor shall furnish a written certification that properly identifies the coating material, the number of each batch of coating material used, quantity represented, date of manufacture, name and address of manufacturer, and a statement that the supplied coating material meets the requirements of ASTM A1078 Type 2 coating. Patching material, compatible with the coating material and inert in concrete and recommended by the manufacturer shall be supplied with each shipment for field repairs by the Contractor.
- 2. ASTM A513 steel tubes made from Grade 60 Carbon Steel Tube with a 1.625 inch outside diameter and a 0.120 inch wall thickness. Both the inside and outside of the tube shall be zinc coated with G40 galvanizing in accordance with ASTM A653. Following zinc coating the tubes shall be coated in accordance with Section 9-07.5(1) item 1. The ends of the tube shall be capped to prevent intrusion of concrete or other materials.

# 9-07.5(2) Corrosion Resistant Dowel Bars (for Cement Concrete Pavement and Cement Concrete Pavement Rehabilitation)

The first paragraph (up until the colon) is revised to read:

 Corrosion resistant dowel bars shall be 1½ inch outside diameter plain round steel bars or tubular bars 18 inches in length and meet the requirements of one of the following:

Item number 4 and 5 of the first paragraph are revised to read:

- Corrosion-resistant, low-carbon, chromium plain steel bars for concrete reinforcement meeting all the requirements of ASTM A 1035 Alloy Type CS Grade 100 or Alloy Type CS Grade 120.
- 5. Zinc Clad dowel bars shall be 1½ inch solid bars or 1.625 inch outside diameter by 0.120 inch wall tubular bars meeting the chemical and physical properties of AASHTO M 31, Grade 60, or AASHTO M 255, Grade 60. The bars shall have a minimum of 0.035 inches A710 Zinc alloy clad to the plain steel inner bar or tube. A710 Zinc shall be composed of: zinc: 99.5 percent, by weight, minimum; copper: 0.1-0.25 percent, by weight; and iron: 0.0020 percent, by weight, maximum. Each end of tubular bars shall be plugged using a snug-fitting insert to prohibit any intrusion of concrete or other materials.

The numbered list in the first paragraph is supplemented with the following:

6. Multicoated fusion bonded epoxy bars shall consist of an ASTM A615 bar with alternating layers of ASTM A934 coating and an abrasion resistant overcoat (ARO). The ASTM A934 coating shall form the base and there shall be two layers of each coating material. The minimum thickness of the combined layers of the ASTM A934 coating and ARO coating shall be 20 mils. The ARO shall meet the following requirements:

Test	Method	Specification
Gouge	NACE TM0215, 30 kg wt., LS-1 bit @	< 0.22 mm
Resistance	25°C	

Gouge	NACE TM0215, 50 kg wt., LS-1 bit @	< 0.44 mm
Resistance	25°C	

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ASTM A513 steel tubes made from Grade 60 Carbon Steel Tube with a 1.625 inch outside diameter and a 0.120 inch wall thickness. Both the inside and outside of the tube shall be zinc coated with G90 galvanizing in accordance with ASTM A653. Following zinc coating the tubes shall be coated in accordance with Section 9-07.5(1) item 1. The ends of the tube shall be capped to prevent intrusion of concrete or other materials.

The last paragraph is revised to read:

Stainless Steel Clad and Stainless Steel Tube Dowel bar ends shall be sealed with a patching material (primer and finish coat) used for patching epoxy-coated reinforcing steel as required in Section 9-07.3, item 6.

#### 9-07.7 Wire Mesh

This section is supplemented with the following:

Welded wire manufacturers shall participate in the NTPEP Audit Program for Reinforcing Steel (rebar) Manufacturers and shall be listed on the NTPEP audit program website displaying that they are NTPEP compliant.

### SECTION 9-08, PAINTS AND RELATED MATERIALS

January 7, 2019

## 9-08.1(1) Description

The first sentence is revised to read:

Paint used for highway and bridge structure applications shall be made from materials meeting the requirements of the applicable Federal and State Paint Specifications, Department of Defense (DOD), American Society of Testing of Materials (ASTM), and The Society for Protective Coatings (SSPC) specifications in effect at time of manufacture.

#### 9-08.1(2) Paint Types

This section is supplemented with the following new subsections:

#### 9-08.1(2)M NEPCOAT Qualified Products List A

Qualified products used shall be part of a NEPCOAT system supplied by the same manufacturer.

#### 9-08.1(2)N NEPCOAT Qualified Products List B

Qualified products used shall be part of a NEPCOAT system supplied by the same manufacturer.

#### 9-08.1(2)D Organic Zinc-Rich Primer

This section, including title, is revised to read:

#### Vacant

#### 9-08.1(2)E Epoxy Polyamide

This section is revised to read:

Epoxy polyamide shall be a two-component system conforming to MIL-DTL-24441 or SSPC Coating Standard No. 42.

#### 9-08.1(2)H Top Coat, Single-Component, Moisture-Cured Polyurethane

This section is revised to read:

Vehicle Type: Moisture-cured aliphatic polyurethane.

Color and Gloss:

Meet the SAE AMS Standard 595 Color as specified in the table below.

The Top Coat shall meet the following requirements:

The resin shall be an aliphatic urethane.

Minimum-volume solids 50 percent.

The top coat shall be semi-gloss.

Color	Semi-Gloss
Washington Gray	26357
Mt. Baker Gray	26134
Mt. St. Helens Gray	26306
Cascade Green	24158

## 9-08.1(2)I Rust-Penetrating Sealer

This section is revised to read:

Rust-penetrating sealer shall be a two-component, chemically-cured, 100 percent solids epoxy.

### 9-08.1(2)J Black Enamel

 This section is revised to read:

The enamel shall conform to Federal Specification MIL PRF 24635E Type II Class 2.

## 9-08.1(2)K Orange Equipment Enamel

The first paragraph is revised to read:

The enamel shall be an alkyd gloss enamel conforming to Federal Specification MIL-PRF-24635E Type II Class 1. The color, when dry, shall match that of SAE AMS Standard 595, color number 12246.

## 9-08.1(2)L Exterior Acrylic Latex Paint-White

The first paragraph is revised to read:

This paint shall conform to Federal Specification MIL-PRF-24635E Type II Class 1, 2 or 3.

#### 9-08.1(7) Acceptance

This section is revised to read:

For projects with moisture-cured polyurethane quantities less than 20 gallons, acceptance will be by the Manufacturer's Certificate of Compliance.

For projects with moisture-cured polyurethane quantities greater than 20 gallons, the product shall be listed in the current WSDOT Qualified Products List (QPL). If the lot number is listed on the QPL, it may be accepted without additional testing. If the lot number is not listed on the QPL, a 1 quart sample shall be submitted to the State Materials Laboratory for testing and acceptance.

For all other paint types, acceptance will be based on visual inspection.

#### 9-08.1(8) Standard Colors

In the first paragraph, the reference to "Federal Standard 595" is revised to read "SAE AMS Standard 595".

The second paragraph is revised to read:

Unless otherwise specified, all top or finish coats shall be semi-gloss, with the paint falling within the range of 35 to 70 on the 60-degree gloss meter.

#### 9-08.2 Powder Coating Materials for Coating Galvanized Surfaces

The last paragraph is revised to read:

Repair materials shall be as recommended by the powder coating manufacturer and as specified in the Contractor's powder coating plan as accepted by the Engineer.

#### 9-08.3 Pigmented Sealer Materials for Coating of Concrete Surfaces

This section, including title, is revised to read:

#### 9-08.3 Concrete Surface Treatments 9-08.3(1) Pigmented Sealer Materials

The pigmented sealer shall be a semi-opaque, colored toner containing only methyl methacrylate-ethyl acrylate copolymer resins, toning pigments suspended in solution at all times by a chemical suspension agent, and solvent. Toning pigments shall be laminar silicates, titanium dioxide, and inorganic oxides only. There shall be no settling or color variation. Tinting shall occur at the factory at the time of manufacture and placement in containers, prior to initial shipment. Use of vegetable or marine oils, paraffin materials, stearates, or organic pigments in any part of coating formulation will not be permitted. The color of pigmented sealer shall be as specified by the Contracting Agency. The Contractor shall submit a 1-quart wet sample, a drawdown color sample, and spectrophotometer or colorimeter readings taken in accordance with ASTM D2244, for each batch and corresponding standard color card. The calculated Delta E shall not exceed 1.5 from the Commission Internationale de l'Eclairage (CIELAB) when measured at 10 degrees Standard Observer and Illuminant D 65.

The 1-quart wet sample shall be submitted in the manufacturer's labeled container with product number, batch number, and size of batch. The companion drawdown color sample shall be labeled with the product number, batch number, and size of batch. The Contractor shall submit the specified samples and readings to the Engineer at least 14 calendar days prior to the scheduled application of the sealer. The Contractor shall not begin applying pigmented sealer until receiving the Engineer's written approval of the pigmented sealer color samples.

# 9-08.3(2) Exposed Aggregate Concrete Coatings and Sealers 9-08.3(2)A Retardant Coating

Retardant coating shall exhibit the following properties:

- 1. Retards the set of the surface mortar of the concrete without preventing the concrete to reach the specified 28 day compressive strength.
- Leaves the aggregate with its original color and luster, and firmly embedded in the concrete matrix.

4. Allows for uniform removal of the surface mortar.

If the Contractor proposes use of a retardant coating that is not listed in the current WSDOT QPL, the Contractor shall submit a Type 2 Working Drawing consisting of a one quart product sample from a current lot along with supporting product information, Safety Data Sheet, and a Manufacturer's Certificate of Compliance stating that the product conforms to the above performance requirements.

#### 9-08.3(2)B Clear Sealer

The sealer for concrete surfaces with exposed aggregate finish shall be a clear, non-gloss, penetrating sealer of either a silane, siloxane, or silicone based formulation.

#### 9-08.3(3) Permeon Treatment

Permeon treatment shall be a product of known consistent performance in producing the SAE AMS Standard 595 Color No. 30219 target color hue established by WSDOT, either selected from the WSDOT Qualified Products List (QPL), or an equivalent product accepted by the Engineer. For acceptance of products not listed in the current WSDOT QPL, the Contractor shall submit Type 3 Working Drawings consisting of a one quart product sample from a current lot, supporting product information and a Safety Data Sheet.

# SECTION 9-13, RIPRAP, QUARRY SPALLS, SLOPE PROTECTION, AND ROCK FOR EROSION AND SCOUR PROTECTION AND ROCK WALLS

April 2, 2018

#### 9-13.1(1) General

The last paragraph is revised to read:

Riprap and quarry spalls shall be free from segregation, seams, cracks, and other defects tending to destroy its resistance to weather and shall meet the following test requirements:

#### 9-13.5 Concrete Slope Protection

This section is revised to read:

Concrete slope protection shall consist of reinforced portland cement or blended hydraulic cement concrete poured or pneumatically placed upon the slope with a rustication joint pattern or semi-open concrete masonry units placed upon the slope closely adjoining each other.

#### 9-13.5(2) Poured Portland Cement Concrete Slope Protection

This section's title is revised to read:

Poured Portland Cement or Blended Hydraulic Cement Concrete Slope Protection

#### 9-13.5(3) Pneumatically Placed Portland Cement Concrete Slope Protection

This section's title is revised to read:

# Pneumatically Placed Portland Cement or Blended Hydraulic Cement Concrete Slope Protection

The first paragraph is revised to read:

Interstate Avenue Paving Project Federal Aid Project No. STPUS-HIPUS-5686(001) CRP 2187D **Cement** – This material shall be portland cement or blended hydraulic cement as specified in Section 9-01.

#### 9-13.7(1) Rock for Rock Walls and Chinking Material

The first paragraph (up until the colon) is revised to read:

Rock for rock walls and chinking material shall be hard, sound and durable material, free from seams, cracks, and other defects tending to destroy its resistance to weather, and shall meet the following test requirements:

#### SECTION 9-14, EROSION CONTROL AND ROADSIDE PLANTING

August 6, 2018

#### 9-14.4(2) Hydraulically Applied Erosion Control Products (HECPs)

In Table 1, the last four rows are deleted.

#### 9-14.4(2)A Long-Term Mulch

The first paragraph is supplemented with the following:

Products containing cellulose fiber produced from paper or paper components will not be accepted.

Table 2 is supplemented with the following new rows:

Water Holding Capacity		ASTM D 7367	800 percent minimum	
Organic Matter Content		AASHTO T 267	90 percent minimum	
Seed Germination		ASTM D 7322	Long Term	
Enhancement			420 percent minimum	

#### 9-14.4(2)B Moderate-Term Mulch

This section is revised to read:

Within 48 hours of application, the Moderate-Term Mulch shall bond with the soil surface to create a continuous, absorbent, flexible, erosion-resistant blanket. Moderate-Term Mulch shall effectively perform the intended erosion control function in accordance with Section 8-01.3(1) for a minimum of 3 months, or until temporary vegetation has been established, whichever comes first.

Moderate-Term Mulch shall not be used in conjunction with permanent seeding.

#### 9-14.4(2)C Short-Term Mulch

This section is revised to read:

Short-Term Mulch shall effectively perform the intended erosion control function in accordance with Section 8-01.3(1) for a minimum of 2 months, or until temporary vegetation has been established, whichever comes first. Short-Term Mulch shall not be used in conjunction with permanent seeding.

#### SECTION 9-16, FENCE AND GUARDRAIL

August 6, 2018

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#### 9-16.3(1) Rail Element

The last sentence of the first paragraph is revised to read:

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All rail elements shall be formed from 12-gage steel except for thrie beam reducer sections, reduced length thrie beam rail elements, thrie beams used for bridge rail retrofits, and Design F end sections, which shall be formed from 10-gage steel.

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#### 9-16.3(5) Anchors

The last paragraph is revised to read:

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Cement grout shall conform to Section 9-20.3(4) and consist of one part portland cement or blended hydraulic cement and two parts sand.

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#### **SECTION 9-18, PRECAST TRAFFIC CURB**

April 2, 2018

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#### 9-18.1(1) Aggregates and Proportioning

Item number 1 of the first paragraph is revised to read:

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1. Portland cement or blended hydraulic cement shall conform to the requirements of Section 9-01 except that it may be Type I portland cement conforming to AASHTO M 85.

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#### SECTION 9-20, CONCRETE PATCHING MATERIAL, GROUT, AND MORTAR

January 7, 2019

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#### 9-20.1 Patching Material

This section, including title, is revised to read:

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#### 9-20.1 Patching Material for Cement Concrete Pavement

Concrete patching material shall be prepackaged mortar extended with aggregate. The amount of aggregate for extension shall conform to the manufacturer's recommendation.

Patching mortar and patching mortar extended with aggregate shall contain cementitious material and conform to Sections 9-20.1(1) and 9-20.1(2). The Manufacturer shall use the services of a laboratory that has an equipment calibration verification system and a technician training and evaluation process in accordance with AASHTO R 18 to perform all tests specified in Section 9-20.1.

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#### 9-20.1(1) Patching Mortar

Patching mortar shall conform to the following requirements:

Compressive Strength	ASTM Test Method	Specification	
at 3 hours	C 39	Minimum 3,000 psi	
at 24 hours	C 39	Minimum 5,000 psi	
Length Change			
at 28 days	C 157	0.15 percent maximum	
Total Chloride Ion	C 1218	1 lb/yd3 maximum	
Content			
Bond Strength			

at 24 hours	C 882 (As modified by C 928, Section 9.5)	Minimum 1,000 psi
Scaling Resistance (at 25 cycles of freezing		1 lb/ft <sup>2</sup> maximum
and thawing)	,	

#### 9-20.1(2) Patching Mortar Extended with Aggregate

Patching mortar extended with aggregate shall meet the following requirements:

Compressive Strength	ASTM Test Method	Specification	
at 3 hours	C 39	Minimum 3,000 psi	
at 24 hours	C 39	Minimum 5,000 psi	
Length Change			
at 28 days	C 157	0.15 percent maximum	
Bond Strength			
at 24 hours	C 882 (As modified by ASTM C928, Section 9.5)	Minimum 1,000 psi	
Scaling Resistance (at 25 cycles of freezing and thawing)	C 672	2 Maximum Visual Rating	
Freeze thaw	C 666	Maximum expansion 0.10% Minimum durability 90.0%	

#### 9-20.1(3) Aggregate

Aggregate used to extend the patching mortar shall conform to Section 9-03.1(4) and be AASHTO Grading No. 8. A Manufacturer's Certificate of Compliance shall be submitted showing the aggregate source and the gradation. Mitigation for Alkali Silica Reaction (ASR) will not be required for the extender aggregate used for concrete patching material.

#### 9-20.1(4) Water

Water shall meet the requirements of Section 9-25.1. The quantity of water shall be within the limits recommended by the repair material manufacturer.

#### 9-20.2 Specifications

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This section, including title, is revised to read:

#### 9-20.2 Patching Material for Concrete Structure Repair

Concrete patching material shall be a prepackaged mixture of portland or blended hydraulic cement, aggregate, and admixtures. Fly ash, ground granulated blast furnace slag and microsilica fume may be used. The concrete patching material may be shrinkage compensated. The concrete patching material shall also meet the following requirements:

- Compressive strength of 6000 psi or higher at 28 days in accordance with AASHTO T 22 (ASTM C 39), unless noted otherwise
- Bond strength of 250 psi or higher at 28 days or less in accordance with ASTM C 1583 or ICRI 210.3R

- Shrinkage shall be 0.05 percent (500 microstrain) or lower at 28 days in accordance with AASHTO T 160 (ASTM C 157) as modified by ICRI 320.3R
   Permeability shall be 2,000 coulombs or lower at 28 days in accordance with AASHTO
- Freeze-thaw resistance shall have a durability factor of 90 percent or higher after a minimum of 300 cycles in accordance with AASHTO T 161 Procedure A (ASTM C 666)
- Soluble chloride ion limits in Section 6-02.3(2) shall be satisfied

#### 9-20.2(1) Patching Mortar

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This section, including title, is deleted in its entirety.

T 277 (ASTM C 1202)

#### 9-20.2(2) Patching Mortar Extended with Aggregate

This section, including title, is deleted in its entirety.

#### 9-20.3(3) Grout Type 3 for Unconfined Bearing Pad Applications

This section is revised to read:

Grout Type 3 shall be a prepackaged material that does not include expansive admixtures meeting the following requirements:

- Compressive strength shall be 4000 psi or higher at 28 days in accordance with AASHTO T 22 (ASTM C 39) for grout extended with coarse aggregate or AASHTO T 106 (ASTM C109) otherwise.
- Bond strength shall meet one of the following:
  - 250 psi or higher at 28 days or less in accordance with ASTM C1583.
  - 2000 psi or higher at 28 days or less in accordance with ASTM C882. The following modification to ASTM C882 is acceptable: use Type 3 Grout in lieu of epoxy resin base bonding system and freshly mixed portland-cement mortar in the procedure for testing Type II and V systems.
- Drying shrinkage shall be 0.08 percent (800 microstrain) or lower at 28 days in accordance with AASHTO T 160 (ASTM C157). The following modification to AASHTO T 160 is acceptable: use a standard specimen size of 3 x 3 x 11-¼ inches.

#### 9-20.5 Bridge Deck Repair Material

Item number 3 of the first paragraph is revised to read:

3. Permeability of less than 2,000 coulombs at 28-days or more in accordance with AASHTO T 277.

#### **SECTION 9-21, RAISED PAVEMENT MARKERS (RPM)**

January 2, 2018

#### 9-21.2 Raised Pavement Markers Type 2

This section's content is deleted.

#### 9-21.2(1) Physical Properties

Interstate Avenue Paving Project Federal Aid Project No. STPUS-HIPUS-5686(001) CRP 2187D This section, including title, is revised to read:

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#### 9-21.2(1) Standard Raised Pavement Markers Type 2

The marker housing shall contain reflective faces as shown in the Plans to reflect incident light from either a single or opposite directions and meet the requirements of ASTM D 4280 including Flexural strength requirements.

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#### 9-21.2(2) Optical Requirements

This section, including title, is revised to read:

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#### 9-21.2(2) Abrasion Resistant Raised Markers Type 2

Abrasion Resistant Raised Markers Type 2 shall comply with Section 9-21.2(1) and meet the requirements of ASTM D 4280 with the following additional requirement: The coefficient of luminous intensity of the markers shall be measured after subjecting the entire lens surface to the test described in ASTM D 4280 Section 9.5 using a sand drop apparatus. After the exposure described above, retroreflected values shall not be less than 0.5 times a nominal unblemished sample.

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#### 9-21.2(3) Strength Requirements

This section is deleted in its entirety.

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#### **SECTION 9-26, EPOXY RESINS**

January 7, 2019

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#### 9-26.1(1) General

The following new sentence is inserted after the first sentence of the first paragraph:

C881 when mixed according to manufacturer instructions, utilizing the manufacturer's mixing

nozzle.

#### 9-26.1(2) Packaging and Marking

The first sentence of the first paragraph is revised to read:

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The components of the epoxy system furnished under these Specifications shall be supplied in separate containers or pre-packaged cartridge kits that are non-reactive with the materials contained.

For pre-packaged cartridge kits, the epoxy bonding agent shall meet the requirements of ASTM

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The second paragraph is revised to read:

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Separate containers shall be marked by permanent marking that identify the formulator, "Component A" (contains the Epoxy Resin) and "Component B" (Contains the Curing Agent), type, grade, class, lot or batch number, mixing instructions and the quantity contained in pounds or gallons as defined by these Specifications.

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The following new paragraph is inserted after the second paragraph:

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Pre-packaged cartridge kits shall be marked by permanent marking that identify the formulator, type, grade, class, lot or batch number, mixing instructions and the quantity contained in ounces or milliliters as defined by these Specifications.

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#### **SECTION 9-28, SIGNING MATERIALS AND FABRICATION**

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#### 9-28.10 Vacant

This section, including title, is revised to read:

#### 9-28.10 Digital Printing

Transparent and opaque durable inks used in digital printed sign messages shall be as recommended by the manufacturer. When properly applied, digital printed colors shall have a warranty life of the base retroreflective sign sheeting. Digital applied colors shall present a smooth surface, free from foreign material, and all messages and borders shall be clear and sharp. Digital printed signs shall conform to 70% of the retroreflective minimum values established for its type and color. Digitally printed signs shall meet the daytime color and luminance, and nighttime color requirements of ASTM D 4956. No variations in color or overlapping of colors will be permitted. Digital printed permanent traffic signs shall have an integrated engineered match component clear protective overlay recommended by the sheeting manufacturer applied to the entire face of the sign. On Temporary construction/maintenance signs printed with black ink only, the protective overlay film is optional, as long as the finished sign has a warranty of a minimum of three years from sign sheeting manufacturer.

All digital printed traffic control signs shall be an integrated engineered match component system. The integrated engineered match component system shall consist of retroreflective sheeting, durable ink(s), and clear overlay film all from the same manufacturer applied to aluminum substrate conforming to Section 9-28.8.

The sign fabricator shall use an approved integrated engineered match component system as listed on the Qualified Products List (QPL). Each approved digital printer shall only use the compatible retroreflective sign sheeting manufacturer's engineered match component system products.

Each retroreflective sign sheeting manufacturer/integrated engineered match component system listed on the QPL shall certify a department approved sign fabricator is approved to operate their compatible digital printer. The sign fabricator shall re-certify annually with the retroreflective sign manufacturer to ensure their digital printer is still meeting manufacturer's specifications for traffic control signs. Documentation of each re-certification shall be submitted to the QPL Engineer annually.

#### 9-28.11 Hardware

All steel parts shall be galvanized in accordance with AASHTO M111. Steel bolts and related connecting hardware shall be galvanized in accordance with ASTM F 2329.

#### 9-28.14(2) Steel Structures and Posts

The last paragraph is revised to read:

 The first sentence of the third paragraph is revised to read:

 Anchor rods for sign bridge and cantilever sign structure foundations shall conform to Section 9-06.5(4), including Supplemental Requirement S4 tested at -20°F.

In the second sentence of the fourth paragraph, "AASHTO M232" is revised to read "ASTM F 2329".

The first sentence of the fifth paragraph is revised to read:

Except as otherwise noted, steel used for sign structures and posts shall have a controlled silicon content of either 0.00 to 0.06 percent or 0.15 to 0.25 percent.

The last sentence of the last paragraph is revised to read:

If such modifications are contemplated, the Contractor shall submit a Type 2 Working Drawing of the proposed modifications.

#### SECTION 9-29, ILLUMINATION, SIGNAL, ELECTRICAL

January 7, 2019

#### 9-29.1 Conduit, Innerduct, and Outerduct

This section is supplemented with the following new subsections:

#### 9-29.1(10) Pull Tape

Pull tape shall be pre-lubricated polyester pulling tape. The pull tape shall have a minimum width of ½-inch and a minimum tensile strength of 500 pounds. Pull tape may have measurement marks.

#### 9-29.1(11) Foam Conduit Sealant

Foam conduit sealant shall be self-expanding waterproof foam designed to prevent both water and pest intrusion. The foam shall be designed for use in and around electrical equipment, including both insulated and bare conductors.

#### 9-29.2(1) Junction Boxes

 The first paragraph is revised to read:

For the purposes of this Specification concrete is defined as portland cement or blended hydraulic cement concrete and non-concrete is all others.

#### 9-29.2(1)A2 Non-Concrete Junction Boxes

The first paragraph is revised to read:

Material for the non-concrete junction boxes shall be of a quality that will provide for a similar life expectancy as portland cement or blended hydraulic cement concrete in a direct burial application.

#### 9-29.2(2)A Standard Duty Cable Vaults and Pull Boxes

In the table in the last paragraph, the fourth, fifth and sixth rows are revised to read:

Slip Resistant Lid	ASTM A36 steel
Frame	ASTM A36 steel
Slip Resistant Frame	ASTM A36 steel

#### 9-29.3(2)A1 Single Conductor Current Carrying

This second sentence is revised to read:

 Insulation shall be XLP (cross-linked polyethylene) or EPR (Ethylene Propylene Rubber), Type USE (Underground Service Entrance) or USE-2, and rated for 600-volts or higher.

#### 9-29.6 Light and Signal Standards

In the first sentence of the third paragraph, "AASHTO M232" is revised to read "ASTM F 2329".

Item number 2 of the last paragraph is revised to read:

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The steel light and signal standard fabricator's shop drawing submittal, including supporting design calculations, submitted as a Type 2E Working Drawing in accordance with Section 8-20.2(1) and the Special Provisions.

#### 9-29.6(1) Steel Light and Signal Standards

In the second paragraph, "AASHTO M232" is revised to read "ASTM F 2329".

The first sentence of the last paragraph is revised to read:

Steel used for light and signal standards shall have a controlled silicon content of either 0.00 to 0.06 percent or 0.15 to 0.25 percent.

#### 9-29.6(5) Foundation Hardware

In the last paragraph, "AASHTO M232" is revised to read "ASTM F 2329".

#### 9-29.10(1) Conventional Roadway Luminaires

This section is revised to read:

All conventional roadway luminaires shall meet 3G vibration requirements as described in ANSI C136.31.

All luminaires shall have housings fabricated from aluminum. The housing shall be painted flat gray, SAE AMS Standard 595 color chip No. 26280, unless otherwise specified in the Contract. Painted housings shall withstand a 1,000 hour salt spray test as specified in ASTM B117.

Each housing shall include a four bolt slip-fitter mount capable of accepting a nominal 2" tenon and adjustable within +/- 5 degrees of the axis of the tenon. The clamping bracket(s) and the cap screws shall not bottom out on the housing bosses when adjusted within the +/- 5 degree range. No part of the slipfitter mounting brackets on the luminaires shall develop a permanent set in excess of 0.2 inch when the cap screws used for mounting are tightened to a torque of 32 footpounds. Each luminaire shall include leveling reference points for both transverse and longitudinal adjustment.

All luminaires shall include shorting caps when shipped. The caps shall be removed and provided to the Contracting Agency when an alternate control device is required to be installed in the photocell socket. House side shields shall be included when required by the Contract. Order codes shall be modified to the minimum extent necessary to include the option for house side shields.

This section is supplemented with the following new subsections:

## 9-29.10(1)A High Pressure Sodium (HPS) Conventional Roadway Luminaires

HPS conventional roadway luminaires shall meet the following requirements:

- General shape shall be "cobrahead" style, with flat glass lens and full cutoff optics.
- Light pattern distribution shall be IES Type III.
- The reflector of all luminaires shall be of a snap-in design or secured with screws. The reflector shall be polished aluminum or prismatic borosilicate glass.

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4. Flat lenses shall be formed from heat resistant, high-impact, molded borosilicate or tempered glass.

- 5. The lens shall be mounted in a doorframe assembly, which shall be hinged to the luminaire and secured in the closed position to the luminaire by means of an automatic latch. The lens and doorframe assembly, when closed, shall exert pressure against a gasket seat. The lens shall not allow any light output above 90 degrees nadir. Gaskets shall be composed of material capable of withstanding the temperatures involved and shall be securely held in place.
- The ballast shall be mounted on a separate exterior door, which shall be hinged to the luminaire and secured in the closed position to the luminaire housing by means of an automatic type of latch (a combination hex/slot stainless steel screw fastener may supplement the automatic-type latch).
- 7. Each luminaire shall be capable of accepting a 150, 200, 250, 310, or 400 watt lamp complete and associated ballast. Lamps shall mount horizontally.

#### 9-29.10(1)B Light Emitting Diode (LED) Conventional Roadway Luminaires

LED Conventional Roadway Luminaires are divided into classes based on their equivalent High Pressure Sodium (HPS) luminaires. Current classes are 200W, 250W, 310W, and 400W. LED luminaires are required to be pre-approved in order to verify their photometric output. To be considered for pre-approval, LED luminaires must meet the requirements of this section.

LED luminaires shall include a removable access door, with tool-less entry, for access to electronic components and the terminal block. The access door shall be removable, but include positive retention such that it can hang freely without disconnecting from the luminaire housing. LED drivers may be mounted either to the interior of the luminaire housing or to the removable door itself.

LED drivers shall be removable for user replacement. All internal modular components shall be connected by means of mechanical plug and socket type quick disconnects. Wire nuts may not be used for any purpose. All external electrical connections to the luminaire shall be made through the terminal block.

LED luminaires shall include a 7-pin NEMA photocell receptacle. The LED driver(s) shall be dimmable from ten volts to zero volts. LED output shall have a Correlated Color Temperature (CCT) of 4000K nominal (4000-4300K) and a Color Rendering Index (CRI) of 70 or greater. LED output shall be a minimum of 85% at 75,000 hours at 25 degrees Celsius.

LED luminaires shall be available for 120V, 240V, and 480V supply voltages. Voltages refer to the supply voltages to the luminaires present in the field. LED power usage shall not exceed the following maximum values for the applicable wattage class:

Class	Max. Wattage
200W	110W
250W	165W
310W	210W
400W	275W

Only one brand of LED conventional roadway luminaire may be used on a Contract. They do not necessarily have to be the same brand as any high-mast, underdeck, or wall-mount luminaires

when those types of luminaires are specified in the Contract. LED luminaires shall include a standard 10 year manufacturer warranty.

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The list of pre-approved LED Conventional Roadway Luminaires is available at http://www.wsdot.wa.gov/Design/Traffic/ledluminaires.htm.

#### 9-29.10(2) Decorative Luminaires

This section, including title, is revised to read:

9-29.10(2) Vacant

#### 9-29.12 Electrical Splice Materials

This section is supplemented with the following new subsections:

#### 9-29.12(3) Splice Enclosures

#### 9-29.12(3)A Heat Shrink Splice Enclosure

Heat shrink splice enclosures shall be medium or heavy wall cross-linked polyolefin, meeting the requirements of AMS-DTL-23053/15, with thermoplastic adhesive sealant. Heat shrink splices used for "wye" connections require rubber electrical mastic tape.

#### 9-29.12(3)B Molded Splice Enclosure

Molded splice enclosures shall use epoxy resin in a clear rigid plastic mold. The material used shall be compatible with the insulation material of the insulated conductor or cable. The component materials of the resin insulation shall be packaged ready for convenient mixing without removing from the package.

#### 9-29.12(4) Re-Enterable Splice Enclosure

Re-enterable splice enclosures shall use either dielectric grease or a flexible resin contained in a two-piece plastic mold. The mold shall either snap together or use stainless steel hose clamps.

#### 9-29.12(5) Vinyl Electrical Tape for Splices

Vinyl electrical tape in splicing applications shall meet the requirements of MIL-I-24391C.

#### 9-29.12(1) Illumination Circuit Splices

This section is revised to read:

Underground illumination circuit splices shall be solderless crimped connections capable of securely joining the wires, both mechanically and electrically, as defined in Section 8-20.3(8). Aerial illumination splices shall be solderless crimp connectors or split bolt vice-type connectors.

#### 9-29.12(1)A Heat Shrink Splice Enclosure

This section is deleted in its entirety.

#### 9-29.12(1)B Molded Splice Enclosure

This section is deleted in its entirety.

#### 9-29.12(2) Traffic Signal Splice Material

This section is revised to read:

Induction loop splices and magnetometer splices shall use an uninsulated barrel-type crimped connector capable of being soldered.

#### 9-29.13(10)D Cabinets for Type 170E and 2070 Controllers

The first sentence of item number 4 is revised to read:

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A disposable paper filter element with dimensions of  $12" \times 16" \times 1"$  shall be provided in lieu of a metal filter.

Item number 6 is revised to read:

6. LED light strips shall be provided for cabinet lighting, powered from the Equipment breaker on the Power Distribution Assembly. Each LED light strip shall be approximately 12 inches long, have a minimum output of 320 lumens, and have a color temperature of 4100K (cool white) or higher. There shall be three light strips for each rack within the cabinet. Lighting shall be ceiling mounted – rack mounted lighting is not permitted. Light strips shall be installed in the locations shown in the Standard Plans. Lighting shall not interfere with the proper operation of any other ceiling mounted equipment. All lighting fixtures above a rack shall energize automatically when either door to that respective rack is opened. Each door switch shall be labeled "Light".

Item number 7 is revised to read:

 Rack mounted equipment shall be as shown in the Standard Plans. The cabinet shall use PDA #2LX and Output File #1LX. Where an Auxiliary Output File is required, Output File #2LX shall also be included.

This section is supplemented with the following new item:

9. The PCB connectors for Field Terminal Blocks FT1 through FT6 on Output Files #1LX and #2LX shall be capable of accepting minimum 14 AWG field wiring, have a pitch of 5.08 mm, and use screw flange type locking to secure the plug and socket connection. The sockets on the Field Terminal Panel shall be secured to the panel such that unplugging a connector will not result in the socket moving or separating from the panel.

#### 9-29.13(11) Cabinets for Type 170E and 2070 Controllers

Item number 2 is revised to read:

2. Rack mounted equipment shall be as shown in the Standard Plans.

Item number 3 is revised to read:

3. PDA #3LX shall be furnished with three Model 200 Load Switches installed. PDA #3LX shall be modified to include a second Model 430 transfer relay, mounted on the rear of the PDA and wired as shown in the Standard Plans.

#### 9-29.13(12) ITS Cabinet

This section's title is revised to read:

#### Type 331L ITS Cabinet

The first paragraph (excluding the numbered list) is revised to read:

Basic ITS cabinets shall be Model 331L Cabinets, unless otherwise specified in the Contract. Type 331L Cabinets shall be constructed in accordance with the TEES, with the following modifications:

Item number 6 of the first paragraph is revised to read:

6. LED light strips shall be provided for cabinet lighting, powered from the Equipment breaker on the Power Distribution Assembly. Each LED light strip shall be approximately 12 inches long, have a minimum output of 320 lumens, and have a color temperature of 4100K (cool white) or higher. There shall be three light strips for each rack within the cabinet. Lighting shall be ceiling mounted – rack mounted lighting is not permitted. Light strips shall be installed in the locations shown in the Standard Plans. Lighting shall not interfere with the proper operation of any other ceiling mounted equipment. All lighting fixtures above a rack shall energize automatically when either door to that respective rack is opened. Each door switch shall be labeled "Light".

#### 9-29.16(2)E Painting Signal Heads

In the first sentence, "Federal Standard 595" is revised to read "SAE AMS Standard 595".

#### 9-29.17 Signal Head Mounting Brackets and Fittings

In the first paragraph, item number 2 under **Stainless Steel** is revised to read:

2. Bands or cables for Type N mount.

#### 9-29.20 Pedestrian Signals

In item 2C of the second paragraph, "Federal Standard 595" is revised to read "SAE AMS Standard 595".

#### 9-29.24 Service Cabinets

The third sentence of item number 6 is revised to read:

The dead front cover shall have cutouts for the entire breaker array, with blank covers where no circuit breakers are installed.

Item number 8 is revised to read:

8. Lighting contactors shall meet the requirements of Section 9-29.24(2).

The last sentence of item number 10 is revised to read:

Dead front panels shall prevent access to any exposed, live components, and shall cover all equipment except for circuit breakers (including blank covers), the photocell test/bypass switch, and the GFCI receptacle.

#### 9-29.24(2) Electrical Circuit Breakers and Contactors

This section is revised to read:

All circuit breakers shall be bolt-on type, with the RMS-symmetrical interrupting capacity described in this Section. Circuit breakers for 120/240/277 volt circuits shall be rated at 240 or 277 volts, as applicable, with an interrupting capacity of not less than 10,000 amperes. Circuit breakers for 480 volt circuits shall be rated at 480 volts, and shall have an interrupting capacity of not less than 14,000 amperes.

Lighting contactors shall be rated for tungsten or ballasted (such as sodium vapor, mercury vapor, metal halide, and fluorescent) lamp loads. Contactors for 120/240/277 volt circuits shall be rated at 240 volts maximum line to line voltage, or 277 volts maximum line to neutral voltage, as applicable. Contactors for 480 volt circuits shall be rated at 480 volt maximum line to line voltage.

#### **SECTION 9-33, CONSTRUCTION GEOSYNTHETIC**

August 6, 2018

#### 9-33.4(1) Geosynthetic Material Approval

The second sentence of the first paragraph is revised to read:

If the geosynthetics material is not listed in the current WSDOT QPL, a Manufacturer's Certificate of Compliance including Certified Test Reports of each proposed geosynthetic shall be submitted to the State Materials Laboratory in Tumwater for evaluation.

The last paragraph is revised to read:

Geosynthetics used as reinforcement in permanent geosynthetic retaining walls, reinforced slopes, reinforced embankments, and other geosynthetic reinforcement applications require proof of compliance with the National Transportation Product Evaluation Program (NTPEP) in accordance with AASHTO Standard Practice R 69, Standard Practice for Determination of Long-Term Strength for Geosynthetic Reinforcement.

#### **SECTION 9-34, PAVEMENT MARKING MATERIAL**

January 7, 2019

#### 9-34.2(2) Color

The first sentence is revised to read:

Paint draw-downs shall be prepared according to ASTM D823.

Each reference to "Federal Standard 595" is revised to read "SAE AMS Standard 595".

# **9-34.2(3) Prohibited Materials** This section is revised to read:

Traffic paint shall not contain mercury, lead, chromium, diarylide pigments, toluene, chlorinated solvents, hydrolysable chlorine derivatives, ethylene-based glycol ethers and their acetates, nor any other EPA hazardous waste material over the regulatory levels in accordance with CFR 40 Part 261.24.

#### 9-34.2(5) Low VOC Waterborne Paint

The heading "Standard Waterborne Paint" is supplemented with "Type 1 and 2".

The heading "High-Build Waterborne Paint" is supplemented with "Type 4".

The heading "Cold Weather Waterborne Paint" is supplemented with "Type 5".

In the row beginning with "° @90°F", each minimum value is revised to read "60".

In the row beginning with "Fineness of Grind, (Hegman Scale)", each minimum value is revised to read "3".

The last four rows are replaced with the following:

Vehicle	ASTM	D	100%	acrylic	100% cross-linking	100%	acrylic
Composition	2621		emulsion		acrylic4	emulsion	

Freeze-Thaw	ASTM D	@ 5 cycles show	@ 5 cycles show	@ 3 cycles show
Stability, KU	2243 and D	no coagulation or	no coagulation or	no coagulation or
	562	change in viscosity	change in viscosity	change in viscosity
		greater than ± 10	greater than ± 10	greater than ± 10
		KU	KU	KU
Heat Stability	ASTM D	± 10 KU from the	± 10 KU from the	± 10 KU from the
	562 <sup>2</sup>	initial viscosity	initial viscosity	initial Viscosity
Low	ASTM D	No Cracks*		No Cracks
Temperature	2805 <sup>3</sup>			
Film Formation				
Cold Flexibility <sup>5</sup>	ASTM	Pass at 0.5 in		
	D522	mandrel*		
Test Deck	ASTM	≥70% paint		
Durability <sup>6</sup>	D913	retention in wheel		
		track*		
Mud Cracking	(See note	No Cracks	No Cracks	
	7)			

After the preceding Amendments are applied, the following new column is inserted after the "Standard Waterborne Paint Type 1 and 2" column:

Semi-Durable Waterborne Paint Type 3				
White Yellow				
Min.	Max.	Min.	Max.	
Within ±	0.3 of qua	alification	sample	
80	95	80	95	
60		60		
77		77		
	65		65	
43		43		
	1.25		1.25	
3		3		
0.98		0.96		
88		50		
100°		100°		
9.5		9.5		
	10		10	
	00% acryli			
_	@ 5 cycles show no coagulation or			
change in viscosity greater than ±				
10 KU				
± 10 KU from the initial viscosity				
No Cracks				
Pass at 0.25 in mandrel				
≥70% paint retention in wheel track				
No Cracks				

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The footnotes are supplemented with the following:

<sup>4</sup>Cross-linking acrylic shall meet the requirements of federal specification TT-P-1952F Section 3.1.1.

<sup>5</sup>Cold Flexibility: The paint shall be applied to an aluminum panel at a wet film thickness of 15 mils and allowed to dry under ambient conditions (50±10% RH and 72±5 °F) for 24 hours. A cylindrical mandrel apparatus (in accordance with ASTM D522 method B) shall be put in a 40°F refrigerator when the paint is drawn down. After 24 hours, the aluminum panel with dry paint shall be put in the 40°F refrigerator with the mandrel apparatus for 2 hours. After 2 hours, the panel and test apparatus shall be removed and immediately tested to according to ASTM D522 to evaluate cold flexibility. Paint must show no evidence of cracking, chipping or flaking when bent 180 degrees over a mandrel bar of specified diameter.

<sup>6</sup>NTPEP test deck, or a test deck conforming to ASTM D713, shall be conducted for a minimum of six months with the following additional requirements: it shall be applied at 15 wet mils to a test deck that is located at 40N latitude or higher with at least 10,000 ADT and which was applied during the months of September through November.

<sup>7</sup>Paint is applied to an approximately 4"x12" aluminum panel using a drawdown bar with a 50 mil gap. The coated panel is allowed to dry under ambient conditions (50±10% RH and 72±5 °F) for 24 hours. Visual evaluation of the dry film shall reveal no cracks.

#### 9-34.3 Plastic

In the first sentence of the last paragraph, "Federal Standard 595" is revised to read "SAE AMS Standard 595".

#### 9-34.3(2) Type B - Pre-Formed Fused Thermoplastic

In the last two paragraphs, each reference to "Federal Standard 595" is revised to read "SAE AMS Standard 595".

#### 9-34.3(4) Type D – Liquid Cold Applied Methyl Methacrylate

The Test Method value for **Adhesion to PCC or HMA**, **psi** is revised to read "ASTM D45411".

#### 9-34.4 Glass Beads for Pavement Marking Materials

In the Test Method column of the table titled Metal Concentration Limits, "EPA 3052 SW-846 6010C" is revised to read "EPA 3052 SW-846 6010D".

#### 9-34.5(1) Temporary Pavement Marking Tape – Short Duration

This section, including title, is revised to read:

#### 9-34.5(1) Temporary Pavement Marking Tape – Short Duration (Removable)

Temporary pavement marking tape for short duration (usage is for up to two months) shall conform to ASTM D4592 Type II except that black tape, black mask tape and the black portion of the contrast removable tape, shall be non-reflective.

#### 9-34.5(2) Temporary Pavement Marking Tape – Long Duration

This section's title is revised to read:

#### Temporary Pavement Marking Tape – Long Duration (Non-Removable)

The first sentence is revised to read:

Temporary pavement marking tape for long duration (usage is for greater than two months and less than one year) shall conform to ASTM D4592 Type II.

ASTM E2176 is deleted from the second sentence.

#### 9-34.7(1) Requirements

The first paragraph is revised to read: 1 2 Field performance evaluation is required for low VOC solvent-based paint per Section 9-34.2(4), 3 Type A - liquid hot applied thermoplastic per Section 9-34.3(1), Type B - preformed fused thermoplastic per Section 9-34.3(2), Type C – cold applied preformed tape per Section 9-34.3(3), and Type D – liquid applied methyl methacrylate per Section 9-34.3(4). 6

The last paragraph is deleted.

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#### 9-34.7(1)C Auto No-Track Time

The first paragraph is revised to read:

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Auto No-Track Time will only be required for low VOC solvent-based paint in accordance with Section 9-34.2(4).

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The second and third sentences of the second paragraph are deleted.

#### INTRODUCTION

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The following Special Provisions are made a part of this contract and supersede any conflicting provisions of the 2018 Standard Specifications for Road, Bridge, and Municipal Construction, and the foregoing Amendments to the Standard Specifications.

The said Standard Specifications and Amendments thereto, the WSDOT Standard Plans, and WSDOT Construction Manual, together with the Special Provisions and the attached plans hereinafter contained, covering all work specified under this contract are incorporated and hereby made a part of this contract. The Special Provisions hereinafter contained shall supersede any conflicting provisions of the Standard Specifications and Amendments thereto, the WSDOT Standard Plans, and WSDOT Construction Manual.

Several types of Special Provisions are included in this contract; General, Region, Bridges and Structures, and Project Specific. Special Provisions types are differentiated as follows:

(date)	General Special Provision
(*****)	Notes a revision to a General Special Provision
	and also notes a Project Specific Special Provision.
(APWA GSP)	American Public Works Association General Special Provision

**General Special Provisions** are similar to Standard Specifications in that they typically apply to many projects, usually in more than one Region. Usually, the only difference from one project to another is the inclusion of variable project data, inserted as a "fill-in".

**Project Special Provisions** normally appear only in the contract for which they were developed.

The following paragraph pertaining to the Standard Specifications shall obtain and be made a part of this contract:

Wherever the word "State" or "Contracting Agency" is used it shall mean Lewis County; that wherever the words "Secretary (Secretary of Transportation)" are used they shall mean Lewis County Engineer; that wherever the words "State Treasurer" are used they shall mean Lewis County Treasurer; that wherever the words "State Auditor" are used they shall mean Lewis County Auditor; that wherever the words "Motor Vehicle Fund" are used they shall mean Lewis County Road Fund.

#### **SPECIAL PROVISIONS**

DIVISION 1

GENERAL REQUIREMENTS

#### 1-01, DESCRIPTION OF WORK

(March 13, 1995)

This contract provides for the improvement of \*\*\* Interstate Avenue by pavement repair, planing bituminous pavement, cleaning, sweeping, applying tack coat, paving with reinforced fiber HMA, approach transitions, shoulder finishing, traffic control, \*\*\* and other work, all in accordance with the attached Contract Plans, these Contract Provisions, and the Standard Specifications.

#### 1-01.3 Definitions

(January 4, 2016 APWA GSP)

Delete the heading **Completion Dates** and the three paragraphs that follow it, and replace them with the following:

#### **Dates**

#### **Bid Opening Date**

The date on which the Contracting Agency publicly opens and reads the Bids.

#### **Award Date**

The date of the formal decision of the Contracting Agency to accept the lowest responsible and responsive Bidder for the Work.

#### **Contract Execution Date**

The date the Contracting Agency officially binds the Agency to the Contract.

#### Notice to Proceed Date

The date stated in the Notice to Proceed on which the Contract time begins.

#### Substantial Completion Date

The day the Engineer determines the Contracting Agency has full and unrestricted use and benefit of the facilities, both from the operational and safety standpoint, any remaining traffic disruptions will be rare and brief, and only minor incidental work, replacement of temporary substitute facilities, plant establishment periods, or correction or repair remains for the Physical Completion of the total Contract.

#### **Physical Completion Date**

The day all of the Work is physically completed on the project. All documentation required by the Contract and required by law does not necessarily need to be furnished by the Contractor by this date.

#### **Completion Date**

The day all the Work specified in the Contract is completed and all the obligations of the Contractor under the contract are fulfilled by the Contractor. All documentation required by the Contract and required by law must be furnished by the Contractor before establishment of this date.

#### Final Acceptance Date

The date on which the Contracting Agency accepts the Work as complete.

#### Supplement this Section with the following:

All references in the Standard Specifications, Amendments, or WSDOT General Special Provisions, to the terms "Department of Transportation", "Washington State Transportation Commission", "Commission", "Secretary of Transportation", "Secretary", "Headquarters", and "State Treasurer" shall be revised to read "Contracting Agency".

All references to the terms "State" or "state" shall be revised to read "Contracting Agency" unless the reference is to an administrative agency of the State of Washington, a State statute or regulation, or the context reasonably indicates otherwise.

All references to "State Materials Laboratory" shall be revised to read "Contracting Agency designated location".

All references to "final contract voucher certification" shall be interpreted to mean the Contracting Agency form(s) by which final payment is authorized, and final completion and acceptance granted.

#### **Additive**

A supplemental unit of work or group of bid items, identified separately in the Bid Proposal, which may, at the discretion of the Contracting Agency, be awarded in addition to the base bid.

#### **Alternate**

One of two or more units of work or groups of bid items, identified separately in the Bid Proposal, from which the Contracting Agency may make a choice between different methods or material of construction for performing the same work.

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#### **Business Day**

A business day is any day from Monday through Friday except holidays as listed in Section 1-08.5.

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#### **Contract Bond**

The definition in the Standard Specifications for "Contract Bond" applies to whatever bond form(s) are required by the Contract Documents, which may be a combination of a Payment Bond and a Performance Bond.

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#### **Contract Documents**

See definition for "Contract".

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#### **Contract Time**

The period of time established by the terms and conditions of the Contract within which the Work must be physically completed.

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#### **Notice of Award**

The written notice from the Contracting Agency to the successful Bidder signifying the Contracting Agency's acceptance of the Bid Proposal.

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#### **Notice to Proceed**

The written notice from the Contracting Agency or Engineer to the Contractor authorizing and directing the Contractor to proceed with the Work and establishing the date on which the Contract time begins.

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#### Traffic

Both vehicular and non-vehicular traffic, such as pedestrians, bicyclists, wheelchairs, and equestrian traffic.

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#### 1-02, BID PROCEDURES AND CONDITIONS

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#### 1-02.1 Prequalification of Bidders

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Delete this Section and replace it with the following:

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#### 1-02.1 Qualifications of Bidder

(January 24, 2011 APWA GSP)

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Before award of a public works contract, a bidder must meet at least the minimum qualifications of RCW 39.04.350(1) to be considered a responsible bidder and qualified to be awarded a public works project.

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#### 1-02.2 Plans and Specifications

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The first paragraph of section 1-02.2 is revised to read: 1 2 Copies of the plans and specifications are on file in the office of: 3 Lewis County Public Works Department 2025 N.E. Kresky Avenue 6 Chehalis, Washington 98532 (360) 740-2612 8 9 The second paragraph of section 1-02.2 is revised to read: 10 11 Prospective bidders may obtain plans and specifications from Lewis County Public 12 Works Department in Chehalis, Washington or download from Lewis County Website at 13 www.lewiscountywa.gov.

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#### 1-02.6 Preparation of Proposal

(August 2, 2004)

The fifth and sixth paragraphs of Section 1-02.6 are deleted.

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(July 11, 2018 APWA GSP)

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Supplement the second paragraph with the following:

- If a minimum bid amount has been established for any item, the unit or lump sum price must equal or exceed the minimum amount stated.
- 5. Any correction to a bid made by interlineation, alteration, or erasure, shall be initialed by the signer of the bid.

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Delete the last two paragraphs, and replace them with the following:

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If no Subcontractor is listed, the Bidder acknowledges that it does not intend to use any Subcontractor to perform those items of work.

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The Bidder shall submit with their Bid a completed Contractor Certification Wage Law Compliance form, provided by the Contracting Agency. Failure to return this certification as part of the Bid Proposal package will make this Bid Nonresponsive and ineligible for Award. A Contractor Certification of Wage Law Compliance form is included in the **Proposal Forms.** 

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The Bidder shall make no stipulation on the Bid Form, nor qualify the bid in any manner.

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A bid by a corporation shall be executed in the corporate name, by the president or a vice president (or other corporate officer accompanied by evidence of authority to sign).

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A bid by a partnership shall be executed in the partnership name, and signed by a partner. A copy of the partnership agreement shall be submitted with the Bid Form if any UDBE requirements are to be satisfied through such an agreement.

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A bid by a joint venture shall be executed in the joint venture name and signed by a member of the joint venture. A copy of the joint venture agreement shall be submitted with the Bid Form if any UDBE requirements are to be satisfied through such an agreement.

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#### 1-02.9 Delivery of Proposal

Delete this section and replace it with the following:

Each Proposal shall be submitted in a sealed envelope, with the Project Name and Project Number as stated in the Call for Bids clearly marked on the outside of the envelope, or as otherwise required in the Bid Documents, to ensure proper handling and delivery.

To be considered responsive on a FHWA-funded project, the Bidder may be required to submit the following items, as required by Section 1-02.6:

 UDBE Written Confirmation Document from each UDBE firm listed on the Bidder's completed UDBE Utilization Certification (WSDOT 272-056U)

Good Faith Effort (GFE) Documentation

These documents, if applicable, shall be received either with the Bid Proposal or as a supplement to the Bid. These documents shall be received **no later than 24 hours** (not including Saturdays, Sundays and Holidays) after the time for delivery of the Bid Proposal.

If submitted after the Bid Proposal is due, the document(s) must be submitted in a sealed envelope labeled the same as for the Proposal, with "Supplemental Information" added. All other information required to be submitted with the Bid Proposal must be submitted with the Bid Proposal itself, at the time stated in the Call for Bids.

The Contracting Agency will not open or consider any Bid Proposal that is received after the time specified in the Call for Bids for receipt of Bid Proposals, or received in a location other than that specified in the Call for Bids. The Contracting Agency will not open or consider any "Supplemental Information" (UDBE confirmations, or GFE documentation) that is received after the time specified above, or received in a location other than that specified in the Call for Bids.

#### 1-02.12 Public Opening Of Proposal

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Section 1-02.12 is supplemented with the following:

#### **Date and Time of Bid Opening**

 The Board of County Commissioners of Lewis County or designee, will open sealed proposals and publicly read them aloud on or after 11:00 a.m. on **July 30, 2019**, at the Lewis County Courthouse, Chehalis, Washington, for the Interstate Avenue Paving Project, F. A. Project No. STPUS-HIPUS-5686(001), CRP 2187D.

# SEALED BIDS MUST BE DELIVERED BY OR BEFORE 11:00 A.M. on Tuesday, July 30, 2019

(Lewis County official time is displayed on Axxess Intertel phones in the office of the Board of County Commissioners. Bids submitted after 11:00 AM will not be considered for this project.)

### Delivery and Marking of Sealed Bid Proposals

Sealed proposals must be delivered to the Clerk of the Board of Lewis County Commissioners (351 N.W. North Street, Room 210, CMS-01, Chehalis, Washington 98532) by or before 11:00 a.m. on the date specified for opening, and in an envelope clearly marked: "SEALED BID FOR THE INTERSTATE AVENUE PAVING PROJECT, F. A. PROJECT NO. STPUS-HIPUS-5686(001), CRP 2187D, TO BE OPENED ON OR AFTER 11:00 A.M. ON JULY 30, 2019.

#### 1-02.13 Irregular Proposals

Delete this section and replace it with the following:

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- 1. A Proposal will be considered irregular and will be rejected if:
  - a. The Bidder is not prequalified when so required;
  - b. The authorized Proposal form furnished by the Contracting Agency is not used or is altered;
  - c. The completed Proposal form contains any unauthorized additions, deletions, alternate Bids, or conditions;
  - The Bidder adds provisions reserving the right to reject or accept the award, or enter into the Contract;
  - e. A price per unit cannot be determined from the Bid Proposal;
  - f. The Proposal form is not properly executed;
  - g. The Bidder fails to submit or properly complete a Subcontractor list, if applicable, as required in Section 1-02.6;
  - h. The Bidder fails to submit or properly complete an Underutilized Disadvantaged Business Enterprise Certification, if applicable, as required in Section 1-02.6;
  - i. The Bidder fails to submit written confirmation from each UDBE firm listed on the Bidder's completed UDBE Utilization Certification that they are in agreement with the bidder's UDBE participation commitment, if applicable, as required in Section 1-02.6, or if the written confirmation that is submitted fails to meet the requirements of the Special Provisions;
  - j The Bidder fails to submit UDBE Good Faith Effort documentation, if applicable, as required in Section 1-02.6, or if the documentation that is submitted fails to demonstrate that a Good Faith Effort to meet the Condition of Award was made;
  - k. The Bid Proposal does not constitute a definite and unqualified offer to meet the material terms of the Bid invitation; or
  - More than one Proposal is submitted for the same project from a Bidder under the same or different names.

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- 2. A Proposal may be considered irregular and may be rejected if:
  - a. The Proposal does not include a unit price for every Bid item;
  - b. Any of the unit prices are excessively unbalanced (either above or below the amount of a reasonable Bid) to the potential detriment of the Contracting Agency;
  - c. Receipt of Addenda is not acknowledged;
  - d. A member of a joint venture or partnership and the joint venture or partnership submit Proposals for the same project (in such an instance, both Bids may be rejected); or
  - e. If Proposal form entries are not made in ink.

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## 1-02.14 Disqualification of Bidders

Delete this section and replace it with the following:

Criteria 1-7 listed in this Section.

(May 17, 2018 APWA GSP, Option B)

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A Bidder will be deemed not responsible if the Bidder does not meet the mandatory bidder responsibility criteria in RCW 39.04.350(1), as amended; or does not meet Supplemental

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The Contracting Agency will verify that the Bidder meets the mandatory bidder responsibility criteria in RCW 39.04.350(1), and Supplemental Criteria 1-2. Evidence that the Bidder meets Supplemental Criteria 3-7 shall be provided by the Bidder as stated later in this Section.

#### 1. **Delinquent State Taxes**

- A <u>Criterion</u>: The Bidder shall not owe delinquent taxes to the Washington State Department of Revenue without a payment plan approved by the Department of Revenue.
- B. <u>Documentation</u>: The Bidder, if and when required as detailed below, shall sign a statement (on a form to be provided by the Contracting Agency) that the Bidder does not owe delinquent taxes to the Washington State Department of Revenue, or if delinquent taxes are owed to the Washington State Department of Revenue, the Bidder must submit a written payment plan approved by the Department of Revenue, to the Contracting Agency by the deadline listed below.

#### 2. Federal Debarment

- A <u>Criterion</u>: The Bidder shall not currently be debarred or suspended by the Federal government.
- B. <u>Documentation</u>: The Bidder shall not be listed as having an "active exclusion" on the U.S. government's "System for Award Management" database (www.sam.gov).

#### 3. Subcontractor Responsibility

- A <u>Criterion</u>: The Bidder's standard subcontract form shall include the subcontractor responsibility language required by RCW 39.06.020, and the Bidder shall have an established procedure which it utilizes to validate the responsibility of each of its subcontractors. The Bidder's subcontract form shall also include a requirement that each of its subcontractors shall have and document a similar procedure to determine whether the sub-tier subcontractors with whom it contracts are also "responsible" subcontractors as defined by RCW 39.06.020.
- B. <u>Documentation</u>: The Bidder, if and when required as detailed below, shall submit a copy of its standard subcontract form for review by the Contracting Agency, and a written description of its procedure for validating the responsibility of subcontractors with which it contracts.

#### 4. Claims Against Retainage and Bonds

- A <u>Criterion</u>: The Bidder shall not have a record of excessive claims filed against the retainage or payment bonds for public works projects in the three years prior to the bid submittal date, that demonstrate a lack of effective management by the Bidder of making timely and appropriate payments to its subcontractors, suppliers, and workers, unless there are extenuating circumstances and such circumstances are deemed acceptable to the Contracting Agency.
- B. <u>Documentation</u>: The Bidder, if and when required as detailed below, shall submit a list of the public works projects completed in the three years prior to the bid submittal date that have had claims against retainage and bonds and include for each project the following information:
  - Name of project
  - The owner and contact information for the owner;

- A list of claims filed against the retainage and/or payment bond for any of the projects listed;
- A written explanation of the circumstances surrounding each claim and the ultimate resolution of the claim.

#### 5. **Public Bidding Crime**

A <u>Criterion</u>: The Bio

- A <u>Criterion</u>: The Bidder and/or its owners shall not have been convicted of a crime involving bidding on a public works contract in the five years prior to the bid submittal date.
- B. <u>Documentation</u>: The Bidder, if and when required as detailed below, shall sign a statement (on a form to be provided by the Contracting Agency) that the Bidder and/or its owners have not been convicted of a crime involving bidding on a public works contract.

#### 6. <u>Termination for Cause / Termination for Default</u>

- A <u>Criterion</u>: The Bidder shall not have had any public works contract terminated for cause or terminated for default by a government agency in the five years prior to the bid submittal date, unless there are extenuating circumstances and such circumstances are deemed acceptable to the Contracting Agency.
- B. <u>Documentation</u>: The Bidder, if and when required as detailed below, shall sign a statement (on a form to be provided by the Contracting Agency) that the Bidder has not had any public works contract terminated for cause or terminated for default by a government agency in the five years prior to the bid submittal date; or if Bidder was terminated, describe the circumstances.

#### 7. Lawsuits

- A <u>Criterion</u>: The Bidder shall not have lawsuits with judgments entered against the Bidder in the five years prior to the bid submittal date that demonstrate a pattern of failing to meet the terms of contracts, unless there are extenuating circumstances and such circumstances are deemed acceptable to the Contracting Agency
- B. <u>Documentation</u>: The Bidder, if and when required as detailed below, shall sign a statement (on a form to be provided by the Contracting Agency) that the Bidder has not had any lawsuits with judgments entered against the Bidder in the five years prior to the bid submittal date that demonstrate a pattern of failing to meet the terms of contracts, or shall submit a list of all lawsuits with judgments entered against the Bidder in the five years prior to the bid submittal date, along with a written explanation of the circumstances surrounding each such lawsuit. The Contracting Agency shall evaluate these explanations to determine whether the lawsuits demonstrate a pattern of failing to meet of terms of construction related contracts

As evidence that the Bidder meets the Supplemental Criteria stated above, the apparent low Bidder must submit to the Contracting Agency by 12:00 P.M. (noon) of the second business day following the bid submittal deadline, a written statement verifying that the Bidder meets the supplemental criteria together with supporting documentation (sufficient in the sole judgment of the Contracting Agency) demonstrating compliance with the Supplemental Criteria. The Contracting Agency reserves the right to request further documentation as needed from the low Bidder and documentation from other Bidders as well to assess Bidder responsibility and

compliance with all bidder responsibility criteria. The Contracting Agency also reserves the right to obtain information from third-parties and independent sources of information concerning a Bidder's compliance with the mandatory and supplemental criteria, and to use that information in their evaluation. The Contracting Agency may consider mitigating factors in determining whether the Bidder complies with the requirements of the supplemental criteria.

The basis for evaluation of Bidder compliance with these mandatory and supplemental criteria shall include any documents or facts obtained by Contracting Agency (whether from the Bidder or third parties) including but not limited to: (i) financial, historical, or operational data from the Bidder; (ii) information obtained directly by the Contracting Agency from others for whom the Bidder has worked, or other public agencies or private enterprises; and (iii) any additional information obtained by the Contracting Agency which is believed to be relevant to the matter.

If the Contracting Agency determines the Bidder does not meet the bidder responsibility criteria above and is therefore not a responsible Bidder, the Contracting Agency shall notify the Bidder in writing, with the reasons for its determination. If the Bidder disagrees with this determination, it may appeal the determination within two (2) business days of the Contracting Agency's determination by presenting its appeal and any additional information to the Contracting Agency. The Contracting Agency will consider the appeal and any additional information before issuing its final determination. If the final determination affirms that the Bidder is not responsible, the Contracting Agency will not execute a contract with any other Bidder until at least two business days after the Bidder determined to be not responsible has received the Contracting Agency's final determination.

Request to Change Supplemental Bidder Responsibility Criteria Prior To Bid: Bidders with concerns about the relevancy or restrictiveness of the Supplemental Bidder Responsibility Criteria may make or submit requests to the Contracting Agency to modify the criteria. Such requests shall be in writing, describe the nature of the concerns, and propose specific modifications to the criteria. Bidders shall submit such requests to the Contracting Agency no later than five (5) business days prior to the bid submittal deadline and address the request to the Project Engineer or such other person designated by the Contracting Agency in the Bid Documents.

#### 1-02.15 Pre Award Information

(August 14, 2013 APWA GSP)

Revise this section to read:

 Before awarding any contract, the Contracting Agency may require one or more of these items or actions of the apparent lowest responsible bidder:

- 1. A complete statement of the origin, composition, and manufacture of any or all materials to be used,
- 2. Samples of these materials for quality and fitness tests,
- 3. A progress schedule (in a form the Contracting Agency requires) showing the order of and time required for the various phases of the work,
- 4. A breakdown of costs assigned to any bid item,
- 5. Attendance at a conference with the Engineer or representatives of the Engineer,
- 6. Obtain, and furnish a copy of, a business license to do business in the city or county where the work is located.
- 7. Any other information or action taken that is deemed necessary to ensure that the bidder is the lowest responsible bidder.

#### 1-03, AWARD AND EXECUTION OF CONTRACT

#### 1-03.3 Execution of Contract

(October 1, 2005 APWA GSP)

Revise this section to read:

Copies of the Contract Provisions, including the unsigned Form of Contract, will be available for signature by the successful bidder on the first business day following award. The number of copies to be executed by the Contractor will be determined by the Contracting Agency.

Within <u>15</u> calendar days after the award date, the successful bidder shall return the signed Contracting Agency-prepared contract, an insurance certification as required by Section 1-07.18, and a satisfactory bond as required by law and Section 1-03.4. Before execution of the contract by the Contracting Agency, the successful bidder shall provide any pre-award information the Contracting Agency may require under Section 1-02.15.

Until the Contracting Agency executes a contract, no proposal shall bind the Contracting Agency nor shall any work begin within the project limits or within Contracting Agency-furnished sites. The Contractor shall bear all risks for any work begun outside such areas and for any materials ordered before the contract is executed by the Contracting Agency.

If the bidder experiences circumstances beyond their control that prevents return of the contract documents within <u>the</u> calendar days after the award date <u>stated above</u>, the Contracting Agency may grant up to a maximum of <u>5</u> additional calendar days for return of the documents, provided the Contracting Agency deems the circumstances warrant it.

#### 1-03.4 Contract Bond

(July 23, 2015 APWA GSP)

Delete the first paragraph and replace it with the following:

The successful bidder shall provide executed payment and performance bond(s) for the full contract amount. The bond may be a combined payment and performance bond; or be separate payment and performance bonds. In the case of separate payment and performance bonds, each shall be for the full contract amount. The bond(s) shall:

- 1. Be on Contracting Agency-furnished form(s);
- 2. Be signed by an approved surety (or sureties) that:
  - a. Is registered with the Washington State Insurance Commissioner, and
  - b. Appears on the current Authorized Insurance List in the State of Washington published by the Office of the Insurance Commissioner,
- 3. Guarantee that the Contractor will perform and comply with all obligations, duties, and conditions under the Contract, including but not limited to the duty and obligation to indemnify, defend, and protect the Contracting Agency against all losses and claims related directly or indirectly from any failure:
  - a. Of the Contractor (or any of the employees, subcontractors, or lower tier subcontractors
    of the Contractor) to faithfully perform and comply with all contract obligations, conditions,
    and duties, or
  - Of the Contractor (or the subcontractors or lower tier subcontractors of the Contractor) to pay all laborers, mechanics, subcontractors, lower tier subcontractors, material person, or any other person who provides supplies or provisions for carrying out the work;

- 4. Be conditioned upon the payment of taxes, increases, and penalties incurred on the project under titles 50, 51, and 82 RCW; and
- 5. Be accompanied by a power of attorney for the Surety's officer empowered to sign the bond; and
- 6. Be signed by an officer of the Contractor empowered to sign official statements (sole proprietor or partner). If the Contractor is a corporation, the bond(s) must be signed by the president or vice president, unless accompanied by written proof of the authority of the individual signing the bond(s) to bind the corporation (i.e., corporate resolution, power of attorney, or a letter to such effect signed by the president or vice president).

#### 1-05, CONTROL OF WORK

(March 13, 1995)

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#### 1-05.7 Removal Of Defective And unauthorized Work

(October 1, 2005 APWA GSP)

Supplement this section with the following:

If the Contractor fails to remedy defective or unauthorized work within the time specified in a written notice from the Engineer, or fails to perform any part of the work required by the Contract Documents, the Engineer may correct and remedy such work as may be identified in the written notice, with Contracting Agency forces or by such other means as the Contracting Agency may deem necessary.

If the Contractor fails to comply with a written order to remedy what the Engineer determines to be an emergency situation, the Engineer may have the defective and unauthorized work corrected immediately, have the rejected work removed and replaced, or have work the Contractor refuses to perform completed by using Contracting Agency or other forces. An emergency situation is any situation when, in the opinion of the Engineer, a delay in its remedy could be potentially unsafe, or might cause serious risk of loss or damage to the public.

Direct or indirect costs incurred by the Contracting Agency attributable to correcting and remedying defective or unauthorized work, or work the Contractor failed or refused to perform, shall be paid by the Contractor. Payment will be deducted by the Engineer from monies due, or to become due, the Contractor. Such direct and indirect costs shall include in particular, but without limitation, compensation for additional professional services required, and costs for repair and replacement of work of others destroyed or damaged by correction, removal, or replacement of the Contractor's unauthorized work.

No adjustment in contract time or compensation will be allowed because of the delay in the performance of the work attributable to the exercise of the Contracting Agency's rights provided by this Section.

The rights exercised under the provisions of this section shall not diminish the Contracting Agency's right to pursue any other avenue for additional remedy or damages with respect to the Contractor's failure to perform the work as required.

# 1-05.13 Superintendents, Labor and Equipment of Contractor (August 14, 2013 APWA GSP)

Delete the sixth and seventh paragraphs of this section.

#### 1-05.14 Cooperation With Other Contractors

Section 1-05.14 is supplemented with the following: (March 13, 1995)

#### Other Contracts Or Other Work

It is anticipated that the following work adjacent to or within the limits of this project will be performed by others during the course of this project and will require coordination of the work:

\$\$ Utilities and/or Utility Contractors. The contractor's attention is directed to Section 1-07.17 these Special Provisions. \$\$

#### 1-05.15 Method of Serving Notices

(March 25, 2009 APWA GSP)

Revise the second paragraph to read:

All correspondence from the Contractor shall be directed to the Project Engineer. All correspondence from the Contractor constituting any notification, notice of protest, notice of dispute, or other correspondence constituting notification required to be furnished under the Contract, must be in paper format, hand delivered or sent via mail delivery service to the Project Engineer's office. Electronic copies such as e-mails or electronically delivered copies of correspondence will not constitute such notice and will not comply with the requirements of the Contract.

#### 1-06, CONTROL OF MATERIAL

#### **Buy America**

Section 1-06 is supplemented with the following:

(August 6, 2012)

 In accordance with Buy America requirements contained in 23 CFR 635.410, the major quantities of steel and iron construction material that is permanently incorporated into the project shall consist of American-made materials only. Buy America does not apply to temporary steel items, e.g., temporary sheet piling, temporary bridges, steel scaffolding and falsework.

Minor amounts of foreign steel and iron may be utilized in this project provided the cost of the foreign material used does not exceed one-tenth of one percent of the total contract cost or \$2,500.00, whichever is greater.

American-made material is defined as material having all manufacturing processes occurring domestically. To further define the coverage, a domestic product is a manufactured steel material that was produced in one of the 50 States, the District of Columbia, Puerto Rico, or in the territories and possessions of the United States.

If domestically produced steel billets or iron ingots are exported outside of the area of coverage, as defined above, for any manufacturing process then the resulting product does not conform to the Buy America requirements. Additionally, products manufactured domestically from foreign source steel billets or iron ingots do not conform to the Buy America requirements because the initial melting and mixing of alloys to create the material occurred in a foreign country.

Manufacturing begins with the initial melting and mixing, and continues through the coating stage. Any process which modifies the chemical content, the physical size or shape, or the final finish is considered a manufacturing process. The processes include rolling, extruding, machining, bending, grinding, drilling, welding, and coating. The action of applying a coating to steel or iron is deemed a manufacturing process. Coating includes epoxy coating, galvanizing, aluminizing,

painting, and any other coating that protects or enhances the value of steel or iron. Any process from the original reduction from ore to the finished product constitutes a manufacturing process for iron. Due to a nationwide waiver, Buy America does not apply to raw materials (iron ore and alloys), scrap (recycled steel or iron), and pig iron or processed, pelletized, and reduced iron ore. The following are considered to be steel manufacturing processes: Production of steel by any of the following processes: 1. Open hearth furnace. b. Basic oxygen. Electric furnace. C. Direct reduction. d. 2. Rolling, heat treating, and any other similar processing. 3. Fabrication of the products. Spinning wire into cable or strand. b. Corrugating and rolling into culverts.

c. Shop fabrication.

A certification of materials origin will be required for any items comprised of, or containing, steel or iron construction materials prior to such items being incorporated into the permanent work. The certification shall be on DOT Form 350-109EF provided by the Engineer, or such other form the Contractor chooses, provided it contains the same information as DOT Form 350-109EF.

#### 1-07, LEGAL RELATIONS AND RESPONSIBILITIES TO THE PUBLIC

# 1-07.1 Laws to be Observed (October 1, 2005 APWA GSP)

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Supplement this section with the following:

In cases of conflict between different safety regulations, the more stringent regulation shall apply.

The Washington State Department of Labor and Industries shall be the sole and paramount administrative agency responsible for the administration of the provisions of the Washington Industrial Safety and Health Act of 1973 (WISHA).

The Contractor shall maintain at the project site office, or other well known place at the project site, all articles necessary for providing first aid to the injured. The Contractor shall establish, publish, and make known to all employees, procedures for ensuring immediate removal to a hospital, or doctor's care, persons, including employees, who may have been injured on the project site. Employees should not be permitted to work on the project site before the Contractor has established and made known procedures for removal of injured persons to a hospital or a doctor's

care.

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The Contractor shall have sole responsibility for the safety, efficiency, and adequacy of the Contractor's plant, appliances, and methods, and for any damage or injury resulting from their failure, or improper maintenance, use, or operation. The Contractor shall be solely and completely responsible for the conditions of the project site, including safety for all persons and property in the performance of the work. This requirement shall apply continuously, and not be limited to normal working hours. The required or implied duty of the Engineer to conduct construction review of the Contractor's performance does not, and shall not, be intended to include review and adequacy of the Contractor's safety measures in, on, or near the project site.

#### 1-07.2 State Taxes

Delete this section, including its sub-sections, in its entirety and replace it with the following:

#### 1-07.2 State Sales Tax

(June 27, 2011 APWA GSP)

The Washington State Department of Revenue has issued special rules on the State sales tax. Sections 1-07.2(1) through 1-07.2(3) are meant to clarify those rules. The Contractor should contact the Washington State Department of Revenue for answers to questions in this area. The Contracting Agency will not adjust its payment if the Contractor bases a bid on a misunderstood tax liability.

The Contractor shall include all Contractor-paid taxes in the unit bid prices or other contract amounts. In some cases, however, state retail sales tax will not be included. Section 1-07.2(2) describes this exception.

The Contracting Agency will pay the retained percentage (or release the Contract Bond if a FHWA-funded Project) only if the Contractor has obtained from the Washington State Department of Revenue a certificate showing that all contract-related taxes have been paid (RCW 60.28.051). The Contracting Agency may deduct from its payments to the Contractor any amount the Contractor may owe the Washington State Department of Revenue, whether the amount owed relates to this contract or not. Any amount so deducted will be paid into the proper State fund.

#### 1-07.2(1) State Sales Tax — Rule 171

WAC 458-20-171, and its related rules, apply to building, repairing, or improving streets, roads, etc., which are owned by a municipal corporation, or political subdivision of the state, or by the United States, and which are used primarily for foot or vehicular traffic. This includes storm or combined sewer systems within and included as a part of the street or road drainage system and power lines when such are part of the roadway lighting system. For work performed in such cases, the Contractor shall include Washington State Retail Sales Taxes in the various unit bid item prices, or other contract amounts, including those that the Contractor pays on the purchase of the materials, equipment, or supplies used or consumed in doing the work.

#### 1-07.2(2) State Sales Tax — Rule 170

WAC 458-20-170, and its related rules, apply to the constructing and repairing of new or existing buildings, or other structures, upon real property. This includes, but is not limited to, the construction of streets, roads, highways, etc., owned by the state of Washington; water mains and their appurtenances; sanitary sewers and sewage disposal systems unless such sewers and disposal systems are within, and a part of, a street or road drainage system; telephone, telegraph, electrical power distribution lines, or other conduits or lines in or above streets or

roads, unless such power lines become a part of a street or road lighting system; and installing or attaching of any article of tangible personal property in or to real property, whether or not such personal property becomes a part of the realty by virtue of installation.

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For work performed in such cases, the Contractor shall collect from the Contracting Agency, retail sales tax on the full contract price. The Contracting Agency will automatically add this sales tax to each payment to the Contractor. For this reason, the Contractor shall not include the retail sales tax in the unit bid item prices, or in any other contract amount subject to Rule 170, with the following exception.

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Exception: The Contracting Agency will not add in sales tax for a payment the Contractor or a subcontractor makes on the purchase or rental of tools, machinery, equipment, or consumable supplies not integrated into the project. Such sales taxes shall be included in the unit bid item prices or in any other contract amount.

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#### 1-07.2(3) Services

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The Contractor shall not collect retail sales tax from the Contracting Agency on any contract wholly for professional or other services (as defined in Washington State Department of Revenue Rules 138 and 244).

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#### 1-07.5 Environmental Regulations

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Section 1-07.5 is supplemented with the following:

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#### (September 20, 2010)

#### **Environmental Commitments**

The following Provisions summarize the requirements, in addition to those required elsewhere in the Contract, imposed upon the Contracting Agency by the various documents referenced in the Special Provisions Permits and Licenses. Throughout the work, the Contractor shall comply with the following requirements:

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#### U.S. Army Corps of Engineers

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Section 1-07.5(5) is supplemented with the following:

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(April 2, 2018)

37 39 The following Provisions summarize the requirements, in addition to those required elsewhere in the Contract, imposed upon the Contracting Agency by the U.S. Army Corps of Engineers. Throughout the work, the Contractor shall comply with the following requirements:

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(February 25, 2013)

44 45 The Contractor shall retain a copy of the most recent U.S. Army Corps of Engineers Nationwide Permit Verification Letter, conditions, and permit drawings on the worksite for the life of the Contract (See Special Provision titled Permits and Licenses). The Contractor shall provide copies of the items above listed to all Sub-Contractors involved with the authorized work prior to their commencement of any work.

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#### 1-07.6 Permits and Licenses

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Section 1-07.6 is supplemented with the following:

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(January 2, 2018)

The Contracting Agency has or will obtained the below-listed permits(s) for this project. A copy of the permit(s) is attached as an appendix for informational purposes. Copies of these

permits, including a copy of the Transfer of Coverage form, when applicable, are required to be onsite at all times.

Contact with the permitting agencies, concerning the below-listed permit(s), shall be made through the Engineer with the exception of when the Construction Stormwater General Permit coverage is transferred to the Contractor, direct communication with the Department of Ecology is allowed. The Contractor shall be responsible for obtaining Ecology's approval for any Work requiring additional approvals (e.g. Request for Chemical Treatment Form). The Contractor shall obtain additional permits as necessary. All costs to obtain and comply with additional permits shall be included in the applicable Bid items for the Work involved.

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NAME OF DOCUMENT	PERMITTING AGENCY	PERMIT REFERENCE NO.
National Environmental Policy Act (NEPA) – Documented Categorical Exclusion	Federal Highway Administration	
Department of the Army Section 404 Nationwide 14	Corps of Engineers Seattle District	NWS-2019-0067

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The contractor shall ensure that all permit conditions outlined in the Environmental Commitments spreadsheet are complied with.

#### 1-07.7 Load Limits

Section 1-07.7 is supplemented with the following:

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If the source of materials provided by the Contractor necessitates hauling over roads other than Lewis County roads, the Contractor shall, at the Contractor's expense, make all arrangements for the use of the haul routes.

Any vehicle providing material paid for by the ton, on the project, will provide licensed tonnage for that vehicle.

#### 1-07.9 Wages

#### General

Section 1-07.9(1) is supplemented with the following:

(January 9, 2019)

The Federal wage rates incorporated in this contract have been established by the Secretary of Labor under United States Department of Labor General Decision No. WA190001.

The State rates incorporated in this contract are applicable to all construction activities associated with this contract.

(April 2, 2007)

#### Application of Wage Rates for the Occupation of Landscape Construction

State prevailing wage rates for public works contracts are included in this contract and show a separate listing for the occupation:

<u>Landscape Construction</u>, which includes several different occupation descriptions such as: Irrigation and Landscape Plumbers, Irrigation and Landscape Power Equipment Operators, and Landscaping or Planting Laborers.

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In addition, federal wage rates that are included in this contract may also include occupation descriptions in Federal Occupational groups for work also specifically identified with landscaping such as:

Laborers with the occupation description, Landscaping or Planting, or

Power Equipment Operators with the occupation description, Mulch Seeding Operator.

If Federal wage rates include one or more rates specified as applicable to landscaping work, then Federal wage rates for all occupation descriptions, specific or general, must be considered and compared with corresponding State wage rates. The higher wage rate, either State or Federal, becomes the minimum wage rate for the work performed in that occupation.

Contractors are responsible for determining the appropriate crafts necessary to perform the contract work. If a classification considered necessary for performance of the work is missing from the Federal Wage Determination applicable to the contract, the Contractor shall initiate a request for approval of a proposed wage and benefit rate. The Contractor shall prepare and submit Standard Form 1444, Request for Authorization of Additional Classification and Wage Rate available at <a href="http://www.wdol.gov/docs/sf1444.pdf">http://www.wdol.gov/docs/sf1444.pdf</a>, and submit the completed form to the Project Engineer's office. The presence of a classification wage on the Washington State Prevailing Wage Rates For Public Works Contracts does not exempt the use of form 1444 for the purpose of determining a federal classification wage rate.

#### 1-07.11 Requirements For Nondiscrimination

Section 1-07.11 is supplemented with the following:

(April 2, 2018)

Requirement for Affirmative Action to Ensure Equal Employment Opportunity (Executive Order 11246)

 The Contractor's attention is called to the Equal Opportunity Clause and the Standard Federal Equal Employment Opportunity Construction Contract Specifications set forth herein.

2. The goals and timetables for minority and female participation set by the Office of Federal Contract Compliance Programs, expressed in percentage terms for the Contractor's aggregate work force in each construction craft and in each trade on all construction work in the covered area, are as follows:

Women - Statewide

<u>Timetable</u> <u>Goal</u>

Until further notice 6.9%

 Minorities - by Standard Metropolitan Statistical Area (SMSA)

1	Spokane, WA:
2	SMSA Counties:
3	Spokane, WA 2.8
4	WA Spokane.
5	Non-SMSA Counties 3.0
6	WA Adams; WA Asotin; WA Columbia; WA Ferry; WA Garfield; WA Lincoln,
7	WA Pend Oreille; WA Stevens; WA Whitman.
8	B: 11 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
9	Richland, WA
10	SMSA Counties:
11	Richland Kennewick, WA 5.4
12	WA Benton; WA Franklin.
13	Non-SMSA Counties 3.6
14	WA Walla Walla.
15	Valima MA
16	Yakima, WA: SMSA Counties:
17	Yakima, WA 9.7
18	WA Yakima.
19	Non-SMSA Counties 7.2
20	WA Chelan; WA Douglas; WA Grant; WA Kittitas; WA Okanogan.
21	WA Officially WA Douglas, WA Graffit, WA Nititlas, WA Okariogani.
22	Seattle, WA:
24	SMSA Counties:
25	Seattle Everett, WA 7.2
26	WA King; WA Snohomish.
27	Tacoma, WA 6.2
28	WA Pierce.
29	Non-SMSA Counties 6.1
30	WA Clallam; WA Grays Harbor; WA Island; WA Jefferson; WA Kitsap; WA
31	Lewis; WA Mason; WA Pacific; WA San Juan; WA Skagit; WA Thurston; WA
32	Whatcom.
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34	Portland, OR:
35	SMSA Counties:
36	Portland, OR-WA 4.5
37	WA Clark.
38	Non-SMSA Counties 3.8
39	WA Cowlitz; WA Klickitat; WA Skamania; WA Wahkiakum.
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These goals are applicable to each nonexempt Contractor's total on-site construction workforce, regardless of whether or not part of that workforce is performing work on a Federal, or federally assisted project, contract, or subcontract until further notice. Compliance with these goals and time tables is enforced by the Office of Federal Contract compliance Programs.

The Contractor's compliance with the Executive Order and the regulations in 41 CFR Part 60-4 shall be based on its implementation of the Equal Opportunity Clause, specific affirmative action obligations required by the specifications set forth in 41 CFR 60-4.3(a), and its efforts to meet the goals. The hours of minority and female employment and training must be substantially uniform throughout the length of the contract, in each construction craft and in each trade, and the Contractor shall make a good faith effort to employ minorities and women evenly on each of its projects. The transfer of minority or female employees or

 trainees from Contractor to Contractor or from project to project for the sole purpose of meeting the Contractor's goal shall be a violation of the contract, the Executive Order and the regulations in 41 CFR Part 60-4. Compliance with the goals will be measured against the total work hours performed.

3. The Contractor shall provide written notification to the Office of Federal Contract Compliance Programs (OFCCP) within 10 working days of award of any construction subcontract in excess of \$10,000 or more that are Federally funded, at any tier for construction work under the contract resulting from this solicitation. The notification shall list the name, address and telephone number of the Subcontractor; employer identification number of the Subcontractor; estimated dollar amount of the subcontract; estimated starting and completion dates of the subcontract; and the geographical area in which the contract is to be performed. The notification shall be sent to:

U.S. Department of Labor
Office of Federal Contract Compliance Programs Pacific Region
Attn: Regional Director
San Francisco Federal Building
90 – 7<sup>th</sup> Street, Suite 18-300
San Francisco, CA 94103(415) 625-7800 Phone
(415) 625-7799 Fax

Additional information may be found at the U.S. Department of Labor website: <a href="https://www.dol.gov/ofccp/regs/compliance/preaward/cnstnote.htm">https://www.dol.gov/ofccp/regs/compliance/preaward/cnstnote.htm</a>

4. As used in this Notice, and in the contract resulting from this solicitation, the Covered Area is as designated herein.

Standard Federal Equal Employment Opportunity Construction Contract Specifications (Executive Order 11246)

- As used in these specifications:
  - Covered Area means the geographical area described in the solicitation from which this contract resulted;
  - b. Director means Director, Office of Federal Contract Compliance Programs, United States Department of Labor, or any person to whom the Director delegates authority;
  - Employer Identification Number means the Federal Social Security number used on the Employer's Quarterly Federal Tax Return, U. S. Treasury Department Form 941;
  - d. Minority includes:
    - Black, a person having origins in any of the Black Racial Groups of Africa.
    - (2) Hispanic, a fluent Spanish speaking, Spanish surnamed person of Mexican, Puerto Rican, Cuban, Central American, South American, or other Spanish origin.

(3) Asian or Pacific Islander, a person having origins in any of the original

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Interstate Avenue Paving Project Federal Aid Project No. STPUS-HIPUS-5686(001)

**CRP 2187D** 

- peoples of the Pacific rim or the Pacific Islands, the Hawaiian Islands and Samoa.
- (4) American Indian or Alaskan Native, a person having origins in any of the original peoples of North America, and who maintain cultural identification through tribal affiliation or community recognition.
- Whenever the Contractor, or any Subcontractor at any tier, subcontracts a portion of the work involving any construction trade, it shall physically include in each subcontract in excess of \$10,000 the provisions of these specifications and the Notice which contains the applicable goals for minority and female participation and which is set forth in the solicitations from which this contract resulted.
- If the Contractor is participating (pursuant to 41 CFR 60-4.5) in a Hometown Plan approved by the U.S. Department of Labor in the covered area either individually or through an association, its affirmative action obligations on all work in the Plan area (including goals and timetables) shall be in accordance with that Plan for those trades which have unions participating in the Plan. Contractors must be able to demonstrate their participation in and compliance with the provisions of any such Hometown Plan. Each Contractor or Subcontractor participating in an approved Plan is individually required to comply with its obligations under the EEO clause, and to make a good faith effort to achieve each goal under the Plan in each trade in which it has employees. The overall good faith performance by other Contractors or Subcontractors toward a goal in an approved Plan does not excuse any covered Contractor's or Subcontractor's failure to take good faith effort to achieve the Plan goals and timetables.
- The Contractor shall implement the specific affirmative action standards provided in paragraphs 7a through 7p of this Special Provision. The goals set forth in the solicitation from which this contract resulted are expressed as percentages of the total hours of employment and training of minority and female utilization the Contractor should reasonably be able to achieve in each construction trade in which it has employees in the covered area. Covered construction contractors performing construction work in geographical areas where they do not have a Federal or federally assisted construction contract shall apply the minority and female goals established for the geographical area where the work is being performed. The Contractor is expected to make substantially uniform progress in meeting its goals in each craft during the period specified.
- Neither the provisions of any collective bargaining agreement, nor the failure by a union with whom the Contractor has a collective bargaining agreement, to refer either minorities or women shall excuse the Contractor's obligations under these specifications, Executive Order 11246, or the regulations promulgated pursuant thereto.
- In order for the nonworking training hours of apprentices and trainees to be counted in meeting the goals, such apprentices and trainees must be employed by the Contractor during the training period, and the Contractor must have made a commitment to employ the apprentices and trainees at the completion of their training, subject to the availability of employment opportunities. Trainees must be trained pursuant to training programs approved by the U.S. Department of Labor.
- The Contractor shall take specific affirmative actions to ensure equal employment opportunity. The evaluation of the Contractor's compliance with these specifications shall be based upon its effort to achieve maximum results from its action. The Contractor shall

document these efforts fully, and shall implement affirmative action steps at least as extensive as the following:

- a. Ensure and maintain a working environment free of harassment, intimidation, and coercion at all sites, and in all facilities at which the Contractor's employees are assigned to work. The Contractor, where possible, will assign two or more women to each construction project. The Contractor shall specifically ensure that all foremen, superintendents, and other on-site supervisory personnel are aware of and carry out the Contractor's obligation to maintain such a working environment, with specific attention to minority or female individuals working at such sites or in such facilities.
- b. Establish and maintain a current list of minority and female recruitment sources, provide written notification to minority and female recruitment sources and to community organizations when the Contractor or its unions have employment opportunities available, and maintain a record of the organizations' responses.
- c. Maintain a current file of the names, addresses and telephone numbers of each minority and female off-the-street applicant and minority or female referral from a union, a recruitment source or community organization and of what action was taken with respect to each such individual. If such individual was sent to the union hiring hall for referral and was not referred back to the Contractor by the union or, if referred, not employed by the Contractor, this shall be documented in the file with the reason therefor, along with whatever additional actions the Contractor may have taken.
- d. Provide immediate written notification to the Director when the union or unions with which the Contractor has a collective bargaining agreement has not referred to the Contractor a minority person or woman sent by the Contractor, or when the Contractor has other information that the union referral process has impeded the Contractor's efforts to meet its obligations.
- e. Develop on-the-job training opportunity and/or participate in training programs for the area which expressly include minorities and women, including upgrading programs and apprenticeship and trainee programs relevant to the Contractor's employment needs, especially those programs funded or approved by the U.S. Department of Labor. The Contractor shall provide notice of these programs to the sources compiled under 7b above.
- f. Disseminate the Contractor's EEO policy by providing notice of the policy to unions and training programs and requesting their cooperation in assisting the Contractor in meeting its EEO obligations; by including it in any policy manual and collective bargaining agreement; by publicizing it in the company newspaper, annual report, etc.; by specific review of the policy with all management personnel and with all minority and female employees at least once a year; and by posting the company EEO policy on bulletin boards accessible to all employees at each location where construction work is performed.
- g. Review, at least annually, the company's EEO policy and affirmative action obligations under these specifications with all employees having any responsibility for hiring, assignment, layoff, termination or other employment decisions including specific review of these items with on-site supervisory personnel such as Superintendents, General Foremen, etc., prior to the initiation of construction work

at any job site. A written record shall be made and maintained identifying the time and place of these meetings, persons attending, subject matter discussed, and disposition of the subject matter.

- h. Disseminate the Contractor's EEO policy externally by including it in any advertising in the news media, specifically including minority and female news media, and providing written notification to and discussing the Contractor's EEO policy with other Contractors and Subcontractors with whom the Contractor does or anticipates doing business.
- i. Direct its recruitment efforts, both oral and written to minority, female and community organizations, to schools with minority and female students and to minority and female recruitment and training organizations serving the Contractor's recruitment area and employment needs. Not later than one month prior to the date for the acceptance of applications for apprenticeship or other training by any recruitment source, the Contractor shall send written notification to organizations such as the above, describing the openings, screening procedures, and tests to be used in the selection process.
- j. Encourage present minority and female employees to recruit other minority persons and women and where reasonable, provide after school, summer and vacation employment to minority and female youth both on the site and in other areas of a Contractor's work force.
- k. Validate all tests and other selection requirements where there is an obligation to do so under 41 CFR Part 60-3.
- I. Conduct, at least annually, an inventory and evaluation of all minority and female personnel for promotional opportunities and encourage these employees to seek or to prepare for, through appropriate training, etc., such opportunities.
- m. Ensure that seniority practices, job classifications, work assignments and other personnel practices, do not have a discriminatory effect by continually monitoring all personnel and employment related activities to ensure that the EEO policy and the Contractor's obligations under these specifications are being carried out.
- n. Ensure that all facilities and company activities are nonsegregated except that separate or single-user toilet and necessary changing facilities shall be provided to assure privacy between the sexes.
- Document and maintain a record of all solicitations of offers for subcontracts from minority and female construction contractors and suppliers, including circulation of solicitations to minority and female contractor associations and other business associations.
- p. Conduct a review, at least annually, of all supervisors' adherence to and performance under the Contractor's EEO policies and affirmative action obligations.
- 8. Contractors are encouraged to participate in voluntary associations which assist in fulfilling one or more of their affirmative action obligations (7a through 7p). The efforts of a contractor association, joint contractor-union, contractor-community, or other similar group of which the Contractor is a member and participant, may be asserted as fulfilling any one or more of the obligations under 7a through 7p of this Special Provision provided that the Contractor actively

participates in the group, makes every effort to assure that the group has a positive impact on the employment of minorities and women in the industry, ensure that the concrete benefits of the program are reflected in the Contractor's minority and female work-force participation, makes a good faith effort to meet its individual goals and timetables, and can provide access to documentation which demonstrate the effectiveness of actions taken on behalf of the Contractor. The obligation to comply, however, is the Contractor's and failure of such a group to fulfill an obligation shall not be a defense for the Contractor's noncompliance.

- 9. A single goal for minorities and a separate single goal for women have been established. The Contractor, however, is required to provide equal employment opportunity and to take affirmative action for all minority groups, both male and female, and all women, both minority and non-minority. Consequently, the Contractor may be in violation of the Executive Order if a particular group is employed in substantially disparate manner (for example, even though the Contractor has achieved its goals for women generally, the Contractor may be in violation of the Executive Order if a specific minority group of women is underutilized).
- 10. The Contractor shall not use the goals and timetables or affirmative action standards to discriminate against any person because of race, color, religion, sex, or national origin.
- 11. The Contractor shall not enter into any subcontract with any person or firm debarred from Government contracts pursuant to Executive Order 11246.
- 12. The Contractor shall carry out such sanctions and penalties for violation of these specifications and of the Equal Opportunity Clause, including suspensions, terminations and cancellations of existing subcontracts as may be imposed or ordered pursuant to Executive Order 11246, as amended, and its implementing regulations by the Office of Federal Contract Compliance Programs. Any Contractor who fails to carry out such sanctions and penalties shall be in violation of these specifications and Executive Order 11246, as amended.
- 13. The Contractor, in fulfilling its obligations under these specifications, shall implement specific affirmative action steps, at least as extensive as those standards prescribed in paragraph 7 of this Special Provision, so as to achieve maximum results from its efforts to ensure equal employment opportunity. If the Contractor fails to comply with the requirements of the Executive Order, the implementing regulations, or these specifications, the Director shall proceed in accordance with 41 CFR 60-4.8.
- 14. The Contractor shall designate a responsible official to monitor all employment related activity to ensure that the company EEO policy is being carried out, to submit reports relating to the provisions hereof as may be required by the government and to keep records. Records shall at least include, for each employee, their name, address, telephone numbers, construction trade, union affiliation if any, employee identification number when assigned, social security number, race, sex, status (e.g., mechanic, apprentice, trainee, helper, or laborer), dates of changes in status, hours worked per week in the indicated trade, rate of pay, and locations at which the work was performed. Records shall be maintained in an easily understandable and retrievable form; however, to the degree that existing records satisfy this requirement, the Contractors will not be required to maintain separate records.
- 15. Nothing herein provided shall be construed as a limitation upon the application of other laws which establish different standards of compliance or upon the application of requirements for the hiring of local or other area residents (e.g., those under the Public Works Employment Act of 1977 and the Community Development Block Grant Program).

16. Additional assistance for Federal Construction Contractors on contracts administered by Washington State Department of Transportation or by Local Agencies may be found at:
Washington State Dept. of Transportation
Office of Equal Opportunity
PO Box 47314
310 Maple Park Ave. SE

98504-7314 Ph: 360-705-7090 Fax: 360-705-6801

Olympia WA

http://www.wsdot.wa.gov/equalopportunity/default.htm

## 1-07.11 Requirements for Nondiscrimination

(May 30, 2019 APWA GSP, Option B)

Supplement this section with the following:

#### Disadvantaged Business Enterprise Participation

The Disadvantaged Business Enterprise (DBE) requirements of 49 CFR Part 26 and USDOT's official interpretations (i.e., Questions & Answers) apply to this Contract. Demonstrating compliance with these Specifications is a Condition of Award (COA) of this Contract. Failure to comply with the requirements of this Specification may result in your Bid being found to be nonresponsive resulting in rejection or other sanctions as provided by Contract.

#### **DBE Abbreviations and Definitions**

**Broker** – A business firm that provides a bona fide service, such as professional, technical, consultant or managerial services and assistance in the procurement of essential personnel, facilities, equipment, materials, or supplies required for the performance of the Contract; or, persons/companies who arrange or expedite transactions.

**Certified Business Description** – Specific descriptions of work the DBE is certified to perform, as identified in the Certified Firm Directory, under the Vendor Information page.

**Certified Firm Directory** – A database of all Minority, Women, and Disadvantaged Business Enterprises, including those identified as a UDBE, currently certified by Washington State. The on-line Directory is available to Contractors for their use in identifying and soliciting interest from DBE firms. The database is located under the Firm Certification section of the Diversity Management and Compliance System web page at: https://omwbe.diversitycompliance.com.

Commercially Useful Function (CUF) – 49 CFR 26.55(c)(1) defines commercially useful function as: "A DBE performs a commercially useful function when it is responsible for execution of the work of the contract and is carrying out its responsibilities by actually performing, managing, and supervising the work involved. To perform a commercially useful function, the DBE must also be responsible, with respect to materials and supplies used on the contract, for negotiating price, determining quality and quantity, ordering the material, and installing (where applicable) and paying for the material itself. To determine whether a DBE is performing a commercially useful function, you must evaluate the amount of work subcontracted, industry practices, whether the amount the firm is to be paid under the

contract is commensurate with the work it is actually performing and the DBE credit claimed for its performance of the work, and other relevant factors."

**Contract** – For this Special Provision only, this definition supplements Section 1-01.3. 49 CFR 26.5 defines contract as: "... a legally binding relationship obligating a seller to furnish supplies or services (including, but not limited to, construction and professional services) and the buyer to pay for them. For purposes of this part, a lease is considered to be a contract."

**Disadvantaged Business Enterprise (DBE)** – A business firm certified by the Washington State Office of Minority and Women's Business Enterprises, as meeting the criteria outlined in 49 CFR 26 regarding DBE certification. A Underutilized Disadvantaged Business Enterprise (UDBE) firm is a subset of DBE.

Force Account Work – Work measured and paid in accordance with Section 1-09.6.

**Good Faith Efforts** – Efforts to achieve the UDBE COA Goal or other requirements of this part which, by their scope, intensity, and appropriateness to the objective, can reasonably be expected to fulfill the program requirement.

**Manufacturer (DBE)** – A DBE firm that operates or maintains a factory or establishment that produces on the premises the materials, supplies, articles, or equipment required under the Contract. A DBE Manufacturer shall produce finished goods or products from raw or unfinished material or purchase and substantially alters goods and materials to make them suitable for construction use before reselling them.

Regular Dealer (DBE) – A DBE firm that owns, operates, or maintains a store, warehouse, or other establishment in which the materials or supplies required for the performance of a Contract are bought, kept in stock, and regularly sold to the public in the usual course of business. To be a Regular Dealer, the DBE firm must be an established regular business that engages in as its principal business and in its own name the purchase and sale of the products in question. A Regular Dealer in such items as steel, cement, gravel, stone, and petroleum products need not own, operate or maintain a place of business if it both owns and operates distribution equipment for the products. Any supplementing of regular dealers' own distribution equipment shall be by long-term formal lease agreements and not on an ad-hoc basis. Brokers, packagers, manufacturers' representatives, or other persons who arrange or expedite transactions shall not be regarded as Regular Dealers within the meaning of this definition.

**Underutilized Disadvantaged Business Enterprise (UDBE)** – A DBE Firm that is underutilized based on WSDOT's Disparity Study. All UDBEs are DBEs.

**UDBE Commitment** – The dollar amount the Contractor indicates they will be subcontracting to be applied towards the UDBE Condition of Award Goal as shown on the UDBE Utilization Certification Form for each UDBE Subcontractor. This UDBE Commitment amount will be incorporated into the Contract and shall be considered a Contract requirement. Any changes to the UDBE Commitment require the Engineer's approval.

**UDBE Condition of Award (COA) Goal** – An assigned numerical amount specified as a percentage of the Contract. Initially, this is the minimum amount that the Bidder must commit to by submission of the Utilization Certification Form and/or by Good

Faith Effort (GFE). This is also the minimum required amount of UDBE participation specified as a percentage of the final Contract amount inclusive of all change orders. **UDBE COA Goal** The Contracting Agency has established a UDBE COA Goal for this Contract in the amount of: \*\*\* 8% \*\*\* DBE Eligibility/Selection of DBEs In order to determine the distinct element(s) of work for which a DBE is certified, Contractors should refer to the Certified Business Description. The Contractor shall not use NAICS codes on the UDBE Utilization Certification. Crediting DBE Participation Subcontractors proposed as COA must be certified prior to the due date for bids on the Contract. All non-COA DBE Subcontractors shall be certified before the subcontract on which they are participating is executed.

Be advised that although a firm is listed in the Certified Firm Directory, there are cases where the listed firm is in a temporary suspension status. The Contractor shall review the OMWBE Suspended DBE Firms list. A DBE firm that is included on this list may not enter into new contracts that count towards participation.

DBE participation is only credited upon payment to the DBE.

The following are some definitions of what may be counted as DBE participation.

#### **DBE Prime Contractor**

Only take credit for that portion of the total dollar value of the Contract equal to the distinct, clearly defined portion of the Work that the DBE Prime Contractor performs with its own forces and is certified to perform.

#### DBE Subcontractor

Only take credit for that portion of the total dollar value of the subcontract that is equal to the distinct, clearly defined portion of the Work that the DBE performs with its own forces. The value of work performed by the DBE includes the cost of supplies and materials purchased by the DBE and equipment leased by the DBE, for its work on the contract. Supplies, materials or equipment obtained by a DBE that are not utilized or incorporated in the contract work by the DBE will not be eligible for DBE credit.

The supplies, materials, and equipment purchased or leased from the Contractor or its affiliate, including any Contractor's resources available to DBE subcontractors at no cost, shall not be credited.

DBE credit will not be given in instances where the equipment lease includes the operator. The DBE is expected to operate the equipment used in the performance of its work under the contract with its own forces. Situations where equipment is leased and used by the DBE, but payment is deducted from the Contractor's payment to the DBE is not allowed.

When the subcontractor is part of a UDBE Commitment, the following apply:

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 If a UDBE subcontracts a portion of the Work of its contract to another firm, the value of the subcontracted Work may be counted toward the UDBE COA Goal only if the Lower-Tier Subcontractor is also a UDBE.

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- 2. Work subcontracted to a Lower-Tier Subcontractor that is a DBE, but not a UDBE, may be counted as DBE race-neutral participation but not counted toward the UDBE COA Goal.
- Work subcontracted to a non-DBE does not count towards the UDBE COA Goal nor DBE participation.

#### **DBE Subcontract and Lower Tier Subcontract Documents**

There must be a subcontract agreement that complies with 49 CFR Part 26 and fully describes the distinct elements of Work committed to be performed by the DBE. The subcontract agreement shall incorporate requirements of the primary Contract. Subcontract agreements of all tiers, including lease agreements shall be readily available at the project site for the Engineer's review.

#### **DBE Service Provider**

The value of fees or commissions charged by a DBE Broker, a DBE behaving in a manner of a Broker, or another service provider for providing a bona fide service, such as professional, technical, consultant, managerial services, or for providing bonds or insurance specifically required for the performance of the contract will only be credited as DBE participation, if the fee/commission is determined by the Contracting Agency to be reasonable and the firm has performed a CUF.

#### **Force Account Work**

When the Contractor elects to utilize force account Work to meet the UDBE COA Goal, as demonstrated by listing this force account Work on the UDBE Utilization Certification Form, for the purposes of meeting UDBE COA Goal, only 50% of the Proposal amount shall be credited toward the Contractors Commitment to meet the UDBE COA Goal.

One hundred percent of the actual amounts paid to the DBE for the force account Work shall be credited towards UDBE COA Goal or DBE participation.

#### **Temporary Traffic Control**

If the DBE firm is being utilized in the capacity of only "Flagging", the DBE firm must provide a Traffic Control Supervisor (TCS) and flagger, which are under the direct control of the DBE. The DBE firm shall also provide all flagging equipment (e.g. paddles, hard hats, and vests).

If the DBE firm is being utilized in the capacity of "Traffic Control Services", the DBE firm must provide a TCS, flaggers, and traffic control items (e.g., cones, barrels, signs, etc.) and be in total control of all items in implementing the traffic control for the project. In addition, if the DBE firm utilizes the Contractor's equipment, such as Transportable Attenuators and Portable Changeable Message Signs (PCMS) no DBE credit can be taken for supplying and operating the items.

#### Trucking

DBE trucking firm participation may only be credited as DBE participation for the value of the hauling services, not for the materials being hauled unless the trucking firm is also certified as a supplier. In situations where the DBE's work is priced per ton, the value of the hauling service must be calculated separately from the value of the materials in order to determine DBE credit for hauling

 The DBE trucking firm must own and operate at least one licensed, insured and operational truck on the contract. The truck must be of the type that is necessary to perform the hauling duties required under the contract. The DBE receives credit for the value of the transportation services it provides on the Contract using trucks it owns or leases, licenses, insures, and operates with drivers it employs.

The DBE may lease additional trucks from another DBE firm.

The trucking Work subcontracted to any non-DBE trucking firm will not receive credit for Work done on the project. The DBE may lease trucks from a non-DBE truck leasing company, but can only receive credit towards DBE participation if the DBE uses its own employees as drivers.

DBE credit for a truck broker is limited to the fee/commission that the DBE receives for arranging transportation services.

Truck registration and lease agreements shall be readily available at the project site for the Engineer review.

When Trucking is a UDBE Commitment, the following apply:

- If the trucking firm is a UDBE, participation may count towards the UDBE COA Goal.
- The Work that a UDBE trucking firm performs with trucks it leases from other certified UDBE trucking firms qualify for 100% credit towards the UDBE COA Goal.
- The UDBE may lease trucks from a non-UDBE truck leasing company, but can only receive credit towards UDBE participation if the UDBE uses its own employees as drivers.

#### DBE Manufacturer and DBE Regular Dealer

One hundred percent (100%) of the cost of the manufactured product obtained from a DBE manufacturer can count as DBE participation. If the DBE manufacturer is a UDBE, participation may count towards the UDBE COA Goal.

Sixty percent (60%) of the cost of materials or supplies purchased from a DBE Regular Dealer may be credited as DBE Participation. If the role of the DBE Regular Dealer is determined to be that of a pass-through, then no DBE credit will be given for its services. If the role of the DBE Regular Dealer is determined to be that of a Broker, then DBE credit shall be limited to the fee or commission it receives for its services. Regular Dealer status and the amount of credit is determined on a Contract-by-Contract basis. If the DBE regular dealer is a UDBE, participation may count towards the UDBE COA Goal.

Regular Dealer DBE firms, including UDBEs must be approved before being used on a project. The WSDOT Approved Regular Dealer list published on WSDOT's Office of Equal Opportunity (OEO) web site must include the specific project for which approval is being requested. For purposes of the UDBE COA Goal participation, the Regular Dealer must submit the Regular Dealer Status Request form a minimum of five days prior to bid opening.

Purchase of materials or supplies from a DBE which is neither a manufacturer nor a regular dealer, (i.e. Broker) only the fees or commissions charged for assistance in the procurement of the materials and supplies, or fees or transportation charges for the delivery of materials or supplies required on a job site, can count as DBE participation provided the fees are not excessive as compared with fees customarily allowed for similar services. Documentation will be required to support the fee/commission charged by the DBE. The cost of the materials and supplies themselves cannot be counted toward as DBE participation.

Note:

Requests to be listed as a Regular Dealer will only be processed if the requesting firm is a material supplier certified by the Office of Minority and Women's Business Enterprises in a NAICS code that falls within the 42XXXX NAICS Wholesale code section.

#### **Underutilized Disadvantaged Business Enterprise Utilization**

The requirements of this section apply to projects with a UDBE COA Goal. To be eligible for award of the Contract, the Bidder shall properly complete and submit an Underutilized Disadvantaged Business Enterprise (UDBE) Utilization Certification with the Bidder's sealed Bid Proposal, as specified in Section 1-02.9 Delivery of Proposal. The Bidder's UDBE Utilization Certification must clearly demonstrate how the Bidder intends to meet the UDBE COA Goal. A UDBE Utilization Certification (WSDOT Form 272-056U) is included in the Proposal package for this purpose as well as instructions on how to properly fill out the form.

The Bidder is advised that the items listed below when listed in the Utilization Certification must have their amounts reduced to the percentages shown and those reduced amounts will be the amount applied towards meeting the UDBE COA Goal.

- Force account at 50%
- Regular dealer at 60%

In the event of arithmetic errors in completing the UDBE Utilization Certification, the amount listed to be applied towards the UDBE COA Goal for each UDBE shall govern and the UDBE total amount shall be adjusted accordingly.

Note:

The Contracting Agency shall consider as non-responsive and shall reject any Bid Proposal submitted that does not contain a UDBE Utilization Certification Form that accurately demonstrates how the Bidder intends to meet the UDBE COA Goal.

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Underutilized Disadvantaged Business Enterprise Written Confirmation Document(s) The requirements of this section apply to projects with a UDBE COA Goal. The Bidder shall submit an Underutilized Disadvantaged Business Enterprise (UDBE) Written Confirmation Document (completed and signed by the UDBE) for each UDBE firm listed in the Bidder's completed UDBE Utilization Certification submitted with the Bid. Failure to do so will result in the associated participation being disallowed, which may cause the Bid to be determined to be nonresponsive resulting in Bid rejection.

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The Confirmation Documents provide confirmation from the UDBEs that they are participating in the Contract as provided in the Contractor's Commitment. The Confirmation Documents must be consistent with the Utilization Certification.

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A UDBE Written Confirmation Document (WSDOT Form 422-031U) is included in the Proposal package for this purpose.

The form(s) shall be received as specified in the special provisions for Section 1-02.9 Delivery of Proposal.

It is prohibited for the Bidder to require a UDBE to submit a Written Confirmation Document with any part of the form left blank. Should the Contracting Agency determine that an incomplete Written Confirmation Document was signed by a UDBE, the validity of the document comes into question. The associated UDBE participation may not receive credit.

#### Selection of Successful Bidder/Good Faith Efforts (GFE)

The requirements of this section apply to projects with a UDBE COA Goal. The successful Bidder shall be selected on the basis of having submitted the lowest responsive Bid, which demonstrates a good faith effort to achieve the UDBE COA Goal. The Contracting Agency, at any time during the selection process, may request a breakdown of the bid items and amounts that are counted towards the overall contract goal for any of the UDBEs listed on the UDBE Utilization Certification.

Achieving the UDBE COA Goal may be accomplished in one of two ways:

- By meeting the UDBE COA Goal Submission of the UDBE Utilization Certification and supporting UDBE Written Confirmation Document(s) showing the Bidder has obtained enough UDBE participation to meet or exceed the UDBE COA Goal.
- 2. By documentation that the Bidder made adequate GFE to meet the UDBE COA

The Bidder may demonstrate a GFE in whole or part through GFE documentation ONLY IN THE EVENT a Bidder's efforts to solicit sufficient UDBE participation have been unsuccessful. The Bidder must supply GFE documentation in addition to the UDBE Utilization Certification, and supporting UDBE Written Confirmation Document(s).

Note:

In the case where a Bidder is awarded the contract based on demonstrating adequate GFE, the advertised UDBE COA Goal will not be reduced. The Bidder shall demonstrate a GFE during the life of the Contract to attain the advertised UDBE COA Goal.

GFE documentation shall be submitted as specified in Section 1-02.9.

The Contracting Agency will review the GFE documentation and will determine if the Bidder made an adequate good faith effort.

#### Good Faith Effort (GFE) Documentation

GFE is evaluated when:

Determining award of a Contract that has COA goal, 1.

- 2. When a COA UDBE is terminated and substitution is required, and
- 3. Prior to Physical Completion when determining whether the Contractor has satisfied its UDBE commitments.

49 CFR Part 26, Appendix A is intended as general guidance and does not, in itself, demonstrate adequate good faith efforts. The following is a list of types of actions, which would be considered as part of the Bidder's GFE to achieve UDBE participation. It is not intended to be a mandatory checklist, nor is it intended to be exclusive or exhaustive. Other factors or types of efforts may be relevant in appropriate cases.

- 1. Soliciting through all reasonable and available means (e.g. attendance at pre-bid meetings, advertising and/or written notices) the interest of all certified UDBEs who have the capability to perform the Work of the Contract. The Bidder must solicit this interest within sufficient time to allow the UDBEs to respond to the solicitation. The Bidder must determine with certainty if the UDBEs are interested by taking appropriate steps to follow up initial solicitations.
- Selecting portions of the Work to be performed by UDBEs in order to increase the likelihood that the UDBE COA Goal will be achieved. This includes, where appropriate, breaking out contract Work items into economically feasible units to facilitate UDBE participation, even when the Contractor might otherwise prefer to perform these Work items with its own forces.
- 3. Providing interested UDBEs with adequate information about the Plans, Specifications, and requirements of the Contract in a timely manner to assist them in responding to a solicitation.
  - a. Negotiating in good faith with interested UDBEs. It is the Bidder's responsibility to make a portion of the Work available to UDBE subcontractors and suppliers and to select those portions of the Work or material needs consistent with the available UDBE subcontractors and suppliers, so as to facilitate UDBE participation. Evidence of such negotiation includes the names, addresses, and telephone numbers of UDBEs that were considered; a description of the information provided regarding the Plans and Specifications for the Work selected for subcontracting; and evidence as to why additional agreements could not be reached for UDBEs to perform the Work.
  - b. A Bidder using good business judgment would consider a number of factors in negotiating with subcontractors, including DBE subcontractors, and would take a firm's price and capabilities as well as the UDBE COA Goal into consideration. However, the fact that there may be some additional costs involved in finding and using UDBEs is not in itself sufficient reason for a Bidder's failure to meet the UDBE COA Goal, as long as such costs are reasonable. Also, the ability or desire of a Contractor to perform the Work of a Contract with its own organization does not relieve the Bidder of the responsibility to make Good Faith Efforts. Contractors are not, however, required to accept higher quotes from UDBEs if the price difference is excessive or unreasonable.
- 4. Not rejecting UDBEs as being unqualified without sound reasons based on a thorough investigation of their capabilities. The Contractor's standing within its industry, membership in specific groups, organizations, or associations and political or social affiliations (for example union vs. non-union employee status) are not legitimate causes for the rejection or non-solicitation of bids in the Contractor's efforts to meet the UDBE COA Goal.

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- Making efforts to assist interested UDBEs in obtaining bonding, lines of credit, or insurance as required by the recipient or Contractor.
- 6. Making efforts to assist interested UDBEs in obtaining necessary equipment, supplies, materials, or related assistance or services.
- 7. Effectively using the services of available minority/women community organizations; minority/women contractors' groups; local, State, and Federal minority/women business assistance offices; and other organizations as allowed on a case-by-case basis to provide assistance in the recruitment and placement of UDBEs.
- Documentation of GFE must include copies of each UDBE and non-DBE subcontractor quotes submitted to the Bidder when a non-DBE subcontractor is selected over a UDBE for Work on the Contract. (ref. updated DBE regulations – 26.53(b)(2)(vi) & App. A)

#### Administrative Reconsideration of GFE Documentation

A Bidder has the right to request reconsideration if the GFE documentation submitted with their Bid was determined to be inadequate.

- The Bidder must request within 48 hours of notification of being nonresponsive or forfeit the right to reconsideration.
- The reconsideration decision on the adequacy of the Bidder's GFE documentation shall be made by an official who did not take part in the original determination.
- Only original GFE documentation submitted as a supplement to the Bid shall be considered. The Bidder shall not introduce new documentation at the reconsideration hearing.
- The Bidder shall have the opportunity to meet in person with the official for the purpose of setting forth the Bidder's position as to why the GFE documentation demonstrates a sufficient effort.
- The reconsideration official shall provide the Bidder with a written decision on reconsideration within five working days of the hearing explaining the basis for their finding.

#### **Procedures between Award and Execution**

After Award and prior to Execution, the Contractor shall provide the additional information described below. Failure to comply shall result in the forfeiture of the Bidder's Proposal bond or deposit.

- 1. A UDBE Bid Item Breakdown is required which shall contain the following information for all UDBEs as shown on the UDBE Utilization Certification:
  - Correct business name, federal employee identification number (if available), and mailing address.

b. List of all Bid items assigned to each UDBE with a clear description of Work to be performed for each Bid item and the dollar value of the Work to be performed by the UDBE.

c. Description of partial items (if any) to be sublet to each UDBE specifying the Work committed under each item to be performed and including the dollar value of the UDBE portion.

- d. Total amounts shown for each UDBE shall match the amount shown on the UDBE Utilization Certification. A UDBE Bid Item Breakdown that does not conform to the UDBE Utilization Certification or that demonstrates a different amount of UDBE participation than that included in the UDBE Utilization Certification will be returned for correction.
- A list of all firms who submitted a bid or quote in attempt to participate in this
  project whether they were successful or not. Include the business name and
  mailing address.

Note: The firms identified by the Contractor may be contacted by the Contracting Agency to solicit general information as follows: age of the firm and average of its gross annual receipts over the past three-years.

#### **Procedures after Execution**

## **Commercially Useful Function (CUF)**

The Contractor may only take credit for the payments made for Work performed by a DBE that is determined to be performing a CUF. Payment must be commensurate with the work actually performed by the DBE. This applies to all DBEs performing Work on a project, whether or not the DBEs are COA, if the Contractor wants to receive credit for their participation. The Engineer will conduct CUF reviews to ascertain whether DBEs are performing a CUF. A DBE performs a CUF when it is carrying out its responsibilities of its contract by actually performing, managing, and supervising the Work involved. The DBE must be responsible for negotiating price; determining quality and quantity; ordering the material, installing (where applicable); and paying for the material itself. If a DBE does not perform "all" of these functions on a furnish-and-install contract, it has not performed a CUF and the cost of materials cannot be counted toward UDBE COA Goal. Leasing of equipment from a leasing company is allowed. However, leasing/purchasing equipment from the Contractor is not allowed. Lease agreements shall be readily available for review by the Engineer.

In order for a DBE traffic control company to be considered to be performing a CUF, the DBE must be in control of its work inclusive of supervision. The DBE shall employ a Traffic Control Supervisor who is directly involved in the management and supervision of the traffic control employees and services.

The DBE does not perform a CUF if its role is limited to that of an extra participant in a transaction, contract, or project through which the funds are passed in order to obtain the appearance of DBE participation.

The following are some of the factors that the Engineer will use in determining whether a DBE trucking company is performing a CUF:

 The DBE shall be responsible for the management and supervision of the entire trucking operation for which it is responsible on the contract. The owner

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52 53 demonstrates business related knowledge, shows up on site and is determined to be actively running the business.

- The DBE shall with its own workforce, operate at least one fully licensed, insured, and operational truck used on the Contract. The drivers of the trucks owned and leased by the DBE must be exclusively employed by the DBE and reflected on the DBE's payroll.
- Lease agreements for trucks shall indicate that the DBE has exclusive use of and control over the truck(s). This does not preclude the leased truck from working for others provided it is with the consent of the DBE and the lease provides the DBE absolute priority for use of the leased truck.
- Leased trucks shall display the name and identification number of the DBE.

#### **UDBE Utilization Plan**

The UDBE Bid Item Breakdown is the initial plan for Bid Item work committed to UDBE firms. At any time between Execution and Physical Completion, if the Contractor identifies a change in the plan, an update to the Bid Item Breakdown shall be submitted to the Engineer within 7 calendar days of the proposed change for review and acceptance. Plan updates shall not make changes to the Commitment or the UDBE Utilization Certification.

#### Joint Checking

A joint check is a check between a Subcontractor and the Contractor to the supplier of materials/supplies. The check is issued by the Contractor as payer to the Subcontractor and the material supplier jointly for items to be incorporated into the project. The DBE must release the check to the supplier, while the Contractor acts solely as the guarantor.

A joint check agreement must be approved by the Engineer and requested by the DBE involved using the DBE Joint Check Request Form (form #272-053) prior to its use. The form must accompany the DBE Joint Check Agreement between the parties involved, including the conditions of the arrangement and expected use of the joint checks.

The approval to use joint checks and the use will be closely monitored by the Engineer. To receive DBE credit for performing a CUF with respect to obtaining materials and supplies, a DBE must "be responsible for negotiating price, determining quality and quantity, ordering the material, installing and paying for the material itself." The Contractor shall submit DBE Joint Check Request Form for the Engineer approval prior to using a joint check.

Material costs paid by the Contractor directly to the material supplier are not allowed. If proper procedures are not followed or the Engineer determines that the arrangement results in lack of independence for the DBE involved, no DBE credit will be given for the DBE's participation as it relates to the material cost.

#### **Prompt Payment**

Prompt payment to all subcontractors shall be in accordance with Section 1-08.1. Prompt payment requirements apply to progress payments as well as return of retainage.

#### Reporting

The Contractor and all subcontractors/suppliers/service providers that utilize DBEs to perform work on the project, shall maintain appropriate records that will enable the Engineer to verify DBE participation throughout the life of the project.

Refer to Section 1-08.1 for additional reporting requirements associated with this contract.

## Changes in COA Work Committed to UDBE

The Contractor shall utilize the COA UDBEs to perform the work and supply the materials for which each is committed unless approved by the Engineer. The Contractor shall not be entitled to any payment for work or material completed by the Contractor or subcontractors that was committed to be completed by the COA UDBEs.

## **Owner Initiated Changes**

Where the Engineer makes changes that result in changes to Work that was committed to a COA UDBE. The Contractor may be directed to substitute for the Work in such instances.

## **Contractor Initiated Changes**

The Contractor cannot reduce the amount of work committed to a COA UDBE without good cause. Reducing UDBE Commitment is viewed as partial UDBE termination, and therefore subject to the termination procedures below.

## **Original Quantity Underruns**

In the event that Work committed to a UDBE firm as part of the COA underruns the original planned quantities the Contractor may be required to substitute other remaining Work to another UDBE.

## **Contractor Proposed DBE Substitutions**

Requests to substitute a COA UDBE must be for good cause (see UDBE termination process below), and requires prior written approval of the Engineer. After receiving a termination with good cause approval, the Contractor may only replace a UDBE with another certified UDBE. When any changes between Contract Award and Execution result in a substitution of COA UDBE, the substitute UDBE shall be certified prior to the bid opening on the Contract.

#### **UDBE Termination**

Termination of a COA UDBE (or an approved substitute UDBE) is only allowed in whole or in part with prior written approval of the Engineer. If the Contractor terminates a COA UDBE without the written approval of the Engineer, the Contractor shall not be entitled to credit towards the UDBE COA Goal for any payment for work or material performed/supplied by the COA UDBE. In addition, sanctions may apply as described elsewhere in this specification.

The Contractor must have good cause to terminate a COA UDBE.

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Good cause typically includes situations where the UDBE Subcontractor is unable or unwilling to perform the work of its subcontract. Good cause may exist if:

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The UDBE fails or refuses to execute a written contract.

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The UDBE fails or refuses to perform the Work of its subcontract in a way consistent with normal industry standards.

- The UDBE fails or refuses to meet the Contractor's reasonable nondiscriminatory bond requirements.
- The UDBE becomes bankrupt, insolvent, or exhibits credit unworthiness.
- The UDBE is ineligible to work on public works projects because of suspension and debarment proceedings pursuant to federal law or applicable State law.
- The UDBE voluntarily withdraws from the project, and provides written notice
  of its withdrawal.
- The UDBE's work is deemed unsatisfactory by the Engineer and not in compliance with the Contract.
- The UDBE's owner dies or becomes disabled with the result that the UDBE is unable to complete its Work on the Contract.

#### Good cause does not exist if:

- The Contractor seeks to terminate a COA UDBE so that the Contractor can self-perform the Work.
- The Contractor seeks to terminate a COA UDBE so the Contractor can substitute another DBE contractor or non-DBE contractor after Contract Award.
- The failure or refusal of the COA UDBE to perform its Work on the subcontract results from the bad faith or discriminatory action of the Contractor (e.g., the failure of the Contractor to make timely payments or the unnecessary placing of obstacles in the path of the UDBE's Work).

Prior to requesting termination, the Contractor shall give notice in writing to the UDBE with a copy to the Engineer of its intent to request to terminate UDBE Work and the reasons for doing so. The UDBE shall have five (5) days to respond to the Contractor's notice. The UDBE's response shall either support the termination or advise the Engineer and the Contractor of the reasons it objects to the termination of its subcontract.

When a COA UDBE is terminated, or fails to complete its work on the Contract for any reason, the Contractor shall substitute with another UDBE or provide documentation of GFE. A plan to achieve the COA UDBE Commitment shall be submitted to the Engineer within 2 days of the approval of termination or the Contract shall be suspended until such time the substitution plan is submitted.

#### Decertification

When a DBE is "decertified" from the DBE program during the course of the Contract, the participation of that DBE shall continue to count as DBE participation as long as the subcontract with the DBE was executed prior to the decertification notice. The Contractor is obligated to substitute when a DBE does not have an executed subcontract agreement at the time of decertification.

#### **Consequences of Non-Compliance Breach of Contract**

Each contract with a Contractor (and each subcontract the Contractor signs with a Subcontractor) must include the following assurance clause:

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The Contractor, subrecipient, or Subcontractor shall not discriminate on the basis of race, color, national origin, or sex in the performance of this contract. The Contractor shall carry out applicable requirements of 49 CFR Part 26 in the award and administration of DOT-assisted contracts. Failure by the Contractor to carry out these requirements is a material breach of this Contract, which may result in the termination of this Contract or such other remedy as the recipient deems appropriate, which may include, but is not limited to:

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(1) Withholding monthly progress payments;

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(2) Assessing sanctions;

(3) Liquidated damages; and/or

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(4) Disqualifying the Contractor from future bidding as non-responsible.

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#### Notice

If the Contractor or any Subcontractor, Consultant, Regular Dealer, or service provider is deemed to be in non-compliance, the Contractor will be informed in writing, by certified mail by the Engineer that sanctions will be imposed for failure to meet the UDBE COA Commitment and/or submit documentation of good faith efforts. The notice will state the specific sanctions to be imposed which may include impacting a Contractor or other entity's ability to participate in future contracts.

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#### Sanctions

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If it is determined that the Contractor's failure to meet all or part of the UDBE COA Commitment is due to the Contractor's inadequate good faith efforts throughout the life of the Contract, including failure to submit timely, required Good Faith Efforts information and documentation, the Contractor may be required to pay DBE penalty equal to the amount of the unmet Commitment, in addition to the sanctions outlined in Section 1-07.11(5).

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#### **Payment**

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Compensation for all costs involved with complying with the conditions of this Specification and any other associated DBE requirements is included in payment for the associated Contract items of Work, except otherwise provided in the Specifications.

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## 1-07.12 Federal Agency Inspection

Section 1-07.12 is supplemented with the following:

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(January 25, 2016)

## **Required Federal Aid Provisions**

The Required Contract Provisions Federal Aid Construction Contracts (FHWA 1273) Revised May 1, 2012 and the amendments thereto supersede any conflicting provisions of the Standard Specifications and are made a part of this Contract; provided, however, that if any of the provisions of FHWA 1273, as amended, are less restrictive than Washington State Law, then the Washington State Law shall prevail.

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The provisions of FHWA 1273, as amended, included in this Contract require that the Contractor insert the FHWA 1273 and amendments thereto in each Subcontract, together with the wage

rates which are part of the FHWA 1273, as amended. Also, a clause shall be included in each Subcontract requiring the Subcontractors to insert the FHWA 1273 and amendments thereto in any lower tier Subcontracts, together with the wage rates. The Contractor shall also ensure that this section, REQUIRED FEDERAL AID PROVISIONS, is inserted in each Subcontract for Subcontractors and lower tier Subcontractors. For this purpose, upon request to the Project Engineer, the Contractor will be provided with extra copies of the FHWA 1273, and amendments thereto, the applicable wage rates, and this Special Provision.

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#### 1-07.17 Utilities And Similar Facilities

(April 2, 2007)

Section 1-07.17 is supplemented with the following:

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Locations and dimensions shown in the Plan for existing facilities are in accordance with available information obtained without uncovering, measuring, or other verification.

The following addresses and telephone numbers of utility companies known or suspected of having facilities within the project limits are supplied for the Contractor's convenience:

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Lewis County P.U.D. No. 1 321 NW Pacific Avenue Chehalis, WA 98532

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Telephone (360) 748-9261

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Comcast 440 Yauger Way SW Olympia, WA. 98570 Telephone (360) 357-1230

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Puget Sound Energy 2711 Pacific Ave. SE Olympia, WA. 98501 Telephone (425) 392-6412 City of Chehalis

Telephone (360) 748-0238

Centurylink Dena Overaa 8102 Skansie Ave.

Gig Harbor, WA 98332-9904 Telephone (206) 733-5262

Sprint

Steven Schauer 2210 S. 35<sup>th</sup> ST. Tacoma, WA 98409

Telephone (360) 402-4159

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The Contractor shall call the Underground locate service (800-424-5555) two to ten days prior to construction at each project site. The Contractor shall notify the Utility Owner of any utilities that are within two feet of the planned construction. The above list of Utility Owners may not be complete. As per RCW 19.122 it shall be the Contractors responsibility to contact the owners of utilities known or suspected of having services close to the project site.

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#### 1-07.18 Public Liability and Property Damage Insurance

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Delete this section in its entirety, and replace it with the following:

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#### 1-07.18 Insurance

(January 4, 2016 APWA GSP)

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#### 1-07.18(1) General Requirements

A. The Contractor shall procure and maintain the insurance described in all subsections of section 1-07.18 of these Special Provisions, from insurers with a current A. M. Best rating of not less than A-: VII and licensed to do business in the State of Washington. The Contracting Agency

reserves the right to approve or reject the insurance provided, based on the insurer's financial condition.

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B. The Contractor shall keep this insurance in force without interruption from the commencement of the Contractor's Work through the term of the Contract and for thirty (30) days after the Physical Completion date, unless otherwise indicated below.

C. If any insurance policy is written on a claims made form, its retroactive date, and that of all subsequent renewals, shall be no later than the effective date of this Contract. The policy shall state that coverage is claims made, and state the retroactive date. Claims-made form coverage shall be maintained by the Contractor for a minimum of 36 months following the Completion Date or earlier termination of this Contract, and the Contractor shall annually provide the Contracting Agency with proof of renewal. If renewal of the claims made form of coverage becomes unavailable, or economically prohibitive, the Contractor shall purchase an extended reporting period ("tail") or execute another form of guarantee acceptable to the Contracting Agency to assure financial responsibility for liability for services performed.

D. The Contractor's Automobile Liability, Commercial General Liability and Excess or Umbrella Liability insurance policies shall be primary and non-contributory insurance as respects the Contracting Agency's insurance, self-insurance, or self-insured pool coverage. Any insurance, self-insurance, or self-insurance, or self-insurance pool coverage maintained by the Contracting Agency shall be excess of the Contractor's insurance and shall not contribute with it.

E. The Contractor shall provide the Contracting Agency and all additional insureds with written notice of any policy cancellation, within two business days of their receipt of such notice.

G. The Contractor shall not begin work under the Contract until the required insurance has been obtained and approved by the Contracting Agency

H. Failure on the part of the Contractor to maintain the insurance as required shall constitute a material breach of contract, upon which the Contracting Agency may, after giving five business days' notice to the Contractor to correct the breach, immediately terminate the Contract or, at its discretion, procure or renew such insurance and pay any and all premiums in connection therewith, with any sums so expended to be repaid to the Contracting Agency on demand, or at the sole discretion of the Contracting Agency, offset against funds due the Contractor from the Contracting Agency.

I. All costs for insurance shall be incidental to and included in the unit or lump sum prices of the Contract and no additional payment will be made.

#### 1-07.18(2) Additional Insured

All insurance policies, with the exception of Workers Compensation, and of Professional Liability and Builder's Risk (if required by this Contract) shall name the following listed entities as additional insured(s) using the forms or endorsements required herein:

• the Contracting Agency and its officers, elected officials, employees, agents, and volunteers

The above-listed entities shall be additional insured(s) for the full available limits of liability maintained by the Contractor, irrespective of whether such limits maintained by the Contractor are greater than those required by this Contract, and irrespective of whether the Certificate of Insurance provided by the Contractor pursuant to 1-07.18(4) describes limits lower than those maintained by the Contractor.

For Commercial General Liability insurance coverage, the required additional insured endorsements shall be at least as broad as ISO forms CG 20 10 10 01 for ongoing operations and CG 20 37 10 01 for completed operations.

1-07.18(3) Subcontractors

The Contractor shall cause each Subcontractor of every tier to provide insurance coverage that complies with all applicable requirements of the Contractor-provided insurance as set forth herein, except the Contractor shall have sole responsibility for determining the limits of coverage required to be obtained by Subcontractors.

The Contractor shall ensure that all Subcontractors of every tier add all entities listed in 1-07.18(2) as additional insureds, and provide proof of such on the policies as required by that section as detailed in 1-07.18(2) using an endorsement as least as broad as ISO CG 20 10 10 01 for ongoing operations and CG 20 37 10 01 for completed operations.

Upon request by the Contracting Agency, the Contractor shall forward to the Contracting Agency evidence of insurance and copies of the additional insured endorsements of each Subcontractor of every tier as required in 1-07.18(4) Verification of Coverage.

## 1-07.18(4) Verification of Coverage

The Contractor shall deliver to the Contracting Agency a Certificate(s) of Insurance and endorsements for each policy of insurance meeting the requirements set forth herein when the Contractor delivers the signed Contract for the work. Failure of Contracting Agency to demand such verification of coverage with these insurance requirements or failure of Contracting Agency to identify a deficiency from the insurance documentation provided shall not be construed as a waiver of Contractor's obligation to maintain such insurance.

Verification of coverage shall include:

- 1. An ACORD certificate or a form determined by the Contracting Agency to be equivalent.
- 2. Copies of all endorsements naming Contracting Agency and all other entities listed in 1-07.18(2) as additional insured(s), showing the policy number. The Contractor may submit a copy of any blanket additional insured clause from its policies instead of a separate endorsement.
- 3. Any other amendatory endorsements to show the coverage required herein.
- 4. A notation of coverage enhancements on the Certificate of Insurance shall <u>not</u> satisfy these requirements actual endorsements must be submitted.

Upon request by the Contracting Agency, the Contractor shall forward to the Contracting Agency a full and certified copy of the insurance policy(s). If Builders Risk insurance is required on this Project, a full and certified copy of that policy is required when the Contractor delivers the signed Contract for the work.

#### 1-07.18(5) Coverages and Limits

The insurance shall provide the minimum coverages and limits set forth below. Contractor's maintenance of insurance, its scope of coverage, and limits as required herein shall not be construed to limit the liability of the Contractor to the coverage provided by such insurance, or otherwise limit the Contracting Agency's recourse to any remedy available at law or in equity.

All deductibles and self-insured retentions must be disclosed and are subject to approval by the Contracting Agency. The cost of any claim payments falling within the deductible or self-insured retention shall be the responsibility of the Contractor. In the event an additional insured incurs a liability subject to any policy's deductibles or self-insured retention, said deductibles or self-insured retention shall be the responsibility of the Contractor.

### 1-07.18(5)A Commercial General Liability

Commercial General Liability insurance shall be written on coverage forms at least as broad as ISO occurrence form CG 00 01, including but not limited to liability arising from premises, operations, stop gap liability, independent contractors, products-completed operations, personal and advertising injury, and liability assumed under an insured contract. There shall be no exclusion for liability arising from explosion, collapse or underground property damage.

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The Commercial General Liability insurance shall be endorsed to provide a per project general aggregate limit, using ISO form CG 25 03 05 09 or an equivalent endorsement.

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Contractor shall maintain Commercial General Liability Insurance arising out of the Contractor's completed operations for at least three years following Substantial Completion of the Work.

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\$1,000,000	Each Occurrence
\$2,000,000	General Aggregate
\$2,000,000	Products & Completed Operations Aggregate
\$1,000,000	Personal & Advertising Injury each offence
\$1,000,000	Stop Gap / Employers' Liability each accident

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#### 1-07.18(5)B Automobile Liability

Automobile Liability shall cover owned, non-owned, hired, and leased vehicles; and shall be written on a coverage form at least as broad as ISO form CA 00 01. If the work involves the transport of pollutants, the automobile liability policy shall include MCS 90 and CA 99 48 endorsements.

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Such policy must provide the following minimum limit:

\$1,000,000

Combined single limit each accident

#### 1-07.18(5)C Workers' Compensation

The Contractor shall comply with Workers' Compensation coverage as required by the Industrial Insurance laws of the State of Washington.

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#### 1-07.23, public convenience and safety

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#### 1-07.23(1) Construction Under Traffic

Section 1-07.23(1) is supplemented with the following:

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(January 2, 2012)

## **Work Zone Clear Zone**

The Work Zone Clear Zone (WZCZ) applies during working and nonworking hours. The WZCZ applies only to temporary roadside objects introduced by the Contractor's operations and does not apply to preexisting conditions or permanent Work. Those work operations that are actively in progress shall be in accordance with adopted and approved Traffic Control Plans, and other contract requirements.

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During nonworking hours equipment or materials shall not be within the WZCZ unless they are protected by permanent guardrail or temporary concrete barrier. The use of temporary concrete barrier shall be permitted only if the Engineer approves the installation and location.

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During actual hours of work, unless protected as described above, only materials absolutely necessary to construction shall be within the WZCZ and only construction vehicles absolutely necessary to construction shall be allowed within the WZCZ or allowed to stop or park on the shoulder of the roadway.

The Contractor's nonessential vehicles and employees private vehicles shall not be permitted to park within the WZCZ at any time unless protected as described above.

Deviation from the above requirements shall not occur unless the Contractor has requested the deviation in writing and the Engineer has provided written approval.

Minimum WZCZ distances are measured from the edge of traveled way and will be determined as follows:

Regulatory Posted Speed	Distance From Traveled Way (Feet)
35 mph or less	10 *
40 mph	15
45 to 55 mph	20
60 mph or greater	30

<sup>\*</sup> or 2-feet beyond the outside edge of sidewalk

#### Minimum Work Zone Clear Zone Distance

## 1-08, prosecution and progress

## 1-08.0 Preliminary Matters

(May 25, 2006 APWA GSP)

Add the following new section:

#### 1-08.0(1) Preconstruction Conference

(October 10, 2008 APWA GSP)

Prior to the Contractor beginning the work, a preconstruction conference will be held between the Contractor, the Engineer and such other interested parties as may be invited. The purpose of the preconstruction conference will be:

- 1. To review the initial progress schedule;
- 2. To establish a working understanding among the various parties associated or affected by the work;
- 3. To establish and review procedures for progress payment, notifications, approvals, submittals, etc.;
- 4. To establish normal working hours for the work;
- 5. To review safety standards and traffic control; and
- 6. To discuss such other related items as may be pertinent to the work.

The Contractor shall prepare and submit at the preconstruction conference the following:

- 1. A breakdown of all lump sum items;
- 2. A preliminary schedule of working drawing submittals; and
- 3. A list of material sources for approval if applicable.

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## 1-08.0(2) Hours of Work

(December 8, 2014 APWA GSP)

Except in the case of emergency or unless otherwise approved by the Engineer, the normal working hours for the Contract shall be any consecutive 8-hour period between 7:00 a.m. and 6:00 p.m. Monday through Friday, exclusive of a lunch break. If the Contractor desires different than the normal working hours stated above, the request must be submitted in writing prior to the preconstruction conference, subject to the provisions below. The working hours for the Contract shall be established at or prior to the preconstruction conference.

All working hours and days are also subject to local permit and ordinance conditions (such as noise ordinances).

If the Contractor wishes to deviate from the established working hours, the Contractor shall submit a written request to the Engineer for consideration. This request shall state what hours are being requested, and why. Requests shall be submitted for review no later than 3 working days prior to the day(s) the Contractor is requesting to change the hours.

If the Contracting Agency approves such a deviation, such approval may be subject to certain other conditions, which will be detailed in writing. For example:

1. On non-Federal aid projects, requiring the Contractor to reimburse the Contracting Agency for the costs in excess of straight-time costs for Contracting Agency representatives who worked during such times. (The Engineer may require designated representatives to be present during the work. Representatives who may be deemed necessary by the Engineer include, but are not limited to: survey crews; personnel from the Contracting Agency's material testing lab; inspectors; and other Contracting Agency employees or third party consultants when, in the opinion of the Engineer, such work necessitates their presence.)

2. Considering the work performed on Saturdays, Sundays, and holidays as working days with regard to the contract time.

3. Considering multiple work shifts as multiple working days with respect to contract time even though the multiple shifts occur in a single 24-hour period.4. If a 4-10 work schedule is requested and approved the non working day for the week will

be charged as a working day.If Davis Bacon wage rates apply to this Contract, all requirements must be met and recorded properly on certified payroll

## 1-08.1 Subcontracting

(November 30, 2018 APWA GSP, Option A)

The ninth paragraph is revised to read:

The Contractor shall certify to the actual amount received from the Contracting Agency and amounts paid to all firms that were used as Subcontractors, lower tier subcontractors, manufacturers, regular dealers, or service providers on the Contract. This includes all Disadvantaged, Minority, Small, Veteran or Women's Business Enterprise firms. This Certification shall be submitted to the Engineer on a monthly basis each month between Execution of the Contract and Physical Completion of the Contract using the application available at: https://wsdot.diversitycompliance.com. A monthly report shall be submitted for every month

between Execution of the Contract and Physical Completion regardless of whether payments were made or work occurred.

Section 1-08.1 is supplemented with the following:

(October 12, 1998)

Prior to any subcontractor or lower tier subcontractor beginning work, the Contractor shall submit to the Engineer a certification (WSDOT Form 420-004) that a written agreement between the Contractor and the subcontractor or between the subcontractor and any lower tier subcontractor has been executed. This certification shall also guarantee that these subcontract agreements include all the documents required by the Special Provision **Federal Agency Inspection**.

A Subcontractor or lower tier Subcontractor will not be permitted to perform any work under the contract until the following documents have been completed and submitted to the Engineer:

- 1. Request to Sublet Work (Form 421-012), and
- 2. Contractor and Subcontractor or Lower Tier Subcontractor Certification for Federal-aid Projects (Form 420-004).

The Contractor's records pertaining to the requirements of this Special Provision shall be open to inspection or audit by representatives of the Contracting Agency during the life of the contract and for a period of not less than three years after the date of acceptance of the contract. The Contractor shall retain these records for that period. The Contractor shall also guarantee that these records of all Subcontractors and lower tier Subcontractors shall be available and open to similar inspection or audit for the same time period.

## 1-08.3(2)A Type A Progress Schedule

(March 13, 2012 APWA GSP)

Revise this section to read:

The Contractor shall submit \$\$ 3 \$\$ copies of a Type A Progress Schedule no later than one week before the preconstruction conference, or some other mutually agreed upon submittal time. The schedule may be a critical path method (CPM) schedule, bar chart, or other standard schedule format. Regardless of which format used, the schedule shall identify the critical path. The Engineer will evaluate the Type A Progress Schedule and approve or return the schedule for corrections within 15 calendar days of receiving the submittal.

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 The Contractor shall submit a Paving Schedule that shows night paving from the Beginning of the Project Sta 0+20.32 to Sta 15+00 to lessen impacts to the businesses in those areas for the approval of the Engineer. Access to businesses shall remain open at all times. All other paving may be as scheduled by the Contractor.

## Contractor's Weekly Activities (\*\*\*\*\*\*)

The Contractor shall submit a weekly schedule to the Engineer. The schedule shall indicate the Contractor's proposed activities for the forthcoming week along with the hours of work. This will permit the Engineer to more effectively provide the contract engineering and inspection for the Contractor's operations.

The written weekly activity schedule shall be submitted to the Engineer or a designated assistant before the end of the last shift on the next to the last working day of the week preceding the indicated activities, or other mutually agreeable time.

If the Contractor proceeds with work not indicated on the weekly activity schedule, or in a sequence differing from that which has been shown on the schedule, the Engineer may require the Contractor to delay unscheduled activities until they are included on a subsequent weekly activity schedule.

Separately, and in addition to the weekly schedule, the Contractor shall submit weekly a summary of project activities to the Engineer. The summary of activities shall include a report of the nature and progress of each of the major activities that were advanced on the project within the previous week.

It shall be sufficiently detailed that a composite history of the project develops. The locations and approximate quantity guardrail and traffic control work shall be reported. Unusual activity, and conditions or events that may affect the course of the project shall also be reported.

#### 1-08.4 Prosecution of Work

Delete this section and replace it with the following:

## 1-08.4 Notice to Proceed and Prosecution of Work

(July 23, 2015 APWA GSP)

Notice to Proceed will be given after the contract has been executed and the contract bond and evidence of insurance have been approved and filed by the Contracting Agency. The Contractor shall not commence with the work until the Notice to Proceed has been given by the Engineer. The Contractor shall commence construction activities on the project site within ten days of the Notice to Proceed Date, unless otherwise approved in writing. The Contractor shall diligently pursue the work to the physical completion date within the time specified in the contract. Voluntary shutdown or slowing of operations by the Contractor shall not relieve the Contractor of the responsibility to complete the work within the time(s) specified in the contract.

When shown in the Plans, the first order of work shall be the installation of high visibility fencing to delineate all areas for protection or restoration, as described in the Contract. Installation of high visibility fencing adjacent to the roadway shall occur after the placement of all necessary signs and traffic control devices in accordance with 1-10.1(2). Upon construction of the fencing, the Contractor shall request the Engineer to inspect the fence. No other work shall be performed on the site until the Contracting Agency has accepted the installation of high visibility fencing, as described in the Contract.

## 1-08.5 Time for Completion

(November 30, 2018 APWA GSP, Option B)

Revise the third and fourth paragraphs to read:

Contract time shall begin on the first working day following the \$\\$14^{th} \$\\$\$ calendar day after the Notice to Proceed date. If the Contractor starts work on the project at an earlier date, then contract time shall begin on the first working day when onsite work begins.

Each working day shall be charged to the contract as it occurs, until the contract work is physically complete. If substantial completion has been granted and all the authorized working days have been used, charging of working days will cease. Each week the Engineer will provide

the Contractor a statement that shows the number of working days: (1) charged to the contract the week before; (2) specified for the physical completion of the contract; and (3) remaining for the physical completion of the contract. The statement will also show the nonworking days and any partial or whole day the Engineer declares as unworkable. Within 10 calendar days after the date of each statement, the Contractor shall file a written protest of any alleged discrepancies in it. To be considered by the Engineer, the protest shall be in sufficient detail to enable the Engineer to ascertain the basis and amount of time disputed. By not filing such detailed protest in that period, the Contractor shall be deemed as having accepted the statement as correct. If the Contractor is approved to work 10 hours a day and 4 days a week (a 4-10 schedule) and the fifth day of the week in which a 4-10 shift is worked would ordinarily be charged as a working day, then the fifth day of that week will be charged as a working day whether or not the Contractor works on that day.

#### Revise the sixth paragraph to read:

The Engineer will give the Contractor written notice of the completion date of the contract after all the Contractor's obligations under the contract have been performed by the Contractor. The following events must occur before the Completion Date can be established:

- 1. The physical work on the project must be complete; and
- 2. The Contractor must furnish all documentation required by the contract and required by law, to allow the Contracting Agency to process final acceptance of the contract. The following documents must be received by the Project Engineer prior to establishing a completion date:
  - a. Certified Payrolls (per Section 1-07.9(5)).
  - b. Material Acceptance Certification Documents
  - c. Monthly Reports of Amounts Credited as DBE Participation, as required by the Contract Provisions.
  - d. Final Contract Voucher Certification
  - e. Copies of the approved "Affidavit of Prevailing Wages Paid" for the Contractor and all Subcontractors
  - f. A copy of the Notice of Termination sent to the Washington State Department of Ecology (Ecology); the elapse of 30 calendar days from the date of receipt of the Notice of Termination by Ecology; and no rejection of the Notice of Termination by Ecology. This requirement will not apply if the Construction Stormwater General Permit is transferred back to the Contracting Agency in accordance with Section 8-01.3(16).
  - g. Property owner releases per Section 1-07.24

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This project shall be physically completed within \*\*\* 25 \*\*\* working days.

## 1-08.9 Liquidated Damages (August 14, 2013 APWA GSP)

Revise the fourth paragraph to read:

When the Contract Work has progressed to <u>Substantial Completion as defined in the Contract</u>, the Engineer may determine that the work is Substantially Complete. The Engineer will notify the Contractor in writing of the Substantial Completion Date. For overruns in Contract time occurring after the date so established, the formula for liquidated damages shown above will not apply. For overruns in Contract time occurring after the Substantial Completion Date, liquidated damages shall be assessed on the basis of direct engineering and related costs assignable to the project until the actual Physical Completion Date of all the Contract Work. The Contractor shall complete the remaining Work as promptly as possible. Upon request by the Project

Engineer, the Contractor shall furnish a written schedule for completing the physical Work on the Contract.

#### 1-09, MEASUREMENT AND PAYMENT

#### 1-09.9 Payments

(March 42 0040

(March 13, 2012 APWA GSP)

Delete the first four paragraphs and replace them with the following:

 The basis of payment will be the actual quantities of Work performed according to the Contract and as specified for payment.

The Contractor shall submit a breakdown of the cost of lump sum bid items at the Preconstruction Conference, to enable the Project Engineer to determine the Work performed on a monthly basis. A breakdown is not required for lump sum items that include a basis for incremental payments as part of the respective Specification. Absent a lump sum breakdown, the Project Engineer will make a determination based on information available. The Project Engineer's determination of the cost of work shall be final.

Progress payments for completed work and material on hand will be based upon progress estimates prepared by the Engineer. A progress estimate cutoff date will be established at the preconstruction conference.

The initial progress estimate will be made not later than 30 days after the Contractor commences the work, and successive progress estimates will be made every month thereafter until the Completion Date. Progress estimates made during progress of the work are tentative, and made only for the purpose of determining progress payments. The progress estimates are subject to change at any time prior to the calculation of the final payment.

The value of the progress estimate will be the sum of the following:

 1. Unit Price Items in the Bid Form — the approximate quantity of acceptable units of work completed multiplied by the unit price.

 2. Lump Sum Items in the Bid Form — based on the approved Contractor's lump sum breakdown for that item, or absent such a breakdown, based on the Engineer's determination.

storage area approved by the Engineer.

4. Change Orders — entitlement for approved extra cost or completed extra work as

3. Materials on Hand — 100 percent of invoiced cost of material delivered to Job site or other

Progress payments will be made in accordance with the progress estimate less:

1. Retainage per Section 1-09.9(1), on non FHWA-funded projects;

2. The amount of progress payments previously made; and

3. Funds withheld by the Contracting Agency for disbursement in accordance with the Contract Documents.

 determined by the Engineer.

Progress payments for work performed shall not be evidence of acceptable performance or an admission by the Contracting Agency that any work has been satisfactorily completed. The determination of payments under the contract will be final in accordance with Section 1-05.1.

#### 1-09.9(1) Retainage

Section 1-09.9(1) content and title is deleted and replaced with the following:

(June 27, 2011) Vacant

#### 1-09.11 Disputes and Claims

## 1-09.11(3) Time Limitation and Jurisdiction

(November 30, 2018 APWA GSP)

Revise this section to read:

For the convenience of the parties to the Contract it is mutually agreed by the parties that any claims or causes of action which the Contractor has against the Contracting Agency arising from the Contract shall be brought within 180 calendar days from the date of final acceptance (Section 1-05.12) of the Contract by the Contracting Agency; and it is further agreed that any such claims or causes of action shall be brought only in the Superior Court of the county where the Contracting Agency headquarters is located, provided that where an action is asserted against a county, RCW 36.01.050 shall control venue and jurisdiction. The parties understand and agree that the Contractor's failure to bring suit within the time period provided, shall be a complete bar to any such claims or causes of action. It is further mutually agreed by the parties that when any claims or causes of action which the Contractor asserts against the Contracting Agency arising from the Contract are filed with the Contracting Agency or initiated in court, the Contractor shall permit the Contracting Agency to have timely access to any records deemed necessary by the Contracting Agency to assist in evaluating the claims or action.

#### 1-09.13 Claims Resolution

# 1-09.13(3) Claims \$250,000 or Less (October 1, 2005 APWA GSP)

Delete this Section and replace it with the following:

The Contractor and the Contracting Agency mutually agree that those claims that total \$250,000 or less, submitted in accordance with Section 1-09.11 and not resolved by nonbinding ADR processes, shall be resolved through litigation unless the parties mutually agree in writing to resolve the claim through binding arbitration.

## 1-09.13(3)A Administration of Arbitration

(November 30, 2018 APWA GSP)

 Revise the third paragraph to read:

The Contracting Agency and the Contractor mutually agree to be bound by the decision of the arbitrator, and judgment upon the award rendered by the arbitrator may be entered in the Superior Court of the county in which the Contracting Agency's headquarters is located, provided that where claims subject to arbitration are asserted against a county, RCW 36.01.050 shall control venue and jurisdiction of the Superior Court. The decision of the arbitrator and the

specific basis for the decision shall be in writing. The arbitrator shall use the Contract as a basis for decisions.

#### 1-09.13(4) Claims in Excess of \$250,000

Section 1-09.13(4) is hereby deleted and replaced with the following:

#### **CLAIMS RESOLUTION**

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Any dispute arising from the contract shall be processed in accordance with Section 1-04.5 and Sections 1-09.11 through 1-09.13(1) of the Standard Specifications. The provisions of these sections must be complied with in full as a condition precedent to the Contractor's right to seek claims resolution through arbitration or litigation. The Contractor may file with the Engineer a request for binding arbitration; the Engineer's decision regarding that request shall be final and unappealable. Nothing in this paragraph affects or tolls the limitations period as set forth in Section 1-09.11(3) of the Standard Specifications. However, if the Contractor files a lawsuit raising any claim(s) arising from the contract, the parties shall, if the Engineer so directs, submit such claim(s) to binding arbitration, subject to the rights of any party thereto to file with the Lewis County Superior Court motions to dismiss or for summary judgment at any time. In any binding arbitration proceeding, the provisions of subparagraphs (a) and (b) shall apply.

- a) Unless the parties otherwise agree, all disputes subject to arbitration shall be heard in a single arbitration hearing, and then only after completion of the contract. The parties shall be bound by Ch. 7.04 RCW generally, and by the arbitration rules hereafter stated, and shall, for purposes of administration of the arbitration, comply where applicable with the 1994 Lewis County Superior Court Mandatory Arbitration Rules (LMAR) sections 1.1(b), 1.3, 2.3, 3.1, 3.2(a) and (b), 5.1, 5.2 (except as referenced to MAR 5.2), 5.3, 6.1, 6.2 (including the referenced MAR 6.2), and 8.6. There shall be one arbitrator, to be chosen by mutual agreement of the parties from the list provided by the Lewis County Superior Court Administrator. If the parties cannot agree on a person to serve as arbitrator, the matter shall be submitted for appointment of an arbitrator under LMAR 2.3. The arbitrator shall determine the scope and extent of discovery, except that the Contractor shall provide and update the information required by Section 1-09.11(2) of the Standard Specifications. Additionally, each party shall file a statement of proof with the other party and the arbitrator at least 20 calendar days before the scheduled arbitration hearing. The statement of proof shall include:
  - 1. The name, business address and contact telephone number of each witness who will testify at the hearing.
  - 2. For each witness to be offered as an expert, a statement of the subject matter and a statement of the facts, resource materials (not protected by privilege) and learned treatises upon which the expert is expected to testify and render an opinion(s), synopsis of the basis for such opinion(s), and a resume of the expert detailing his/her qualifications as an expert and pursuant to rendering such opinion(s). A list of documents and other exhibits the party intends to offer in evidence at the arbitration hearing. Either party may request a copy of any document listed, and a copy or description of any other exhibit listed. The party receiving the request shall provide the copies or description within five (5) calendar days. The parties or arbitrator may subpoena

parties in accordance with the Superior Court Mandatory Arbitration Rules (MAR) of Washington, Rule 4.3, and witness fees and costs shall be provided for under Rule 6.4, thereof. The arbitrator may permit a party to call a witness or offer a document or other exhibit not included in the statement of proof only upon a showing of good cause.

b) The arbitration hearing shall be conducted at a location within Lewis County, Washington. The extent of application of the Washington Rules of Evidence shall be determined in the exercise of sound discretion of the arbitrator, except that such Rules should be liberally construed in order to promote justice. The parties should stipulate to the admission of evidence when there is no genuine issue as to its relevance or authenticity. The decision of the arbitrator and the specific grounds for the decision shall be in writing. The arbitrator shall use the contract as a basis for its decisions. The County and the Contractor agree to be bound by the decision of the arbitrator, subject to such remedies as are provided in Ch. 7.04 RCW. Judgment upon the award rendered by the arbitrator shall be entered as judgment before the presiding judge of the Superior Court for Lewis County. Each party shall bear its own costs in connection with the arbitration. Each party shall pay one-half of the arbitrator's fees and expenses.

## 1-10, TEMPORARY TRAFFIC CONTROL

#### 1-10.2 Traffic Control Management

#### 1-10.2(1) General

Section 1-10.2(1) is supplemented with the following:

(January 3, 2017)

Only training with WSDOT TCS card and WSDOT training curriculum is recognized in the State of Washington. The Traffic Control Supervisor shall be certified by one of the following:

The Northwest Laborers-Employers Training Trust 27055 Ohio Ave. Kingston, WA 98346 (360) 297-3035

Evergreen Safety Council 12545 135<sup>th</sup> Ave. NE Kirkland, WA 98034-8709 1-800-521-0778

The American Traffic Safety Services Association 15 Riverside Parkway, Suite 100 Fredericksburg, Virginia 22406-1022 Training Dept. Toll Free (877) 642-4637 Phone: (540) 368-1701

## 1-10.2(2) Traffic Control Plans

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Section 1-10.2(2) is supplemented with the following:

The Contracting Agency has attached a Traffic Control Plan in Appendix E for temporary traffic control use on this project. Alternating one-way traffic shall be maintained by the Contractor as shown in the Traffic Control Plan. All signs required for this project (as shown on the Traffic

Control Plan) shall be the Contractors responsibility to furnish, erect, and maintain. The Contractor shall adopt the Traffic Control Plan in writing to the Engineer or furnish a new plan. The Contractor shall conduct his operations on the roadway in a manner that one-way traffic is maintained at all times, unless otherwise directed by the Engineer.

If determined by the Engineer that additional signing (not shown on the Traffic Control Plan) is needed, it shall be the Contractors responsibility to furnish, erect, and maintain these additional signs at no cost to the Contracting Agency.

## 1-10.2(3) Conformance to Established Standards

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Section 1-10.2(3) is supplemented with the following:

The latest revision of the WSDOT Manual M54-44 "Work Zone Traffic Control Guidelines" (WZTCG) is hereby made a part of this contract by reference as if contained fully herein.

#### 1-10.4 Measurement

## Reinstating Unit Items With Lump Sum Traffic Control

Section 1-10.4(3) is supplemented with the following:

(August 2, 2004)

The bid proposal contains the item "Project Temporary Traffic Control," lump sum and the additional temporary traffic control items listed below. The provisions of Section 1-10.4(1), Section 1-10.4(3), and Section 1-10.5(3) shall apply.

\*\*\* "Traffic Control Supervisor", per lump sum.

"Flaggers", per hour.

"Construction Signs Class A", per square foot.

"Other Traffic Control Labor" per hour. \*\*\*

#### **EXISTING SIGNS**

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During the life of the contract, the Contractor shall be responsible for all existing signs damaged or removed by construction operations.

Warning and regulatory signs may be temporarily relocated to portable sign stands for convenience of construction subject to the approval of the Engineer. The signs shall be located at or as near as practical to their original locations and shall have a minimum vertical clearance above the pavement in accordance with the Manual on Uniform Traffic Control Devices. Upon completion of construction in the area immediately surrounding the permanent sign location, the Contractor shall reinstall the sign and supports in their permanent locations.

Signs damaged or removed shall be replaced by the Contractor at no cost to the County.

All costs involved in removing, maintaining and resetting existing signing as specified shall be considered incidental to the project and included in the various bid items therein. No additional compensation will be allowed.

## DIVISION 2 EARTHWORK

#### 2-01, CLEARING, GRUBBING, AND ROADSIDE CLEANUP

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#### 2-01.1 Description

Section 2-01.1 is supplemented with the following:

Clearing and grubbing on this project shall be performed within the following limits:

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\*\*\* The Right of Way limits staked in the field by the Engineer prior to bid opening and/or as shown on the Contract Plans. The Contractor will be required to limit all construction operations to within the area staked to be cleared. No equipment will be allowed past the clearing limits unless directed by the Engineer. \*\*\*

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#### 2-02, REMOVAL OF STRUCTURES AND OBSTRUCTIONS

#### 2-02.1 Description

Section 2-02.1 is supplemented with the following:

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This work shall consist of removing miscellaneous items.

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#### 2-02.3 Construction Requirements

Section 2-02.3 is supplemented with the following:

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#### **Removing Miscellaneous Items**

The following miscellaneous items shall be removed and disposed of:

\*\*\* Existing Signal Induction Loops \*\*\* \*\*\* Existing Signs as per Section 1-10 of these Special Provisions (Existing Signs) \*\*\*

\*\*\* Existing concrete slab \*\*\*

\*\*\* Existing survey monuments \*\*\*

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#### 2-02.4 Measurement

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No specific unit of measurement will apply to the lump sum item of "Removal of Structure and Obstruction". Traffic signs to be adjusted or moved shall be considered incidental to this bid item. All signs shall remain the property of Lewis County.

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#### 2-02.5 Payment

Section 2-02.5 is supplemented with the following:

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Payment will be made in accordance with Section 1-04.1, for the following Bid item when it is included in the Proposal:

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"Removal of Structure and Obstruction", lump sum.

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## **DIVISION 3** PRODUCTION FROM QUARRY AND PIT SITES AND STOCKPILING

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## 3-01, PRODUCTION FROM QUARRY AND PIT SITES

#### 3-01.4 Contractor Furnished Material Sources

### 3-01.4(1) Acquisition and Development (\*\*\*\*\*)

Section 3-01.4(1) is supplemented with the following:

No source has been provided for any materials necessary for the construction of this project.

## **DIVISION 4 BASES**

## 4-04, BALLAST AND CRUSHED SURFACING

## 4-04.1 Description

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Section 4-04.1 is supplemented with the following:

This work shall consist of shoulder finishing by grading the existing surfacing material, and furnishing and placing additional crushed surfacing along the edge of the new pavement and covering the existing shoulders as shown in the plans or directed by the Engineer.

#### 4-04.2 Materials

Section 4-04.2 is supplemented with the following:

Crushed Surfacing Top Course used in the construction of shoulder finishing shall meet the requirements of Section 9-03.9(3). Crushed surfacing used in shoulder finishing will be accepted by the Engineer based upon satisfactory performance of the material for its intended use. The material may be tested at the discretion of the Engineer.

#### 4-04.3 Construction Requirements

## 4-04.3(9) Hauling

Section 4-04.3(9) is supplemented with the following:

All crushed surfacing materials shall require hauling from the aggregate source to the project. No payment will be made for hauling of the Crushed Surfacing on this project. The cost of hauling and spreading the crushed surfacing material shall be included in the unit contract prices for the various items involved.

## 4-04.3(7) Miscellaneous Requirements

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Section 4-04.3(7) is supplemented with the following:

#### Shoulder Finishing

Shoulder finishing material shall not be placed until the abutting pavement has been completed, unless designated by the Engineer. Shoulder finishing material shall be placed by a spreader box in one lift. Processing of the shoulder finishing material on the roadway shall not be permitted. The existing shoulder material, as well as any additional crushed surfacing material required shall be placed, watered, and compacted against the vertical edge of the pavement, including road approaches. Hand work may be required in areas of guardrail and road approaches. The Contractor shall grade the existing shoulder material to a uniform slope, remove all debris (sod, large rocks, etc.) and dress all berms resulting from this operation to the satisfaction of the Engineer. The material shall be graded into place and compacted by wheel rolling a minimum of two passes with a motor grader or comparable piece of equipment in areas where the shoulder is narrow. In all areas where the shoulder is wide enough, as determined by the Engineer, a steel drum vibratory compactor shall be used. For compaction, water shall be applied as determined by the Engineer. Damage to the HMA mat due to the Contractor's operation shall be repaired at no cost to the Contracting Agency.

Following the placement of crushed surfacing material each day, the new mainline and shoulder pavement shall be cleaned of all dirt and debris to the satisfaction of the Engineer. Prior to commencing work on the Shoulder Finishing operation the Contractor shall submit the selected method of compaction and equipment to be used to the Engineer for approval.

#### 4-04.4 Measurement

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Section 4-04.4 is supplemented with the following:

"Shoulder Finishing" shall be measured per mile.

#### 4-04.5 Payment

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Section 4-04.5 is supplemented with the following:

The unit contract price per mile for "Shoulder Finishing" shall be full pay for furnishing crushed surfacing, hauling, grading existing material, placing additional material, watering, compacting and all other work as specified. Furnishing water for compaction shall be considered incidental to this work and included in the price per mile for "Shoulder Finishing", no other compensation shall be allowed. The Contractor shall make arrangements for water source. The Contracting Agency shall not provide any water source for this project.

# DIVISION 5 SURFACE TREATMENTS AND PAVEMENTS

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#### 5-04, HOT MIX ASPHALT

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Delete Section 5-04 and amendments, Hot Mix Asphalt and replace it with the following:

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#### 5-04.1 Description

This Work shall consist of providing and placing one or more layers of plant-mixed hot mix asphalt (HMA) on a prepared foundation or base in accordance with these Specifications and the lines, grades, thicknesses, and typical cross-sections shown in the Plans.

HMA shall be composed of asphalt binder and mineral materials as may be required, mixed in the proportions specified to provide a homogeneous, stable, and workable mixture.

The term "Approach" shall include Road approaches, driveways, and extensions.

## Superintendents, Labor, and Equipment of Contractor

The Contractor shall have a sufficient number of qualified personnel on the project to insure the following minimum crew size:

One paving superintendent One paver operator Two screed operators Three roller operators Two rakers

These workers shall be present and not assigned to dual activities that would stop them from fulfilling their assigned task while the paver is in operation. There will be one assigned supervisor who will be in charge of paving operations and who will be responsible for work performed.

#### **Fiber Reinforced HMA:**

This work shall consist of providing and placing Fiber Reinforced HMA in accordance with these Specifications and the lines, grades, thicknesses and typical cross-sections shown in the plans.

## Definitions:

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- Reinforcing Fibers: High tensile strength synthetic aramid fiber blend specially formulated to reinforce hot mix asphalt.
- Fiber Reinforced Asphalt Concrete (FRAC): A mixture of hot mix asphalt and reinforcing fibers that has greater resistance to rutting, thermal cracking, fatigue cracking, and reflective cracking as compared to conventional non-fiber asphalt mixes.
- Aramid Dispersion State Ratio (ADSR): A measure of the dispersion efficiency of the Reinforcing Fibers within asphalt mixes. ADSR is calculated by comparing the mass of aramid in the individual state to the total mass of extracted aramid fibers, expressed as a percentage.

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#### 5-04.2 Materials

Materials shall meet the requirements of the following sections:

Asphalt Binder	9-02.1(4)
Cationic Emulsified Asphalt	9-02.1(6)
Anti-Stripping Additive	9-02.4
HMA Additive	9-02.5
Aggregates	9-03.8
Recycled Asphalt Pavement	9-03.8(3)B
Mineral Filler	9-03.8(5)
Recycled Material	9-03.21

**Portland Cement** 9-01 Sand 9-03.1(2) (As noted in 5-04.3(5)C for crack sealing) Joint Sealant 9-04.2 Foam Backer Rod 9-04.2(3)A

The Contract documents may establish that the various mineral materials required for the manufacture of HMA will be furnished in whole or in part by the Contracting Agency. If the documents do not establish the furnishing of any of these mineral materials by the Contracting Agency, the Contractor shall be required to furnish such materials in the amounts required for the designated mix. Mineral materials include coarse and fine aggregates, and mineral filler.

The Contractor may choose to utilize recycled asphalt pavement (RAP) in the production of HMA. The RAP may be from pavements removed under the Contract, if any, or pavement material from an existing stockpile.

The Contractor may use up to 20 percent RAP by total weight of HMA with no additional sampling or testing of the RAP in the leveling course only. No RAP will be accepted for the wearing course. The RAP shall be sampled and tested at a frequency of one sample for every 1,000 tons produced and not less than ten samples per project. The asphalt content and gradation test data shall be reported to the Contracting Agency when submitting the mix design for approval on the QPL. The Contractor shall include the RAP as part of the mix design as defined in these Specifications.

The grade of asphalt binder shall be as required by the Contract. Blending of asphalt binder from different sources is not permitted.

Production of aggregates shall comply with the requirements of Section 3-01. Preparation of stockpile site, the stockpiling of aggregates, and the removal of aggregates from stockpiles shall comply with the requirements of Section 3-02.

## **Reinforcing Fibers:**

1. Provide a reinforcing fiber blend of virgin polyolefins and virgin aramids that meets the requirements in Table 1 and Table 2 below:

#### Table 1

Reinforcing Fiber Material Properties					
Property Standard Polyolefin Aramid					
Form	Manufacturer Certification	Serrated	Monofilament		
Nominal Specific Gravity	ASTM D276	0.91	1.44		
Tensile Strength (psi)	ASTM D7269	NA <sup>1</sup>	400,000		
Length (in)	Manufacturer Certification	0.75	0.75		

1. Polyolefin fibers will melt or become plastically deformed during production Table 2

**Reinforcing Fiber Performance Properties** 

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Performance Measure	Test Method	Standard	Requirement
Dispersion Efficiency	Aramid Dispersion State Ratio (ADSR)	Modified ASTM D2172	≥ 85%
Field Performance Cracking Resistance	Pavement Condition Index	ASTM D6433	≥ 10 PCI Points increase, Minimum 4 years
Resistance to Permanent Deformation (Rutting)	Flow Number (FN)	AASTHO TP79	≥ 75% increase

- 2. If an aramid-based fiber blend is proposed that does not meet all of the material properties in Table 1 above, performance test results meeting Table 2 above and complying with Part 2 of Section 5-04.2(2) below a substitute fiber blend shall be submitted at least one week prior to bid date for approval by engineer.
- 3. Non-aramid fiber blends will not be considered as acceptable alternatives to this specification

## 5-04.2(1) How to Get an HMA Mix Design on the QPL

If the contractor wishes to submit a mix design for inclusion in the Qualified Products List (QPL), please follow the WSDOT process outlined in Standard Specification 5-04.2(1).

## 5-04.2(1)A Vacant

# 5-04.2(2) Mix Design – Obtaining Project Approval

No paving shall begin prior to the approval of the mix design by the Engineer.

**Nonstatistical** evaluation will be used for all HMA not designated as Commercial HMA in the contract documents.

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**Commercial** evaluation will be used for Commercial HMA and for other classes of HMA if approved by the Engineer, in the following applications: sidewalks, road approaches, ditches, slopes, paths, trails, gores, prelevel, and pavement repair. Other nonstructural applications of HMA accepted by commercial evaluation shall be as approved by the Project Engineer. Sampling and testing of HMA accepted by commercial evaluation will be at the option of the Project Engineer. The Proposal quantity of HMA that is accepted by commercial evaluation will be excluded from the quantities used in the determination of nonstatistical evaluation.

**Nonstatistical Mix Design**. Fifteen days prior to the first day of paving the contractor shall provide one of the following mix design verification certifications for Contracting Agency review;

- The WSDOT Mix Design Evaluation Report from the current WSDOT QPL, or one of the mix design verification certifications listed below.
- The proposed HMA mix design on WSDOT Form 350-042 with the seal and certification (stamp & sig-nature) of a valid licensed Washington State Professional Engineer.

• The Mix Design Report for the proposed HMA mix design developed by a qualified City or County laboratory that is within one year of the approval date.\*\*

The mix design shall be performed by a lab accredited by a national authority such as Laboratory Accreditation Bureau, L-A-B for Construction Materials Testing, The Construction Materials Engineering Council (CMEC's) ISO 17025 or AASHTO Accreditation Program (AAP) and shall supply evidence of participation in the AASHTO: resource proficiency sample program.

Mix designs for HMA accepted by Nonstatistical evaluation shall;

- Have the aggregate structure and asphalt binder content determined in accordance with WSDOT Standard Operating Procedure 732 and meet the requirements of Sections 9-03.8(2), except that Hamburg testing for ruts and stripping are at the discretion of the Engineer, and 9-03.8(6).
- Have anti-strip requirements, if any, for the proposed mix design determined in accordance with AASHTO T 283 or T 324, or based on historic anti-strip and aggregate source compatibility from previous WSDOT lab testing.

At the discretion of the Engineer, agencies may accept verified mix designs older than 12 months from the original verification date with a certification from the Contractor that the materials and sources are the same as those shown on the original mix design.

Commercial Evaluation Approval of a mix design for "Commercial Evaluation" will be based on a review of the Contractor's submittal of WSDOT Form 350-042 (For commercial mixes, AASHTO T 324 evaluation is not required) or a Mix Design from the current WSDOT QPL or from one of the processes allowed by this section. Testing of the HMA by the Contracting Agency for mix design approval is not required.

For the Bid Item Commercial HMA, the Contractor shall select a class of HMA and design level of Equivalent Single Axle Loads (ESAL's) appropriate for the required use.

## **Reinforcing Fibers:**

1. Submit the following as part of the bid package:

a. Representative fiber product sample.

 b. Fiber product data sheet and certification from the Manufacturer that the fiber product supplied meets the requirements of this specification.

 c. Manufacturer's instructions and general recommendations.d. Performance test results of ADSR testing from a minimum of three

 separate laboratory trials to validate dispersion efficiency.

e. Performance results of PCI testing from a minimum of three separate field

 trials to validate cracking resistance.

f. Performance test results of FN testing from a minimum of three separate

 laboratory trials to validate rutting resistance.
g. A minimum of five unique project examples and references where the reinforcing fiber product was used within 250 miles of the project location

 \*\*NOTE: Testing is NOT required on samples from the job mix. Submit previously completed lab testing only.

2. Performance testing requirements

All historical test results submitted to validate the fiber's performance in asphalt mixes shall be from previously completed laboratory and field trials using plant-mixed FRAC only. **Testing is NOT required on samples from the job mix.** 

Performance testing must be from laboratory trials at a fiber dosage rate equal to the rate proposed for the project. Tests must be performed by an AASHTO accredited laboratory or nationally recognized university testing lab and must be reviewed and approved by the project engineer.

- a. Aramid Dispersion State Ratio (ADSR) Tests from a minimum of three (3) separate laboratory trials.
  - Perform ADSR test based on modified ASTM D2172 procedures as provided in the document entitled "Extraction of Aramid Fibers from Fiber Reinforced Asphalt Concrete – Special Test Method". A copy of the modified extraction methodology can be obtained by making an inquiry to the Pavement and Materials Laboratory at Arizona State University at NCE@asu.edu.
  - 2. To validate ADSR results, average extracted aramid fiber quantity must equal 0.007 percent by total sample weight with no individual result less than 0.005 percent of the total sample weight.
  - 3. All tested fiber mixes must achieve a minimum ADSR of 85%.
- Pavement Condition Index (PCI) side by side comparison from a minimum of three (3) field trails with a minimum in-service pavement age of four years.
  - 1. PCI surveys shall be performed according to ASTM D6433.
  - Tests results shall include a control and a fiber reinforced pavement section. FRAC mix shall be identical to control mix except for the inclusion of fibers added at the same dosage as proposed on the project.
  - 3. In field performance sections shall be subject to the same environmental and traffic conditions. A minimum surface area of 500 yd² per FRAC and control section is required.
  - 4. PCI results from fiber sections shall show a minimum 10 PCI points greater than the control section after a minimum of 4 years.
- c. Flow Number (FN) Tests from a minimum of three (3) separate laboratory trials.
  - 1. Perform FN tests using the protocol from AASHTO TP79.
  - Tests results shall include a control and a fiber reinforced mix. FRAC mix shall be identical to control mix except for the inclusion of fibers added at the same dosage as proposed on the project.
  - Results from fiber specimens shall show an average FN increase of at least 75% over control specimens.

## 5-04.3 Construction Requirements

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## 5-04.3(1) Weather Limitations

Do not place HMA for wearing course on any Traveled Way beginning October 1st through March 31st of the following year without written concurrence from the Engineer.

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Do not place HMA on any wet surface, or when the average surface temperatures are less than those specified below, or when weather conditions otherwise prevent the proper handling or finishing of the HMA.

Minimum Surface Temperature for Paving

Compacted Thickness (Feet)	Wearing Course	Other Courses
Less than 0.10	55∘F	45∘F
0.10 to .20	45∘F	35∘F
More than 0.20	35∘F	35∘F

# 5-04.3(2) Paving Under Traffic

When the Roadway being paved is open to traffic, the requirements of this Section shall apply.

The Contractor shall keep intersections open to traffic at all times except when paying the intersection or paving across the intersection. During such time, and provided that there has been an advance warning to the public, the intersection may be closed for the minimum time required to place and compact the mixture. In hot weather, the Engineer may require the application of water to the pavement to accelerate the finish rolling of the pavement and to shorten the time required before reopening to traffic.

Before closing an intersection, advance warning signs shall be placed and signs shall also be placed marking the detour or alternate route.

During paving operations, temporary pavement markings shall be maintained throughout the project. Temporary pavement markings shall be installed on the Roadway prior to opening to traffic. Temporary pavement markings shall be in accordance with Section 8-23.

All costs in connection with performing the Work in accordance with these requirements shall be included in the unit Contract prices for the various Bid items involved in the Contract.

#### 5-04.3(3) **Equipment**

## 5-04.3(3)A Mixing Plant

Plants used for the preparation of HMA shall conform to the following requirements:

- 1. Equipment for Preparation of Asphalt Binder Tanks for the storage of asphalt binder shall be equipped to heat and hold the material at the required temperatures. The heating shall be accomplished by steam coils, electricity, or other approved means so that no flame shall be in contact with the storage tank. The circulating system for the asphalt binder shall be designed to ensure proper and continuous circulation during the operating period. A valve for the purpose of sampling the asphalt binder shall be placed in either the storage tank or in the supply line to the mixer.
- 2. Thermometric Equipment An armored thermometer, capable of detecting temperature ranges expected in the HMA mix, shall be fixed in the asphalt binder feed line at a location near the charging valve at the mixer unit. The thermometer location shall be

convenient and safe for access by Inspectors. The plant shall also be equipped with an approved dial-scale thermometer, a mercury actuated thermometer, an electric pyrometer, or another approved thermometric instrument placed at the discharge chute of the drier to automatically register or indicate the temperature of the heated aggregates. This device shall be in full view of the plant operator.

- 3. Heating of Asphalt Binder The temperature of the asphalt binder shall not exceed the maximum recommended by the asphalt binder manufacturer nor shall it be below the minimum temperature required to maintain the asphalt binder in a homogeneous state. The asphalt binder shall be heated in a manner that will avoid local variations in heating. The heating method shall provide a continuous supply of asphalt binder to the mixer at a uniform average temperature with no individual variations exceeding 25°F. Also, when a WMA additive is included in the asphalt binder, the temperature of the asphalt binder shall not exceed the maximum recommended by the manufacturer of the WMA additive.
- 4. Sampling and Testing of Mineral Materials The HMA plant shall be equipped with a mechanical sampler for the sampling of the mineral materials. The mechanical sampler shall meet the requirements of Section 1-05.6 for the crushing and screening operation. The Contractor shall provide for the setup and operation of the field testing facilities of the Contracting Agency as provided for in Section 3-01.2(2).
- 5. **Sampling HMA** The HMA plant shall provide for sampling HMA by one of the following methods:
  - a. A mechanical sampling device attached to the HMA plant.
  - b. Platforms or devices to enable sampling from the hauling vehicle without entering the hauling vehicle.

## 5-04.3(3)B Hauling Equipment

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Trucks used for hauling HMA shall have tight, clean, smooth metal beds and shall have a cover of canvas or other suitable material of sufficient size to protect the mixture from adverse weather. Whenever the weather conditions during the work shift include, or are forecast to include, precipitation or an air temperature less than 45°F or when time from loading to unloading exceeds 30 minutes, the cover shall be securely attached to protect the HMA.

The contractor shall provide an environmentally benign means to prevent the HMA mixture from adhering to the hauling equipment. Excess release agent shall be drained prior to filling hauling equipment with HMA. Petroleum derivatives or other coating material that contaminate or alter the characteristics of the HMA shall not be used. For live bed trucks, the conveyer shall be in operation during the process of applying the release agent.

#### 5-04.3(3)C Pavers

HMA pavers shall be self-contained, power-propelled units, provided with an internally heated vibratory screed and shall be capable of spreading and finishing courses of HMA plant mix material in lane widths required by the paving section shown in the Plans.

The HMA paver shall be in good condition and shall have the most current equipment available from the manufacturer for the prevention of segregation of the HMA mixture installed, in good condition, and in working order. The equipment certification shall list the make, model, and year of the paver and any equipment that has been retrofitted.

The screed shall be operated in accordance with the manufacturer's recommendations and shall effectively produce a finished surface of the required evenness and texture without tearing, shoving, segregating, or gouging the mixture. A copy of the manufacturer's recommendations

shall be provided upon request by the Contracting Agency. Extensions will be allowed provided they produce the same results, including ride, density, and surface texture as obtained by the primary screed. Extensions without augers and an internally heated vibratory screed shall not be used in the Traveled Way.

When specified in the Contract, reference lines for vertical control will be required. Lines shall be placed on both outer edges of the Traveled Way of each Roadway. Horizontal control utilizing the reference line will be permitted. The grade and slope for intermediate lanes shall be controlled automatically from reference lines or by means of a mat referencing device and a slope control device. When the finish of the grade prepared for paving is superior to the established tolerances and when, in the opinion of the Engineer, further improvement to the line, grade, cross-section, and smoothness can best be achieved without the use of the reference line, a mat referencing device may be substituted for the reference line. Substitution of the device will be subject to the continued approval of the Engineer. A joint matcher may be used subject to the approval of the Engineer. The reference line may be removed after the completion of the first course of HMA when approved by the Engineer. Whenever the Engineer determines that any of these methods are failing to provide the necessary vertical control, the reference lines will be reinstalled by the Contractor.

The Contractor shall furnish and install all pins, brackets, tensioning devices, wire, and accessories necessary for satisfactory operation of the automatic control equipment.

If the paving machine in use is not providing the required finish, the Engineer may suspend Work as allowed by Section 1-08.6. Any cleaning or solvent type liquids spilled on the pavement shall be thoroughly removed before paving proceeds.

# (\*\*\*\*\*\*) 5-04.3(3)D Material Transfer Vehicle

When used, the MTV shall mix the HMA after delivery by the hauling equipment and prior to laydown by the paving machine. Mixing of the HMA shall be sufficient to obtain a uniform temperature throughout the mixture.

To be approved for use, an MTV:

- 1. Shall be self-propelled vehicle, separate from the hauling vehicle or paver.
- Shall not be connected to the hauling vehicle or paver.
  - 3. May accept HMA directly from the haul vehicle.
  - Shall mix the HMA after delivery by the hauling equipment and prior to placement into the paving machine.
  - 5. Shall mix the HMA sufficiently to obtain a uniform temperature throughout the mixture.

Direct transfer of the HMA mixture from the hauling equipment to the paving machine will not be allowed. The Contractor shall use a self-propelled material transfer vehicle (MTV) to deliver the HMA mixture from the hauling equipment to the paving machine when placing HMA pavement on travel lanes and shoulders, when shoulders are paved in conjunction with travel lanes. A material transfer vehicle is not required for small quantities such as driveways and is optional for shoulders that are paved separately from the driving lane(s). A windrow elevator is not acceptable as a transfer device.

The transfer vehicle's holding hopper shall have a minimum capacity of 15 tons. The material transfer vehicle shall mix the HMA after delivery by the hauling equipment but prior to lay down by the paving machine. Mixing of the HMA material shall be sufficient to obtain a consistent temperature throughout the mixture. If a transfer vehicle does not have holding or mixing capabilities, the paving machine shall be fitted with a holding and mixing hopper having a minimum capacity of 15 tons.

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Prior to use, the Contractor shall submit the manufacturer and model number of the equipment to the Engineer for review and approval. All costs to incorporate the material transfer device or vehicle into the paving train shall be included in the unit contract price for the HMA.

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The Contractor shall deliver the mixture to the paving machine at a rate that provides continuous operation of the paving machine, except for unavoidable delay or breakdown. If excessive stopping of the paving machine occurs during paving operations, the Engineer may suspend paving operations until the mixture deliver rate matches the paving machine operation.

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# 5-04.3(3)E Rollers

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Rollers shall be of the steel wheel, vibratory, oscillatory, or pneumatic tire type, in good condition and capable of reversing without backlash. Operation of the roller shall be in accordance with the manufacturer's recommendations. When ordered by the Engineer for any roller planned for use on the project, the Contractor shall provide a copy of the manufacturer's recommendation for the use of that roller for compaction of HMA. The number and weight of rollers shall be sufficient to compact the mixture in compliance with the requirements of Section 5-04.3(10). The use of equipment that results in crushing of the aggregate will not be permitted. Rollers producing pickup, washboard, uneven compaction of the surface, displacement of the mixture or other

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# 5-04.3(4) Preparation of Existing Paved Surfaces

undesirable results shall not be used.

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When the surface of the existing pavement or old base is irregular, the Contractor shall bring it to a uniform grade and cross-section as shown on the Plans or approved by the Engineer.

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Preleveling of uneven or broken surfaces over which HMA is to be placed may be accomplished by using an asphalt paver, a motor patrol grader, or by hand raking, as approved by the Engineer.

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Compaction of preleveling HMA shall be to the satisfaction of the Engineer and may require the use of small steel wheel rollers, plate compactors, or pneumatic rollers to avoid bridging across preleveled areas by the compaction equipment. Equipment used for the compaction of preleveling HMA shall be approved by the Engineer.

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Before construction of HMA on an existing paved surface, the entire surface of the pavement shall be clean. All fatty asphalt patches, grease drippings, and other objectionable matter shall be entirely removed from the existing pavement. All pavements or bituminous surfaces shall be thoroughly cleaned of dust, soil, pavement grindings, and other foreign matter. All holes and small depressions shall be filled with an appropriate class of HMA. The surface of the patched area shall be leveled and compacted thoroughly. Prior to the application of tack coat, or paying, the condition of the surface shall be approved by the Engineer.

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A tack coat of asphalt shall be applied to all paved surfaces on which any course of HMA is to be placed or abutted; except that tack coat may be omitted from clean, newly paved surfaces at the

discretion of the Engineer. Tack coat shall be uniformly applied to cover the existing pavement with a thin film of residual asphalt free of streaks and bare spots at a rate between 0.02 and 0.10 gallons per square yard of retained asphalt. The rate of application shall be approved by the Engineer. A heavy application of tack coat shall be applied to all joints. For Roadways open to traffic, the application of tack coat shall be limited to surfaces that will be paved during the same working shift. The spreading equipment shall be equipped with a thermometer to indicate the temperature of the tack coat material.

Equipment shall not operate on tacked surfaces until the tack has broken and cured. If the Contractor's operation damages the tack coat it shall be repaired prior to placement of the HMA.

The tack coat shall be CSS-1, or CSS-1h emulsified asphalt. The CSS-1 and CSS-1h emulsified asphalt may be diluted once with water at a rate not to exceed one part water to one part emulsified asphalt. The tack coat shall have sufficient temperature such that it may be applied uniformly at the specified rate of application and shall not exceed the maximum temperature recommended by the emulsified asphalt manufacturer.

## 5-04.3(4)A Crack Sealing

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**5-04.3(4)A1 General**When the Proposal includes a pay item for crack sealing, seal all cracks ¼ inch in width and

incidental to and included in the unit contract price per ton for the HMA

**Cleaning**: Ensure that cracks are thoroughly clean, dry and free of all loose and foreign material when filling with crack sealant material. Use a hot compressed air lance to dry and warm the pavement surfaces within the crack immediately prior to filling a crack with the sealant material. Do not overheat pavement. Do not use direct flame dryers. Routing cracks is not required.

greater. If the Proposal does not include an item for crack sealing or sealed joints it shall be

**Sand Slurry**: For cracks that are to be filled with sand slurry, thoroughly mix the components and pour the mixture into the cracks until full. Add additional CSS-1 cationic emulsified asphalt to the sand slurry as needed for workability to ensure the mixture will completely fill the cracks. Strike off the sand slurry flush with the existing pavement surface and allow the mixture to cure. Top off cracks that were not completely filled with additional sand slurry. Do not place the HMA overlay until the slurry has fully cured.

The sand slurry shall consist of approximately 20 percent CSS-1 emulsified asphalt, approximately 2 percent portland cement, water (if required), and the remainder clean Class 1 or 2 fine aggregate per section 9-03.1(2). The components shall be thoroughly mixed and then poured into the cracks and joints until full. The following day, any cracks or joints that are not completely filled shall be topped off with additional sand slurry. After the sand slurry is placed, the filler shall be struck off flush with the existing pavement surface and allowed to cure. The HMA overlay shall not be placed until the slurry has fully cured. The requirements of Section 1-06 will not apply to the portland cement and sand used in the sand slurry.

In areas where HMA will be placed, use sand slurry to fill the cracks.

In areas where HMA will not be placed, fill the cracks as follows:

2. Cracks greater than 1 inch in width – fill with sand slurry.

Hot Poured Sealant: For cracks that are to be filled with hot poured sealant, apply the material in accordance with these requirements and the manufacturer's recommendations. Furnish a Type 1 Working Drawing of the manufacturer's product information and recommendations to the Engineer prior to the start of work, including the manufacturer's recommended heating time and temperatures, allowable storage time and temperatures after initial heating, allowable reheating criteria, and application temperature range. Confine hot poured sealant material within the crack. Clean any overflow of sealant from the pavement surface. If, in the opinion of the Engineer, the Contractor's method of sealing the cracks with hot poured sealant results in an excessive amount of material on the pavement surface, stop and correct the operation to eliminate the excess material.

## 5-04.3(4)A2 Crack Sealing Areas Prior to Paving

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In areas where HMA will be placed, use sand slurry to fill the cracks.

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# 5-04.3(4)A3 Crack Sealing Areas Not to be Paved

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In areas where HMA will not be placed, fill the cracks as follows:

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A. Cracks ¼ inch to 1 inch in width - fill with hot poured sealant.

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B. Cracks greater than 1 inch in width – fill with sand slurry.

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# 5-04.3(4)B Vacant

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# 5-04.3(4)C Pavement Repair

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Contractor shall excavate pavement repair areas and shall backfill these with HMA in accordance with the details shown in the Plans and as marked in the field. The Contractor shall conduct the excavation operations in a manner that will protect the pavement that is to remain. Pavement not designated to be removed that is damaged as a result of the Contractor's operations shall be repaired by the Contractor to the satisfaction of the Engineer at no cost to the Contracting Agency. The Contractor shall excavate only within one lane at a time unless approved otherwise by the Engineer. The Contractor shall not excavate more area than can be completely finished during the same shift, unless approved by the Engineer.

All planning bituminous pavement shall be complete before performing pavement repair. The

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Unless otherwise shown in the Plans or determined by the Engineer, excavate to a depth of 1.0 feet. The Engineer will make the final determination of the excavation depth required. The minimum width of any pavement repair area shall be 40 inches unless shown otherwise in the Plans. Before any excavation, the existing pavement shall be sawcut or shall be removed by a pavement grinder. Excavated materials will become the property of the Contractor and shall be disposed of in a Contractor-provided site off the Right of Way or used in accordance with Sections 2-02.3(3) or 9-03.21.

Asphalt for tack coat shall be required as specified in Section 5-04.3(4). A heavy application of tack coat shall be applied to all surfaces of existing pavement in the pavement repair area.

Placement of the HMA backfill shall be accomplished in lifts not to exceed 0.35-foot compacted depth. Lifts that exceed 0.35-foot of compacted depth may be accomplished with the approval of the Engineer. Each lift shall be thoroughly compacted by a mechanical tamper or a roller.

## 5-04.3(5) Producing/Stockpiling Aggregates and RAP

Aggregates and RAP shall be stockpiled according to the requirements of Section 3-02. Sufficient storage space shall be provided for each size of aggregate and RAP. Materials shall be removed from stockpile(s) in a manner to ensure minimal segregation when being moved to the HMA plant for processing into the final mixture. Different aggregate sizes shall be kept separated until they have been delivered to the HMA plant.

## 5-04.3(5)A Vacant

# (\*\*\*\*\*) **5-04.3(6)** Mixing

 After the required amount of mineral materials, asphalt binder, recycling agent and anti-stripping additives have been introduced into the mixer the HMA shall be mixed until complete and uniform coating of the particles and thorough distribution of the asphalt binder throughout the mineral materials is ensured.

When discharged, the temperature of the HMA shall not exceed the optimum mixing temperature by more than 25°F as shown on the reference mix design report or as approved by the Engineer. A maximum water content of 2 percent in the mix, at discharge, will be allowed providing the water causes no problems with handling, stripping, or flushing. If the water in the HMA causes any of these problems, the moisture content shall be reduced as directed by the Engineer.

Storing or holding of the HMA in approved storage facilities will be permitted with approval of the Engineer, but in no event shall the HMA be held for more than 24 hours. HMA held for more than 24 hours after mixing shall be rejected. Rejected HMA shall be disposed of by the Contractor at no expense to the Contracting Agency. The storage facility shall have an accessible device located at the top of the cone or about the third point. The device shall indicate the amount of material in storage. No HMA shall be accepted from the storage facility when the HMA in storage is below the top of the cone of the storage facility, except as the storage facility is being emptied at the end of the working shift.

Recycled asphalt pavement (RAP) utilized in the production of HMA shall be sized prior to entering the mixer so that a uniform and thoroughly mixed HMA is produced. If there is evidence of the recycled asphalt pavement not breaking down during the heating and mixing of the HMA, the Contractor shall immediately suspend the use of the RAP until changes have been approved by the Engineer. After the required amount of mineral materials, RAP, new asphalt binder and asphalt rejuvenator have been introduced into the mixer the HMA shall be mixed until complete and uniform coating of the particles and thorough distribution of the asphalt binder throughout the mineral materials, and RAP is ensured.

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### Reinforcing Fibers:

1	1.	Delivery & Storage: Deliver fiber-reinforcement to plant in sealed, undamaged
2		containers with labels intact and legible, indicating material name and lot number.
3		Store materials covered and off the ground. Keep sand and dust out of boxes
4		and do not allow boxes to become wet.
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6	2.	Add aramid and polyolefin reinforcing fiber blends at a dosage rate of one (1)
7		pound per one (1) ton of asphalt.
8	3	Add alternative aramid fiber blends at a rate proposed by the manufacturer that
10	0.	achieves the ADSR, PCI, and FN results required in Section 5-04.2.
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12	4.	Have a fiber manufacturer's representative on site during mixing and production.
13		This requirement can be waived if fiber manufacturer and asphalt producer can
14		supply evidence of manufacturer's brand of fiber being successfully produced a
15		minimum of three times at the asphalt plant to be used for the project.
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17	5.	Batch Plant. When a batch plant is used, add fiber to the aggregate in the weigh
18		hopper and increase both dry and wet mixing times. Ensure that the fiber is uniformly distributed before the injection of asphalt cement into the mixture.
19		dimonity distributed before the injection of aspiral cement into the mixture.
21	6.	Drum Plant:
22	-	a. Inject fibers through the RAP collar by feeding them with a blower tube
23		system. Rate the feeding of fibers with the rate the plant is producing asphalt
24		mix. If there is any evidence of fiber balls at the discharge chute, increase the
25		mixing time and/or temperature or change the angle of the fiber feeder line to
26		increase dry mixing time.
27		b. When using a blower tube system, add fibers continuously and in a steady
28		uniform manner. Provide automated proportioning devices and control delivery within ±10% of the mass of the fibers required. Perform an equipment
29 30		calibration to the satisfaction of the fiber manufacturer's representative to
31		show that the fiber is being accurately metered and uniformly distributed into
32		the mix.
33		Include the following with the blower tube system:
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35		Low level indicators  No. floor in the starts
36		No-flow indicators     A printer that for all rates at a true in pounds (rains the
37		<ul> <li>A printout of feed rate status in pounds/minute</li> <li>A section of transparent pipe in the fiber supply line for observing</li> </ul>
38		<ul> <li>A section of transparent pipe in the fiber supply line for observing consistency of flow or feed.</li> </ul>
39 40		<ul> <li>Manufacturer's representative's approval of fiber addition system</li> </ul>
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	\ /	oreading and Finishing
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45	The misture of	shall be laid upon an approved aurione approad, and struck off to the area and
46		shall be laid upon an approved surface, spread, and struck off to the grade and ablished. HMA pavers complying with Section 5-04.3(3) shall be used to distribute
47		Jnless otherwise directed by the Engineer, the nominal compacted depth of any

de and distribute h of any layer of any course shall not exceed the following:

> HMA Class 1" 0.35 feet

HMA Class ¾" and HMA Class ½"

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wearing course 0.30 feet other courses 0.35 feet HMA Class 3%" 0.20 feet

When more than one JMF is being utilized to produce HMA, the material produced for each JMF shall be placed by separate spreading and compacting equipment. The intermingling of HMA produced from more than one JMF is prohibited. Each strip of HMA placed during a work shift shall conform to a single JMF established for the class of HMA specified unless there is a need to make an adjustment in the JMF.

On areas where irregularities or unavoidable obstacles make the use of mechanical spreading

and finishing equipment impractical, the paving may be done with other equipment or by hand.

## 5-04.3(8) Aggregate Acceptance Prior to Incorporation in HMA

For HMA accepted by nonstatistical evaluation the aggregate properties of sand equivalent, uncompacted void content and fracture will be evaluated in accordance with Section 3-04. Sampling and testing of aggregates for HMA accepted by commercial evaluation will be at the option of the Engineer.

## 5-04.3(9) HMA Mixture Acceptance

Acceptance of HMA shall be as provided under nonstatistical, or commercial evaluation.

Nonstatistical evaluation will be used for the acceptance of HMA unless Commercial Evaluation is specified.

Commercial evaluation will be used for Commercial HMA and for other classes of HMA in the following applications: sidewalks, road approaches, ditches, slopes, paths, trails, gores, prelevel, temporary pavement, and pavement repair. Other nonstructural applications of HMA accepted by commercial evaluation shall be as approved by the Engineer. Sampling and testing of HMA accepted by commercial evaluation will be at the option of the Engineer.

The mix design will be the initial JMF for the class of HMA. The Contractor may request a change in the JMF. Any adjustments to the JMF will require the approval of the Engineer and may be made in accordance with this section.

#### Reinforcing Fibers:

 1. Follow manufacturer's representative's recommendations for placement of FRAC.

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 Collect a small sample (10-20kg) of mix from the discharge chute during first 50 tons of production. If there are one or more undistributed fiber clips or bundles, adjust mixing operations per manufacturer's recommendations to eliminate fiber bundles.

3. Visually observe FRAC mix in the back of first three trucks and every tenth truck thereafter to confirm adequate blending of the fiber.

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# **HMA Tolerances and Adjustments**

1. **Job Mix Formula Tolerances** – The constituents of the mixture at the time of acceptance shall be within tolerance. The tolerance limits will be established as follows:

For Asphalt Binder and Air Voids (Va), the acceptance limits are determined by adding the tolerances below to the approved JMF values. These values will also be the Upper Specification Limit (USL) and Lower Specification Limit (LSL) required in Section 1-06.2(2)D2

Property	Non-Statistical Evaluation	Commercial Evaluation
Asphalt Binder	+/- 0.5%	+/- 0.7%
Air Voids, Va	2.5% min. and 5.5% max	N/A

For Aggregates in the mixture:

a. First, determine preliminary upper and lower acceptance limits by applying the following tolerances to the approved JMF.

Aggregate Percent Passing	Non- Statistical Evaluation	Commercial Evaluation
1", ¾", ½", and 3/8" sieves	+/- 6%	+/- 8%
No. 4 sieve	+/-5%	+/- 8%
No. 8 Sieve	+/- 4%	+/-8%
No. 200 sieve	+/- 1.0%	+/- 3.0%

- b. Second, adjust the preliminary upper and lower acceptance limits determined from step (a) the minimum amount necessary so that none of the aggregate properties are outside the control points in Section 9-03.8(6). The resulting values will be the upper and lower acceptance limits for aggregates, as well as the USL and LSL required in Section 1-06.2(2)D2.
- 2. Job Mix Formula Adjustments An adjustment to the aggregate gradation or asphalt binder content of the JMF requires approval of the Engineer. Adjustments to the JMF will only be considered if the change produces material of equal or better quality and may require the development of a new mix design if the adjustment exceeds the amounts listed below.
  - a. **Aggregates** –2 percent for the aggregate passing the 1½", 1", ¾", ¾", ¾", ¾s", and the No. 4 sieves, 1 percent for aggregate passing the No. 8 sieve, and 0.5 percent for the aggregate passing the No. 200 sieve. The adjusted JMF shall be within the range of the control points in Section 9-03.8(6).
  - b. **Asphalt Binder Con**tent The Engineer may order or approve changes to asphalt binder content. The maximum adjustment from the approved mix design for the asphalt binder content shall be 0.3 percent

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5-04.3(9)A Vacant

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5-04.3(9)B Vacant

# 5-04.3(9)C Mixture Acceptance - Nonstatistical Evaluation

HMA mixture which is accepted by Nonstatistical Evaluation will be evaluated by the Contracting Agency by dividing the HMA tonnage into lots.

## 5-04.3(9)C1 Mixture Nonstatistical Evaluation – Lots and Sublots

A lot is represented by randomly selected samples of the same mix design that will be tested for acceptance. A lot is defined as the total quantity of material or work produced for each Job Mix Formula placed. Only one lot per JMF is expected. A sublot shall be equal to one day's production or 800 tons, whichever is less except that the final sublot will be a minimum of 400 tons and may be increased to 1200 tons.

All of the test results obtained from the acceptance samples from a given lot shall be evaluated collectively. If the Contractor requests a change to the JMF that is approved, the material produced after the change will be evaluated on the basis of the new JMF for the remaining sublots in the current lot and for acceptance of subsequent lots. For a lot in progress with a CPF less than 0.75, a new lot will begin at the Contractor's request after the Engineer is satisfied that material conforming to the Specifications can be produced.

Sampling and testing for evaluation shall be performed on the frequency of one sample per sublot.

## 5-04.3(9)C2 Mixture Nonstatistical Evaluation Sampling

Samples for acceptance testing shall be obtained by the Contractor when ordered by the Engineer. The Contractor shall sample the HMA mixture in the presence of the Engineer and in accordance with AASH-TO T 168. A minimum of three samples should be taken for each class of HMA placed on a project. If used in a structural application, at least one of the three samples shall to be tested.

Sampling and testing HMA in a Structural application where quantities are less than 400 tons is at the discretion of the Engineer.

For HMA used in a structural application and with a total project quantity less than 800 tons but more than 400 tons, a minimum of one acceptance test shall be performed. In all cases, a minimum of 3 samples will be obtained at the point of acceptance, a minimum of one of the three samples will be tested for conformance to the JMF:

• If the test results are found to be within specification requirements, additional testing will be at the Engineer's discretion.

• If test results are found not to be within specification requirements, additional testing of the remaining samples to determine a Composite Pay Factor (CPF) shall be performed.

# 5-04.3(9)C3 Mixture Nonstatistical Evaluation – Acceptance Testing

 Testing of HMA for compliance of  $V_a$  will be at the option of the Contracting Agency. If tested, compliance of  $V_a$  will use WSDOT SOP 731.

Testing for compliance of asphalt binder content will be by WSDOT FOP for AASHTO T 308.

Testing for compliance of gradation will be by FOP for WAQTC T 27/T 11.

# 5-04.3(9)C4 Mixture Nonstatistical Evaluation – Pay Factors

For each lot of material falling outside the tolerance limits in 5-04.3(9), the Contracting Agency will determine a Composite Pay Factor (CPF) using the following price adjustment factors:

Table of Price Adjustment Factors		
Constituent	Facto r "f"	
All aggregate passing: 1½", 1", ¾", ½", ¾" and No.4 sieves	2	
All aggregate passing No. 8 sieve	15	
All aggregate passing No. 200 sieve	20	
Asphalt binder	40	
Air Voids (Va) (where applicable)	20	

Each lot of HMA produced under Nonstatistical Evaluation and having all constituents falling within the tolerance limits of the job mix formula shall be accepted at the unit Contract price with no further evaluation. When one or more constituents fall outside the nonstatistical tolerance limits in the Job Mix Formula shown in Table of Price Adjustment Factors, the lot shall be evaluated in accordance with Section 1-06.2 to determine the appropriate CPF. The nonstatistical tolerance limits will be used in the calculation of the CPF and the maximum CPF shall be 1.00. When less than three sublots exist, backup samples of the existing sublots or samples from the Roadway shall be tested to provide a minimum of three sets of results for evaluation.

## 5-04.3(9)C5 Vacant

#### 5-04.3(9)C6 Mixture Nonstatistical Evaluation – Price Adjustments

For each lot of HMA mix produced under Nonstatistical Evaluation when the calculated CPF is less than 1.00, a Nonconforming Mix Factor (NCMF) will be determined. The NCMF equals the algebraic difference of CPF minus 1.00 multiplied by 60 percent. The total job mix compliance price adjustment will be calculated as the product of the NCMF, the quantity of HMA in the lot in tons, and the unit Contract price per ton of mix.

If a constituent is not measured in accordance with these Specifications, its individual pay factor will be considered 1.00 in calculating the Composite Pay Factor (CPF).

#### 5-04.3(9)C7 Mixture Nonstatistical Evaluation - Retests

The Contractor may request a sublot be retested. To request a retest, the Contractor shall submit a written request within 7 calendar days after the specific test results have been received. A split of the original acceptance sample will be retested. The split of the sample will not be tested with the same tester that ran the original acceptance test. The sample will be tested for a complete gradation analysis, asphalt binder content, and, at the option of the agency,  $V_a$ . The results of the retest will be used for the acceptance of the HMA in place of the original sublot sample test results. The cost of testing will be deducted from any monies due or that may come due the Contractor under the Contract at the rate of \$500 per sample.

## 5-04.3 (9)D Mixture Acceptance - Commercial Evaluation

If sampled and tested, HMA produced under Commercial Evaluation and having all constituents falling within the tolerance limits of the job mix formula shall be accepted at the unit Contract price with no further evaluation. When one or more constituents fall outside the commercial tolerance limits in the Job Mix Formula shown in 5-04.3(9), the lot shall be evaluated in accordance with Section 1-06.2 to determine the appropriate CPF. The commercial tolerance limits will be used in the calculation of the CPF and the maximum CPF shall be 1.00. When less than three sublots exist, backup samples of the existing sublots or samples from the street shall be tested to provide a minimum of three sets of results for evaluation.

For each lot of HMA mix produced and tested under Commercial Evaluation when the calculated CPF is less than 1.00, a Nonconforming Mix Factor (NCMF) will be determined. The NCMF equals the algebraic difference of CPF minus 1.00 multiplied by 60 percent. The Job Mix Compliance Price Adjustment will be calculated as the product of the NCMF, the quantity of HMA in the lot in tons, and the unit Contract price per ton of mix.

If a constituent is not measured in accordance with these Specifications, its individual pay factor will be considered 1.00 in calculating the Composite Pay Factor (CPF).

# 5-04.3(10) HMA Compaction Acceptance

HMA mixture accepted by nonstatistical evaluation that is used in traffic lanes, including lanes for intersections, ramps, truck climbing, weaving, and speed change, and having a specified compacted course thickness greater than 0.10-foot, shall be compacted to a specified level of relative density. The specified level of relative density shall be a Composite Pay Factor (CPF) of not less than 0.75 when evaluated in accordance with Section 1-06.2, using a LSL of 92.0 (minimum of 92 percent of the maximum density). The maximum density shall be determined by WSDOT FOP for AASHTO T 729. The specified level of density attained will be determined by the evaluation of the density of the pavement. The density of the pavement shall be determined in accordance with WSDOT FOP for ASSHTO T 355, except that gauge correlation will be at the discretion of the Engineer, when using the nuclear density gauge and WSDOT SOP 736 when using cores to determine density.

Tests for the determination of the pavement density will be taken in accordance with the required procedures for measurement by a nuclear density gauge or roadway cores after completion of the finish rolling.

If the Contracting Agency uses a nuclear density gauge to determine density the test procedures WSDOT FOP for ASSHTO T 355 and WSDOT SOP T 729 will be used on the day the mix is placed and prior to opening to traffic.

Roadway cores for density may be obtained by either the Contracting Agency or the Contractor in accordance with WSDOT SOP 734. The core diameter shall be 4-inches minimum, unless otherwise approved by the Engineer. Roadway cores will be tested by the Contracting Agency in accordance with WSDOT FOP for AASHTO T 166.

If the Contract includes the Bid item "Roadway Core" the cores shall be obtained by the Contractor in the presence of the Engineer on the same day the mix is placed and at locations designated by the Engineer. If the Contract does not include the Bid item "Roadway Core" the Contracting Agency will obtain the cores.

For a lot in progress with a CPF less than 0.75, a new lot will begin at the Contractor's request after the Engineer is satisfied that material conforming to the Specifications can be produced.

HMA mixture accepted by commercial evaluation and HMA constructed under conditions other than those listed above shall be compacted on the basis of a test point evaluation of the compaction train. The test point evaluation shall be performed in accordance with instructions from the Engineer. The number of passes with an approved compaction train, required to attain the maximum test point density, shall be used on all subsequent paving.

HMA for preleveling shall be thoroughly compacted. HMA that is used for preleveling wheel rutting shall be compacted with a pneumatic tire roller unless otherwise approved by the Engineer.

## **Test Results**

 For a sublot that has been tested with a nuclear density gauge that did not meet the minimum of 92 percent of the reference maximum density in a compaction lot with a CPF below 1.00 and thus subject to a price reduction or rejection, the Contractor may request that a core be used for determination of the relative density of the sublot. The relative density of the core will replace the relative density determined by the nuclear density gauge for the sublot and will be used for calculation of the CPF and acceptance of HMA compaction lot.

When cores are taken by the Contracting Agency at the request of the Contractor, they shall be requested by noon of the next workday after the test results for the sublot have been provided or made available to the Contractor. Core locations shall be outside of wheel paths and as determined by the Engineer. Traffic control shall be provided by the Contractor as requested by the Engineer. Failure by the Contractor to provide the requested traffic control will result in forfeiture of the request for cores. When the CPF for the lot based on the results of the HMA cores is less than 1.00, the cost for the coring will be deducted from any monies due or that may become due the Contractor under the Contract at the rate of \$200 per core and the Contractor shall pay for the cost of the traffic control.

# 5-04.3(10)A HMA Compaction – General Compaction Requirements

Compaction shall take place when the mixture is in the proper condition so that no undue displacement, cracking, or shoving occurs. Areas inaccessible to large compaction equipment shall be compacted by other mechanical means. Any HMA that becomes loose, broken, contaminated, shows an excess or deficiency of asphalt, or is in any way defective, shall be removed and replaced with new hot mix that shall be immediately compacted to conform to the surrounding area.

The type of rollers to be used and their relative position in the compaction sequence shall generally be the Contractor's option, provided the specified densities are attained. Unless the Engineer has approved otherwise, rollers shall only be operated in the static mode when the internal temperature of the mix is less than 175°F. Regardless of mix temperature, a roller shall not be operated in a mode that results in checking or cracking of the mat. Rollers shall only be operated in static mode on bridge decks.

#### 5-04.3(10)B HMA Compaction – Cyclic Density

Low cyclic density areas are defined as spots or streaks in the pavement that are less than 90 percent of the theoretical maximum density. At the Engineer's discretion, the Engineer may evaluate the HMA pavement for low cyclic density, and when doing so will follow WSDOT SOP

733. A \$500 Cyclic Density Price Adjustment will be assessed for any 500-foot section with two or more density readings below 90 percent of the theoretical maximum density.

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5-04.3(10)C Vacant

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5-04.3(10)D HMA Nonstatistical Compaction

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# 5-04.3(10)D1 HMA Nonstatistical Compaction – Lots and Sublots

HMA compaction which is accepted by nonstatistical evaluation will be based on acceptance testing performed by the Contracting Agency dividing the project into compaction lots.

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A lot is represented by randomly selected samples of the same mix design that will be tested for acceptance. A lot is defined as the total quantity of material or work produced for each Job Mix Formula placed. Only one lot per JMF is expected. A sublot shall be equal to one day's production or 400 tons, whichever is less except that the final sublot will be a minimum of 200 tons and may be increased to 800 tons. Testing for compaction will be at the rate of 5 tests per sublot per WSDOT T 738. The compaction test locations will be determined by the Engineer in accordance with WSDOT Test Method T 716.

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The sublot locations within each density lot will be determined by the Engineer. For a lot in progress with a CPF less than 0.75, a new lot will begin at the Contractor's request after the Engineer is satisfied that material conforming to the Specifications can be produced.

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HMA mixture accepted by commercial evaluation and HMA constructed under conditions other than those listed above shall be compacted on the basis of a test point evaluation of the compaction train. The test point evaluation shall be performed in accordance with instructions from the Engineer. The number of passes with an approved compaction train, required to attain the maximum test point density, shall be used on all subsequent paving.

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HMA for preleveling shall be thoroughly compacted. HMA that is used to prelevel wheel ruts shall be compacted with a pneumatic tire roller unless otherwise approved by the Engineer.

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# 5-04.3(10)D2 HMA Compaction Nonstatistical Evaluation – Acceptance Testing

34 35 36 The location of the HMA compaction acceptance tests will be randomly selected by the Engineer from within each sublot, with one test per sublot. The Contracting Agency will determine the random sample location using WSDOT Test Method T 716.

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## 5-04.3(10)D3 HMA Nonstatistical Compaction – Price Adjustments

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For each compaction lot with one or two sublots, having all sublots attain a relative density that is 92 percent of the reference maximum density the HMA shall be accepted at the unit Contract price with no further evaluation. When a sublot does not attain a relative density that is 92 percent of the reference maximum density, the lot shall be evaluated in accordance with Section 1-06.2 to determine the appropriate CPF. The maximum CPF shall be 1.00, however, lots with a calculated CPF in excess of 1.00 will be used to offset lots with CPF values below 1.00 but greater than 0.90. Lots with CPF lower than 0.90 will be evaluated for compliance per 5-04.3(11). Additional testing by either a nuclear moisture-density gauge or cores will be completed as required to provide a minimum of three tests for evaluation.

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For compaction below the required 92% a Non-Conforming Compaction Factor (NCCF) will be determined. The NCCF equals the algebraic difference of CPF minus 1.00 multiplied by 40

percent. The Compaction Price Adjustment will be calculated as the product of CPF, the quantity of HMA in the compaction control lot in tons, and the unit Contract price per ton of mix.

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## 5-04.3(11) Reject Work

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## 5-04.3(11)A Reject Work General

Work that is defective or does not conform to Contract requirements shall be rejected. The Contractor may propose, in writing, alternatives to removal and replacement of rejected material. Acceptability of such alternative proposals will be determined at the sole discretion of the Engineer. HMA that has been rejected is subject to the requirements in Section 1-06.2(2) and this specification, and the Contractor shall submit a corrective action proposal to the Engineer for

approval.

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# 5-04.3(11)B Rejection by Contractor

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The Contractor may, prior to sampling, elect to remove any defective material and replace it with new material. Any such new material will be sampled, tested, and evaluated for acceptance.

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# 5-04.3(11)C Rejection Without Testing (Mixture or Compaction)

The Engineer may, without sampling, reject any batch, load, or section of Roadway that appears defective. Material rejected before placement shall not be incorporated into the pavement. Any rejected section of Roadway shall be removed.

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No payment will be made for the rejected materials or the removal of the materials unless the Contractor requests that the rejected material be tested. If the Contractor elects to have the rejected material tested, a minimum of three representative samples will be obtained and tested. Acceptance of rejected material will be based on conformance with the nonstatistical acceptance Specification. If the CPF for the rejected material is less than 0.75, no payment will be made for the rejected material; in addition, the cost of sampling and testing shall be borne by the Contractor. If the CPF is greater than or equal to 0.75, the cost of sampling and testing will be borne by the Contracting Agency. If the material is rejected before placement and the CPF is greater than or equal to 0.75, compensation for the rejected material will be at a CPF of 0.75. If rejection occurs after placement and the CPF is greater than or equal to 0.75, compensation for the rejected material will be at the calculated CPF with an addition of 25 percent of the unit Contract price added for the cost of removal and disposal.

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## 5-04.3(11)D Rejection - A Partial Sublot

In addition to the random acceptance sampling and testing, the Engineer may also isolate from a normal sublot any material that is suspected of being defective in relative density, gradation or asphalt binder content. Such isolated material will not include an original sample location. A minimum of three random samples of the suspect material will be obtained and tested. The material will then be statistically evaluated as an independent lot in accordance with Section 1-06.2(2).

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## 5-04.3(11)E Rejection - An Entire Sublot

46 47 An entire sublot that is suspected of being defective may be rejected. When a sublot is rejected a minimum of two additional random samples from this sublot will be obtained. These additional samples and the original sublot will be evaluated as an independent lot in accordance with Section 1-06.2(2).

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# 5-04.3(11)F Rejection - A Lot in Progress

The Contractor shall shut down operations and shall not resume HMA placement until such time as the Engineer is satisfied that material conforming to the Specifications can be produced:

- 1. When the Composite Pay Factor (CPF) of a lot in progress drops below 1.00 and the Contractor is taking no corrective action, or
- 2. When the Pay Factor (PF) for any constituent of a lot in progress drops below 0.95 and the Contractor is taking no corrective action, or
- 3. When either the PFi for any constituent or the CPF of a lot in progress is less than 0.75.

# 5-04.3(11)G Rejection - An Entire Lot (Mixture or Compaction)

An entire lot with a CPF of less than 0.75 will be rejected.

5-04.3(12) Joints

5-04.3(12)A HMA Joints

# 5-04.3(12)A1 Transverse Joints

The Contractor shall conduct operations such that the placing of the top or wearing course is a continuous operation or as close to continuous as possible. Unscheduled transverse joints will be allowed and the roller may pass over the unprotected end of the freshly laid mixture only when the placement of the course must be discontinued for such a length of time that the mixture will cool below compaction temperature. When the Work is resumed, the previously compacted mixture shall be cut back to produce a slightly beveled edge for the full thickness of the course.

A temporary wedge of HMA constructed on a 20H:1V shall be constructed where a transverse joint as a result of paving or planing is open to traffic. The HMA in the temporary wedge shall be separated from the permanent HMA by strips of heavy wrapping paper or other methods approved by the Engineer. The wrapping paper shall be removed and the joint trimmed to a slightly beveled edge for the full thickness of the course prior to resumption of paving.

The material that is cut away shall be wasted and new mix shall be laid against the cut. Rollers or tamping irons shall be used to seal the joint.

### 5-04.3(12)A2 Longitudinal Joints

The longitudinal joint in any one course shall be offset from the course immediately below by not more than 6 inches nor less than 2 inches. All longitudinal joints constructed in the wearing course shall be located at a lane line or an edge line of the Traveled Way. A notched wedge joint shall be constructed along all longitudinal joints in the wearing surface of new HMA unless otherwise approved by the Engineer. The notched wedge joint shall have a vertical edge of not less than the maximum aggregate size or more than ½ of the compacted lift thickness and then taper down on a slope not steeper than 4H:1V. The sloped portion of the HMA notched wedge joint shall be uniformly compacted.

# 5-04.3(12)B Bridge Paving Joint Seals

## 5-04.3(12)B1 HMA Sawcut and Seal

Prior to placing HMA on the bridge deck, establish sawcut alignment points at both ends of the bridge paving joint seals to be placed at the bridge ends, and at interior joints within the bridge

deck when and where shown in the Plans. Establish the sawcut alignment points in a manner that they remain functional for use in aligning the sawcut after placing the overlay.

Submit a Type 1 Working Drawing consisting of the sealant manufacturer's application procedure.

Construct the bridge paving joint seal as specified ion the Plans and in accordance with the detail shown in the Standard Plans. Construct the sawcut in accordance with the detail shown in the Standard Plan. Construct the sawcut in accordance with Section 5-05.3(8)B and the manufacturer's application procedure.

## 5-04.3(12)B2 Paved Panel Joint Seal

Construct the paved panel joint seal in accordance with the requirements specified in section 5-04.3(12)B1 and the following requirement:

1. Clean and seal the existing joint between concrete panels in accordance with Section 5-01.3(8) and the details shown in the Standard Plans.

## 5-04.3(13) Surface Smoothness

The completed surface of all courses shall be of uniform texture, smooth, uniform as to crown and grade, and free from defects of all kinds. The completed surface of the wearing course shall not vary more than  $\frac{1}{16}$  inch from the lower edge of a 10-foot straightedge placed on the surface parallel to the centerline. The transverse slope of the completed surface of the wearing course shall vary not more than  $\frac{1}{16}$  inch in 10 feet from the rate of transverse slope shown in the Plans.

When deviations in excess of the above tolerances are found that result from a high place in the HMA, the pavement surface shall be corrected by one of the following methods:

- 1. Removal of material from high places by grinding with an approved grinding machine, or
- 2. Removal and replacement of the wearing course of HMA, or
- 3. By other method approved by the Engineer.

Correction of defects shall be carried out until there are no deviations anywhere greater than the allowable tolerances.

Deviations in excess of the above tolerances that result from a low place in the HMA and deviations resulting from a high place where corrective action, in the opinion of the Engineer, will not produce satisfactory results will be accepted with a price adjustment. The Engineer shall deduct from monies due or that may become due to the Contractor the sum of \$500.00 for each and every section of single traffic lane 100 feet in length in which any excessive deviations described above are found.

When utility appurtenances such as manhole covers and valve boxes are located in the traveled way, the utility appurtenances shall be adjusted to the finished grade prior to paving. This requirement may be waived when requested by the Contractor, at the discretion of the Engineer or when the adjustment details provided in the project plan or specifications call for utility appurtenance adjustments after the completion of paving.

Utility appurtenance adjustment discussions will be included in the Pre-Paving planning (5-04.3(14)B3). Submit a written request to waive this requirement to the Engineer prior to the start of paving.

## 5-04.3(14) Planing (Milling) Bituminous Pavement

The planing plan must be approved by the Engineer and a pre planing meeting must be held prior to the start of any planing. See Section 5-04.3(14)B2 for information on planing submittals.

Locations of existing surfacing to be planed are as shown in the Drawings.

For mainline planing operations, use equipment with automatic controls and with sensors for either or both sides of equipment. The controls shall be capable of sensing the grade from an outside reference line, or a mat-referencing device. The automatic controls shall have a transverse slope controller capable of maintaining the mandrel at the desired transverse slope (expressed as a percentage) within plus or minus 0.1 percent.

Where planing an existing pavement is specified in the Contract, the Contractor must remove existing surfacing material and to reshape the surface to remove irregularities. The finished product must be a prepared surface acceptable for receiving an HMA overlay.

Use the cold milling method for planing unless otherwise specified in the Contract. Do not use the planer on the final wearing course of new HMA.

Conduct planing operations in a manner that does not tear, break, burn, or otherwise damage the surface which is to remain. The finished planed surface must be slightly grooved or roughened and must be free from gouges, deep grooves, ridges, or other imperfections. The Contractor must repair any damage to the surface by the Contractor's planing equipment, using an Engineer approved method.

The Contractor where necessary shall plane or grind, and provide any hand work necessary to work around utility appurtenances, castings, lids, curbs, gutters, sidewalks, manholes, and catch basins to provide smooth transition of pavement to the finished thickness and grade as staked in the field or approved by the Engineer.

Repair or replace any metal castings and other surface improvements damaged by planing, as determined by the Engineer.

A tapered wedge cut must be planed longitudinally along curb lines sufficient to provide a minimum of 4 inches of curb reveal after placement and compaction of the final wearing course. The dimensions of the wedge must be as shown on the Drawings or as specified by the Engineer.

A tapered wedge cut must also be made at transitions to adjoining pavement surfaces (meet lines) where butt joints are shown on the Drawings. Cut butt joints in a straight line with vertical faces 2 inches or more in height, producing a smooth transition to the existing adjoining pavement.

After planing is complete, planed surfaces must be swept, cleaned, and if required by the Contract, patched and preleveled.

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The Engineer may direct additional depth planing. Before performing this additional depth planing, the Contractor must conduct a hidden metal in pavement detection survey as specified in Section 5-04.3(14)A.

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# 5-04.3(14)A Pre-Planing Metal Detection Check

Before starting planing of pavements, and before any additional depth planing required by the Engineer, the Contractor must conduct a physical survey of existing pavement to be planed with equipment that can identify hidden metal objects.

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Should such metal be identified, promptly notify the Engineer.

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See Section 1-07.16(1) regarding the protection of survey monumentation that may be hidden in pavement.

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The Contractor is solely responsible for any damage to equipment resulting from the Contractor's failure to conduct a pre-planing metal detection survey, or from the Contractor's failure to notify the Engineer of any hidden metal that is detected.

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# 5-04.3(14)B Paving and Planing Under Traffic

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## 5-04.3(14)B1 General

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In addition the requirements of Section 1-07.23 and the traffic controls required in Section 1-10, and unless the Contract specifies otherwise or the Engineer approves, the Contractor must comply with the following:

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#### Intersections:

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- a. Keep intersections open to traffic at all times, except when paving or planing operations through an intersection requires closure. Such closure must be kept to the minimum time required to place and compact the HMA mixture, or plane as appropriate. For paving, schedule such closure to individual lanes or portions thereof that allows the traffic volumes and schedule of traffic volumes required in the approved traffic control plan. Schedule work so that adjacent intersections are not impacted at the same time and comply with the traffic control restrictions required by the Traffic Engineer. Each individual intersection closure or partial closure, must be addressed in the traffic control plan, which must be submitted to and accepted by the Engineer, see Section 1-10.2(2).
- b. When planing or paving and related construction must occur in an intersection, consider scheduling and sequencing such work into quarters of the intersection, or half or more of an intersection with side street detours. Be prepared to sequence the work to individual lanes or portions thereof.
- c. Should closure of the intersection in its entirety be necessary, and no trolley service is impacted, keep such closure to the minimum time required to place and compact the HMA mixture, plane, remove asphalt, tack coat, and as needed.
- d. Any work in an intersection requires advance warning in both signage and a number of Working Days advance notice as determined by the Engineer, to alert traffic and emergency services of the intersection closure or partial closure.

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- Allow new compacted HMA asphalt to cool to ambient temperature before any traffic is allowed on it. Traffic is not allowed on newly placed asphalt until approval has been obtained from the Engineer.
- 2. Temporary centerline marking, post-paving temporary marking, temporary stop bars, and maintaining temporary pavement marking must comply with Section 8-23.
- 3. Permanent pavement marking must comply with Section 8-22.

## 5-04.3(14)B2 Submittals – Planing Plan and HMA Paving Plan

The Contractor must submit a separate planing plan and a separate paving plan to the Engineer at least 5 Working Days in advance of each operation's activity start date. These plans must show how the moving operation and traffic control are coordinated, as they will be discussed at the pre-planing briefing and pre-paving briefing. When requested by the Engineer, the Contractor must provide each operation's traffic control plan on 24 x 36 inch or larger size Shop Drawings with a scale showing both the area of operation and sufficient detail of traffic beyond the area of operation where detour traffic may be required. The scale on the Shop Drawings is 1 inch = 20 feet, which may be changed if the Engineer agrees sufficient detail is shown.

The planing operation and the paving operation include, but are not limited to, metal detection, removal of asphalt and temporary asphalt of any kind, tack coat and drying, staging of supply trucks, paving trains, rolling, scheduling, and as may be discussed at the briefing.

When intersections will be partially or totally blocked, provide adequately sized and noticeable signage alerting traffic of closures to come, a minimum 2 Working Days in advance. The traffic control plan must show where police officers will be stationed when signalization is or may be, countermanded, and show areas where flaggers are proposed.

At a minimum, the planing and the paving plan must include:

- 1. A copy of the accepted traffic control plan, see Section 1-10.2(2), detailing each day's traffic control as it relates to the specific requirements of that day's planing and paving. Briefly describe the sequencing of traffic control consistent with the proposed planing and paving sequence, and scheduling of placement of temporary pavement markings and channelizing devices after each day's planing, and paving.
- 2. A copy of each intersection's traffic control plan.
- 3. Haul routes from Supplier facilities, and locations of temporary parking and staging areas, including return routes. Describe the complete round trip as it relates to the sequencing of paving operations.
- 4. Names and locations of HMA Supplier facilities to be used.
- List of all equipment to be used for paving.
- 6. List of personnel and associated job classification assigned to each piece of paving equipment.
- 7. Description (geometric or narrative) of the scheduled sequence of planing and of paving, and intended area of planing and of paving for each day's work, must include the directions of proposed planing and of proposed paving, sequence of adjacent lane paving, sequence of skipped lane paving, intersection planing and paving scheduling and sequencing, and proposed notifications and coordinations to be timely made. The plan must show HMA joints relative to the final pavement marking lane lines.
- 8. Names, job titles, and contact information for field, office, and plant supervisory personnel.

10. Tonnage of HMA to be placed each day.

11. Approximate times and days for starting and ending daily operations.

# 5-04.3(14)B3 Pre-Paving and Pre-Planing Briefing

At least 2 Working Days before the first paving operation and the first planing operation, or as scheduled by the Engineer for future paving and planing operations to ensure the Contractor has adequately prepared for notifying and coordinating as required in the Contract, the Contractor must be prepared to discuss that day's operations as they relate to other entities and to public safety and convenience, including driveway and business access, garbage truck operations, Metro transit operations and working around energized overhead wires, school and nursing home and hospital and other accesses, other contractors who may be operating in the area, pedestrian and bicycle traffic, and emergency services. The Contractor, and Subcontractors that may be part of that day's operations, must meet with the Engineer and discuss the proposed operation as it relates to the submitted planing plan and paving plan, approved traffic control plan, and public convenience and safety. Such discussion includes, but is not limited to:

1. General for both Paving Plan and for Planing Plan:

- a. The actual times of starting and ending daily operations.
- b. In intersections, how to break up the intersection, and address traffic control and signalization for that operation, including use of peace officers.
- c. The sequencing and scheduling of paving operations and of planing operations, as applicable, as it relates to traffic control, to public convenience and safety, and to other con-tractors who may operate in the Project Site.
- d. Notifications required of Contractor activities, and coordinating with other entities and the public as necessary.
- e. Description of the sequencing of installation and types of temporary pavement markings as it relates to planning and to paving.
- f. Description of the sequencing of installation of, and the removal of, temporary pavement patch material around exposed castings and as may be needed
- g. Description of procedures and equipment to identify hidden metal in the pavement, such as survey monumentation, monitoring wells, street car rail, and castings, before planning, see Section 5-04.3(14)B2.
- h. Description of how flaggers will be coordinated with the planing, paving, and related operations.
- Description of sequencing of traffic controls for the process of rigid pavement base repairs.
- j. Other items the Engineer deems necessary to address.
- 2. Paving additional topics:
  - a. When to start applying tack and coordinating with paving.
  - b. Types of equipment and numbers of each type equipment to be used. If more pieces of equipment than personnel are proposed, describe the sequencing of the personnel operating the types of equipment. Discuss the continuance of operator personnel for each type equipment as it relates to meeting Specification requirements.
  - c. Number of JMFs to be placed, and if more than one JMF how the Contractor will ensure different JMFs are distinguished, how pavers and MTVs are distinguished if more than one JMF is being placed at the time, and how pavers and MTVs are cleaned so that one JMF does not adversely influence the other JMF.

- d. Description of contingency plans for that day's operations such as equipment breakdown, rain out, and Supplier shutdown of operations.
- e. Number of sublots to be placed, sequencing of density testing, and other sampling and testing.

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# 5-04.3(15) Sealing Pavement Surfaces

Apply a fog seal where shown in the plans. Construct the fog seal in accordance with Section 5-02.3. Unless otherwise approved by the Engineer, apply the fog seal prior to opening to traffic.

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# 5-04.3(16) HMA Road Approaches

HMA approaches shall be constructed at the locations shown in the Plans or where staked by the Engineer. The Work shall be performed in accordance with Section 5-04.

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# (\*\*\*\*\*) 5-04.4 Measurement

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"Planing Bituminous Pavement" per Square Yard.

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"HMA for Pavement Repair Class 3/8 In. PG 58H-22" per Ton.

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"HMA Class 3/8 In. PG 58H-22 Fiber Reinforced" per Ton.

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"HMA for Approach Class 3/8 In. PG 58H-22" per Ton.

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# (\*\*\*\*\*) 5-04.5 Payment

Payment will be made for each of the following Bid items that are included in the Proposal:

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"Planing Bituminous Pavement", per square yard.

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The unit Contract price per square yard for "Planing Bituminous Pavement" shall be full payment for all costs incurred to perform the Work described in Section 5-04.3(14).

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"HMA for Pavement Repair Class 3/8 In. PG 58H-22" per Ton.

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The unit contract price per ton for "HMA for Pavement Repair Class 3/8 In. PG 58H-22" shall be full compensation for all costs, anti-stripping additive, incurred to carry out the requirements of Section 5-04 except for those costs included in other items which are included in this Subsection and which are included in the Proposal.

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"HMA Class 3/8 In. PG 58H-22 Fiber Reinforced" per Ton.

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The unit contract price per ton for "HMA Class 3/8 In. PG 58H-22 Fiber Reinforced" shall be full compensation for all costs, including paving reinforcing fiber, anti-stripping additive, incurred to carry out the requirements of Section 5-04 except for those costs included in other items which are included in this Subsection and which are included in the Proposal.

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"HMA for Approach Class 3/8 In. PG 58H-22" per Ton.

The unit contract price per ton for "HMA For Approach Class 3/8 In. PG 58H-22" shall be full compensation for all labor for preparation and all extra or additional costs involved in grading existing surfacing material to reshape driveway approaches and furnishing, placing and compaction of the HMA in driveway approaches regardless of location, length, width or design.

# 5-04.5(1) Quality Assurance Price Adjustment

In the event that test results indicate the HMA does not meet specifications, a change order will be issued for the price adjustments for Quality of HMA Mixture and Quality of HMA Compaction based upon these specifications.

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# 5-04.5(1)B Price Adjustments for Quality of HMA Compaction

The maximum CPF of a compaction lot is 1.00.

For each compaction lot of HMA when the CPF is less than 1.00, a Nonconforming Compaction Factor (NCCF) will be determined. THE NCCF equals the algebraic difference of CPF minus 1.00 multiplied by 40 percent. The Compaction Price Adjustment will be calculated as the product of the NCCF, the quantity of HMA in the lot in tons and the unit contract price per ton of the mix.

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The CPF shall be as follows:

Compaction	<u>CPF</u>
91.0% to 91.9%	95%
90.0% to 90.9%	90%
89.0% to 89.9%	80%
88.0% to 88.9%	75%
At or below 87.9%	Mix is removed

# DIVISION 8 MISCELLANEOUS CONSTRUCTION

# 8-01, EROSION CONTROL AND WATER POLLUTION CONTROL

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#### 8-01.3(15) Maintenance

Section 8-01.3(15) is supplemented with the following:

The Contractor shall place inlet protection as shown in Standard Plan I-40.20-00 found in Appendix E.

# 8-22, PAVEMENT MARKING

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# 8-22.1 Description

Section 8-22.1 is supplemented with the following:

# **Detectable Warning Surface**

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The Contractor shall furnish and install **surface-applied polymer** tiles, in an in-line dome pattern, applied on curb ramps, and walking surfaces at the locations shown in the Contract Plans and as directed by the Engineer.

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#### 8-22.2 Materials

Section 8-22.2 is supplemented with the following:

# **Detectable Warning Surface**

- Surface-applied polymer tiles shall be made of high-impact polymer material.
- Color and UV stabilization <u>shall be</u> homogeneous.

# **Physical Characteristics**

- Raised truncated domes shall have a diameter of 0.91", a height of 0.2", and a center to center spacing of 2.35" to 2.40".
- Surface-applied polymer tiles shall measure .210 inches thick, excluding perimeter beveled edges and truncated domes.
- Surface-applied polymer tiles beveled edges <u>not</u> to exceed .170 inch thickness.
- Surface-applied polymer tiles <u>shall</u> feature a <u>minimum</u> of twenty-five (25) # 14, square drive, stainless steel screw fasteners with self-threading composite anchors. <u>Drive pin</u> anchors <u>not</u> permitted.

# **Must Comply With the Following**

- Americans with Disability Act (ADA) (42 U.S.C. 12101 et seq.) Accessibility Guidelines (ADAAG) for Public Right of Way (July 26, 2011)
- Iso 23599: 2012-03-01 Assistive products for blind and vision impaired persons Tactile Walking Surface Indicators.
- Washington State Department of Transportation (QPL) Approval

 (\*\*\*\*\*)

# 8-22.3 Construction Requirements

Section 8-22.3 is supplemented with the following:

#### **Detectable Warning Surface**

 The Contractor shall place the Tuftile® Detectable warning surface (or equivalent) as shown in Appendix E (Installation Instructions) and at locations shown in the Contract Plans. The width, spacing, and height of the truncated domes shall be as shown in the Standard Plans in Appendix E.

 The Contractor shall grind existing surface to create a flat surface such that there will be no deviation greater than 1/8 inch in any direction as measured with a straight edge resting on the ground surface. The finished vertical edges shall be flush with adjoining surface to the extent possible (not more than ¼ inch above the surface of pavement) after installation. The Contractor shall follow installation requirements as per manufacturer's recommendations for fastening to asphalt surfaces.

#### 8-22.4 Measurement

Section 8-22.4 is supplemented with the following:

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"Detectable Warning Surface" shall be measured per square foot.

# 8-22.5 Payment

Section 8-22.5 is supplemented with the following:

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"Detectable Warning Surface" per square foot.

The unit contract price per square foot for "Detectable Warning Surface" shall be full compensation for all material, labor for preparation, and all extra or additional costs involved in installing warning surface as instructed above.

## 8-23, TEMPORARY PAVEMENT MARKINGS

#### 8-23.4 Measurement

Section 8-23.4 is revised to read:

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No measurement will be made for Temporary Pavement Markings.

#### 8-23.5 Payment

Section 8-23.5 is revised to read:

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All costs for furnishing, installing, and maintaining Temporary Pavement Markings shall be included in the cost of the HMA.

# DIVISION 9 MATERIALS

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## **SECTION 9-02, BITUMINOUS MATERIALS**

#### 9-02.1 Asphalt Material, General

The second paragraph is revised to read:

The Asphalt Supplier of Performance Graded (PG) asphalt binder and emulsified asphalt shall have a Quality Control Plan (QCP) in accordance with WSDOT QC 2 "Standard Practice for Asphalt Suppliers That Certify Performance Graded and Emulsified Asphalts". The Asphalt Supplier's QCP shall be submitted and receive the acceptance of the WSDOT State Materials Laboratory. Once accepted, any change to the QCP will require a new QCP to be submitted for acceptance. The Asphalt Supplier of PG asphalt binder and emulsified asphalt shall certify through the Bill of Lading that the PG asphalt binder or emulsified asphalt meets the Specification requirements of the Contract.

# 9-02.1(4) Performance Graded Asphalt Binder (PGAB)

This section's title is revised to read:

## Performance Graded (PG) Asphalt Binder

The first paragraph is revised to read:

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PG asphalt binder meeting the requirements of AASHTO M 332 Table 1 of the grades specified in the Contract shall be used in the production of HMA. For HMA with greater than 20 percent RAP by total weight of HMA, or any amount of RAS, the new asphalt binder, recycling agent and recovered asphalt (RAP and/or RAS) when blended in the proportions of the mix design shall meet the PG asphalt binder requirements of AASHTO M 332 Table 1 for the grade of asphalt binder specified by the Contract.

In addition to AASHTO M 332 Table 1 specification requirements, PG asphalt binders shall meet the following requirements:

		Additional Requirements by Performance Grade (PG) Asphalt Binders					
Property	Test Method	PG58S- 22	PG58H- 22	PG58V- 22	PG64S-28	PG64H- 28	PG64V- 28
RTFO Residue: Average Percent Recovery @ 3.2 kPa	AASHTO T 3501			30% Min.	20% Min.	25% Min.	30% Min.

The second paragraph, including the table, is revised to read:

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The third paragraph is revised to read:

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The RTFO J<sub>nrdiff</sub> and the PAV direct tension specifications of AASHTO M 332 are not required.

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This section is supplemented with the following:

If the asphalt binder verification sample test results fail to meet AASHTO Test Method T 350 "Standard Method of Test for Multiple Stress Creep Recovery (MSCR) Test of Asphalt Binder Using a Dynamic Shear Rheometer (DSR)" for average percent recovery @ 3.2 kPa for the applicable grades of binder in accordance with Section 9-02.1(4), the Contracting Agency may elect to test the sample using AASHTO Test Method T 301 "Standard Method of Test for Elastic Recovery Test of Asphalt Materials by Means of a Ductilometer."

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When AASHTO T 301 is used, a minimum of 65% elastic recovery (ER) will be required when tested at 25°C ± 0.5°C.

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#### 9-03 AGGREGATES

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# 9-03.8 Aggregates for Hot Mix Asphalt

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# 9-03.8 (2) HMA Test Requirements

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Section 9-03.8(2) is supplemented with the following:

#### ESAL's

The number of ESAL's for the design and acceptance of the HMA for Interstate Avenue shall be \*\*\* 10\*\*\* million.

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# 9-03.8(7) HMA Tolerances and Adjustments

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Delete item 1 and replace it with the following:

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1. Job Mix Formula Tolerances. After the JMF is determined as required in 5-04.3(7)A, the constituents of the mixture at the time of acceptance shall conform to the following tolerances:

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	Nonstatistical Evaluation	Commercial Evaluation
Aggregate, percent passing		
1", 3/4", 1/2", and 3/8" sieves	±6%	±8%
U.S. No. 4 sieve	±6%	±8%
U.S. No. 8 sieve	± <b>4%</b>	±8%
U.S. No. 16 sieve	± <b>4%</b>	±8%
U.S. No. 30 sieve	± <b>4%</b>	±8%
U.S. No. 50 sieve	± <b>4%</b>	±8%
U.S. No. 100 sieve	±4%	±8%
U.S. No. 200 sieve	±2.0%	±3.0%
Asphalt Binder	±0.5%	±0.7%
VMA	1.5% below mini	mum value in 9-03.8(2)

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**VFA** Va

min. and max. as listed in 9-03.8(2) 2.5% minimum and 5.5% maximum

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These tolerance limits constitute the allowable limits as described in Section 1-06.2. The tolerance limit for aggregate shall not exceed the limits of the control points section, except the tolerance limits for sieves designated as 100% passing will be 99-100.

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## POWER EQUIPMENT

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The successful bidder will be required to furnish the County a list of all equipment that they anticipate utilizing on this project.

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The bidder's attention is directed to the attached Power Equipment Form, which the successful bidder will be required to complete and return with the contract documents. This information will enable hourly rental rates to be computed by the County, utilizing the "Rental Rate Blue Book for Construction Equipment". No payment for any force account work will be allowed until this form has been returned and accepted by the County.

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## **E-VERIFY**

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"Effective June 21st, 2010, all contracts with a value of ≥ \$100,000 shall require that the awarded contractor register with the Department of Homeland Security E-Verify program. Contractors shall have sixty days after the execution of the contract to register and enter into a Memorandum of Interstate Avenue Paving Project

Federal Aid Project No. ŠTPÚS-HIPUS-5686(001)

Understanding (MOU) with the Department of Homeland Security (DHS) E-Verify program. After completing the MOU the contractor shall have an additional sixty days to provide a written record on the authorized employment status of their employees and those of any sub-contractor(s) currently assigned to the contract. Employees hired during the execution of the contract and after submission of the initial verification will be verified to the county within 30 days of hire, as reported from the E-Verify program. The contractor will continue to update the County on all corrective actions required and changes made during the performance of the contract."

## **BOND**

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The Bidder's special attention is directed to the attached bond form, which the successful bidder will be required to execute and furnish the County. **NO OTHER BOND FORMS WILL BE ACCEPTED**. The bond shall be for the full amount of the contract.

## LEWIS COUNTY ESTIMATES AND PAYMENT POLICY

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On or before the 5th day of each calendar month during the term of this contract, the Contracting Agency shall prepare its estimate of work performed, and material furnished. If the Contractor agrees, the Contractor will approve the estimate and return the estimate to the Contracting Agency by the 15<sup>th</sup> day of that same calendar month. The Contracting Agency shall prepare a voucher based upon the approved estimate and a payment based thereon shall be due the Contractor on the 10<sup>th</sup> day of the next calendar month.

When the Contractors report the work is completed he/she shall then notify the Contracting Agency. The Contracting Agency shall inspect the work and report any deficiencies to the Contractor. When the Contracting Agency is satisfied the work has been completed in accordance with all plans and specifications the Contracting Agency shall then accept the work.

 The Contracting Agency shall prepare a pre-final estimate for approval by the Contractor and processing for payment on the monthly schedule. Release of Contract Bond will be 60 days following Contracting Agency Final Acceptance of Contract, provided the conditions of Section 1-03.4 and Section1-07.2 of these Special Provisions have been satisfied.

## **APPENDICES**

(July 12, 1999)

The following appendices are attached and made a part of this contract:

## APPENDIX A:

Washington State Prevailing Wage Rates Wage Rate Supplements Wage Rate Benefit Code Key Federal Wage Rates

## **APPENDIX B:**

Required Contract Provisions Federal-Aid Construction Contracts – FHWA 1273 Amendment Required Contract Provisions Federal-Aid Construction Contracts

# APPENDIX C:

**Bid Proposal Documents** 

# APPENDIX D:

Contract Documents

APPENDIX E:
Standard Plans
Traffic Control Plan
Contract Plans

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# (April 1, 2019) STANDARD PLANS

The State of Washington Standard Plans for Road, Bridge and Municipal Construction M21-01 transmitted under Publications Transmittal No. PT 16-048, effective August 6, 2018 is made a part of this contract.

The Standard Plans are revised as follows:

## A-40.10

Section View, PCCP to HMA Longitudinal Joint, callout, was – "Sawed Groove  $\sim$  Width 3/16" (IN) MIN. to 5/16" (IN) MAX.  $\sim$  Depth 1" (IN) MIN.  $\sim$  see Std. Spec. 5-04.3(12)B" is revised to read; "Sawed Groove  $\sim$  Width 3/16" (IN) MIN. to 5/16" (IN) MAX.  $\sim$  Depth 1" (IN) MIN.  $\sim$  see Std. Spec. Section 5-04.3(12)A2"

Section View, Transverse Contraction Joint, dimension, was – "D/4" is revised to read: "D/3 to D/4"

## A-50.10

Sheet 2 of 2, Plan, with Single Slope Barrier, reference C-14a is revised to C-70.10

#### A-50.20

Sheet 2 of 2, Plan, with Anchored Barrier, reference C-14a is revised to C-70.10

#### A-50.30

Sheet 2 of 2, Plan (top), reference C-14a is revised to C-70.1

#### B-10.60

**DELETED** 

#### B-82.20

**DELETED** 

## B-90.40

Valve Detail - DELETED

### <u>C-1b</u>

STEEL POST Detail on page 2: The upper callout is changed from "3/4" (IN) DIAM. HOLE (TYP.)" to "3/4" (IN) OR 13/16" (IN) DIAM. HOLE (TYP.)"

## **C-2C**

CASE 9A (typical of 2 callouts): The dimensions were "3'-0" MIN. ~ TO FACE OF GUARDRAIL". are now revised to read "5'-0" MIN ~ TO FACE OF GUARDRAIL".

## C-4b

**DELETED** 

## C-4e

**DELETED** 

**C-4f** 

Sheet 1, BULLNOSE GRADING PLAN: Slopes shall be not steeper than 10H:1V for the bullnose guardrail system including slopes into the guardrail face to 1 foot behind the guardrail post.

Sheet 2, POST 1R & 1L, 2R & 2L, 3R TO 8R and 3L TO 8L, 9R TO 12 R and 9L TO 12L elevation view details: Slopes into the guardrail face to 1 foot behind the guardrail post shall not be steeper than 10H:1V.

Sheet 3, SECTION B, callout – was: "THE NUT SHALL BE ASTM A563D STEEL, AND GALVANIZED ACCORDING TO STANDARD SPEC. 9-16.3(3)." Is revised to read: "THE NUT SHALL BE ASTM A307 STEEL, AND GALVANIZED ACCORDING TO STANDARD SPEC. 9-16.3(3)."

#### C-20.10

STEEL POST Detail: The upper callout is changed from "1/4" (IN) DIAM. HOLE FOR ANTI-ROTATION 16d NAIL (TYP.)" to "1/4" (IN) OR 13/16" (IN) DIAM. HOLE FOR ANTI-ROTATION 16d NAIL (TYP.)"

The lower callout is changed from "3/4" (IN) DIAM. HOLE FOR BUTTON HEAD BOLT (TYP.)" to "3/4" (IN) OR 13/16" (IN) DIAM. HOLE FOR BUTTON HEAD BOLT (TYP.)"

#### C-20.14

CASE 3-31: The dimension was "5'-0" MIN" from the back of guardrail to the center of railroad signal support is now revised to "5'-0" MIN" from face of guardrail to the front edge of the railroad signal support.

Note 3, was – "The slope from the edge of the shoulder into the face of the guardrail cannot exceed 10H:1V when the face of the guardrail is less than 12'-0" from the edge of the shoulder." is revised to read: "The slope from the edge of the shoulder into the face of the guardrail cannot be steeper than 10H:1V when the face of the guardrail is less than 12'-0" from the edge of the shoulder. The slope from the edge of the shoulder into the face of the guardrail cannot be steeper than 6H:1V when the guardrail is 12'-0" or more from the edge of the shoulder."

# C-20.18

ALL CASES: The dimensions were "3'-0" MIN" from the face of guardrail to the front edge of the fixed feature are now revised to "5'-0" MIN" from the face of guardrail to the front edge of the fixed feature.

Note 1, was – "The slope from the edge of the shoulder into the face of the guardrail should not exceed 10H: 1V when the guardrail is within 12'-0" from the edge of the shoulder." Is revised to read: "The slope from the edge of the shoulder into the face of the guardrail should not be steeper than 10H: 1V when the guardrail is less than 12'-0" from the edge of the shoulder. The slope from the edge of the shoulder into the face of the guardrail should not be steeper than 6H: 1V when the guardrail is 12'-0" or more from the edge of shoulder."

## C-20.41

BOX CULVERT POST, ELEVATION VIEW Detail: The upper callout is changed from "3/4" (IN) DIAM. HOLE" to "3/4" (IN) OR 13/16" (IN) DIAM. HOLE"

## C-20.45

STEEL POST Detail: The upper callout is changed from "1/4" (IN) DIAM. HOLE FOR ANTI-ROTATION 16d NAIL (TYP.)" to "1/4" (IN) OR 13/16" (IN) DIAM. HOLE FOR ANTI-ROTATION 16d NAIL (TYP.)"

The lower callout is changed from "3/4" (IN) DIAM. HOLE FOR BUTTON HEAD BOLT (TYP.) ~ SEE DETAIL AT RIGHT" to "3/4" (IN) OR 13/16" (IN) DIAM. HOLE FOR BUTTON HEAD BOLT (TYP.) ~ SEE DETAIL AT RIGHT"

# C-22.14

**DELETED** 

#### C-22.16

Note 3, formula, was: "Elevation  $G = (Elevation S - D \times (0.1) + 31"$  is revised to read: "Elevation  $G = (Elevation S - D \times (0.1) + 31'12"$ 

## C-22.40

PLAN VIEW, MSKT-SP-MGS (TL-3) SHOWN: The dimension was "4'-0" MIN" from the face of the terminal to the edge of the widened embankment is now revised to "4'-0" MIN" from the back of the terminal post to the edge of the widened embankment.

Elevation View, MSKT-SP-MGS (TL-3), dimension, MSKT-SP-MGS (TL-3) SYSTEM LENGTH = 50' - 0", dimension is revised to read: 46' - 101/2"

Elevation View, SOFTSTOP (TL-3), dimension, SOFTSTOP (TL-3) SYSTEM LENGTH = 50' – 9 1/2", dimension is revised to read: 50' – 10 1/2"

Note 6, was - "...a maximum taper of 25.4 : 1 or flatter is allowed over the system length of 50' - 9 ½" with a maximum..." is revised to read: "...a maximum taper of 25.44 : 1 or flatter is allowed over the system length of 50' - 10 ½" with a maximum..."

#### C-22.45

PLAN VIEW, MSKT-SP-MGS (TL-2) SHOWN: The dimension was "4'-0" MIN" from the face of the terminal to the edge of the widened embankment is now revised to "4'-0" MIN" from the back of the terminal post to the edge of the widened embankment.

Elevation View, MSKT-SP-MGS (TL-2), dimension, MSKT-SP-MGS (TL-2) SYSTEM LENGTH = 25' - 0", dimension is revised to read 34' - 4 1/2"

Elevation View, SOFTSTOP (TL-2), dimension, SOFTSTOP (TL-2) SYSTEM LENGTH = 38' – 3 1/2", dimension is revised to read 38' – 4 1/2"

Note 6, was - "...flare of 38.29 : 1 or flatter is allowed over the system length of 38' - 3 ½" with a maximum..." is revised to read: "...flare of 38.38 : 1 or flatter is allowed over the system length of 38' - 4 ½" with a maximum..."

## C-25.26

Elevation View, TYPE 23: The guardrail height dimension was 2'-8" from the top of the thrie beam to the top of the bridge curb is now revised to 2'-8" from the top of the thrie beam to the top of the ground line.

#### C-25.80

Plan View, callout, was - "12" (IN) BLOCKOUT" is revised to read; "12" (IN) or 8" (IN) BLOCKOUT (12" (IN) SHOWN)"

Elevation View, add labels to posts (below view); beginning at left side of view - Label Posts as follows; POST 1, POST 2 through POST 6".

General Notes, add Note 6. Note reads as follows; "6. Post 1 shall use an 8 inch blockout, and posts 2 through post 6 shall use 12 inch or 8 inch blockouts."

C-40.14 **DELETED** 

C-90.10 **DELETED** 

#### D-10.10

Wall Type 1 may be used if no traffic barrier is attached on top of the wall. Walls with traffic barriers attached on top of the wall are considered non-standard and shall be designed in accordance with the current WSDOT Bridge Design Manual (BDM) and the revisions stated in the 11/3/15 Bridge Design memorandum.

#### D-10.15

Wall Type 2 may be used if no traffic barrier is attached on top of the wall. Walls with traffic barriers attached on top of the wall are considered non-standard and shall be designed in accordance with the current WSDOT BDM and the revisions stated in the 11/3/15 Bridge Design memorandum.

#### D-10.20

Wall Type 3 may be used in all cases. The last sentence of Note 6 on Wall Type 3 shall be revised to read: The seismic design of these walls has been completed using a site adjusted (effective) peak ground acceleration of 0.32g.

### D-10.25

Wall Type 4 may be used in all cases. The last sentence of Note 6 on Wall Type 4 shall be revised to read: The seismic design of these walls has been completed using a site adjusted (effective) peak ground acceleration of 0.32g.

#### D-10.30

Wall Type 5 may be used in all cases.

#### D-10.35

Wall Type 6 may be used in all cases.

## D-10.40

Wall Type 7 may be used if no traffic barrier is attached on top of the wall. Walls with traffic barriers attached on top of the wall are considered non-standard and shall be designed in accordance with the current WSDOT BDM and the revisions stated in the 11/3/15 Bridge Design memorandum.

#### D-10.45

Wall Type 8 may be used if no traffic barrier is attached on top of the wall. Walls with traffic barriers attached on top of the wall are considered non-standard and shall be designed in

accordance with the current WSDOT BDM and the revisions stated in the revisions stated in the 11/3/15 Bridge Design memorandum.

## <u>D-15.10</u>

STD Plans D-15 series "Traffic Barrier Details for Reinforced Concrete Retaining Walls" are withdrawn. Special designs in accordance with the current WSDOT BDM are required in place of these STD Plans.

## D-15.20

STD Plans D-15 series "Traffic Barrier Details for Reinforced Concrete Retaining Walls" are withdrawn. Special designs in accordance with the current WSDOT BDM are required in place of these STD Plans.

#### D-15.30

STD Plans D-15 series "Traffic Barrier Details for Reinforced Concrete Retaining Walls" are withdrawn. Special designs in accordance with the current WSDOT BDM are required in place of these STD Plans.

#### F-10.12

Section Title, was – "Depressed Curb Section" is revised to read: "Depressed Curb and Gutter Section"

## F-10.40

"EXTRUDED CURB AT CUT SLOPE", Section detail - Deleted

#### F-10.42

DELETE - "Extruded Curb at Cut Slope" View

#### H-70.20

Sheet 2, Spacing Detail, Mailbox Support Type 1, reference to Standard Plan I-70.10 is revised to H-70.10

#### 1-30.30

8" Diameter Wattle Spacing Table, lower left corner, was -"Slope:1H: 1V, Maximum Spacing:10' - 0"" is revised to read: "Slope:1H: 1V, Maximum Spacing:8' - 0"".

## J-10.21

Note 18, was – "When service cabinet is installed within right of way fence, see Standard Plan J-10.22 for details." Is revised to read; "When service cabinet is installed within right of way fence, or the meter base is mounted on the exterior of the cabinet, see Standard Plan J-10.22 for details."

#### J-10.22

Key Note 1, was – "Meter base per serving utility requirements~ as a minimum, the meter base shall be safety socket box with factory-installed test bypass facility that meets the requirements of EUSERC drawing 305." Is revised to read; "Meter base per serving utility requirements~ as a minimum, the meter base shall be safety socket box with factory-installed test bypass facility that meets the requirements of EUSERC drawing 305. When the utility requires meter base to be mounted on the side or back of the service cabinet, the meter base enclosure shall be fabricated from type 304 stainless steel."

Key Note 4, "Test with (SPDT Snap Action, Positive close 15 Amp – 120/277 volt "T" rated). Is revised to read: "Test Switch (SPDT snap action, positive close 15 amp – 120/277 volt "T" rated)."

Key Note 14, was – "Hinged dead front with ¼ turn fasteners or slide latch." Is revised to read; "Hinged dead front with ¼ turn fasteners or slide latch. ~ Dead front panel bolts shall not extend into the vertical limits of the breaker array(s)."

Key Note 15, was – "Cabinet Main Bonding Jumper. Buss shall be 4 lug tinned copper. See Cabinet Main bonding Jumper detail, Standard Plan J-3b." is revised to read; "Cabinet Main Bonding Jumper Assembly ~ Buss shall be 4 lug tinned copper ~ See Standard Plan J-10.20 for Cabinet Main Bonding Jumper Assembly details."

Note 1, was – "...socket box mounting detail, see Standard Plan J-3b." is revised to read to read: "...socket box mounting detail, see Standard Plan J-10.20."

Note 6, was – "...See door hinge detail, Standard Plan J-3b." is revised to read: "...See door hinge detail, Standard Plan J-10.20."

#### J-20.10

Add Note 5, "5. One accessible pedestrian signal assembly per pedestrian pushbutton post."

#### <u>J-20.11</u>

Sheet 2, Foundation Detail, Elevation, callout – "Type 1 Signal Pole" is revised to read: "Type PS or Type 1 Signal Pole"

Sheet 2, Foundation Detail, Elevation, add note below Title, "(Type 1 Signal Pole Shown)" Add Note 6, "6. One accessible pedestrian signal assembly per pedestrian pushbutton post."

#### J-20.26

Add Note 1, "1. One accessible pedestrian pushbutton station per pedestrian pushbutton post."

#### J-20.16

View A, callout, was – LOCK NIPPLE, is revised to read; CHASE NIPPLE

## J-21.10

Sheet 1, Elevation View, Round Concrete Foundation Detail, callout – "ANCHOR BOLTS  $\sim \frac{1}{4}$ " (IN) x 30" (IN) FULL THREAD  $\sim$  THREE REQ'D. PER ASSEMBLY" IS REVISED TO READ: "ANCHOR BOLTS  $\sim \frac{1}{4}$ " (IN) x 30" (IN) FULL THREAD  $\sim$  FOUR REQ'D. PER ASSEMBLY" Sheet 1 of 2, Elevation view (Round), add dimension depicting the distance from the top of the foundation to find 2 #4 reinforcing bar shown, to read; 3" CLR.. Delete "(TYP.)" from the 2 ½" CLR. dimension, depicting the distance from the bottom of the foundation to find 2 # 4 reinf. Bar.

Sheet 1 of 2, Elevation view (Square), add dimension depicting the distance from the top of the foundation to find 1 #4 reinforcing bar shown, to read; 3" CLR. Delete "(TYP.)" from the 2 ½" CLR. dimension, depicting the distance from the bottom of the foundation to find 1 # 4 reinf. Bar.

Sheet 2 of 2, Elevation view (Round), add dimension depicting the distance from the top of the foundation to find 2 #4 reinforcing bar shown, to read; 3" CLR. Delete "(TYP.)" from the 2  $\frac{1}{2}$ " CLR. dimension, depicting the distance from the bottom of the foundation to find 2 # 4 reinf. Bar.

Sheet 2 of 2, Elevation view (Square), add dimension depicting the distance from the top of the foundation to find 1 #4 reinforcing bar shown, to read; 3" CLR. Delete "(TYP.)" from the 2 ½" CLR. dimension, depicting the distance from the bottom of the foundation to find 1 # 4 reinf. Bar.

Detail F, callout, "Heavy Hex Clamping Bolt (TYP.) ~ 3/4" (IN) Diam. Torque Clamping Bolts (see Note 3)" is revised to read; "Heavy Hex Clamping Bolt (TYP.) ~ 3/4" (IN) Diam. Torque Clamping Bolts (see Note 1)"

Detail F, callout, "3/4" (IN) x 2' - 6" Anchor Bolt (TYP.) ~ Four Required (See Note 4)" is revised to read; "3/4" (IN) x 2' - 6" Anchor Bolt (TYP.) ~ Three Required (See Note 2)"

## <u>J-21.15</u>

Partial View, callout, was – LOCK NIPPLE ~ 1  $\frac{1}{2}$ " DIAM., is revised to read; CHASE NIPPLE ~ 1  $\frac{1}{2}$ " (IN) DIAM.

#### J-21.16

Detail A, callout, was - LOCKNIPPLE, is revised to read; CHASE NIPPLE

#### J-22.15

Ramp Meter Signal Standard, elevation, dimension 4' - 6" is revised to read; 6'-0" (2x) Detail A, callout, was – LOCK NIPPLE  $\sim$  1 ½" DIAM. is revised to read; CHASE NIPPLE  $\sim$  1 ½" (IN) DIAM.

### J-40.10

Sheet 2 of 2, Detail F, callout, " $12-13 \times 1 \%$ " S.S. PENTA HEAD BOLT AND 12" S. S. FLAT WASHER" is revised to read; " $12-13 \times 1 \%$ " S.S. PENTA HEAD BOLT AND 1/2" (IN) S. S. FLAT WASHER"

#### J-60.14

All references to J-16b (6x) are revised to read; J-60.11

## K-80.30

In the NARROW BASE, END view, the reference to Std. Plan C-8e is revised to Std. Plan K-80.35

Plan Title, was "ALTERNATIVE TEMPORARY CONC. BARRIER (F-SHAPE)" is revised to read: "CONCRETE BARRIER TYPE F"

The following are the Standard Plan numbers applicable at the time this project was advertised. The date shown with each plan number is the publication approval date shown in the lower right-hand corner of that plan. Standard Plans showing different dates shall not be used in this contract.

A-10.10-008/7/07	A-40.00-008/11/09	A-50.30-0011/17/08
A-10.20-0010/5/07	A-40.10-0312/23/14	A-50.40-0011/17/08
A-10.30-0010/5/07	A-40.15-008/11/09	A-60.10-0312/23/14
A-20.10-008/31/07	A-40.20-041/18/17	A-60.20-0312/23/14
A-30.10-0011/8/07	A-40.50-0212/23/14	A-60.30-016/28/18
A-30.30-016/16/11	A-50.10-0011/17/08	A-60.40-008/31/07
A-30.35-0010/12/07	A-50.20-019/22/09	
B-5.20-021/26/17	B-30.50-032/27/18	B-75.20-022/27/18
B-5.40-021/26/17	B-30.70-042/27/18	B-75.50-016/10/08
B-5.60-021/26/17	B-30.80-012/27/18	B-75.60-006/8/06
B-10.20-023/2/18	B-30.90-021/26/17	B-80.20-006/8/06
B-10.40-011/26/17	B-35.20-006/8/06	B-80.40-006/1/06
B-10.70-001/26/17	B-35.40-006/8/06	B-85.10-016/10/08
Intonetate Assesse Design Designs		

Interstate Avenue Paving Project

Federal Aid Project No. STPUS-HIPUS-5686(001)

B-15.20-012/7/12 B-15.40-012/7/12 B-15.60-021/26/17 B-20.20-023/16/12 B-20.40-042/27/18 B-20.60-033/15/12 B-25.20-022/27/18 B-25.60-022/27/18 B-30.10-032/27/18 B-30.20-042/27/18 B-30.30-032/27/18 B-30.30-032/27/18	B-40.20-006/1/06 B-40.40-021/26/17 B-45.20-017/11/17 B-45.40-017/21/17 B-50.20-006/1/06 B-55.20-022/27/18 B-60.20-016/28/18 B-60.40-012/27/18 B-65.20-014/26/12 B-65.40-006/1/06 B-70.20-006/1/06 B-70.60-011/26/17	B-85.50-016/10/08 B-90.10-006/8/06 B-90.20-006/8/06 B-90.30-006/8/06 B-90.40-011/26/17 B-90.50-006/8/06 B-95.20-012/3/09 B-95.40-016/28/18
C-1	C-20.15-026/11/1 C-20.18-026/11/1 C-20.19-026/11/1 C-20.40-067/21/1 C-20.41-017/14/1 C-20.42-057/21/1 C-20.45.017/21/17 C-22.16-067/21/17 C-22.40-067/21/17 C-22.45-037/21/17 C-23.60-047/21/17 C-25.20-067/14/15 C-25.20-067/14/15 C-25.26-037/14/15 C-25.30-006/28/18 C-25.80-047/15/16	4 C-70.10-016/17/14 4 C-75.10-016/11/14 7 C-75.20-016/11/14 5 C-75.30-016/11/14 5 C-80.10-016/11/14 C-80.20-016/11/14 C-80.30-016/11/14 C-80.40-016/11/14 C-80.50-004/8/12 C-85.10-004/8/12 C-85.11-004/8/12 C-85.14-016/11/14 C-85.15-016/11/14 C-85.16-016/17/14 C-85-18-016/11/14
C-20.14-036/11/14  D-2.04-001/10/05  D-2.06-011/6/09  D-2.08-0011/10/05  D-2.14-0011/10/05  D-2.16-0011/10/05  D-2.18-0011/10/05  D-2.20-0011/10/05  D-2.32-0011/10/05  D-2.34-011/6/09  D-2.36-036/11/14  D-2.42-0011/10/05  D-2.44-0011/10/05  D-2.60-0011/10/05  D-2.62-0011/10/05  D-2.46-016/11/14	C-40.16-027/2/12  D-2.48-001/10/05  D-2.64-011/6/09  D-2.66-0011/10/05  D-2.68-0011/10/05  D-2.80-0011/10/05  D-2.82-0011/10/05  D-2.84-0011/10/05  D-2.86-0011/10/05  D-2.88-0011/10/05  D-2.92-0011/10/05  D-3.09-005/17/12  D-3.10-015/29/13  D-3.15-026/10/13  D-3.16-025/29/13	D-3.17-025/9/16 D-412/11/98 D-66/19/98 D-10.10-0112/2/08 D-10.15-0112/2/08 D-10.20-007/8/08 D-10.25-007/8/08 D-10.30-007/8/08 D-10.35-007/8/08 D-10.40-0112/2/08 D-10.45-0112/2/08 D-15.10-0112/2/08 D-15.20-035/9/16 D-15.30-0112/02/08

E-12/21/07 E-25/29/98	E-48/27/03 E-4a8/27/03	
F-10.12-036/11/14	F-10.62-024/22/14	F-40.15-036/29/16
F-10.16-0012/20/06	F-10.64-034/22/14	F-40.16-036/29/16
F-10.18-017/11/17	F-30.10-036/11/14	F-45.10-027/15/16
F-10.40-036/29/16	F-40.12-036/29/16	F-80.10-047/15/16
F-10.42-001/23/07	F-40.14-036/29/16	
G-10.10-009/20/07	G-25.10-046/10/13	G-90.10-037/11/17
G-20.10-026/23/15	G-30.10-046/23/15	G-90.11-004/28/16
G-22.10-046/28/18	G-50.10-036/28/18	G-90.20-057/11/17
G-24.10-0011/8/07	G-60.10-046/28/18	G-90.30-047/11/17
G-24.20-012/7/12	G-60.20-026/18/15	G-90.40-024/28/16
G-24.30-026/28/18	G-60.30-026/18/15	G-95.10-026/28/18
G-24.40-076/28/18	G-70.10-036/18/15	G-95.20-036/28/18
G-24.50-047/11/17	G-70.20-047/21/17	G-95.30-036/28/18
G-24.60-056/28/18	G-70.30-047/21/17	
H-10.10-007/3/08	H-32.10-009/20/07	H-70.10-012/7/12
H-10.15-007/3/08	H-60.10-017/3/08	H-70.20-012/16/12
H-30.10-0010/12/07	H-60.20-017/3/08	H-70.30-022/7/12
I-10.10-018/11/09	I-30.20-009/20/07	I-40.20-009/20/07
I-30.10-023/22/13	I-30.30-016/10/13	I-50.20-016/10/13
I-30.15-023/22/13	I-30.40-016/10/13	I-60.10-016/10/13
I-30.16-003/22/13	I-30.60-013/7/18	I-60.20-016/10/13
I-30.17-003/22/13	I-40.10-009/20/07	I-80.10-027/15/16
J-107/18/97	J-28.22-008/07/07	
J-10.10-036/3/15	J-28.24-016/3/15	J-50.30-006/3/11
J-10.15-016/11/14	J-28.26-0112/02/0	
J-10.16-006/3/15	J-28.30-036/11/14	
J-10.17-006/3/15	J-28.40-026/11/14	
J-10.18-006/3/15	J-28.42-016/11/14	
J-10.20-016/1/16	J-28.43-016/28/18	
J-10.21-006/3/15	J-28.45-037/21/16	
J-10.22-005/29/13	J-28.50-037/21/16	
J-10.25-007/11/17	J-28.60-027/21/16	
J-12.15-006/28/18	J-28.70-037/21/17	
J-12.16-006/28/18	J-29.10-017/21/16	
J-15.10-016/11/14	J-29.15-017/21/16	
J-15.15-027/10/15	J-29.16-027/21/16 J-30.10-006/18/15	
J-20.10-036/30/14 J-20.11-026/30/14	J-30.10-006/18/15	
J-20.11-026/30/14 J-20.15-036/30/14	J-40.05-00//21/16 J-40.10-044/28/16	
J-20.16-026/30/14	J-40.20-034/28/16	
J-20.20-025/20/13	J-40.30-044/28/16	
J-20.26-017/12/12	J-40.35-015/29/13	
J-21.10-046/30/14	J-40.36-027/21/17	
5 = 1110 5 10/00/14	5 15.55 52//E1/11	

J-21.15-016/10/13 J-21.16-016/10/13 J-21.17-016/10/13 J-21.20-016/10/13 J-22.15-027/10/15 J-22.16-037/21/16 J-26.15-015/17/12 J-26.20-016/28/18 J-27.10-017/21/16 J-27.15-003/15/12 J-28.10-015/11/11	J-40.37-027/21/1 J-40.38-015/20/1 J-40.39-005/20/1 J-40.40-014/28/1 J-45.36-007/21/1 J-50.10-006/3/1 J-50.11-017/21/1 J-50.15-017/21/1 J-50.16-013/22/1 J-50.20-006/3/1	3 3 6 7 7 1 17 17
K-70.20-016/1/16 K-80.10-016/1/16 K-80.20-0012/20/06 K-80.30-002/21/07 K-80.35-002/21/07 K-80.37-002/21/07		
L-10.10-026/21/12 L-20.10-037/14/15 L-30.10-026/11/14	L-40.10-026/21/12 L-40.15-016/16/11 L-40.20-026/21/12	L-70.10-015/21/08 L-70.20-015/21/08
M-1.20-036/24/14 M-1.40-026/3/11 M-1.60-026/3/11 M-1.80-036/3/11 M-2.20-037/10/15 M-2.21-007/10/15 M-3.10-036/3/11 M-3.20-026/3/11 M-3.40-036/3/11 M-3.50-026/3/11 M-5.10-026/3/11 M-7.50-011/30/07 M-9.50-026/24/14 M-9.60-002/10/09 M-11.10-027/11/17	M-12.10-016/28/18 M-15.10-012/6/07 M-17.10-027/3/08 M-20.10-026/3/11 M-20.20-024/20/15 M-20.30-042/29/16 M-20.40-036/24/14 M-20.50-026/3/11 M-24.20-024/20/15 M-24.40-024/20/15 M-24.50-006/16/11 M-24.60-046/24/14 M-24.65-007/11/17	M-40.10-036/24/14 M-40.20-0010/12/07 M-40.30-017/11/17 M-40.40-009/20/07 M-40.50-009/20/07 M-40.60-009/20/07 M-60.10-016/3/11 M-60.20-026/27/11 M-65.10-025/11/11 M-80.10-016/3/11 M-80.20-006/10/08 M-80.30-006/10/08